

## TPED 65-460/2-A-F-A-BAQE 3X400 50HZ

Grundfos pump 99114539



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<https://www.lenntech.com/grundfos/TPED0/99114539/TPED-65-460-2-A-F-A-BAQE.html>

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| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
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|          | 1    | <p><b>TPED 65-460/2 A-F-A-BAQE</b></p>  <p>Product No.: On request</p> <p>Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.</p> <p>Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).</p> <p>Each power head is fitted with a fan-cooled, permanent-magnet synchronous motor of identical size. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.</p> <p>The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.</p> <p><b>Further product details</b></p> <p>A cable ensures communication between the two power heads. The selector switch in the terminal boxes enables changeover between the operating modes "alternating operation" and "standby operation".</p> <p>A control panel enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The control panel has indicator lights for "Operation" and "Fault".</p> <p>Communication with the pump is possible by means of the Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".</p> <p>An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status:</p> <ul style="list-style-type: none"> <li>• "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)</li> <li>• "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)</li> <li>• "Alarm": Motor has stopped (flashing red indicator lights).</li> </ul> <p>Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".</p> <p><b>Pump</b></p> <p>Pump housing and pump head are electrocoated to improve the corrosion resistance. Electrocoating includes:</p> <ol style="list-style-type: none"> <li>1) Alkaline-based cleaning.</li> <li>2) Pretreatment with zinc phosphate coating.</li> <li>3) Cathodic electrocoating (epoxy).</li> <li>4) Curing of paint film at 200-250 °C.</li> </ol> |



- 1: Pump housing
- 2: Impeller
- 3: Stub shaft
- 4: Pump head/motor stool
- 5: Wear rings

The twin-head pump is designed with two parallel power-heads. A non-return flap valve in the common discharge port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head.

The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: carbon graphite, metal-impregnated
- Stationary seat material: silicon carbide (SiC)

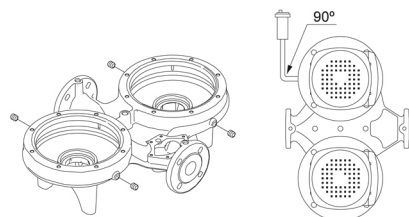
This material pairing has a very good corrosion resistance and is especially suitable for water up to 120 °C. However, seal life will be reduced at temperatures above 90 °C. The material pairing is not recommended for liquids containing particles as this will result in heavy wear on the SiC face.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

The pump housing has four Rp 1/8 tappings for mounting of automatic air vents. Fit an air vent to the upper pump housing if the twin-head pump is to be installed in a horizontal pipeline with horizontal pump shaft.



The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

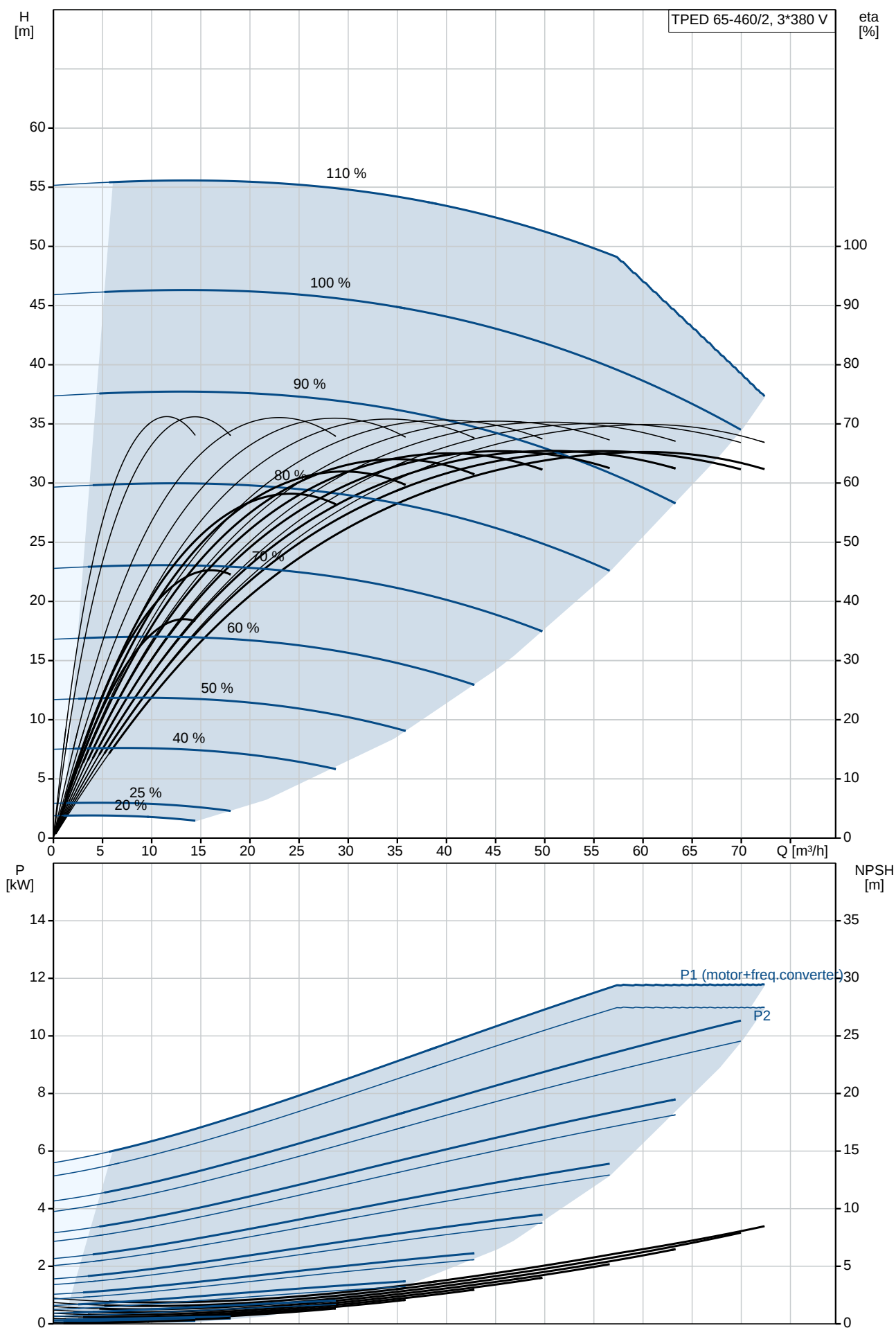
The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code II).

| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|----------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p>The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.</p> <p>The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.</p> <p>The terminal box holds terminals for these connections:</p> <ul style="list-style-type: none"> <li>- one dedicated digital input</li> <li>- two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V</li> <li>- 5 V voltage supply to potentiometer and sensor</li> <li>- one configurable digital input or open-collector output</li> <li>- Grundfos Digital Sensor input and output</li> <li>- 24 V voltage supply for sensors</li> <li>- two signal relay outputs (potential-free contacts)</li> <li>- the two power heads communicate via wireless GENIair or wired GENI connection</li> <li>- interface for Grundfos CIM fieldbus module.</li> </ul> <p><b>Technical data</b></p> <p><b>Controls:</b></p> <p>Frequency converter: Built-in</p> <p><b>Liquid:</b></p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: 0 .. 120 °C</p> <p>Liquid temperature during operation: 20 °C</p> <p>Density: 998.2 kg/m<sup>3</sup></p> <p><b>Technical:</b></p> <p>Rated flow: 68 m<sup>3</sup>/h</p> <p>Rated head: 34.6 m</p> <p>Actual impeller diameter: 185 mm</p> <p>Primary shaft seal: BAQE</p> <p>Curve tolerance: ISO9906:2012 3B</p> <p><b>Materials:</b></p> <p>Pump housing: Cast iron<br/>EN-JL1040<br/>ASTM A48-40 B</p> <p>Impeller: Cast iron<br/>EN-JL1030<br/>ASTM A48-30 B</p> <p><b>Installation:</b></p> <p>Range of ambient temperature: -20 .. 50 °C</p> <p>Maximum operating pressure: 16 bar</p> <p>Flange standard: DIN</p> <p>Pipe connection: DN 65</p> <p>Pressure rating: PN 16</p> <p>(@): 475 mm</p> <p>Flange size for motor: FF300</p> <p><b>Electrical data:</b></p> <p>Motor type: 160MH</p> <p>IE Efficiency class: IE5</p> <p>Rated power - P2: 2 x 11 kW</p> <p>Mains frequency: 50 Hz</p> <p>Rated voltage: 3 x 380-500 V</p> <p>Rated current: 20.3-16.0 A</p> <p>Cos phi - power factor: 0.93-0.90</p> <p>Rated speed: 360-4000 rpm</p> <p>Efficiency: 93.1%</p> <p>Motor efficiency at full load: 93.1 %</p> <p>Enclosure class (IEC 34-5): IP55</p> <p>Insulation class (IEC 85): F</p> <p><b>Others:</b></p> |

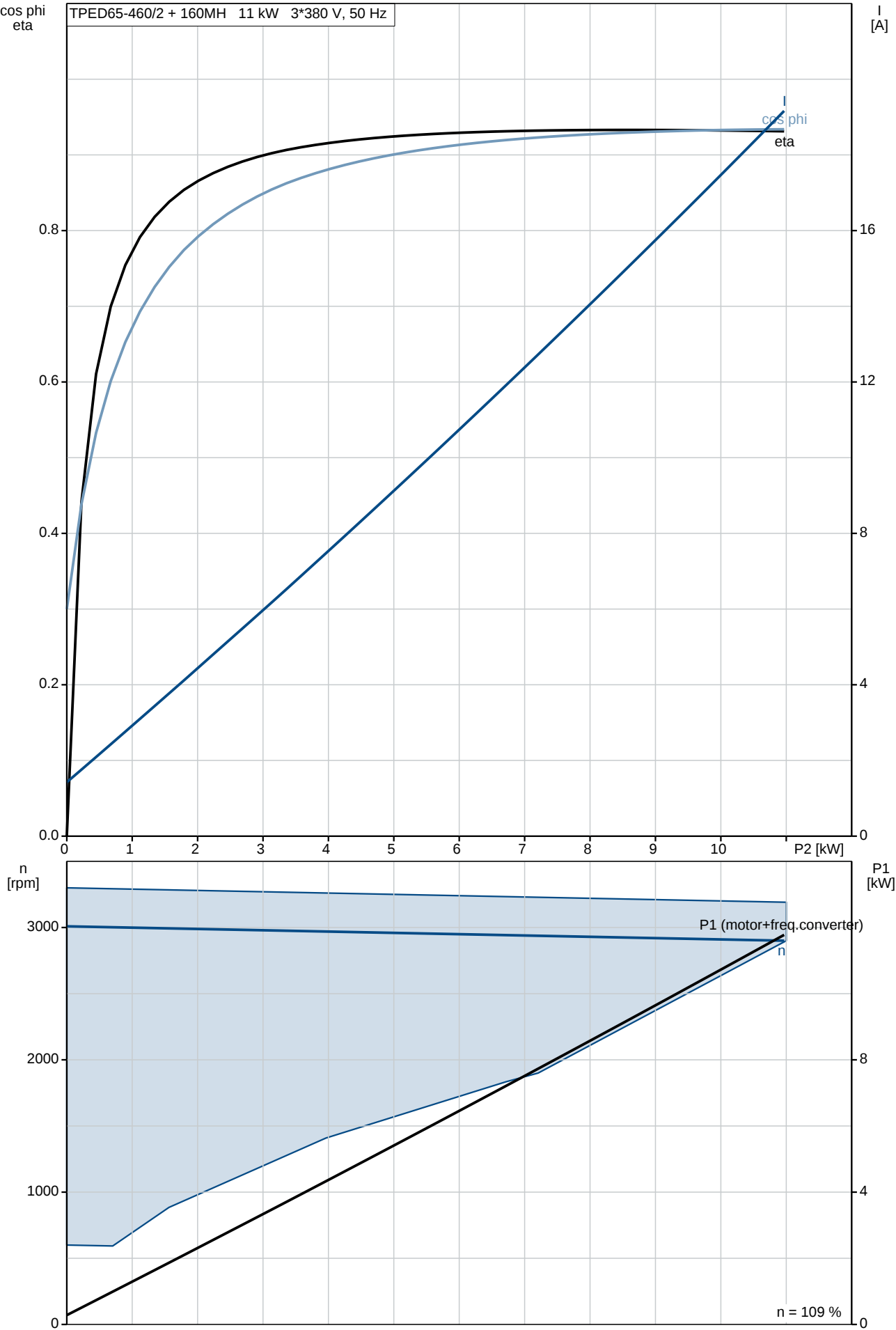
| Position | Qty. | Description                                                                                                                                                                                          |
|----------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p>Minimum efficiency index, MEI <math>\geq</math> 0.53</p> <p>ErP status: EuP Standalone/Prod.</p> <p>Net weight: 269 kg</p> <p>Gross weight: 300 kg</p> <p>Shipping volume: 1.12 m<sup>3</sup></p> |

# On request TPED 65-460/2 A-F-A-BAQE 50 Hz

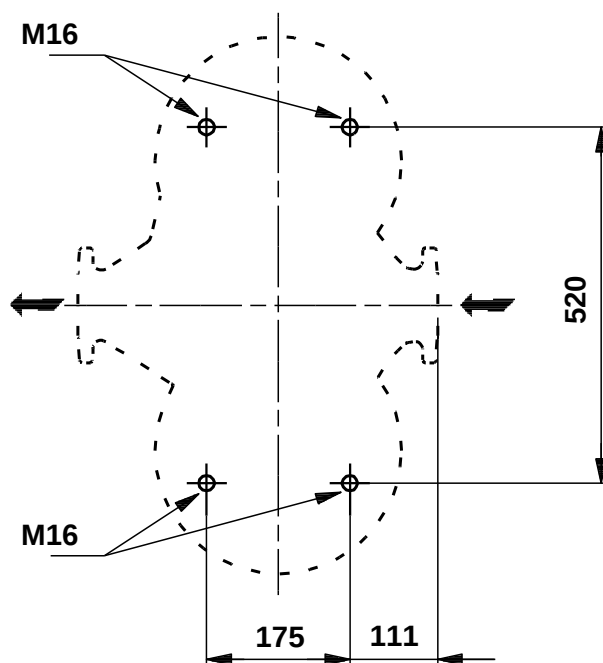
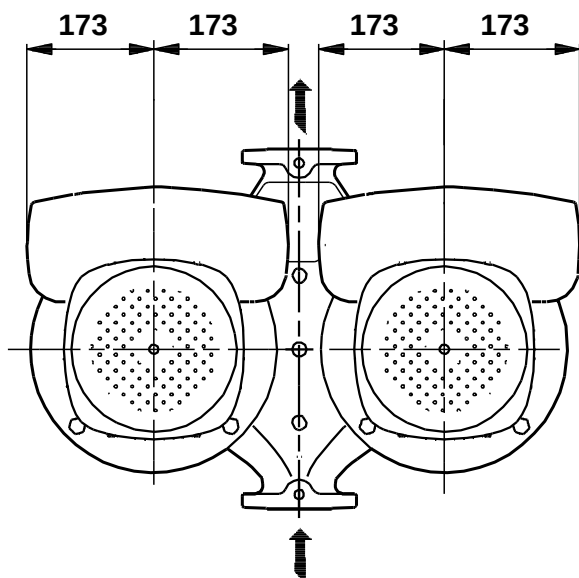
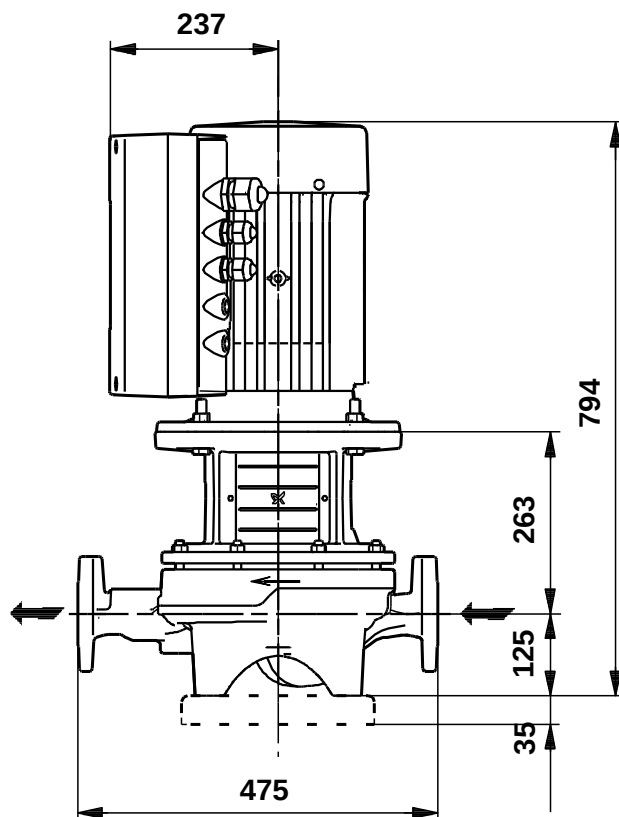
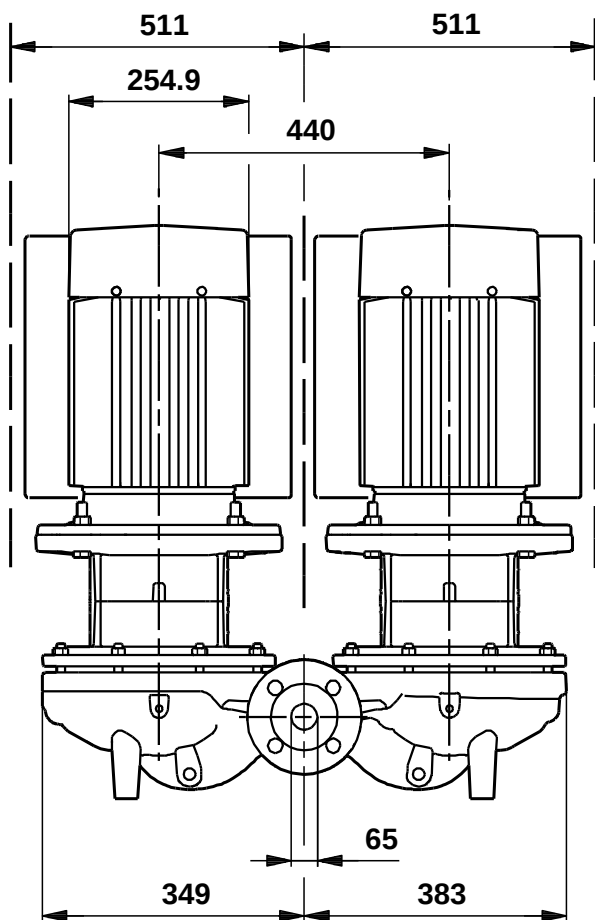




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Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

# Exploded view



Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

# Exploded view ( TM057026 for MGE model H/I )



**Parts list TPED 65-460/2, Product No. On request**  
**Valid from 23.9.2013 (1339)**

| Pos | Description            | Annotation | Données de classification | Référence | Quantité | Unité |
|-----|------------------------|------------|---------------------------|-----------|----------|-------|
| +   | Motor                  |            |                           |           | 2        | pcs   |
| -   | Nut                    |            |                           |           | 2        | pcs   |
| 66  | Washer                 |            |                           |           | 1        |       |
| 66a | Spring lock washer     |            |                           |           | 1        |       |
| 67  | Nut                    |            | Thread: M14               |           | 1        |       |
| -   | Motor stool cpl.       |            |                           |           | 2        | pcs   |
| 2   | Motor stool            |            |                           |           | 1        |       |
| 7   | Coupling guard         |            |                           |           | 2        |       |
| 7a  | Pan head screw         |            |                           |           | 4        |       |
| -   | Pump housing cpl.      |            |                           |           | 1        | pcs   |
| 6   | Pump housing           |            |                           |           | 1        |       |
| 19  | Pipe plug              |            | Thread: R 3/8             |           | 2        |       |
| 19  | Plug                   |            |                           |           | 6        |       |
| 28  | Hex head screw         |            | Length (mm): 25 MM        |           | 6        |       |
|     |                        |            | Thread: M6                |           |          |       |
| 66a | Nut                    |            | Thread: M10               |           | 20       |       |
| 210 | Cover                  |            |                           |           | 1        |       |
| 212 | Gasket                 |            |                           |           | 1        |       |
| 215 | Shaft pin              |            |                           |           | 1        |       |
| 216 | Helical torsion spring |            |                           |           | 1        |       |
| 217 | Valve flap             |            |                           |           | 2        |       |
| -   | Shaft seal cpl.        |            |                           |           | 2        | pcs   |
| 72a | O-ring                 |            | Diameter: 253,6           |           | 1        |       |
|     |                        |            | Material type: EPDM       |           |          |       |
|     |                        |            | Thickness: 3,53           |           |          |       |
| 105 | Shaft seal             |            | Material type: BAQE       |           | 1        |       |
| -   | Stub shaft             |            |                           |           | 2        | pcs   |
| 9   | Socket set screw       |            | Length (mm): 6            |           | 2        |       |
|     |                        |            | Thread: M8                |           |          |       |
| 11  | Parallel key           |            | Dimension: 6X6X35         |           | 1        |       |
| 51  | Pump shaft             |            |                           |           | 1        |       |
| -   | Base plate cpl.        |            |                           |           | 1        | pcs   |
| 28g | Hex head cap screw     |            | Length (mm): 30 MM        |           | 4        |       |
|     |                        |            | Thread: M16               |           |          |       |
| 56  | Foot                   |            |                           |           | 2        |       |
| 17  | Air vent screw         |            |                           |           | 2        | pcs   |
| 19  | Plug                   |            |                           |           | 2        | pcs   |
| 49  | Impeller               |            | Outer diameter: 185       |           | 2        | pcs   |

*Disclaimer: The information about the Grundfos pump in this document may be outdated.*

*Data may be subject to alterations without further notice.*

*Please contact us to verify the data above is still accurate/up-to-date.*

*All information is copyright Grundfos.*



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