

NBE32-250/244 AS-F2-A-BAQE

Grundfos pump 99106413



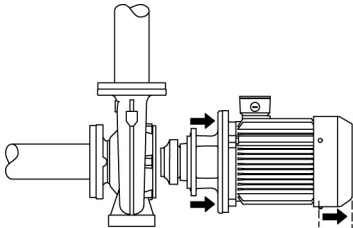
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<https://www.lenntech.com/grundfos/NBE00/99106413/NBE-32-250-244-AS-F2-A-E-BAQE.html>

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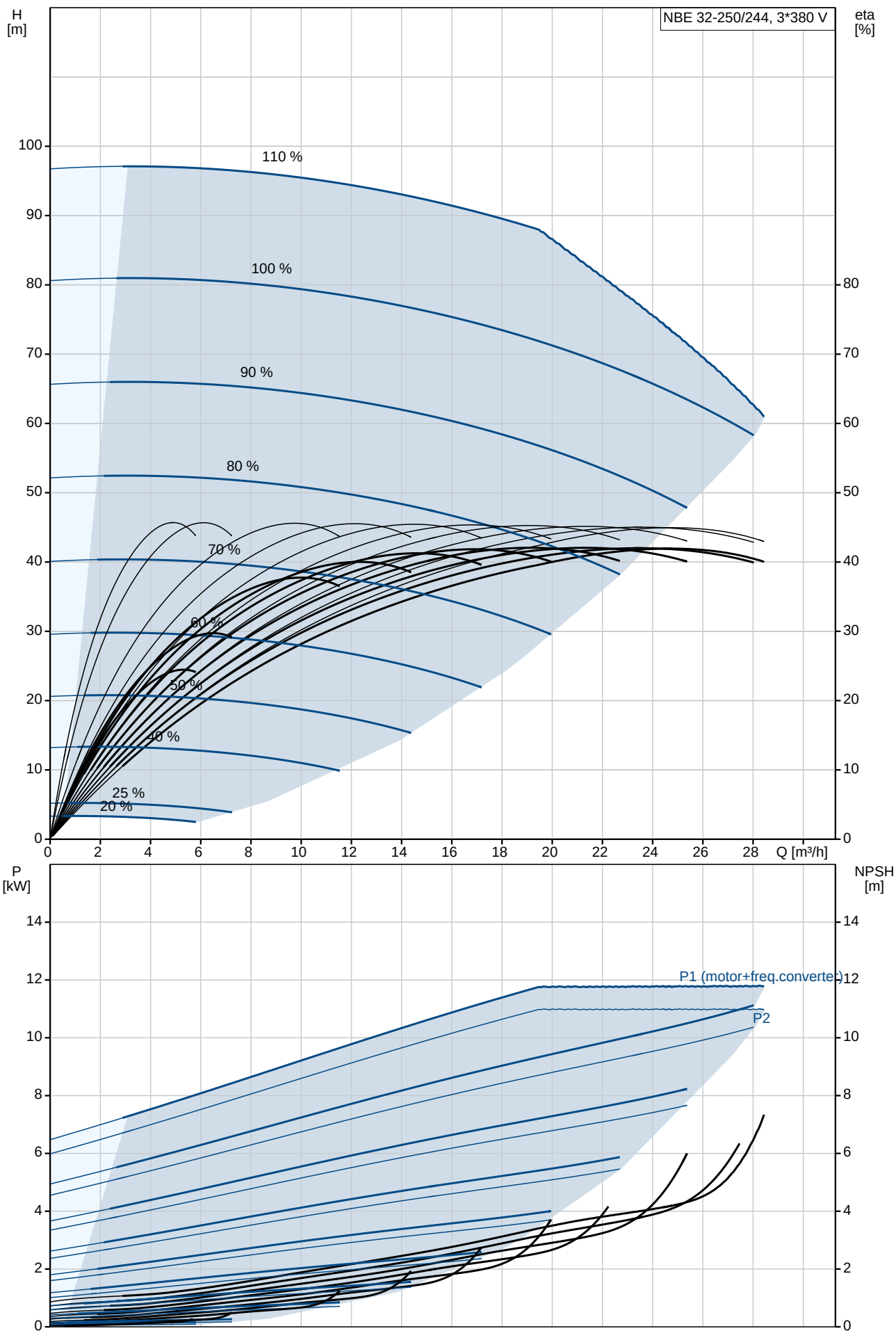
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Position	Qty.	Description
	1	NBE 32-250/244 AS-F2-A-E-BAQE  Product No.: On request Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar). Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, radial discharge port, horizontal shaft and a back pull-out design enabling removal of the motor, motor stool, cover and impeller without disturbing the pump housing or pipework. The unbalanced rubber bellows seal is according to DIN EN 12756. The pump is close-coupled to a fan-cooled, permanent-magnet synchronous motor. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. Further product details The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013. An external sensor can be connected if controlled pump operation is required for flow, differential pressure or temperature control. An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: • "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) • "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights) • "Alarm": Motor has stopped (flashing red indicator lights). Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The back pull-out design means that the pump can be serviced by a single person without disturbing the pump housing or pipe work.  The pump is to be secured to the foundation with bolts through the pump housing feet and motor feet. The pump is delivered with steel support blocks enabling horizontal alignment of the pump and ensuring a minimum clearance of 5 mm between the motor stool/motor flange and the foundation. Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m.

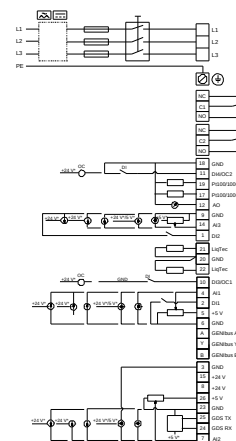
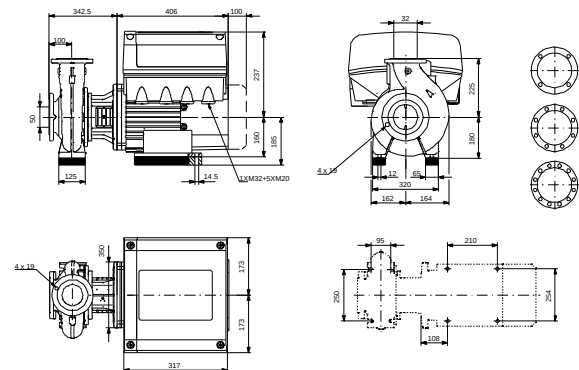
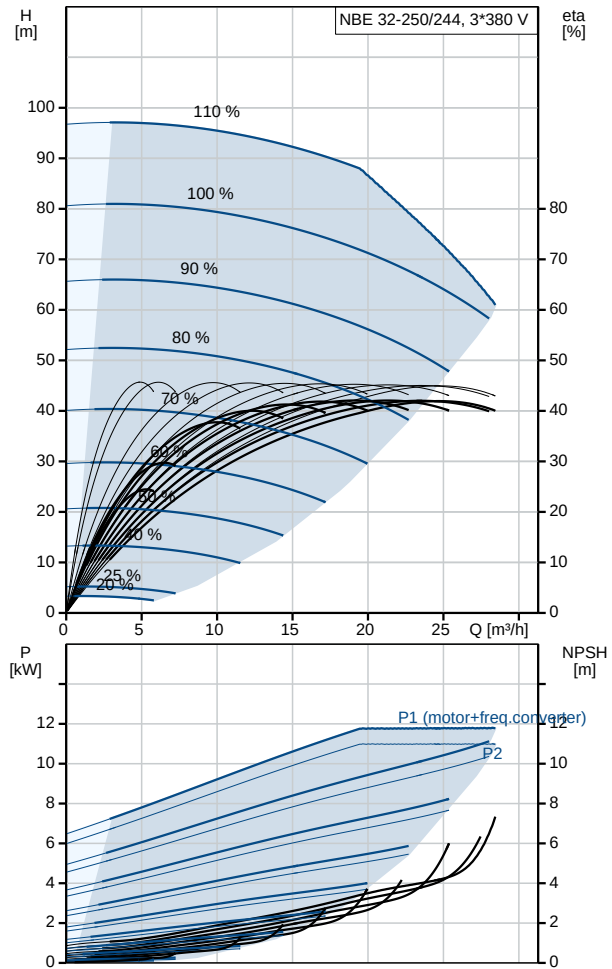
Position	Qty.	Description
		The colour code for the finished product is NCS 9000/RAL 9005. Pump The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust. Wear rings used in pump housing and for impeller are made of bronze/brass or cast iron. Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. Primary seal: - Rotating seal ring material: carbon graphite, metal-impregnated - Stationary seat material: silicon carbide (SiC) This material pairing has a very good corrosion resistance and is especially suitable for water up to 120 °C. However, seal life will be reduced at temperatures above 90 °C. The material pairing is not recommended for liquids containing particles as this will result in heavy wear on the SiC face. Secondary seal material: EPDM (ethylene-propylene rubber) EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils. Motor The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2. The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions. The terminal box holds terminals for these connections: - one dedicated digital input - two analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 - 3.5 V 5 V voltage supply to potentiometer and sensor - one configurable digital input or open-collector output - Grundfos Digital Sensor input and output 24 V voltage supply for sensors - two signal-relay outputs (potential-free contacts) - GENIbus connection - interface for Grundfos CIM fieldbus module. Technical data Liquid: Pumped liquid: Water Liquid temperature range: 0 .. 120 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³ Technical: Rated flow: 24.9 m³/h Rated head: 64 m Actual impeller diameter: 244 mm Impeller nom: 250 mm Primary shaft seal: BAQE Secondary shaft seal: NONE Curve tolerance: ISO9906:2012 3B Materials: Pump housing: Cast iron EN-GJL-250

Position	Qty.	Description
		ASTM A48-40 B Impeller: Cast iron EN-GJL-200 ASTM A48-30 B Shaft: Stainless steel 1.4301 304 Rubber: EPDM Wear ring mat.: High alloy brass(CuZn34Mn3Al2 Installation: Maximum ambient temperature: 50 °C Maximum operating pressure: 16 bar Flange standard: EN 1092-2 Pump inlet: DN 50 Pump outlet: DN 32 Pressure rating: PN 16 Electrical data: Motor type: 160MH IE Efficiency class: IE5 Rated power - P2: 11 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-500 V Rated current: 20.3-16.0 A Cos phi - power factor: 0.93-0.90 Rated speed: 360-4000 rpm Efficiency: 93.1% Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Lubricant type: Grease Others: Minimum efficiency index, MEI ≥: 0.70 ErP status: EuP Standalone/Prod. Net weight: 128 kg Gross weight: 150 kg Shipping volume: 0.509 m³

On request NBE 32-250/244 AS-F2-A-E-BAQE 50 Hz

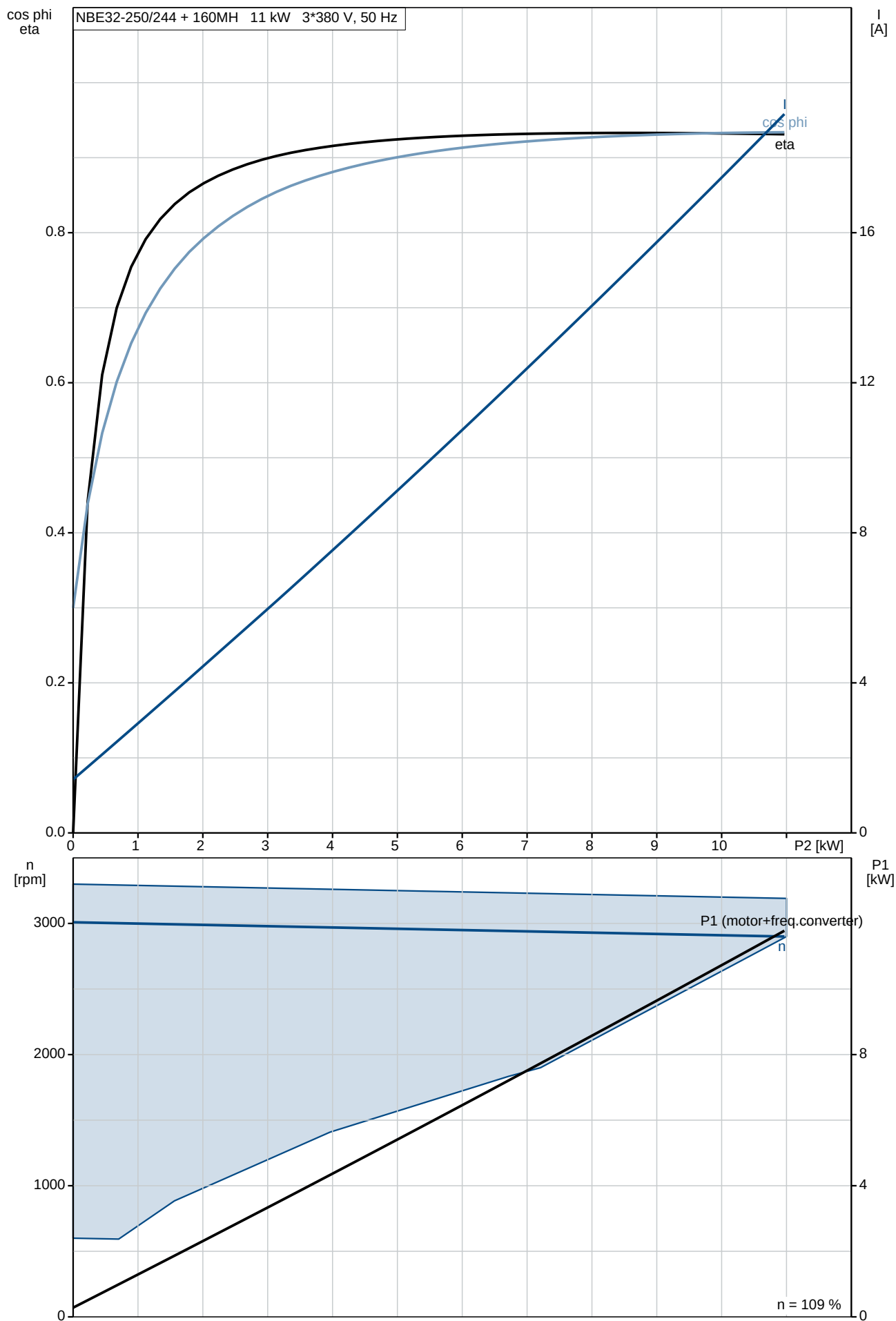


Description	Value
General information:	
Product name:	NBE 32-250/244
Product No:	AS-F2-A-E-BAQE
EAN number:	On request
Technical:	
Rated flow:	24.9 m³/h
Rated head:	64 m
Actual impeller diameter:	244 mm
Impeller nom:	250 mm
Primary shaft seal:	BAQE
Secondary shaft seal:	NONE
Shaft diameter:	24 mm
Curve tolerance:	ISO9906:2012 3B
Pump version:	AS
Materials:	
Pump housing:	Cast iron
	EN-GJL-250
	ASTM A48-40 B
Impeller:	Cast iron
	EN-GJL-200
	ASTM A48-30 B
Shaft:	Stainless steel
	1.4301
	304
Material code:	A
Rubber:	EPDM
Code for rubber:	E
Wear ring mat.:	High alloy brass(CuZn34Mn3Al2
Installation:	
Maximum ambient temperature:	50 °C
Maximum operating pressure:	16 bar
Flange standard:	EN 1092-2
Pump inlet:	DN 50
Pump outlet:	DN 32
Pressure rating:	PN 16
Wear ring(s):	neckring(s)
Connect code:	F2
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	0 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	160MH
IE Efficiency class:	IE5
Rated power - P2:	11 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-500 V
Rated current:	20.3-16.0 A
Cos phi - power factor:	0.93-0.90
Rated speed:	360-4000 rpm
Efficiency:	93.1%
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Motor protec:	YES
Motor No:	99306732
Mount. design. acc. IEC 34-7:	IM B35
Lubricant type:	Grease
Controls:	
Control panel:	HMI300 - Advanced
Function Module:	300

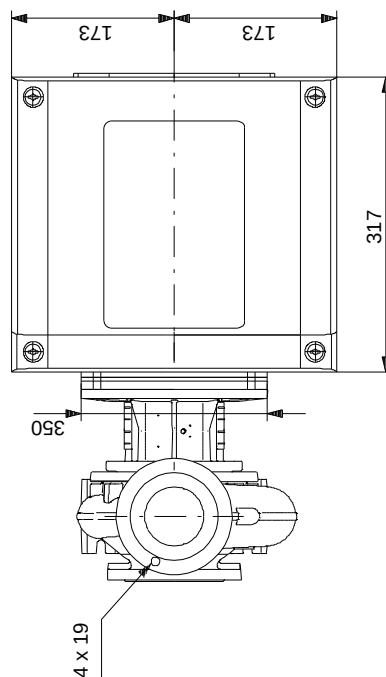
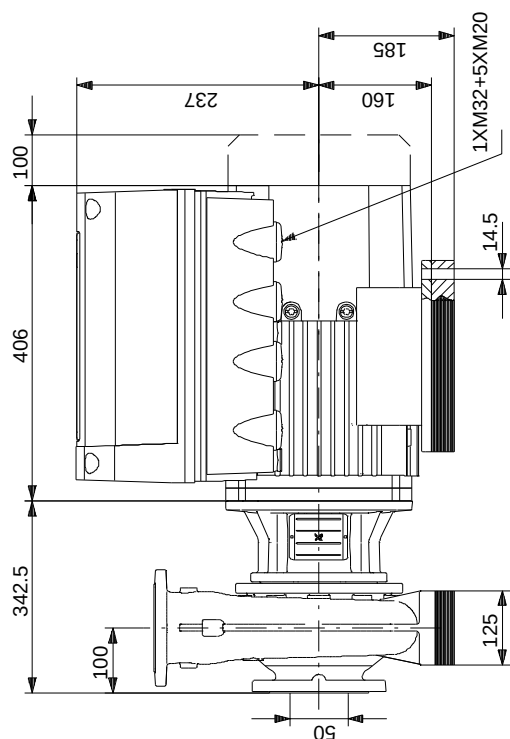
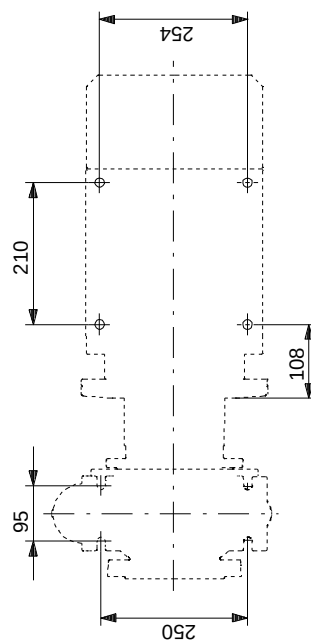
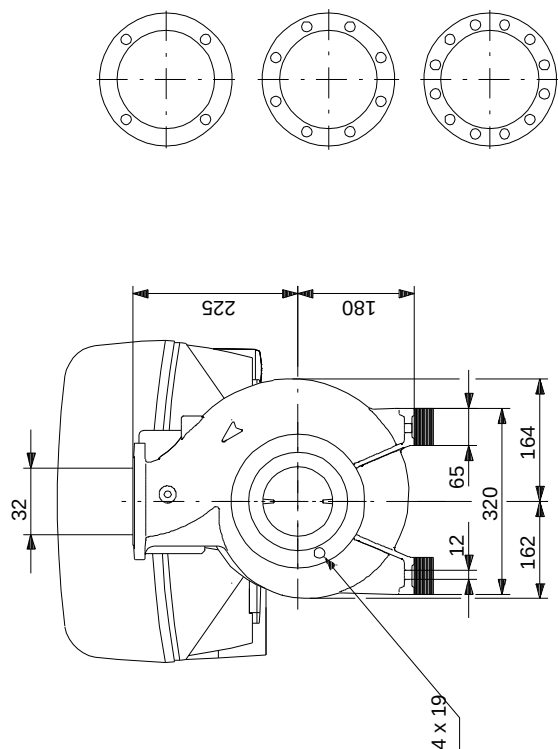


Description	Value
Others:	
Minimum efficiency index, MEI ≥:	0.70
ErP status:	EuP Standalone/Prod.
Net weight:	128 kg
Gross weight:	150 kg
Shipping volume:	0.509 m³
Config. file no:	99100723

On request NBE 32-250/244 AS-F2-A-E-BAQE 50 Hz

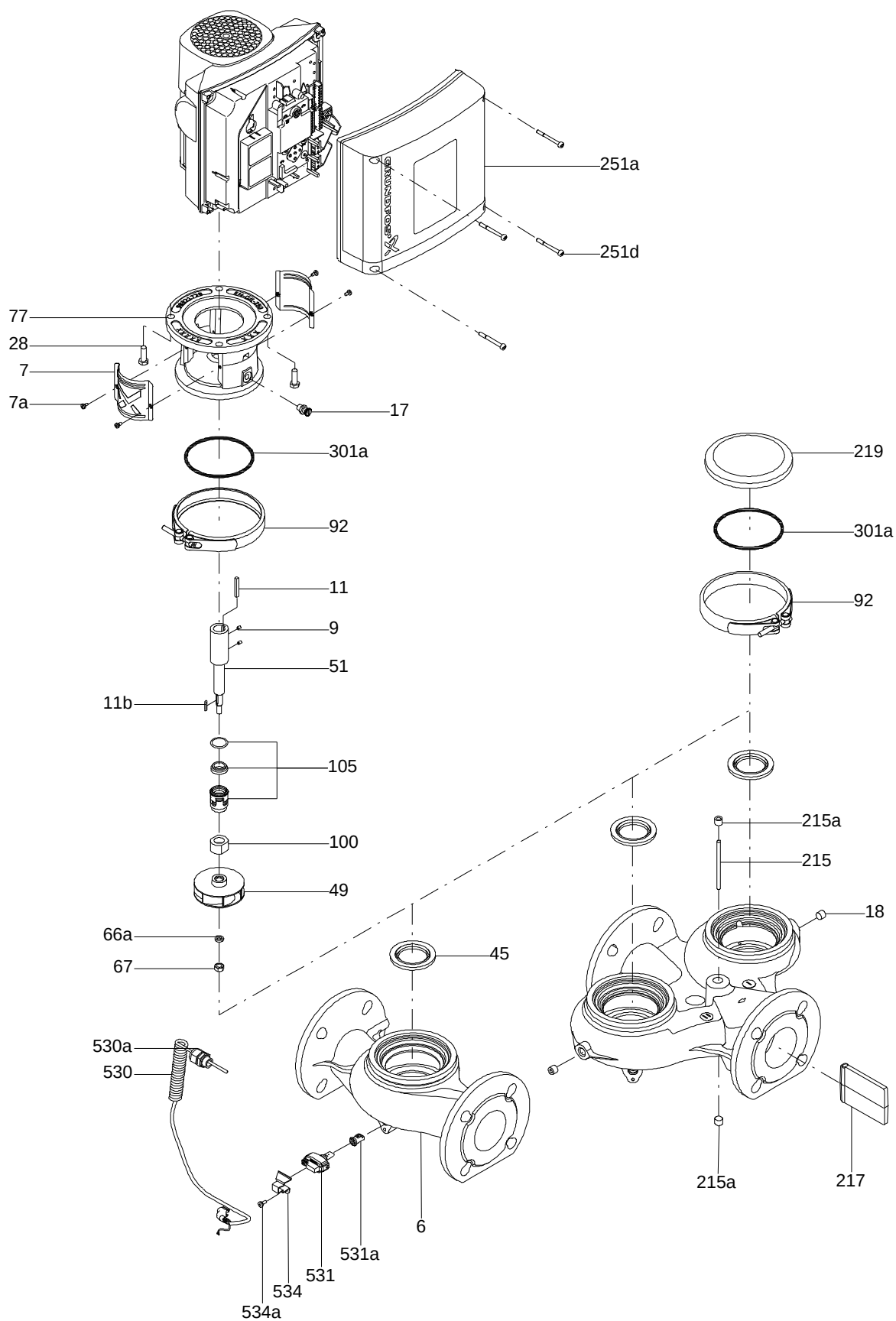


On request NBE 32-250/244 AS-F2-A-E-BAQE 50 Hz

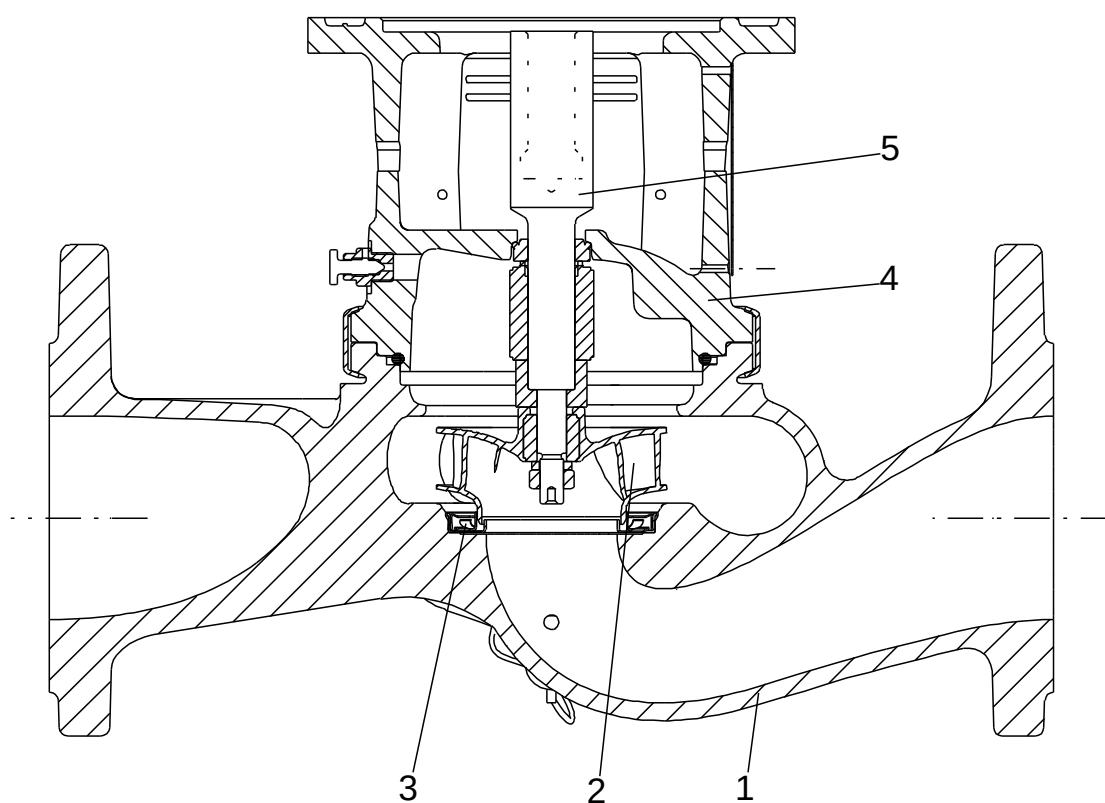


Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Exploded view

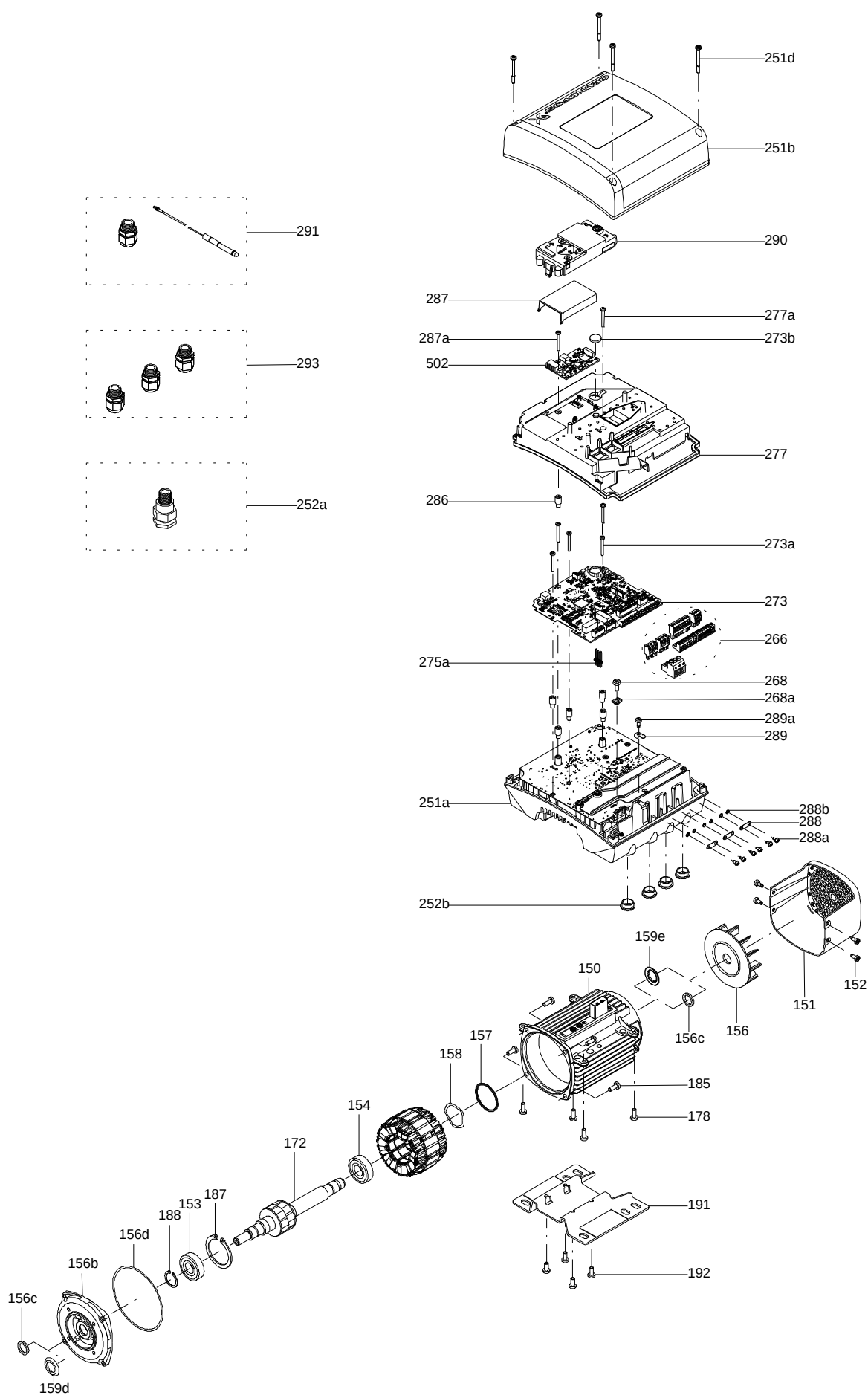


Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

Exploded view (TM057026 for MGE model H/I)



Parts list NBE 32-250/244, Product No. On request
Valid from 1.3.2010 (1009)

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
+	Motor				1	pcs
-	Nut				1	pcs
66	Washer				1	
66a	Spring lock washer				1	
67	Nut		Thread: M14		1	
-	Motor stool cpl.				1	pcs
1.a	Motor stool				1	
7	Coupling guard				2	
77a	Pan head screw				4	
-	Pump housing cpl.				1	pcs
6	Pump housing				1	
36	Nut		Thread: M10		10	
-	Stub shaft				1	pcs
9	Socket set screw		Length (mm): 6		2	
			Thread: M8			
11	Parallel key		Dimension: 6X6X35		1	
51	Pump shaft				1	
49	Impeller				1	pcs
72a	O-ring		Diameter: 253,6		1	pcs
			Material type: EPDM			
			Thickness: 3,53			
-	77 Cover				1	pcs
36	Nut		Thread: M10		6	
77	Cover				1	
105	Shaft seal		Material type: BAQE		1	pcs

Disclaimer: The information about the Grundfos pump in this document may be outdated.

Data may be subject to alterations without further notice.

Please contact us to verify the data above is still accurate/up-to-date.

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