

TPD 32-30/4-A-F-A-BQQE 1X230 50HZ

Grundfos pump 98957944



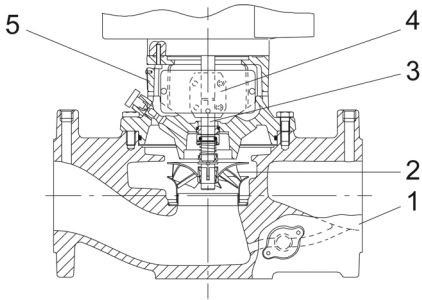
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info@lenntech.com

tel. +31 152 610 900

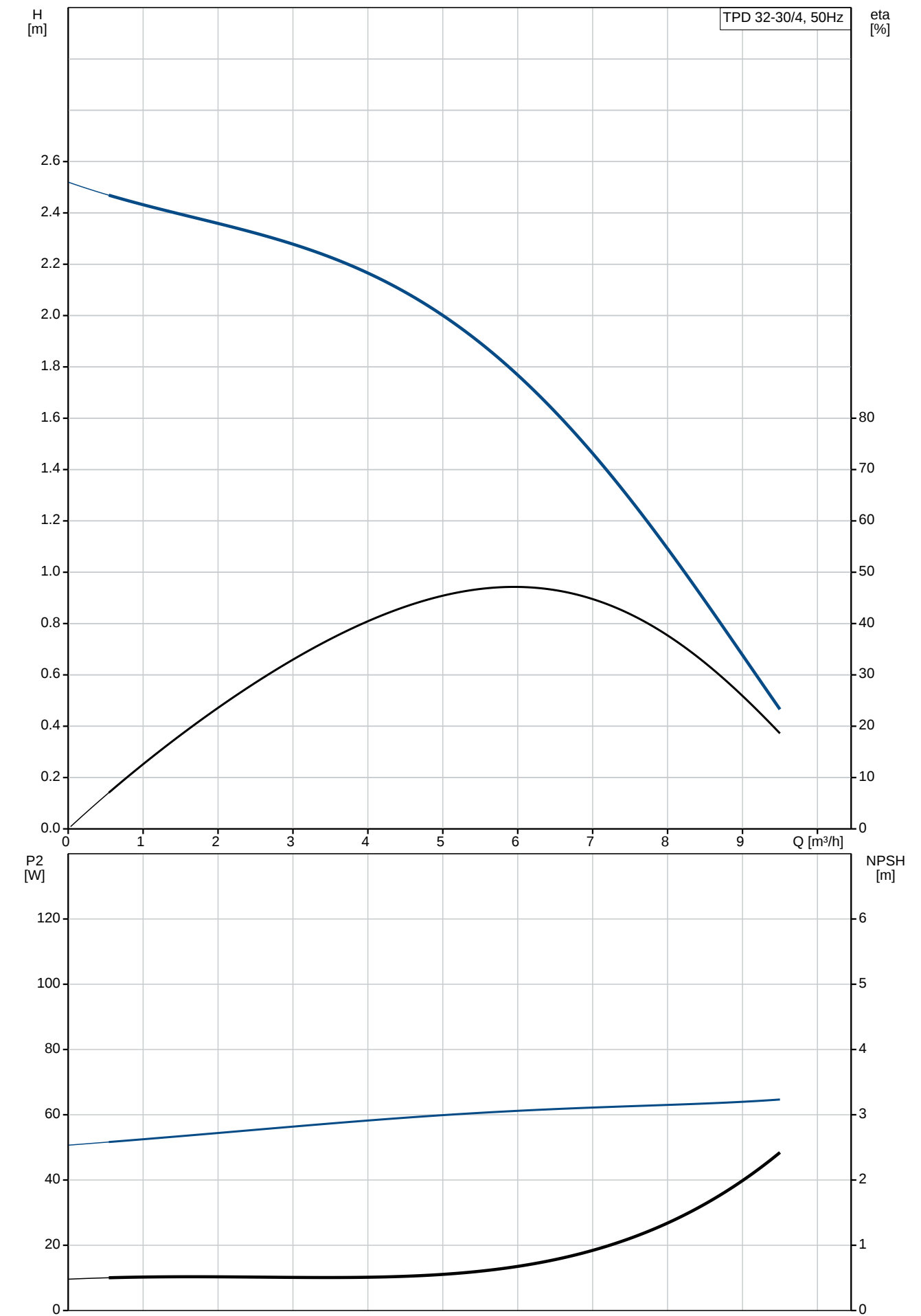
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Position	Qty.	Description
	1	TPD 32-30/4 A-F-A-BQQE  Product No.: On request Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework. Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO 7005-2). Each power head is fitted with a fan-cooled asynchronous motor of identical size. Further product details Pump Pump housing and pump head are electrocoated to improve the corrosion resistance. Electrocoating includes: 1) Alkaline-based cleaning. 2) Pretreatment with zinc phosphate coating. 3) Cathodic electrocoating (epoxy). 4) Curing of paint film at 200-250 °C.  1: Pump housing 2: Impeller 3: Shaft 4: Coupling 5: Pump head The twin-head pump is designed with two parallel power-heads. A flap valve in the common discharge port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head. The pump housing is provided with a replaceable stainless steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured with a split cone with nut. The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. Primary seal: • Rotating seal ring material: silicon carbide (SiC) • Stationary seat material: silicon carbide (SiC) This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles. Secondary seal material: EPDM (ethylene-propylene rubber) EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils. A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

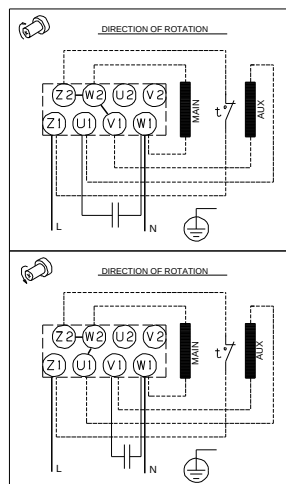
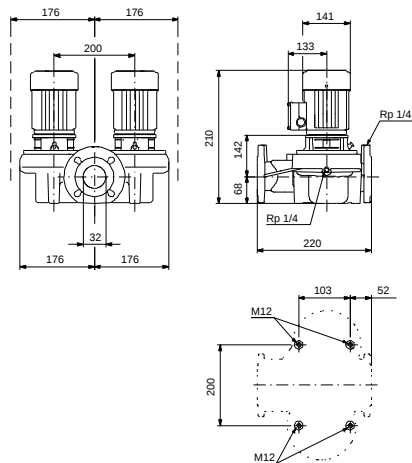
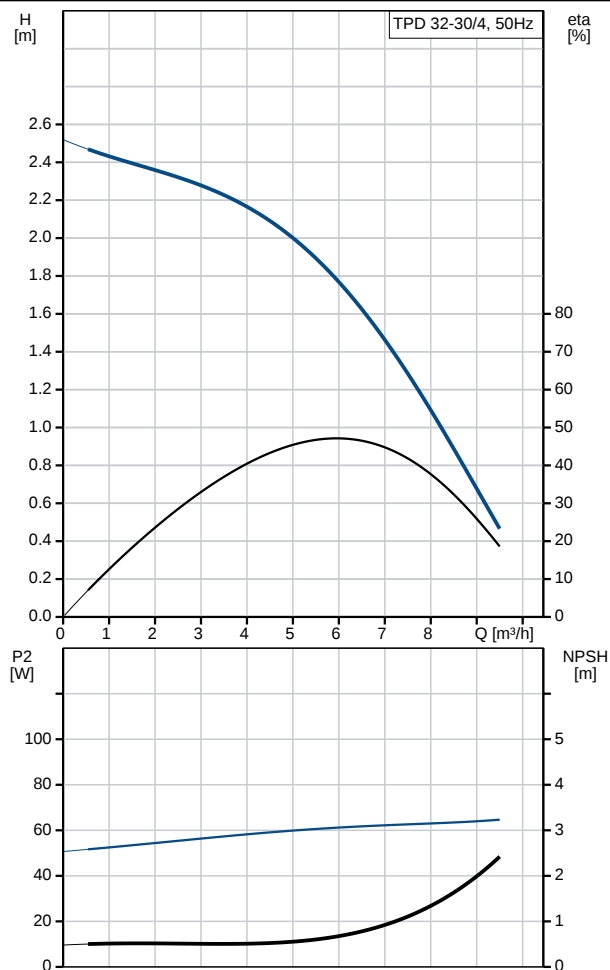
Position	Qty.	Description
		The pump housing has two Rp 1/8 tappings for mounting of automatic air vents. Fit an air vent to the upper pump housing if the twin-head pump is to be installed in a horizontal pipeline with horizontal pump shaft.  The flanges have tappings for mounting of pressure gauges. The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring. The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a shell coupling. Motor The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034. The motor is flange-mounted with tapped-hole flange (FT). Motor-mounting designation in accordance with IEC 60034-7: IM B 14, IM V 18 (Code I) / IM 3601, IM 3611 (Code II). The motor has built-in thermal protection (PTO current and temperature sensors) in accordance with IEC 60034-11 and requires no further motor protection. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions. As the thermal protection incorporates automatic reset, the motor must be connected in a way which ensures that the automatic reset cannot cause accidents. Technical data Liquid: Pumped liquid: Water Liquid temperature range: -25 .. 120 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³ Technical: Rated flow: 5.5 m³/h Rated head: 1.8 m Actual impeller diameter: 86 mm Primary shaft seal: BQQE Curve tolerance: ISO9906:2012 3B Materials: Pump housing: Cast iron EN-JL1040 ASTM A48-40 B Impeller: Stainless steel DIN W.-Nr. 1.4301 AISI 304 Installation: Range of ambient temperature: -30 .. 40 °C Maximum operating pressure: 10 bar Flange standard: DIN Pipe connection: DN 32 Pump inlet: DN 32 Pump outlet: DN 32 Pressure rating: PN 6/10 (@): 220 mm Flange size for motor: FT75

Position	Qty.	Description
		Electrical data: Motor type: 71A Rated power - P2: 2 x 0.12 kW Mains frequency: 50 Hz Rated voltage: 1 x 220-240 V Rated current: 1.0-1.04 A Starting current: 340-370 % Cos phi - power factor: 0.92 Rated speed: 1430-1440 rpm Motor efficiency at full load: 58.2-54.2 % Number of poles: 4 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Others: ErP status: EuP Standalone/Prod. Net weight: 35.4 kg Gross weight: 42.4 kg Shipping volume: 0.08 m³

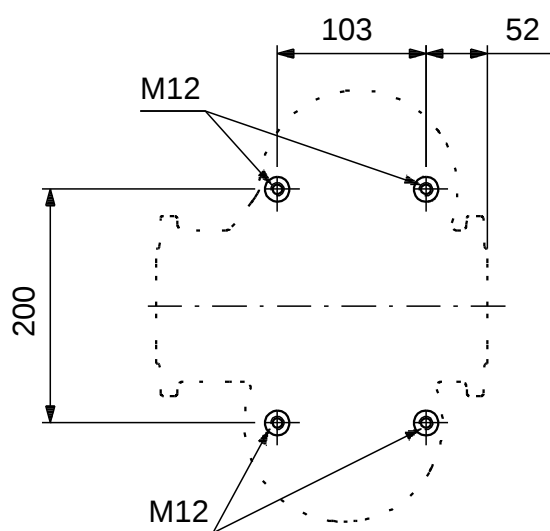
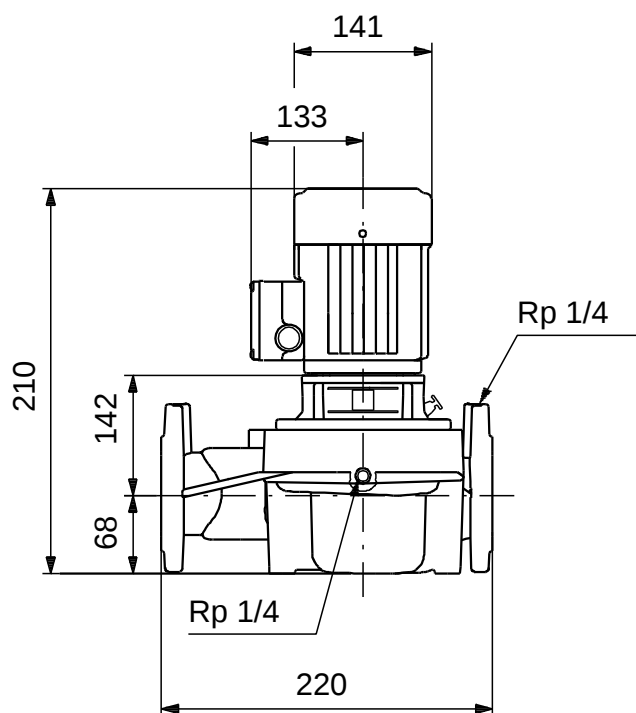
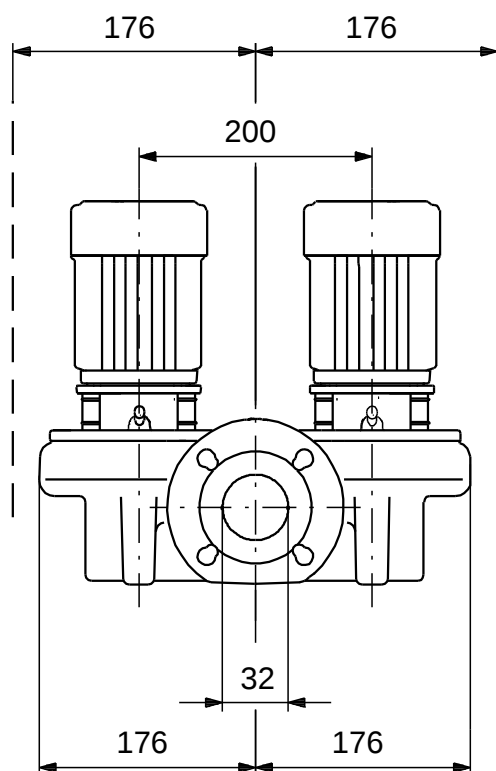
On request TPD 32-30/4 A-F-A-BQQE 50 Hz



Description	Value
General information:	
Product name:	TPD 32-30/4 A-F-A-BQQE
Product No:	On request
EAN number:	On request
Technical:	
Rated flow:	5.5 m³/h
Rated head:	1.8 m
Head max:	30 dm
Actual impeller diameter:	86 mm
Primary shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Pump housing:	Cast iron
	EN-JL1040
	ASTM A48-40 B
Impeller:	Stainless steel
	DIN W.-Nr. 1.4301
	AISI 304
Material code:	A
Installation:	
Range of ambient temperature:	-30 .. 40 °C
Maximum operating pressure:	10 bar
Flange standard:	DIN
Pipe connection:	DN 32
Pump inlet:	DN 32
Pump outlet:	DN 32
Pressure rating:	PN 6/10
(@)	220 mm
Flange size for motor:	FT75
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	71A
Rated power - P2:	2 x 0.12 kW
Mains frequency:	50 Hz
Rated voltage:	1 x 220-240 V
Rated current:	1.0-1.04 A
Starting current:	340-370 %
Cos phi - power factor:	0.92
Rated speed:	1430-1440 rpm
Motor efficiency at full load:	58.2-54.2 %
Number of poles:	4
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTO
Motor No:	98714254
Others:	
ErP status:	EuP Standalone/Prod.
Net weight:	35.4 kg
Gross weight:	42.4 kg
Shipping volume:	0.08 m³



On request TPD 32-30/4 A-F-A-BQQE 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Exploded view



Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

Exploded view (TM057026 for MGE model H/I)



Parts list TPD 32-30/4, Product No. On request
Valid from 20.6.2010 (1024)

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
	Motor				2	pcs
-	Coupling cpl.				2	pcs
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 20			
			Thread: M6			
10	Shaft pin		Diameter: 5		1	
			Length (mm): 21,5			
10a	Coupling half				2	
-	Motor stool cpl.				2	pcs
2	Motor stool				1	
28	Hex head screw		Length (mm): 25		4	
			Thread: M8			
28	Hex head screw		Length (mm): 16 MM		4	
			Thread: M5			
-	Pump housing cpl.				1	pcs
- 6	Pump housing cpl.				1	
	Pump housing				1	
45	Neck ring				2	
215	Guide pin				1	
217	Valve flap				1	
-	Coupling guard cpl.				2	pcs
7	Coupling guard				2	
7a	Pan head screw				4	
66	Lock washer				4	
-	Shaft seal cpl.				2	pcs
105	Shaft seal				1	
-	Shaft w/impeller cpl.				2	pcs
48	Split cone nut				1	
49	Impeller cpl.				1	
49b	Split cone				1	
51	Shaft cpl.				1	
17	Air vent screw				2	pcs
19	Plug				6	pcs
72a	O-ring				2	pcs

Disclaimer: The information about the Grundfos pump in this document may be outdated.

Data may be subject to alterations without further notice.

Please contact us to verify the data above is still accurate/up-to-date.

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info@lenntech.com

<https://www.lenntech.com>

tel. +31 152 610 900

fax. +31 152 616 289