

TP 25-50/2-A-O-A-GQQE 400Y 50HZ

Grundfos pump 98346570



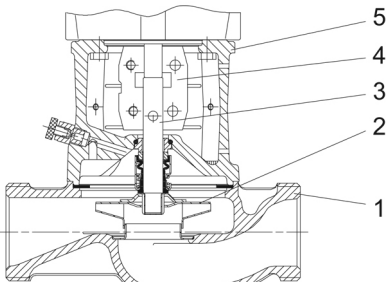
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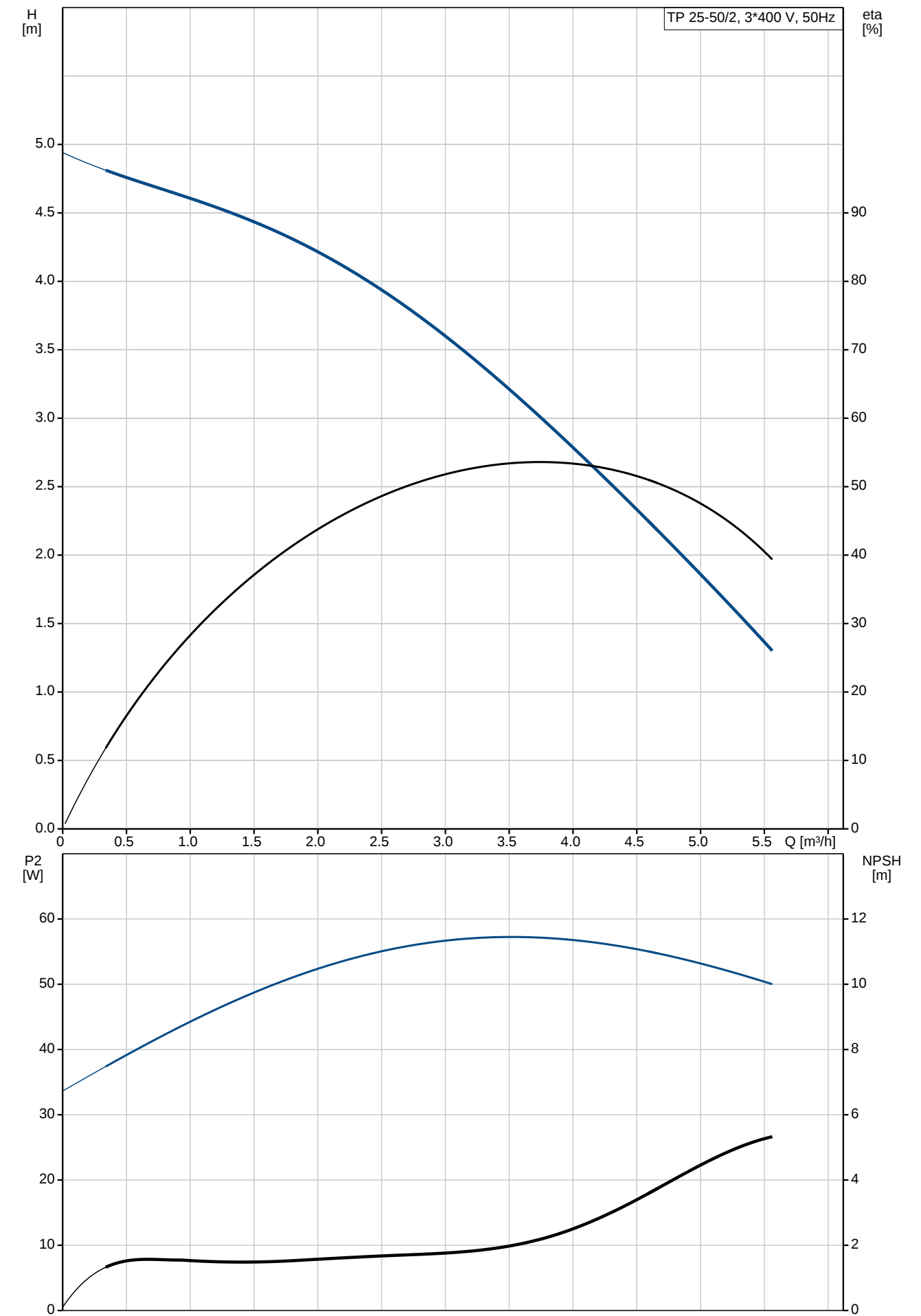
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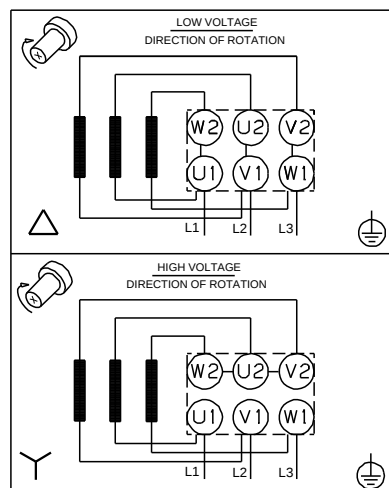
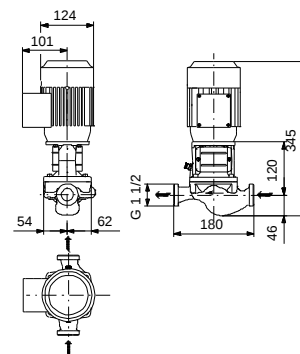
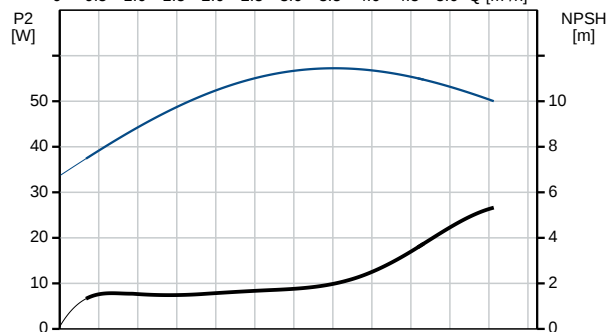
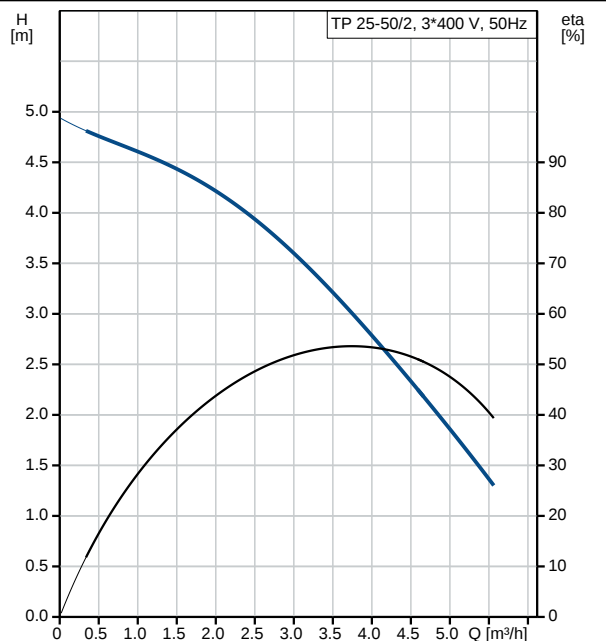
Position	Qty.	Description
	1	TP 25-50/2 A-O-A-GQQE  Product No.: On request Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework. The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 10 union connections (ISO 228-1). The pump is fitted with a fan-cooled asynchronous motor. Further product details Pump Pump housing and pump head are electrocoated to improve the corrosion resistance. Electrocoating includes: 1) Alkaline-based cleaning. 2) Pretreatment with zinc phosphate coating. 3) Cathodic electrocoating (epoxy). 4) Curing of paint film at 200-250 °C.  1: Pump housing 2: Impeller 3: Shaft 4: Coupling 5: Pump head The pump housing is provided with a replaceable stainless steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured with a split cone pressed onto the shaft. The shaft seal is an unbalanced rubber bellows seal with reduced seal face. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. The narrow seal face makes the seal perform well in high-viscosity and anti-freezing liquids. Primary seal: • Rotating seal ring material: silicon carbide (SiC) • Stationary seat material: silicon carbide (SiC) This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles. Secondary seal material: EPDM (ethylene-propylene rubber) EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils. A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal. The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring or a flat gasket.

Position	Qty.	Description
		The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a shell coupling. Motor The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034. The motor is flange-mounted with tapped-hole flange (FT). Motor-mounting designation in accordance with IEC 60034-7: IM B 14, IM V 18 (Code I) / IM 3601, IM 3611 (Code II). The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1). Technical data Liquid: Pumped liquid: Water Liquid temperature range: -25 .. 60 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³ Technical: Rated flow: 3.72 m³/h Rated head: 2.7 m Actual impeller diameter: 68 mm Primary shaft seal: GQQE Curve tolerance: ISO9906:2012 3B Materials: Pump housing: Cast iron EN-JL1020 ASTM A48-25B Impeller: Composite PES/PP 30% GF Installation: Range of ambient temperature: -30 .. 40 °C Maximum operating pressure: 10 bar Flange standard: UNION Pipe connection: G 1 1/2 Pressure rating: PN 10 (@): 180 mm Flange size for motor: FT75 Electrical data: Motor type: SIEMENS Rated power - P2: 0.12 kW Power (P2) required by pump: 0.12 kW Mains frequency: 50 Hz Rated voltage: 3 x 220-240D/380-415V V Rated current: 0.59/0.34 A Cos phi - power factor: 0.80-0.72 Rated speed: 2800-2850 rpm Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Others: Minimum efficiency index, MEI ≥: --.- ErP status: EuP Standalone/Prod. Net weight: 7.9 kg Gross weight: 8.9 kg Shipping volume: 0.02 m³

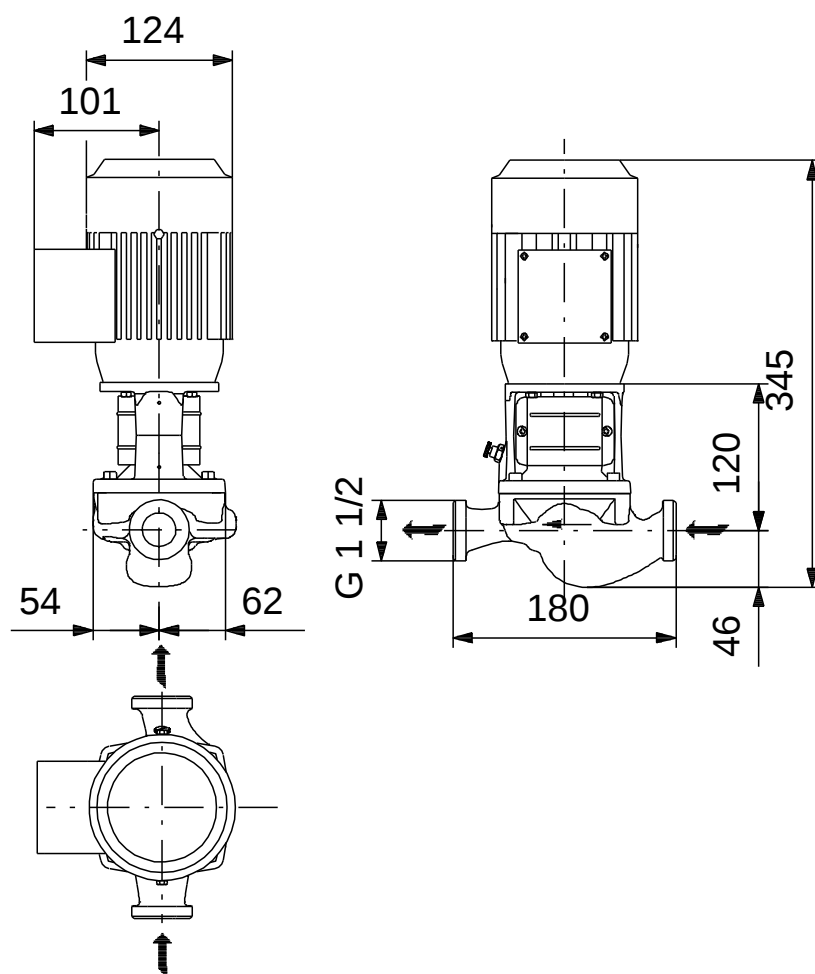
On request TP 25-50/2 A-O-A-GQQE 50 Hz



Description	Value
General information:	
Product name:	TP 25-50/2 A-O-A-GQQE
Product No:	On request
EAN number:	On request
Technical:	
Rated flow:	3.72 m³/h
Rated head:	2.7 m
Head max:	50 dm
Actual impeller diameter:	68 mm
Primary shaft seal:	GQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	B
Materials:	
Pump housing:	Cast iron
	EN-JL1020
	ASTM A48-25B
Impeller:	Composite PES/PP 30% GF
Material code:	A
Installation:	
Range of ambient temperature:	-30 .. 40 °C
Maximum operating pressure:	10 bar
Flange standard:	UNION
Pipe connection:	G 1 1/2
Pressure rating:	PN 10
(@)	180 mm
Flange size for motor:	FT75
Connect code:	O
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 60 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
Rated power - P2:	0.12 kW
Power (P2) required by pump:	0.12 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 220-240D/380-415Y V
Rated current:	0.59/0.34 A
Cos phi - power factor:	0.80-0.72
Rated speed:	2800-2850 rpm
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	NONE
Motor No:	81602312
Others:	
Minimum efficiency index, MEI ≥:	--.-
ErP status:	EuP Standalone/Prod.
Net weight:	7.9 kg
Gross weight:	8.9 kg
Shipping volume:	0.02 m³



On request TP 25-50/2 A-O-A-GQQE 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Exploded view



Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

Exploded view (TM057026 for MGE model H/I)



Parts list TP 25-50/2, Product No. On request
Valid from 20.6.2010 (1024)

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
	Motor				1	pcs
-	Coupling cpl.				1	pcs
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 20			
			Thread: M6			
10	Shaft pin		Diameter: 5		1	
			Length (mm): 21,5			
10a	Coupling half				2	
-	Motor stool cpl.				1	pcs
2	Motor stool				1	
26	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 20			
			Thread: M6			
28	Hex head screw		Length (mm): 16 MM		4	
			Thread: M5			
-	Pump housing cpl.				1	pcs
- 6	Pump housing cpl.				1	
-	Pump housing				1	
6	Pump housing					
45	Seal ring					
-	Coupling guard cpl.				1	pcs
7	Coupling guard				2	
7a	Pan head screw				4	
66	Lock washer				4	
-	Shaft seal cpl.				1	pcs
105	Shaft seal				1	
-	Shaft w/impeller cpl.				1	pcs
-	Shaft w/impeller cpl.				1	
49	Impeller cpl.				1	
49b	Split cone				1	
51	Pump shaft				1	
66a	Washer		Designation: DIN 125 A2		1	
			Internal diameter: 13			
			Outer diameter: 24			
			Thickness: 2,5			
17	Air vent screw				1	pcs
72a	Gasket		Internal diameter: 97 MM		1	pcs
			Outer diameter: 77.5			
			Thickness: 2 MM			

Disclaimer: The information about the Grundfos pump in this document may be outdated.

Data may be subject to alterations without further notice.

Please contact us to verify the data above is still accurate/up-to-date.

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