

NK65-250/251A2F2AE-SGQQE

Grundfos Pump 98323671



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<https://www.lenntech.com/grundfos/NKBASIS/98323671/NK-65-250-251-A2-F-A-E-GQQE.html>

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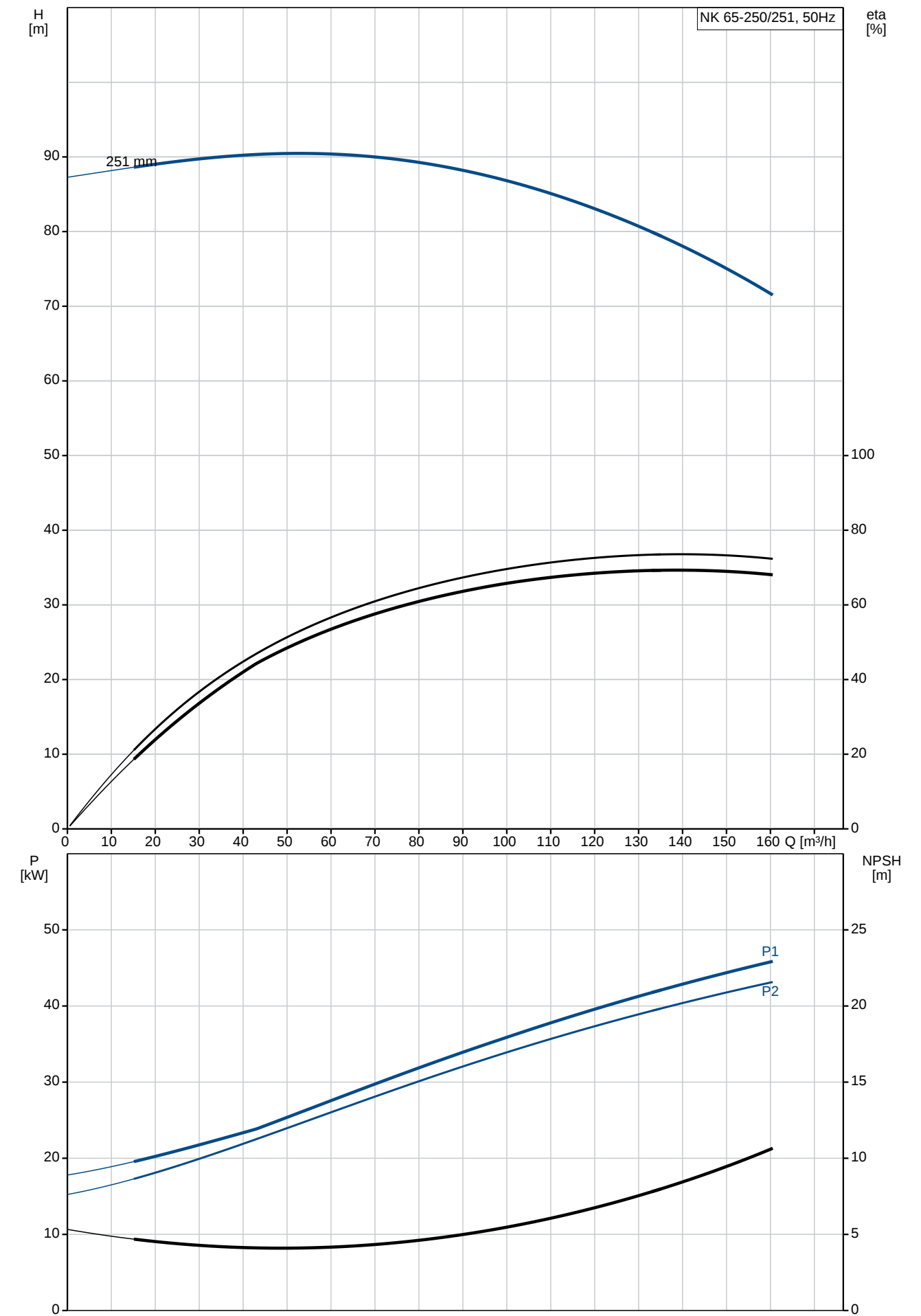
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Position	Qty.	Description
	1	NK 65-250/251 A2-F-A-E-GQQE  Product No.: 98323671 Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733. Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, a radial discharge port and horizontal shaft. It is of the back pull-out design enabling removal of the coupling, bearing bracket and impeller without disturbing the motor, pump housing or pipework. The unbalanced rubber bellows shaft seal with reduced seal face is according to DIN EN 12756. The pump is fitted with a foot-mounted, fan-cooled asynchronous motor. Pump and motor are mounted on a common base frame. Further product details Pump and motor are mounted on a common steel base frame in accordance with ISO 3661. The back pull-out design together with a spacer coupling makes it possible to make service on the pump without dismantling the pump housing and motor from the base frame. This saves realignment of pump and motor after service. 1) Remove coupling. 2) Remove the bolts in the bearing bracket support foot. 3) Remove the bearing bracket from the pump housing.  Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust. Wear rings used in pump housing and for impeller are made of bronze/brass or cast iron. The shaft seal is an unbalanced rubber bellows seal with reduced seal face. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. The narrow seal face makes the seal perform well in high-viscosity and anti-freezing liquids. Primary seal: - Rotating seal ring material: Silicon carbide (SiC) - Stationary seat material: Silicon carbide (SiC) This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles. Secondary seal material: EPDM (ethylene-propylene rubber) EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils. The shaft is made of stainless steel and has a diameter of 32 mm where the coupling is mounted.

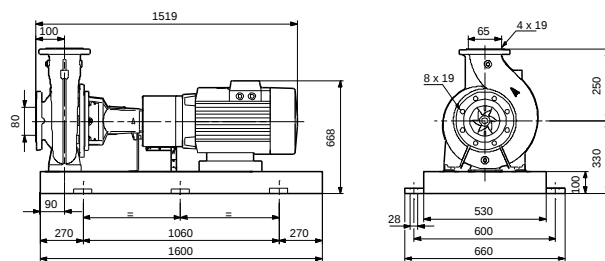
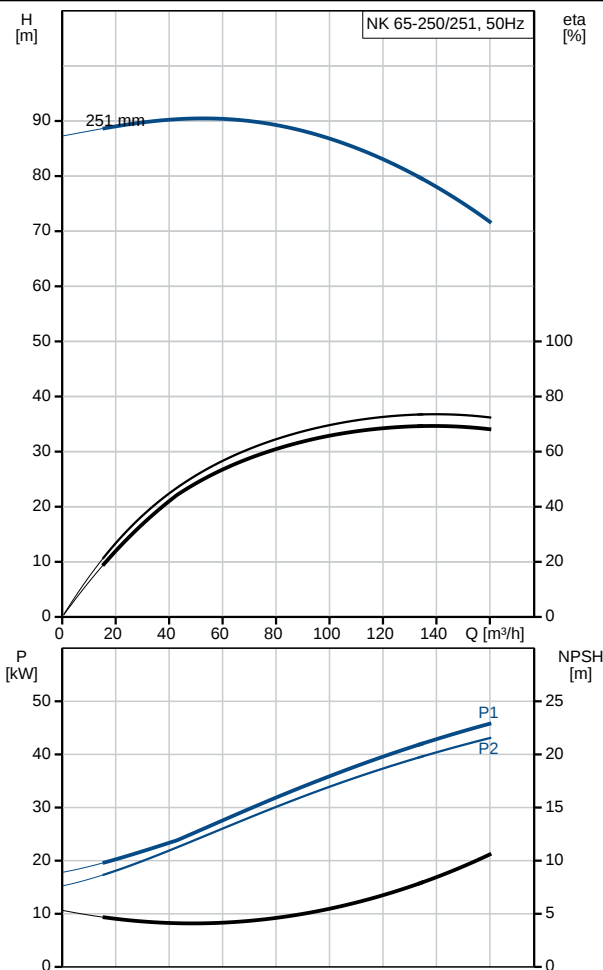
Position	Qty.	Description
		The pump uses a spacer coupling between the pump and motor shaft.  Motor The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards and mounting designation B3 (IM 1001). Electrical tolerances comply with IEC 60034. The motor efficiency is classified as IE3 in accordance with IEC 60034-30. The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions. Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations. A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump should be ordered with an electrically insulated motor bearing. Technical data Liquid: Pumped liquid: Water Liquid temperature range: -25 .. 60 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³ Technical: Speed for pump data: 2960 rpm Rated flow: 145 m³/h Rated head: 76.5 m Actual impeller diameter: 251 mm Impeller nom: 250 mm Primary shaft seal: GQQE Secondary shaft seal: NONE Curve tolerance: ISO9906:2012 3B Materials: Pump housing: Cast iron EN-GJL-250 ASTM A48-40 B Impeller: Cast iron EN-GJL-200 ASTM A48-30 B Rubber: EPDM Wear ring mat.: Bronze (CuSn10) Installation: Maximum ambient temperature: 55 °C Maximum operating pressure: 16 bar Flange standard: EN 1092-2 Pump inlet: DN 80 Pump outlet: DN 65 Pressure rating: PN 16 Coupling type: Spacer Base frame: EN / ISO Electrical data: Motor type: SIEMENS

Position	Qty.	Description
		IE Efficiency class: IE3 Rated power - P2: 45 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-420D/660-725Y V Rated current: 82,0-75,0/47,5-43,5 A Starting current: 690-690 % Cos phi - power factor: 0,89 Rated speed: 2960 rpm Efficiency: IE3 94,0% Motor efficiency at full load: 94.0-94.0 % Motor efficiency at 3/4 load: 94.5-94.5 % Motor efficiency at 1/2 load: 94.4-94.4 % Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Lubricant type: Grease Others: Minimum efficiency index, MEI $\geq$: 0.51 ErP status: EuP Standalone/Prod. Net weight: 564 kg Gross weight: 631 kg Shipping volume: 1.91 m³

98323671 NK 65-250/251 50 Hz

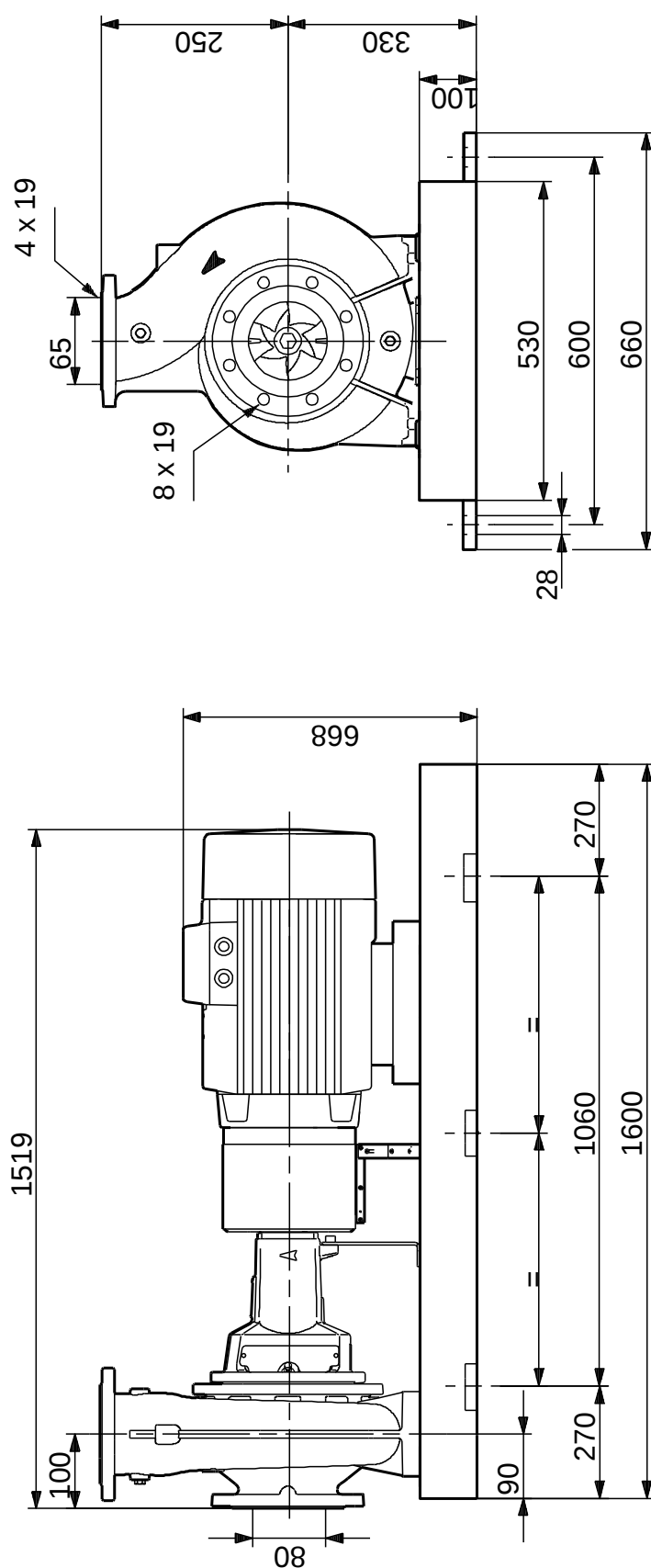


Description	Value
General information:	
Product name:	NK 65-250/251 A2-F-A-E-GQQE
Product No:	98323671
EAN number:	5711493013709
Technical:	
Speed for pump data:	2960 rpm
Rated flow:	145 m³/h
Rated head:	76.5 m
Actual impeller diameter:	251 mm
Impeller nom:	250 mm
Primary shaft seal:	GQQE
Secondary shaft seal:	NONE
Shaft diameter:	32 mm
Curve tolerance:	ISO9906:2012 3B
Pump version:	A2
Materials:	
Pump housing:	Cast iron EN-GJL-250 ASTM A48-40 B
Impeller:	Cast iron EN-GJL-200 ASTM A48-30 B
Material code:	A
Rubber:	EPDM
Code for rubber:	E
Wear ring mat.:	Bronze (CuSn10)
Installation:	
Maximum ambient temperature:	55 °C
Maximum operating pressure:	16 bar
Flange standard:	EN 1092-2
Connect code:	F
Pump inlet:	DN 80
Pump outlet:	DN 65
Pressure rating:	PN 16
Coupling type:	Spacer
Wear ring(s):	neckring(s)
Base frame:	EN / ISO
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 60 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	45 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	82,0-75,0/47,5-43,5 A
Starting current:	690-690 %
Cos phi - power factor:	0,89
Rated speed:	2960 rpm
Efficiency:	IE3 94,0%
Motor efficiency at full load:	94.0-94.0 %
Motor efficiency at 3/4 load:	94.5-94.5 %
Motor efficiency at 1/2 load:	94.4-94.4 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	98943373
Lubricant type:	Grease
Others:	



Description	Value
Minimum efficiency index, MEI ≥:	0.51
ErP status:	EuP Standalone/Prod.
Net weight:	564 kg
Gross weight:	631 kg
Shipping volume:	1.91 m ³

98323671 NK 65-250/251 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.



Note! All units are in [mm] unless others are stated.

*Disclaimer: The information about the Grundfos pump in this document may be outdated.
Data may be subject to alterations without further notice.
Please contact us to verify the data above is still accurate/up-to-date.*

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