

## NK65-250/223A2F2AE-SGQQE

Grundfos pump 98323669



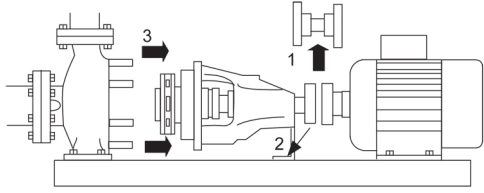
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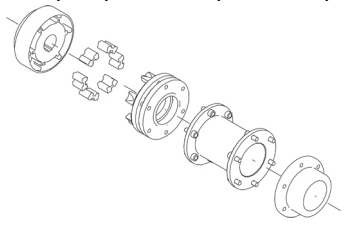
<https://www.lenntech.com/grundfos/NKBASIS/98323669/NK-65-250-223-A2-F-A-E-GQQE.html>

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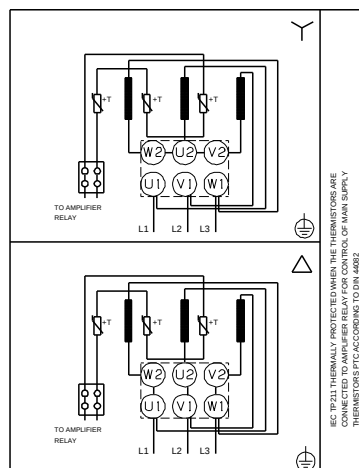
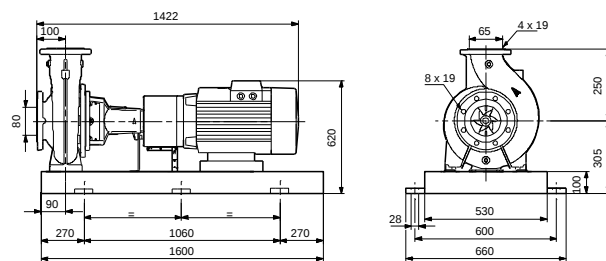
| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|----------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          | 1    | <p><b>NK 65-250/223 A2-F-A-E-GQQE</b></p>  <p>Product No.: On request</p> <p>Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733. Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, a radial discharge port and horizontal shaft. It is of the back pull-out design enabling removal of the coupling, bearing bracket and impeller without disturbing the motor, pump housing or pipework.</p> <p>The unbalanced rubber bellows shaft seal with reduced seal face is according to DIN EN 12756. The pump is fitted with a foot-mounted, fan-cooled asynchronous motor. Pump and motor are mounted on a common base frame.</p> <p><b>Further product details</b></p> <p>Pump and motor are mounted on a common steel base frame in accordance with ISO 3661. The back pull-out design together with a spacer coupling makes it possible to make service on the pump without dismantling the pump housing and motor from the base frame. This saves realignment of pump and motor after service.</p> <ol style="list-style-type: none"> <li>1) Remove coupling.</li> <li>2) Remove the bolts in the bearing bracket support foot.</li> <li>3) Remove the bearing bracket from the pump housing.</li> </ol>  <p>Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:</p> <ol style="list-style-type: none"> <li>1) Alkaline-based cleaning.</li> <li>2) Zinc phosphating.</li> <li>3) Cathodic electro-deposition.</li> <li>4) Curing to a dry film thickness 18-22 my m.</li> </ol> <p>The colour code for the finished product is NCS 9000/RAL 9005.</p> <p><b>Pump</b></p> <p>The pump housing has both a priming and a drain hole closed by plugs.</p> <p>The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust.</p> <p>Wear rings used in pump housing and for impeller are made of bronze/brass or cast iron.</p> <p>The shaft seal is an unbalanced rubber bellows seal with reduced seal face. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. The narrow seal face makes the seal perform well in high-viscosity and anti-freezing liquids.</p> <p>Primary seal:</p> <ul style="list-style-type: none"> <li>• Rotating seal ring material: silicon carbide (SiC)</li> <li>• Stationary seat material: silicon carbide (SiC)</li> </ul> <p>This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p>Secondary seal material: EPDM (ethylene-propylene rubber)</p> <p>EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.</p> <p>The shaft is made of stainless steel and has a diameter of 32 mm where the coupling is mounted.</p> |

| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|----------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p>The pump uses a spacer coupling between the pump and motor shaft.</p>  <p><b>Motor</b></p> <p>The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards and mounting designation B3 (IM 1001). Electrical tolerances comply with IEC 60034.</p> <p>The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.</p> <p>The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.</p> <p>Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.</p> <p>The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.</p> <p><b>Technical data</b></p> <p><b>Liquid:</b></p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: -25 .. 60 °C</p> <p>Liquid temperature during operation: 20 °C</p> <p>Density: 998.2 kg/m<sup>3</sup></p> <p><b>Technical:</b></p> <p>Rated flow: 123 m<sup>3</sup>/h</p> <p>Rated head: 59.5 m</p> <p>Actual impeller diameter: 223 mm</p> <p>Impeller nom: 250 mm</p> <p>Primary shaft seal: GQQE</p> <p>Secondary shaft seal: NONE</p> <p>Curve tolerance: ISO9906:2012 3B</p> <p><b>Materials:</b></p> <p>Pump housing: Cast iron<br/>EN-GJL-250<br/>ASTM A48-40 B</p> <p>Impeller: Cast iron<br/>EN-GJL-200<br/>ASTM A48-30 B</p> <p>Rubber: EPDM</p> <p>Wear ring mat.: Bronze (CuSn10)</p> <p><b>Installation:</b></p> <p>Maximum ambient temperature: 55 °C</p> <p>Maximum operating pressure: 16 bar</p> <p>Flange standard: EN 1092-2</p> <p>Pump inlet: DN 80</p> <p>Pump outlet: DN 65</p> <p>Pressure rating: PN 16</p> <p>Coupling type: Spacer</p> <p>Base frame: EN / ISO</p> <p><b>Electrical data:</b></p> <p>Motor type: SIEMENS</p> <p>IE Efficiency class: IE3</p> |

| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|----------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p>Rated power - P2: 30 kW</p> <p>Mains frequency: 50 Hz</p> <p>Rated voltage: 3 x 380-420D/660-725Y V</p> <p>Rated current: 56,0-51,0/32,0-29,5 A</p> <p>Starting current: 660-660 %</p> <p>Cos phi - power factor: 0.86</p> <p>Rated speed: 2955 rpm</p> <p>Efficiency: IE3 93,3%</p> <p>Motor efficiency at full load: 93.3-93.3 %</p> <p>Motor efficiency at 3/4 load: 93.6-93.6 %</p> <p>Motor efficiency at 1/2 load: 93.4-93.4 %</p> <p>Number of poles: 2</p> <p>Enclosure class (IEC 34-5): 55 Dust/Jetting</p> <p>Insulation class (IEC 85): F</p> <p>Lubricant type: Grease</p> <p><b>Others:</b></p> <p>Minimum efficiency index, MEI ≥: 0.51</p> <p>ErP status: EuP Standalone/Prod.</p> <p>Net weight: 447 kg</p> <p>Gross weight: 511 kg</p> <p>Shipping volume: 1.38 m<sup>3</sup></p> |

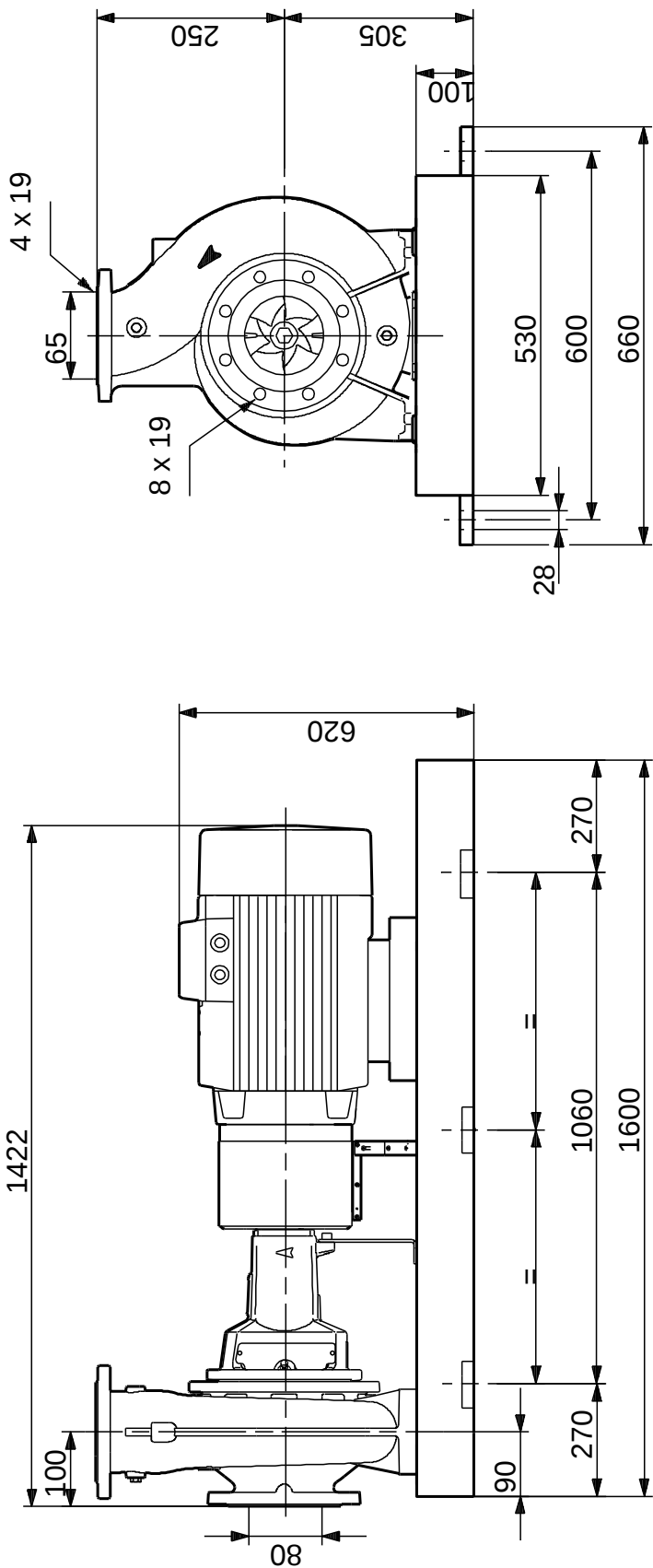
**On request NK 65-250/223 A2-F-A-E-GQQE 50 Hz**

| Description                          | Value                                    |
|--------------------------------------|------------------------------------------|
| <b>General information:</b>          |                                          |
| Product name:                        | NK 65-250/223<br>A2-F-A-E-GQQE           |
| Product No:                          | On request                               |
| EAN number:                          | On request                               |
| <b>Technical:</b>                    |                                          |
| Rated flow:                          | 123 m³/h                                 |
| Rated head:                          | 59.5 m                                   |
| Actual impeller diameter:            | 223 mm                                   |
| Impeller nom:                        | 250 mm                                   |
| Primary shaft seal:                  | GQQE                                     |
| Secondary shaft seal:                | NONE                                     |
| Shaft diameter:                      | 32 mm                                    |
| Curve tolerance:                     | ISO9906:2012 3B                          |
| Pump version:                        | A2                                       |
| <b>Materials:</b>                    |                                          |
| Pump housing:                        | Cast iron<br>EN-GJL-250<br>ASTM A48-40 B |
| Impeller:                            | Cast iron<br>EN-GJL-200<br>ASTM A48-30 B |
| Material code:                       | A                                        |
| Rubber:                              | EPDM                                     |
| Code for rubber:                     | E                                        |
| Wear ring mat.:                      | Bronze (CuSn10)                          |
| <b>Installation:</b>                 |                                          |
| Maximum ambient temperature:         | 55 °C                                    |
| Maximum operating pressure:          | 16 bar                                   |
| Flange standard:                     | EN 1092-2                                |
| Pump inlet:                          | DN 80                                    |
| Pump outlet:                         | DN 65                                    |
| Pressure rating:                     | PN 16                                    |
| Coupling type:                       | Spacer                                   |
| Wear ring(s):                        | neckring(s)                              |
| Base frame:                          | EN / ISO                                 |
| Connect code:                        | F                                        |
| <b>Liquid:</b>                       |                                          |
| Pumped liquid:                       | Water                                    |
| Liquid temperature range:            | -25 .. 60 °C                             |
| Liquid temperature during operation: | 20 °C                                    |
| Density:                             | 998.2 kg/m³                              |
| <b>Electrical data:</b>              |                                          |
| Motor type:                          | SIEMENS                                  |
| IE Efficiency class:                 | IE3                                      |
| Rated power - P2:                    | 30 kW                                    |
| Mains frequency:                     | 50 Hz                                    |
| Rated voltage:                       | 3 x 380-420D/660-725Y V                  |
| Rated current:                       | 56,0-51,0/32,0-29,5 A                    |
| Starting current:                    | 660-660 %                                |
| Cos phi - power factor:              | 0.86                                     |
| Rated speed:                         | 2955 rpm                                 |
| Efficiency:                          | IE3 93,3%                                |
| Motor efficiency at full load:       | 93.3-93.3 %                              |
| Motor efficiency at 3/4 load:        | 93.6-93.6 %                              |
| Motor efficiency at 1/2 load:        | 93.4-93.4 %                              |
| Number of poles:                     | 2                                        |
| Enclosure class (IEC 34-5):          | 55 Dust/Jetting                          |
| Insulation class (IEC 85):           | F                                        |
| Motor protec:                        | PTC                                      |
| Motor No:                            | 98943360                                 |
| Lubricant type:                      | Grease                                   |
| <b>Others:</b>                       |                                          |
| Minimum efficiency index, MEI ≥:     | 0.51                                     |



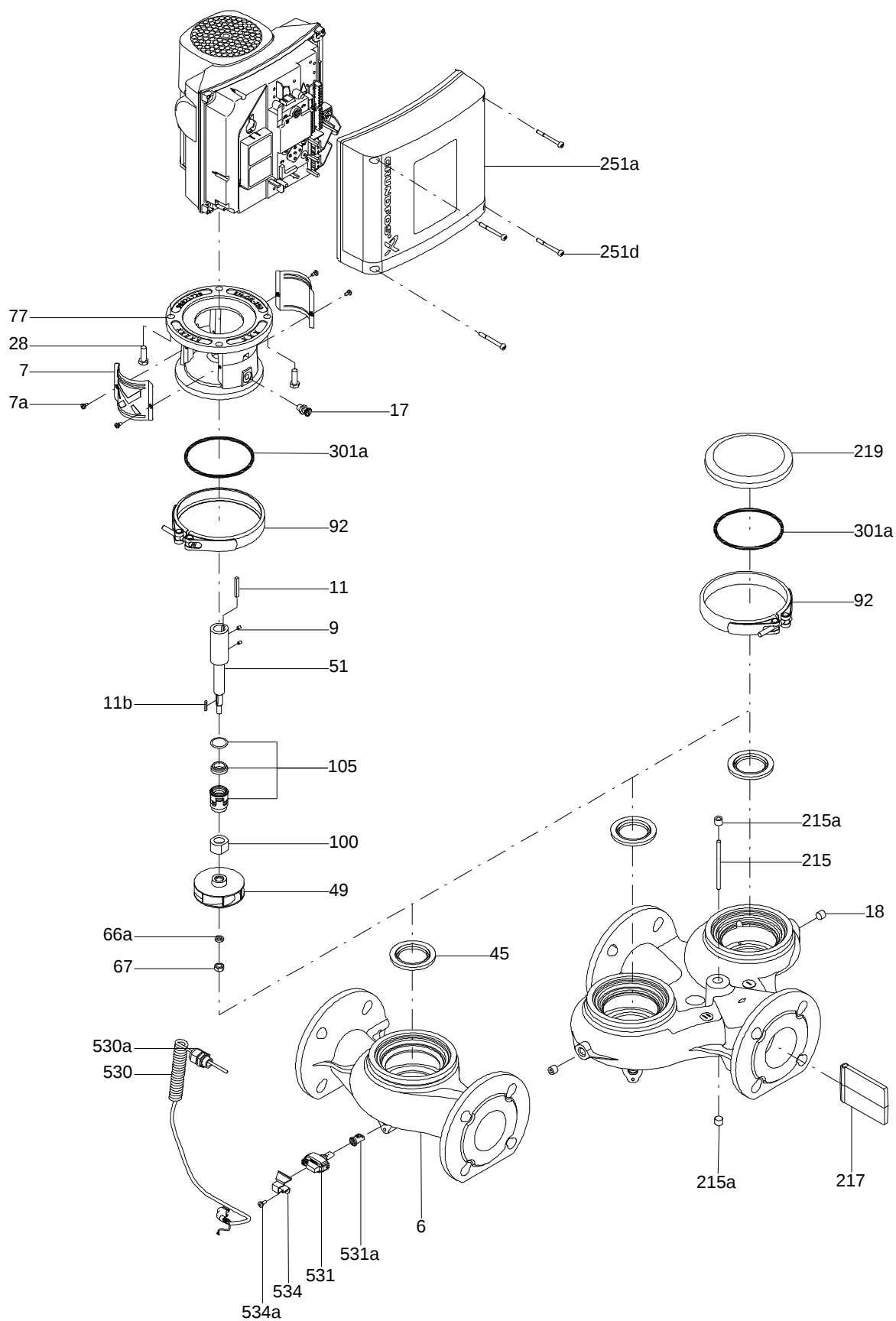
| Description      | Value                |
|------------------|----------------------|
| ErP status:      | EuP Standalone/Prod. |
| Net weight:      | 447 kg               |
| Gross weight:    | 511 kg               |
| Shipping volume: | 1.38 m <sup>3</sup>  |

**On request NK 65-250/223 A2-F-A-E-GQQE 50 Hz**

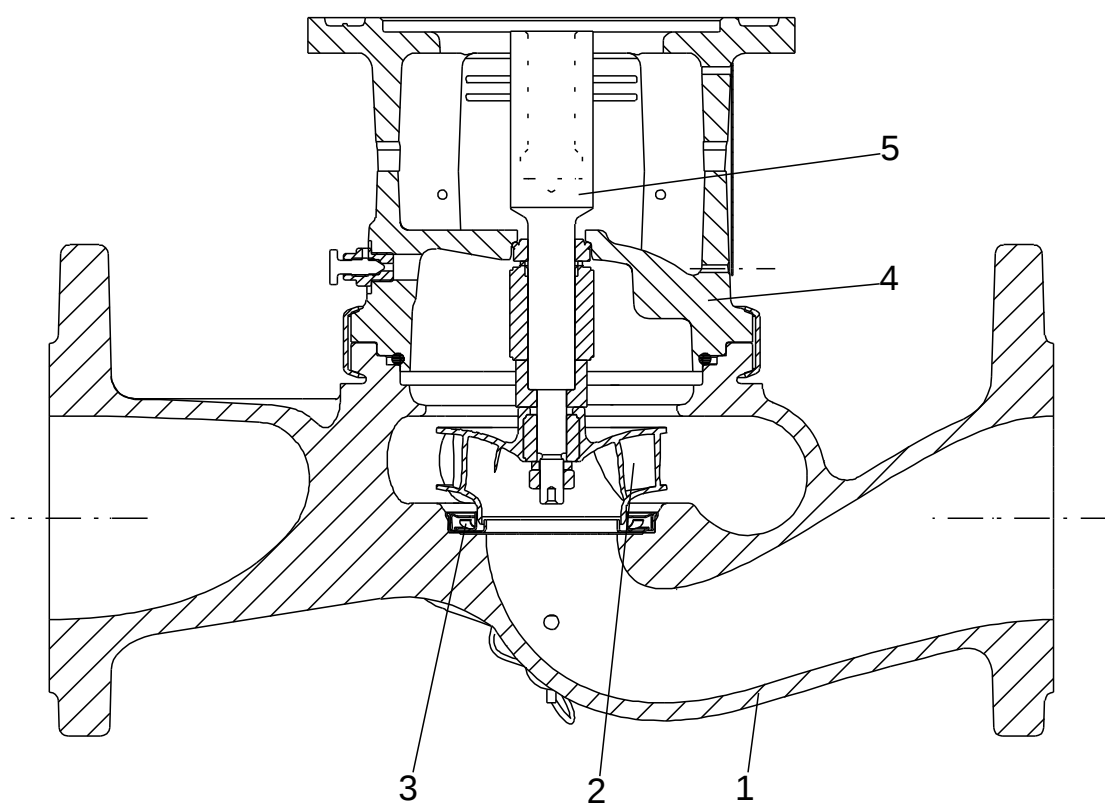


Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

# Exploded view

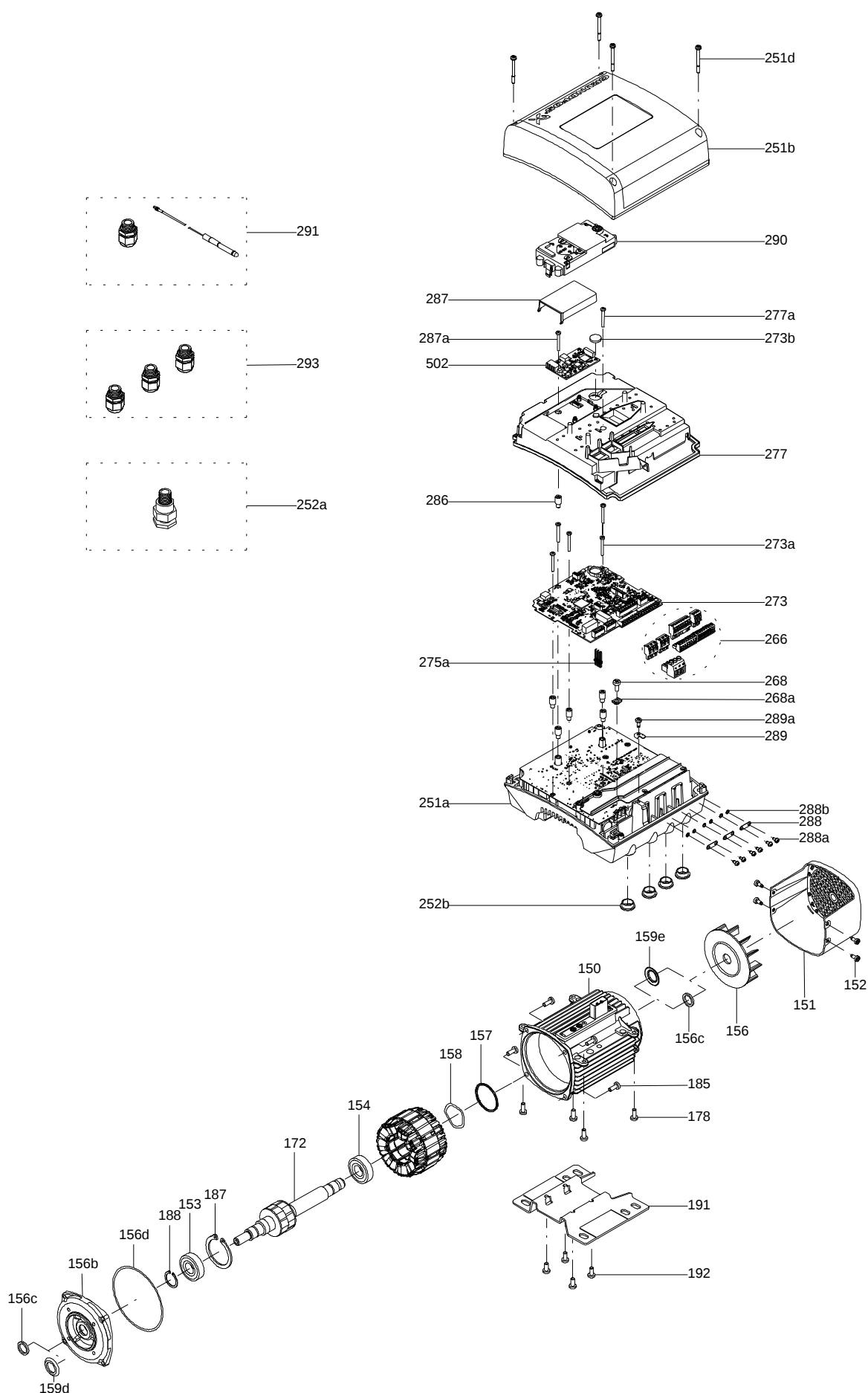


Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

# Exploded view ( TM057026 for MGE model H/I )



**Parts list NK 65-250/223, Product No. On request**  
**Valid from 1.3.2010 (1009)**

| Pos  | Description                   | Annotation              | Données de classification | Référence | Quantité | Unité |
|------|-------------------------------|-------------------------|---------------------------|-----------|----------|-------|
| +    | Motor                         |                         |                           |           | 1        | pcs   |
| -    | Coupling cpl.                 |                         |                           |           | 1        | pcs   |
| 89   | Rubber blocks for coupling    |                         |                           |           | 6        |       |
| 89.a | Socket set screw              |                         | Length (mm): 10           |           | 1        |       |
|      |                               |                         | Thread: M8                |           |          |       |
| 89.d | Hex socket head cap screw     |                         | Length (mm): 20           |           | 6        |       |
|      |                               |                         | Thread: M8                |           |          |       |
| 89.p | Coupling female               |                         |                           |           | 1        |       |
| 89o  | Coupling part spacer side     |                         |                           |           | 1        |       |
| 89r  | Spacer sleeve                 |                         |                           |           | 1        |       |
| 89s  | Spacer ring                   |                         |                           |           | 1        |       |
| -    | Nut                           |                         |                           |           | 1        | pcs   |
| 66   | Washer                        |                         | Designation: DIN 125 A2   |           | 1        |       |
|      |                               |                         | Internal diameter: 19     |           |          |       |
|      |                               |                         | Outer diameter: 34        |           |          |       |
|      |                               |                         | Thickness: 3              |           |          |       |
| 66a  | Spring lock washer            |                         |                           |           | 1        |       |
| 67   | Nut                           |                         | Thread: M18               |           | 1        |       |
| -    | Pump housing cpl.             |                         |                           |           | 1        | pcs   |
| 6    | Pump housing                  |                         |                           |           | 1        |       |
| 66a  | Nut                           |                         | Thread: M12               |           | 10       |       |
| -    | 7                             | Coupling guard cpl.     |                           |           | 1        | pcs   |
| -    | 7                             | Coupling guard cpl.     |                           |           | 1        |       |
| 7c   | Spacer f/coupling guard       |                         |                           |           | 1        |       |
| 7e   | Hex socket head cap screw     |                         |                           |           | 3        |       |
| 94   | Lock nut                      |                         | Thread: M6                |           | 2        |       |
| 7b   | Retainer for coupling guard   |                         |                           |           | 1        |       |
| 7k   | Hex socket head cap screw     |                         | Length (mm): 10           |           | 4        |       |
|      |                               |                         | Thread: M6                |           |          |       |
| -    | 7.d                           | Foot for coupling guard |                           |           | 1        | pcs   |
| 7d   | Foot for coupling guard       |                         |                           |           | 1        |       |
| 7h   | Hex socket head cap screw     |                         |                           |           | 2        |       |
| 7l   | Support f/coupling guard foot |                         |                           |           | 1        |       |
| 66   | Washer                        |                         |                           |           | 2        |       |
| 49   | Impeller                      |                         |                           |           | 1        | pcs   |
| 53.b | Spacer ring                   |                         |                           |           | 1        | pcs   |
| 72.a | O-ring                        |                         | Diameter: 278,99          |           | 1        | pcs   |
|      |                               |                         | Material type: EPDM       |           |          |       |
|      |                               |                         | Thickness: 3,53           |           |          |       |
| -    | 77                            | Cover                   |                           |           | 1        | pcs   |
| 36   | Nut                           |                         | Thread: M10               |           | 8        |       |
| 77   | Cover f/mech. seal            |                         |                           |           | 1        |       |
| -    | 86                            | Bearing bracket         |                           |           | 1        | pcs   |
| 28a  | Hex head screw                |                         | Length (mm): 25           |           | 1        |       |
|      |                               |                         | Thread: M12               |           |          |       |
| 53.b | Spacer ring                   |                         |                           |           | 1        |       |
| 54   | Ball bearing                  |                         |                           |           | 2        |       |
| 54a  | O-ring                        |                         | Diameter: 89,5            |           | 2        |       |
|      |                               |                         | Material type: EPDM       |           |          |       |
|      |                               |                         | Thickness: 3              |           |          |       |
| 77a  | Pan head screw                |                         |                           |           | 4        |       |
| 86   | Bearing bracket               |                         |                           |           | 1        |       |
| 153a | Retaining ring                |                         |                           |           | 2        |       |
| 156a | Bearing cover                 |                         |                           |           | 2        |       |
| 159a | V-ring                        |                         |                           |           | 2        |       |
| -    | 90                            | Base plate              |                           |           | 1        | pcs   |
|      | Washer                        |                         |                           |           | 4        |       |
|      | Washer                        |                         |                           |           | 4        |       |
|      | Base plate                    |                         |                           |           | 1        |       |

| Pos  | Description    | Annotation | Données de classification | Référence | Quantité | Unité |
|------|----------------|------------|---------------------------|-----------|----------|-------|
|      | Support block  |            |                           |           | 2        |       |
|      | Support block  |            |                           |           | 1        |       |
|      | Support block  |            |                           |           | 2        |       |
|      | Hex head bolt  |            |                           |           | 4        |       |
| 7h   | Hex head screw |            | Length (mm): 16           |           | 2        |       |
|      |                |            | Thread: M8                |           |          |       |
| 26   | Hex head bolt  |            |                           |           | 4        |       |
| 28   | Hex head screw |            | Length (mm): 30           |           | 2        |       |
|      |                |            | Thread: M12               |           |          |       |
| 66   | Washer         |            |                           |           | 2        |       |
| 66   | Washer         |            |                           |           | 2        |       |
| 105  | Shaft seal     |            | Material type: GQQE       |           | 1        | pcs   |
| 105b | Spacer         |            |                           |           | 1        | pcs   |

*Disclaimer: The information about the Grundfos pump in this document may be outdated.*

*Data may be subject to alterations without further notice.*

*Please contact us to verify the data above is still accurate/up-to-date.*

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