

NK65-250/223A2F2AE-SBAQE

Grundfos pump 98318454



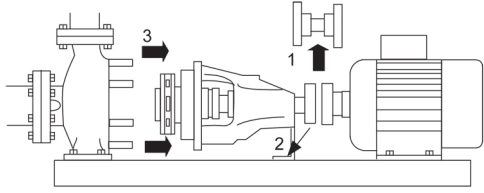
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<https://www.lenntech.com/grundfos/NKBASIS/98318454/NK-65-250-223-A2-F-A-E-BAQE.html>

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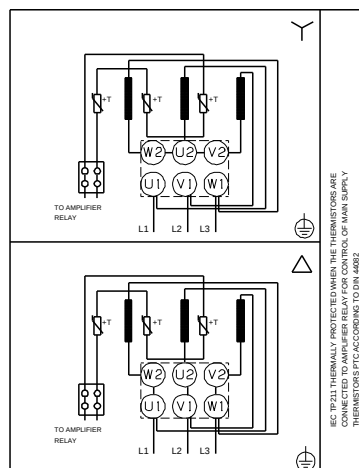
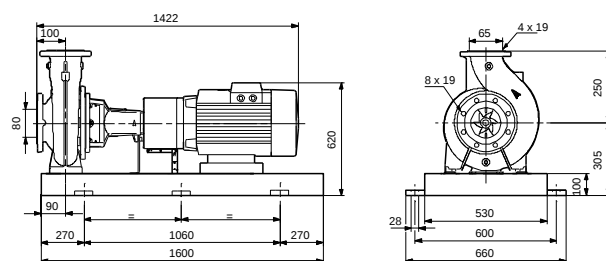
Position	Qty.	Description
	1	NK 65-250/223 A2-F-A-E-BAQE  Product No.: On request Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733. Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, a radial discharge port and horizontal shaft. It is of the back pull-out design enabling removal of the coupling, bearing bracket and impeller without disturbing the motor, pump housing or pipework. The unbalanced rubber bellows seal is according to DIN EN 12756. The pump is fitted with a foot-mounted, fan-cooled asynchronous motor. Pump and motor are mounted on a common base frame. Further product details Pump and motor are mounted on a common steel base frame in accordance with ISO 3661. The back pull-out design together with a spacer coupling makes it possible to make service on the pump without dismantling the pump housing and motor from the base frame. This saves realignment of pump and motor after service. 1) Remove coupling. 2) Remove the bolts in the bearing bracket support foot. 3) Remove the bearing bracket from the pump housing.  Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust. Wear rings used in pump housing and for impeller are made of bronze/brass or cast iron. The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. Primary seal: • Rotating seal ring material: carbon graphite, metal-impregnated • Stationary seat material: silicon carbide (SiC) This material pairing has a very good corrosion resistance and is especially suitable for water up to 120 °C. However, seal life will be reduced at temperatures above 90 °C. The material pairing is not recommended for liquids containing particles as this will result in heavy wear on the SiC face. Secondary seal material: EPDM (ethylene-propylene rubber) EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

Position	Qty.	Description
		The shaft is made of stainless steel and has a diameter of 32 mm where the coupling is mounted. The pump uses a spacer coupling between the pump and motor shaft.  Motor The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards and mounting designation B3 (IM 1001). Electrical tolerances comply with IEC 60034. The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1. The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions. Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations. The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center. Technical data Liquid: Pumped liquid: Water Liquid temperature range: 0 .. 120 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³ Technical: Rated flow: 123 m³/h Rated head: 59.5 m Actual impeller diameter: 223 mm Impeller nom: 250 mm Primary shaft seal: BAQE Secondary shaft seal: NONE Curve tolerance: ISO9906:2012 3B Materials: Pump housing: Cast iron EN-GJL-250 ASTM A48-40 B Impeller: Cast iron EN-GJL-200 ASTM A48-30 B Rubber: EPDM Wear ring mat.: High alloy brass(CuZn34Mn3Al2 Installation: Maximum ambient temperature: 55 °C Maximum operating pressure: 16 bar Flange standard: EN 1092-2 Pump inlet: DN 80 Pump outlet: DN 65 Pressure rating: PN 16 Coupling type: Spacer Base frame: EN / ISO Electrical data: Motor type: SIEMENS

Position	Qty.	Description
		IE Efficiency class: IE3 Rated power - P2: 30 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-420D/660-725Y V Rated current: 56,0-51,0/32,0-29,5 A Starting current: 660-660 % Cos phi - power factor: 0.86 Rated speed: 2955 rpm Efficiency: IE3 93,3% Motor efficiency at full load: 93.3-93.3 % Motor efficiency at 3/4 load: 93.6-93.6 % Motor efficiency at 1/2 load: 93.4-93.4 % Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Lubricant type: Grease Others: Minimum efficiency index, MEI $\geq$: 0.51 ErP status: EuP Standalone/Prod. Net weight: 447 kg Gross weight: 474 kg Shipping volume: 0.962 m³

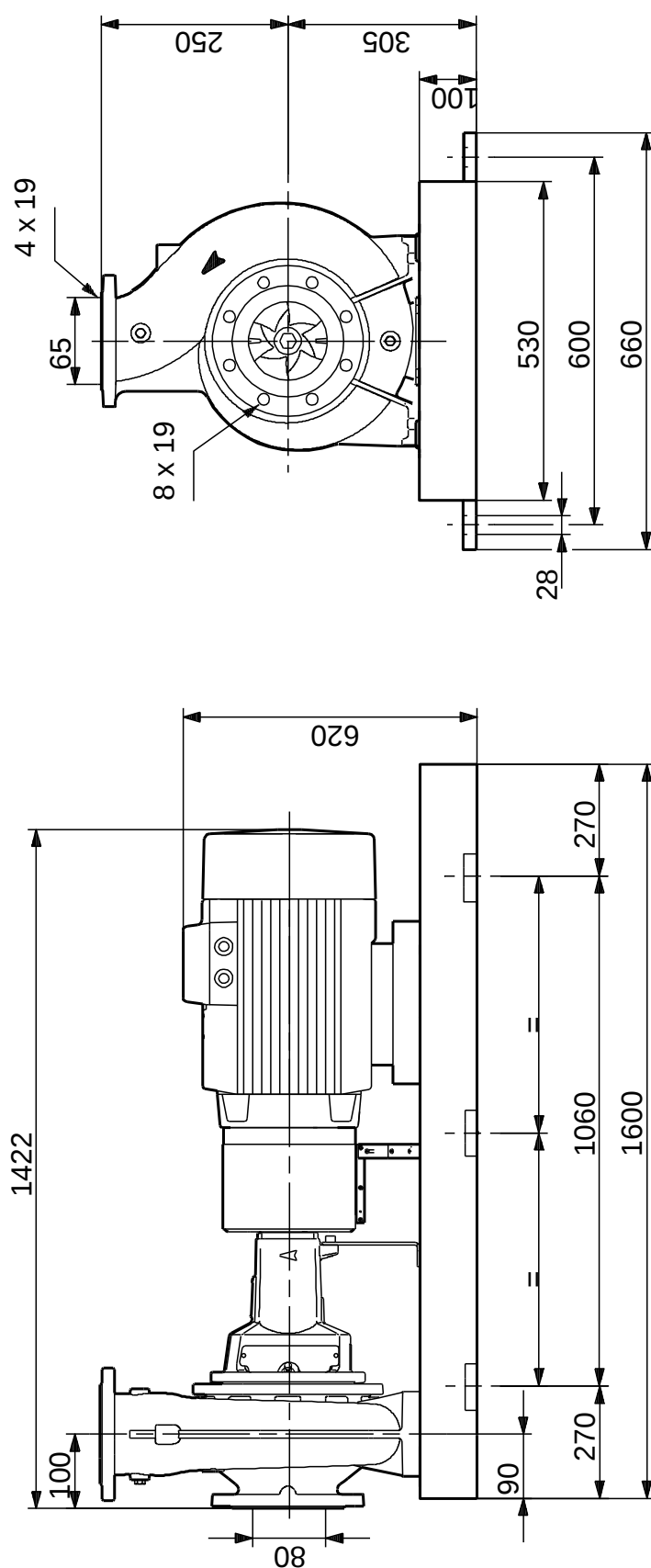
On request NK 65-250/223 A2-F-A-E-BAQE 50 Hz

Description	Value
General information:	
Product name:	NK 65-250/223 A2-F-A-E-BAQE
Product No:	On request
EAN number:	On request
Technical:	
Rated flow:	123 m³/h
Rated head:	59.5 m
Actual impeller diameter:	223 mm
Impeller nom:	250 mm
Primary shaft seal:	BAQE
Secondary shaft seal:	NONE
Shaft diameter:	32 mm
Curve tolerance:	ISO9906:2012 3B
Pump version:	A2
Materials:	
Pump housing:	Cast iron EN-GJL-250 ASTM A48-40 B
Impeller:	Cast iron EN-GJL-200 ASTM A48-30 B
Material code:	A
Rubber:	EPDM
Code for rubber:	E
Wear ring mat.:	High alloy brass(CuZn34Mn3Al2
Installation:	
Maximum ambient temperature:	55 °C
Maximum operating pressure:	16 bar
Flange standard:	EN 1092-2
Pump inlet:	DN 80
Pump outlet:	DN 65
Pressure rating:	PN 16
Coupling type:	Spacer
Wear ring(s):	neckring(s)
Base frame:	EN / ISO
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	0 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	30 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	56,0-51,0/32,0-29,5 A
Starting current:	660-660 %
Cos phi - power factor:	0.86
Rated speed:	2955 rpm
Efficiency:	IE3 93,3%
Motor efficiency at full load:	93.3-93.3 %
Motor efficiency at 3/4 load:	93.6-93.6 %
Motor efficiency at 1/2 load:	93.4-93.4 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	98943360
Lubricant type:	Grease
Others:	



Description	Value
Minimum efficiency index, MEI ≥:	0.51
ErP status:	EuP Standalone/Prod.
Net weight:	447 kg
Gross weight:	474 kg
Shipping volume:	0.962 m ³

On request NK 65-250/223 A2-F-A-E-BAQE 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Exploded view



Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

Exploded view (TM057026 for MGE model H/I)



Parts list NK 65-250/223, Product No. On request
Valid from 1.3.2010 (1009)

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
+	Motor				1	pcs
-	Coupling cpl.				1	pcs
89	Rubber blocks for coupling				6	
89.a	Socket set screw		Length (mm): 10		1	
			Thread: M8			
89.d	Hex socket head cap screw		Length (mm): 20		6	
			Thread: M8			
89.p	Coupling female				1	
89o	Coupling part spacer side				1	
89r	Spacer sleeve				1	
89s	Spacer ring				1	
-	Nut				1	pcs
66	Washer		Designation: DIN 125 A2		1	
			Internal diameter: 19			
			Outer diameter: 34			
			Thickness: 3			
66a	Spring lock washer				1	
67	Nut		Thread: M18		1	
-	Pump housing cpl.				1	pcs
6	Pump housing				1	
66a	Nut		Thread: M12		10	
-	7	Coupling guard cpl.			1	pcs
-	7	Coupling guard cpl.			1	
7c	Spacer f/coupling guard				1	
7e	Hex socket head cap screw				3	
94	Lock nut		Thread: M6		2	
7b	Retainer for coupling guard				1	
7k	Hex socket head cap screw		Length (mm): 10		4	
			Thread: M6			
-	7.d	Foot for coupling guard			1	pcs
7d	Foot for coupling guard				1	
7h	Hex socket head cap screw				2	
7l	Support f/coupling guard foot				1	
66	Washer				2	
49	Impeller				1	pcs
72.a	O-ring		Diameter: 278,99		1	pcs
			Material type: EPDM			
			Thickness: 3,53			
-	77	Cover			1	pcs
36	Nut		Thread: M10		8	
77	Cover f/mech. seal				1	
-	86	Bearing bracket			1	pcs
28a	Hex head screw		Length (mm): 25		1	
			Thread: M12			
53.b	Spacer ring				1	
54	Ball bearing				2	
54a	O-ring		Diameter: 89,5		2	
			Material type: EPDM			
			Thickness: 3			
77a	Pan head screw				4	
86	Bearing bracket				1	
153a	Retaining ring				2	
156a	Bearing cover				2	
159a	V-ring				2	
-	90	Base plate			1	pcs
	Washer				4	
	Washer				4	
	Base plate				1	
	Support block				2	

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
	Support block				1	
	Support block				2	
	Hex head bolt				4	
7h	Hex head screw		Length (mm): 16		2	
			Thread: M8			
26	Hex head bolt				4	
28	Hex head screw		Length (mm): 30		2	
			Thread: M12			
66	Washer				2	
66	Washer				2	
105	Shaft seal		Material type: BAQE		1	pcs
105b	Spacer				1	pcs

Disclaimer: The information about the Grundfos pump in this document may be outdated.

Data may be subject to alterations without further notice.

Please contact us to verify the data above is still accurate/up-to-date.

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