

NB80-315/328 AS-F-A-GQQE

Grundfos Pump 98302948



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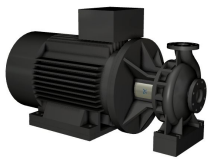
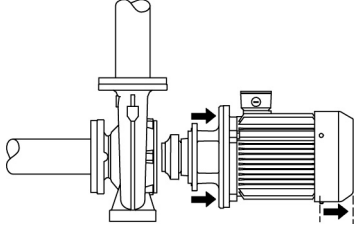
Please contact us for more information, or visit our website

<https://www.lenntech.com/grundfos/NB000/98302948/NB-80-315-328-AS-F2-A-E-GQQE.html>

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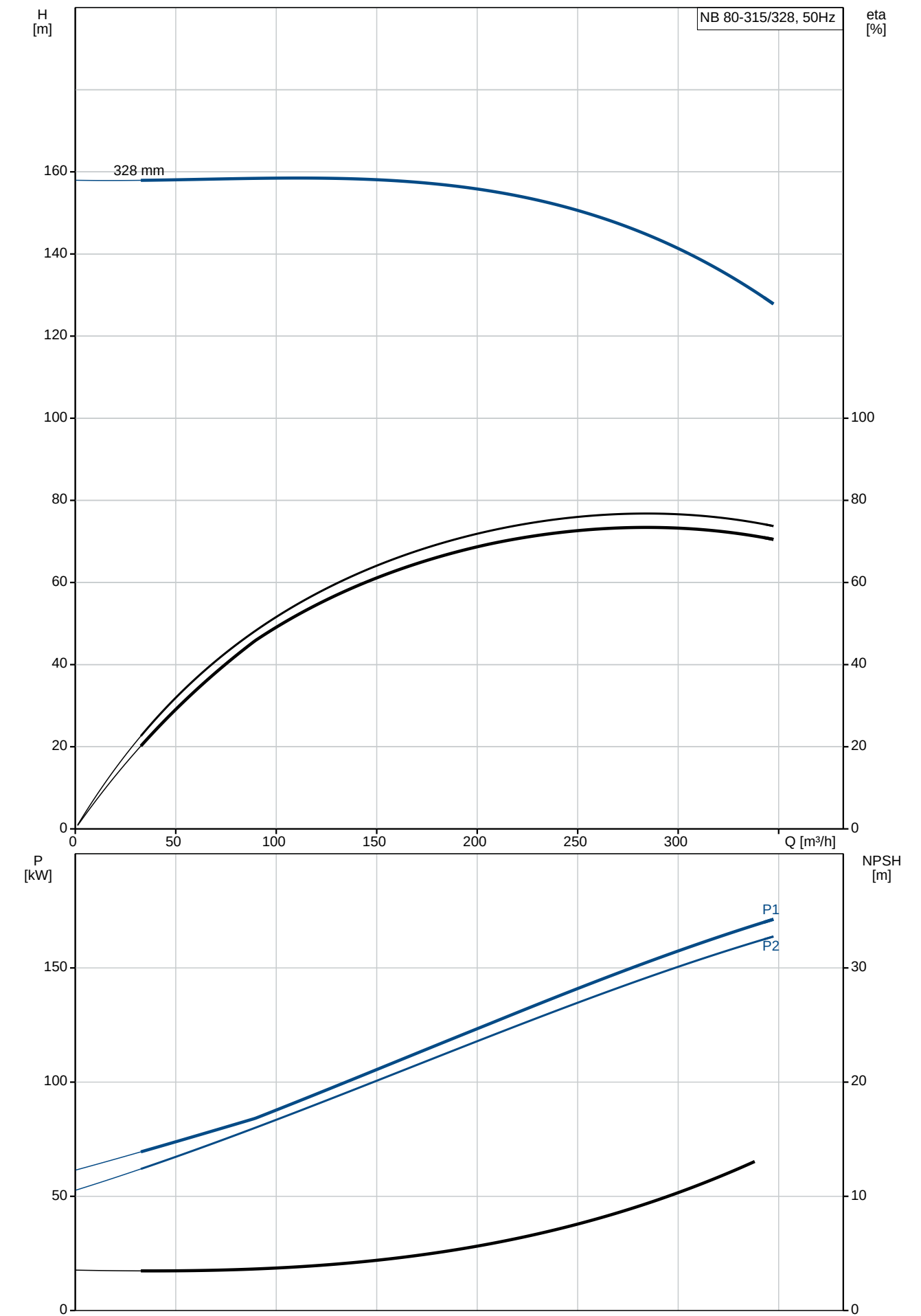
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Position	Qty.	Description
	1	NB 80-315/328 AS-F2-A-E-GQQE  Product No.: 98302948 Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar). Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, radial discharge port, horizontal shaft and a back pull-out design enabling removal of the motor, motor stool, cover and impeller without disturbing the pump housing or pipework. The unbalanced rubber bellows shaft seal with reduced seal face is according to DIN EN 12756. The pump is close-coupled to a fan-cooled asynchronous motor. Further product details The back pull-out design means that the pump can be serviced by a single person without disturbing the pump housing or pipe work.  The pump is to be secured to the foundation with bolts through the pump housing feet and motor feet. The pump is delivered with steel support blocks enabling horizontal alignment of the pump and ensuring a minimum clearance of 5 mm between the motor stool/motor flange and the foundation. Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust. Wear rings used in pump housing and for impeller are made of bronze/brass or cast iron. Motor stool and pump cover are made of cast iron (EN-GJL-250). Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The shaft seal is an unbalanced rubber bellows seal with reduced seal face. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. The narrow seal face makes the seal perform well in high-viscosity and anti-freezing liquids. Primary seal: - Rotating seal ring material: Silicon carbide (SiC) - Stationary seat material: Silicon carbide (SiC) This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles. Secondary seal material: EPDM (ethylene-propylene rubber)

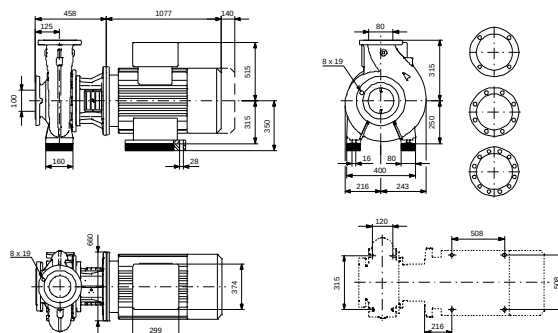
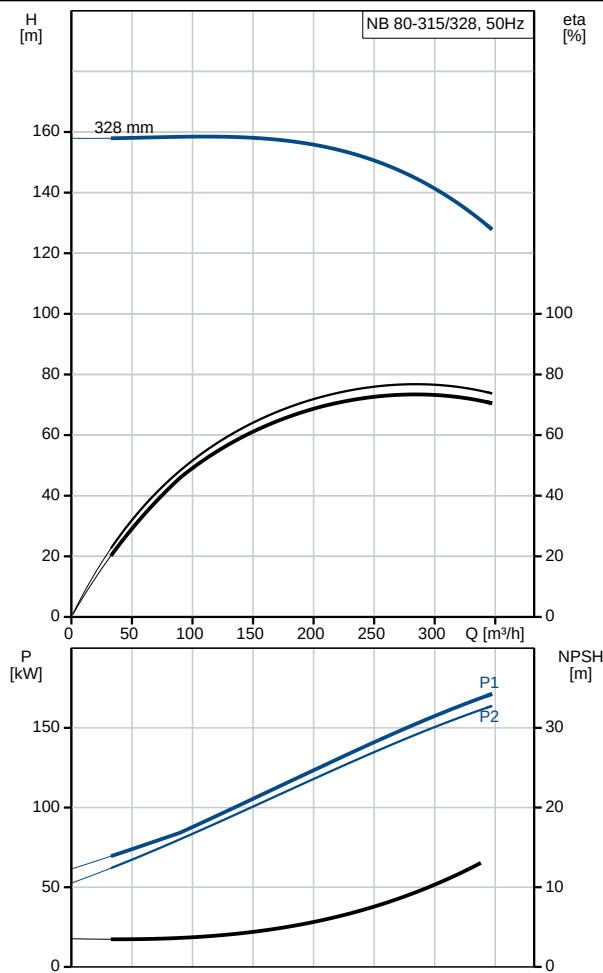
Position	Qty.	Description
		EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils. Motor The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034. The motor efficiency is classified as IE3 in accordance with IEC 60034-30. The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions. Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations. A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump should be ordered with an electrically insulated motor bearing. Technical data Liquid: Pumped liquid: Water Liquid temperature range: -25 .. 60 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³ Technical: Speed for pump data: 2980 rpm Rated flow: 289 m³/h Rated head: 143.7 m Actual impeller diameter: 328 mm Impeller nom: 315 mm Primary shaft seal: GQQE Secondary shaft seal: NONE Curve tolerance: ISO9906:2012 3B Materials: Pump housing: Cast iron EN-GJL-250 ASTM A48-40 B Impeller: Cast iron EN-GJL-200 ASTM A48-30 B Shaft: Stainless steel 1.4301 304 Rubber: EPDM Wear ring mat.: High alloy brass(CuZn34Mn3Al2 Installation: Maximum ambient temperature: 55 °C Maximum operating pressure: 16 bar Flange standard: EN 1092-2 Pump inlet: DN 100 Pump outlet: DN 80 Pressure rating: PN 16 Electrical data: Motor type: SIEMENS IE Efficiency class: IE3 Rated power - P2: 160 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-420D/660-725Y V Rated current: 280-255/162-148 A Starting current: 780-780 %

Position	Qty.	Description
		Cos phi - power factor: 0,92 Rated speed: 2980 rpm Efficiency: IE3 95,6% Motor efficiency at full load: 95.6-95.6 % Motor efficiency at 3/4 load: 95.6-95.6 % Motor efficiency at 1/2 load: 95.1-95.1 % Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Lubricant type: Grease Others: Minimum efficiency index, MEI ≥: 0.68 ErP status: EuP Standalone/Prod. Net weight: 1190 kg Gross weight: 1270 kg Shipping volume: 2.35 m³

98302948 NB 80-315/328 50 Hz

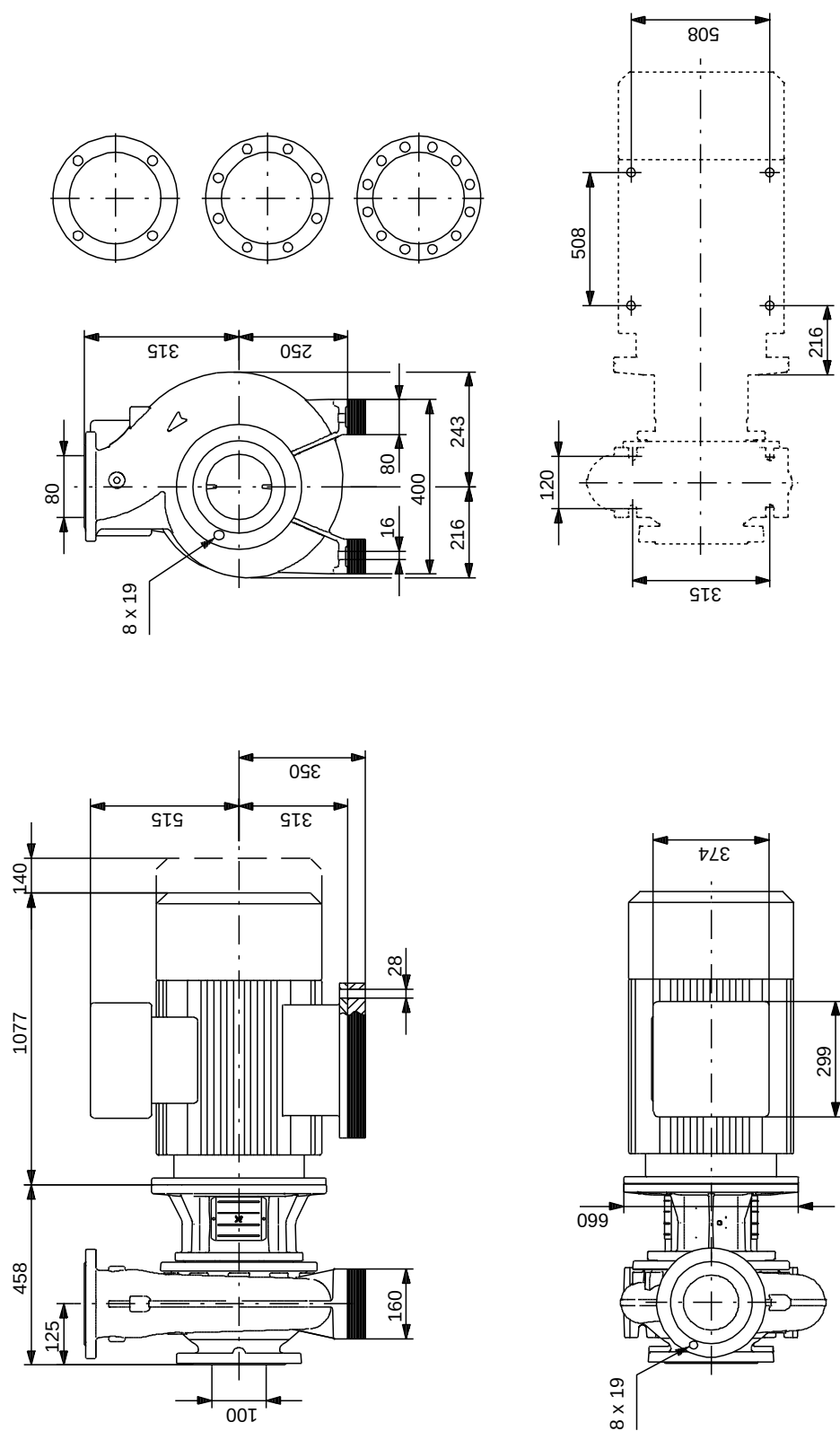


Description	Value
General information:	
Product name:	NB 80-315/328 AS-F2-A-E-GQQE
Product No:	98302948
EAN number:	5711492752494
Technical:	
Speed for pump data:	2980 rpm
Rated flow:	289 m³/h
Rated head:	143.7 m
Actual impeller diameter:	328 mm
Impeller nom:	315 mm
Primary shaft seal:	GQQE
Secondary shaft seal:	NONE
Shaft diameter:	32 mm
Curve tolerance:	ISO9906:2012 3B
Pump version:	AS
Materials:	
Pump housing:	Cast iron EN-GJL-250 ASTM A48-40 B
Impeller:	Cast iron EN-GJL-200 ASTM A48-30 B
Shaft:	Stainless steel 1.4301 304
Material code:	A
Rubber:	EPDM
Code for rubber:	E
Wear ring mat.:	High alloy brass(CuZn34Mn3Al2)
Installation:	
Maximum ambient temperature:	55 °C
Maximum operating pressure:	16 bar
Flange standard:	EN 1092-2
Connect code:	F2
Pump inlet:	DN 100
Pump outlet:	DN 80
Pressure rating:	PN 16
Wear ring(s):	neckring(s)
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 60 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	160 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	280-255/162-148 A
Starting current:	780-780 %
Cos phi - power factor:	0,92
Rated speed:	2980 rpm
Efficiency:	IE3 95,6%
Motor efficiency at full load:	95.6-95.6 %
Motor efficiency at 3/4 load:	95.6-95.6 %
Motor efficiency at 1/2 load:	95.1-95.1 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	83U15448

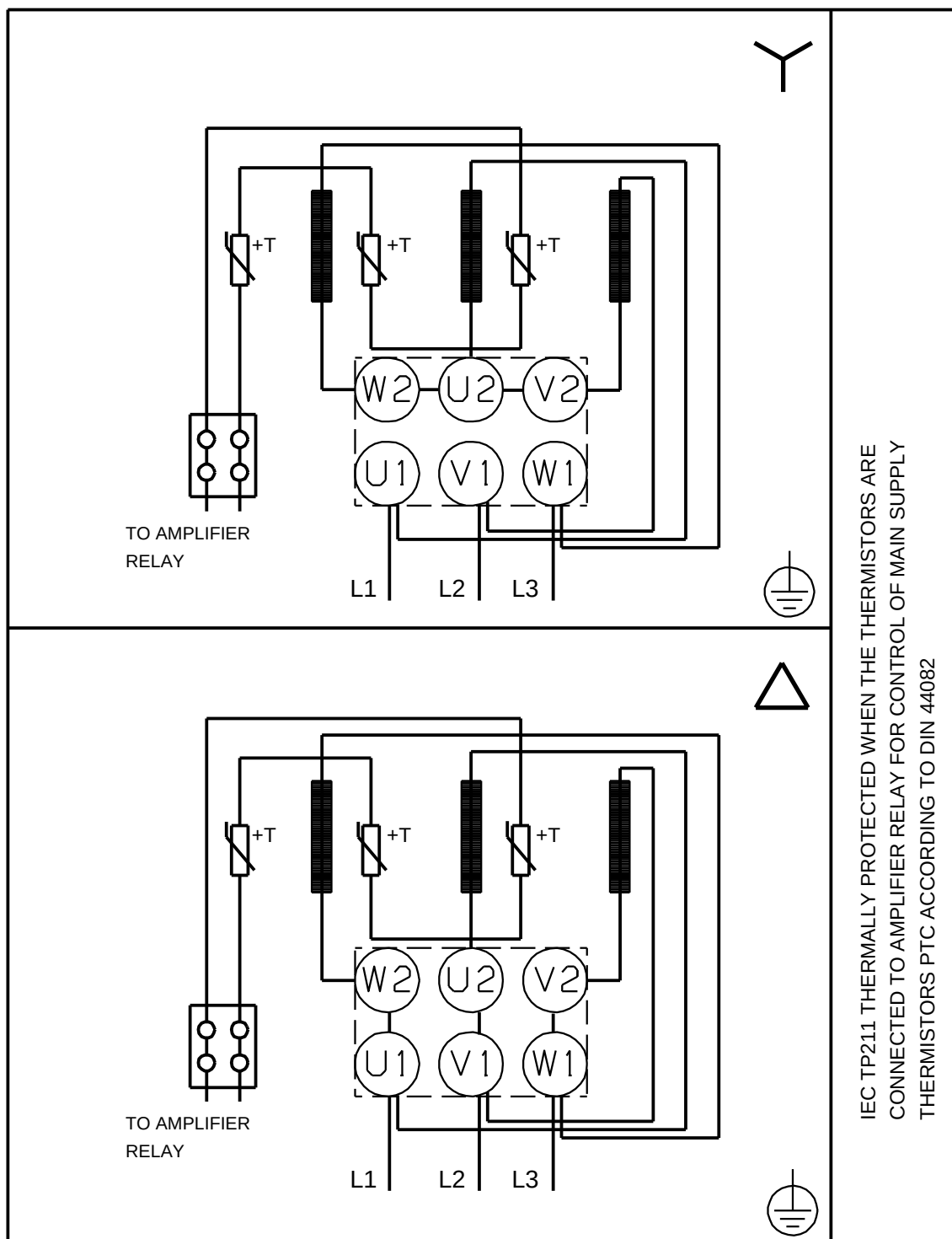


Description	Value
Mount. design. acc. IEC 34-7:	IM B35
Lubricant type:	Grease
Others:	
Minimum efficiency index, MEI ≥:	0.68
ErP status:	EuP Standalone/Prod.
Net weight:	1190 kg
Gross weight:	1270 kg
Shipping volume:	2.35 m ³

98302948 NB 80-315/328 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.



Note! All units are in [mm] unless others are stated.

*Disclaimer: The information about the Grundfos pump in this document may be outdated.
Data may be subject to alterations without further notice.
Please contact us to verify the data above is still accurate/up-to-date.*

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