

NK65-250/232A1F2AE-SBAQE

Grundfos pump 97829377



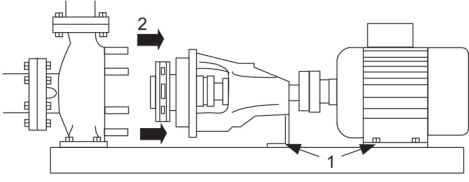
Thank you for your interest in our products. Please contact us for more information, or visit our website

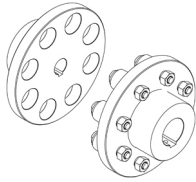
<https://www.lenntech.com/grundfos/NKBASIS/97829377/NK-65-250-232-A1-F-A-E-BAQE.html>

info@lenntech.com

tel. +31 152 610 900

fax. +31 152 616 289

Position	Qty.	Description
	1	NK 65-250/232 A1-F-A-E-BAQE  Product No.: On request Non-self-priming, single-stage, centrifugal volute pump designed according to ISO 5199 with dimensions and rated performance according to EN 733. Flanges are PN 16 with dimensions according to EN 1092-2. The pump has an axial suction port, a radial discharge port and horizontal shaft. It is of the back pull-out design enabling removal of the motor, coupling, bearing bracket and impeller without disturbing the pump housing or pipework. The unbalanced rubber bellows seal is according to DIN EN 12756. The pump is fitted with a foot-mounted, fan-cooled asynchronous motor. Pump and motor are mounted on a common base frame. Further product details Pump and motor are mounted on a common steel base frame in accordance with ISO 3661. The back pull-out design makes it possible to make service on the pump when the pump housing is still connected to the inlet and discharge pipes. 1) Remove the bolts in the bearing bracket support foot and motor foot. 2) Remove the bearing bracket and the motor from the pump housing.  Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump The pump housing has both a priming and a drain hole closed by plugs. The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust. Wear rings used in pump housing and for impeller are made of bronze/brass or cast iron. The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft. Primary seal: • Rotating seal ring material: carbon graphite, metal-impregnated • Stationary seat material: silicon carbide (SiC) This material pairing has a very good corrosion resistance and is especially suitable for water up to 120 °C. However, seal life will be reduced at temperatures above 90 °C. The material pairing is not recommended for liquids containing particles as this will result in heavy wear on the SiC face. Secondary seal material: EPDM (ethylene-propylene rubber) EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils. The shaft is made of stainless steel and has a diameter of 32 mm where the coupling is mounted. The pump uses a standard coupling between the pump and motor shaft.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards and mounting designation B3 (IM 1001). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Liquid:

Pumped liquid:	Water
Liquid temperature range:	0 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m ³

Technical:

Rated flow:	62.5 m ³ /h
Rated head:	16 m
Actual impeller diameter:	232 mm
Impeller nom:	250 mm
Primary shaft seal:	BAQE
Secondary shaft seal:	NONE
Curve tolerance:	ISO9906:2012 3B

Materials:

Pump housing:	Cast iron EN-GJL-250 ASTM A48-40 B
Impeller:	Cast iron EN-GJL-200 ASTM A48-30 B
Rubber:	EPDM
Wear ring mat.:	High alloy brass(CuZn34Mn3Al2

Installation:

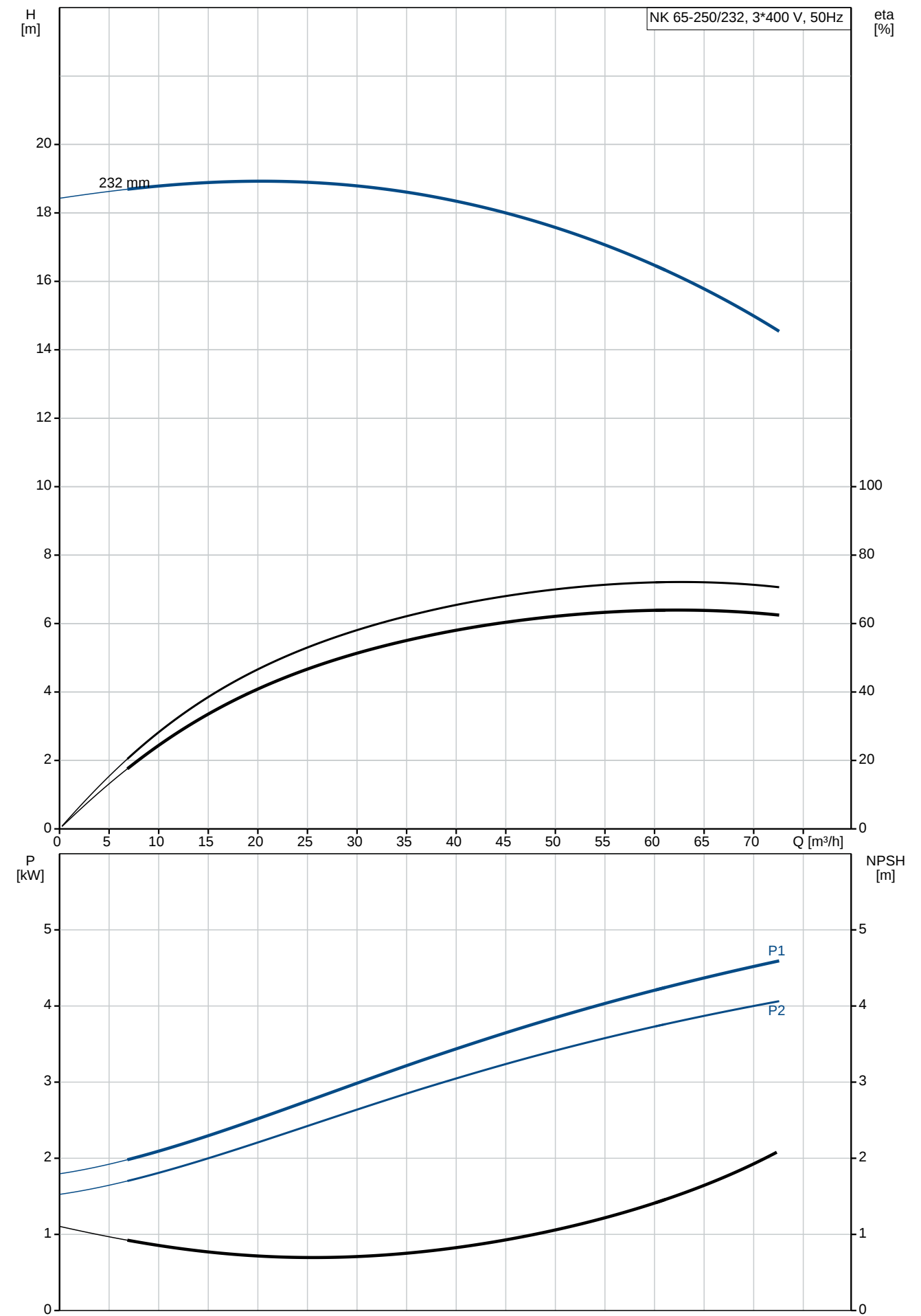
Maximum ambient temperature:	60 °C
Maximum operating pressure:	16 bar
Flange standard:	EN 1092-2
Pump inlet:	DN 80
Pump outlet:	DN 65
Pressure rating:	PN 16
Coupling type:	Standard
Base frame:	EN / ISO

Electrical data:

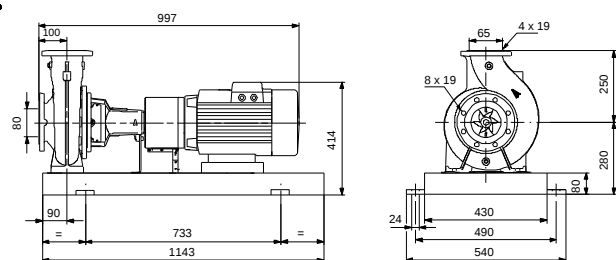
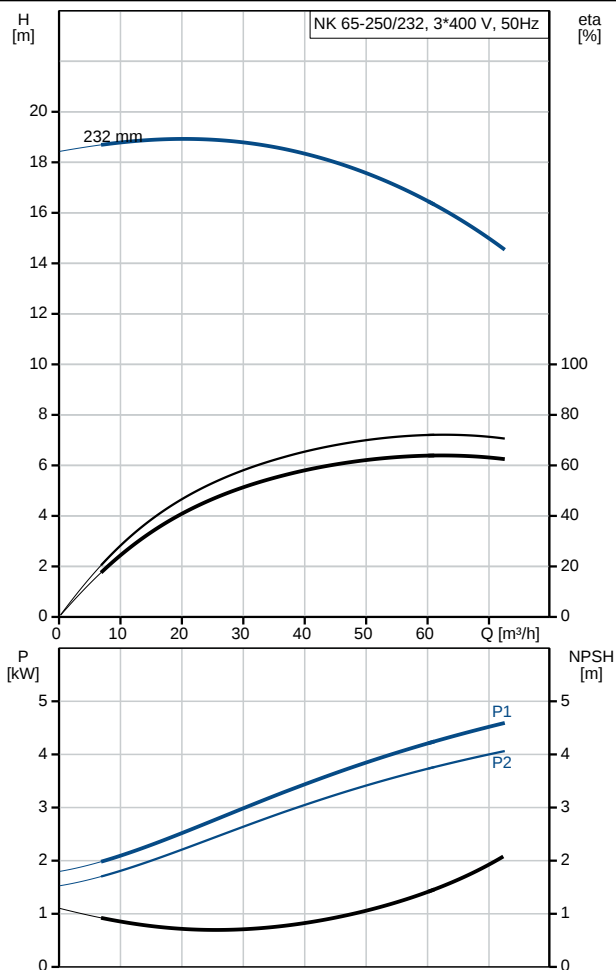
Motor type:	112MC
IE Efficiency class:	IE3
Rated power - P2:	4 kW
Mains frequency:	50 Hz

Position	Qty.	Description
		Rated voltage: 3 x 380-415D V Rated current: 9.3 A Starting current: 790-870 % Cos phi - power factor: 0.75-0.68 Rated speed: 1460 rpm Efficiency: IE3 88,6% Motor efficiency at full load: 88.6 % Motor efficiency at 3/4 load: 88.9 % Motor efficiency at 1/2 load: 88.3 % Number of poles: 4 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Lubricant type: Grease Others: Minimum efficiency index, MEI $\geq$ 0.67 ErP status: EuP Standalone/Prod. Net weight: 224 kg Gross weight: 239 kg Shipping volume: 0.53 m³

On request NK 65-250/232 A1-F-A-E-BAQE 50 Hz

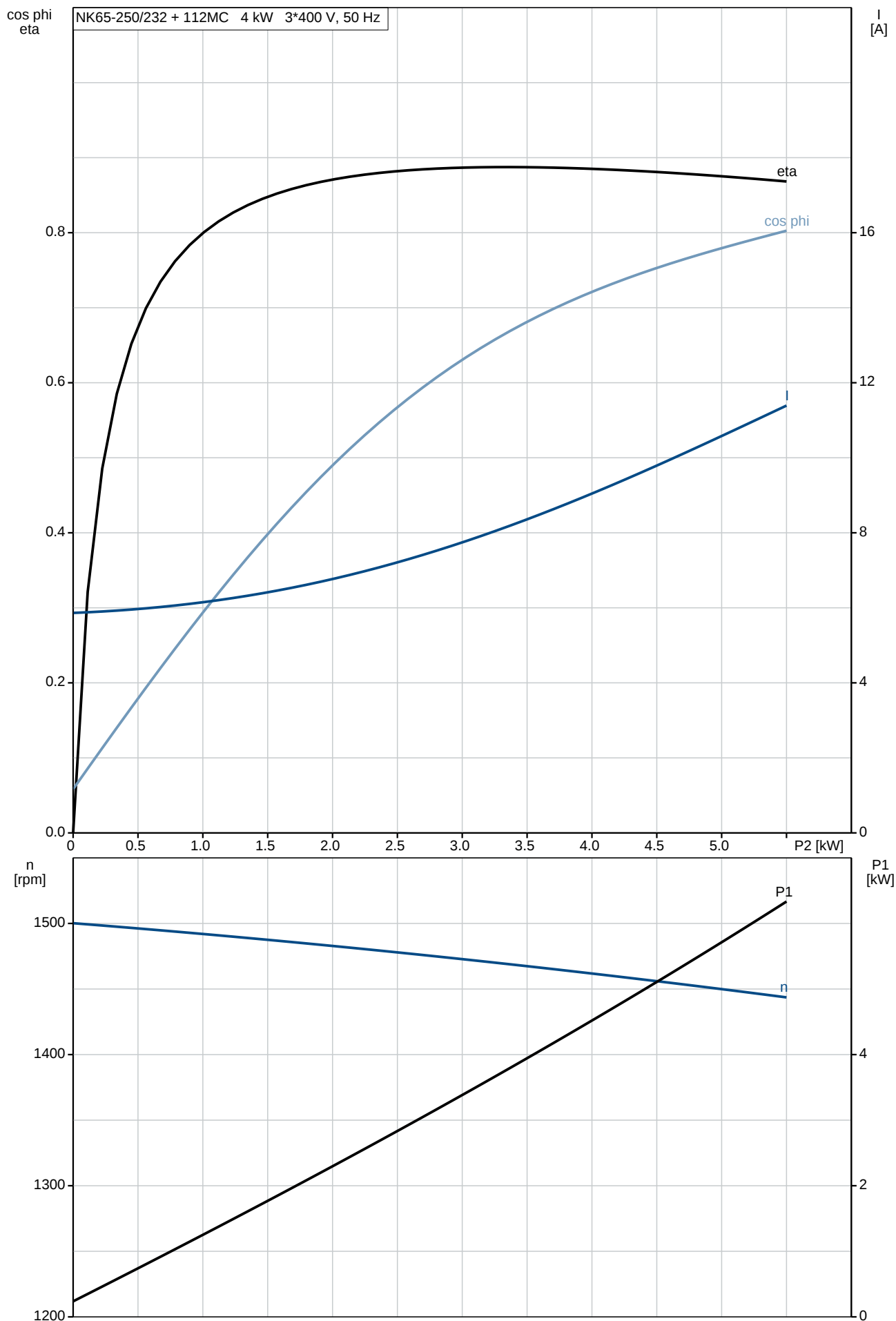


Description	Value
General information:	
Product name:	NK 65-250/232
Product No:	A1-F-A-E-BAQE
EAN number:	On request
Technical:	
Rated flow:	62.5 m ³ /h
Rated head:	16 m
Actual impeller diameter:	232 mm
Impeller nom:	250 mm
Primary shaft seal:	BAQE
Secondary shaft seal:	NONE
Shaft diameter:	32 mm
Curve tolerance:	ISO9906:2012 3B
Pump version:	A1
Materials:	
Pump housing:	Cast iron EN-GJL-250 ASTM A48-40 B
Impeller:	Cast iron EN-GJL-200 ASTM A48-30 B
Material code:	A
Rubber:	EPDM
Code for rubber:	E
Wear ring mat.:	High alloy brass(CuZn34Mn3Al2
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	16 bar
Flange standard:	EN 1092-2
Pump inlet:	DN 80
Pump outlet:	DN 65
Pressure rating:	PN 16
Coupling type:	Standard
Wear ring(s):	neckring(s)
Base frame:	EN / ISO
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	0 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m ³
Electrical data:	
Motor type:	112MC
IE Efficiency class:	IE3
Rated power - P2:	4 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D V
Rated current:	9.3 A
Starting current:	790-870 %
Cos phi - power factor:	0.75-0.68
Rated speed:	1460 rpm
Efficiency:	IE3 88,6%
Motor efficiency at full load:	88.6 %
Motor efficiency at 3/4 load:	88.9 %
Motor efficiency at 1/2 load:	88.3 %
Number of poles:	4
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	87322404
Lubricant type:	Grease
Others:	

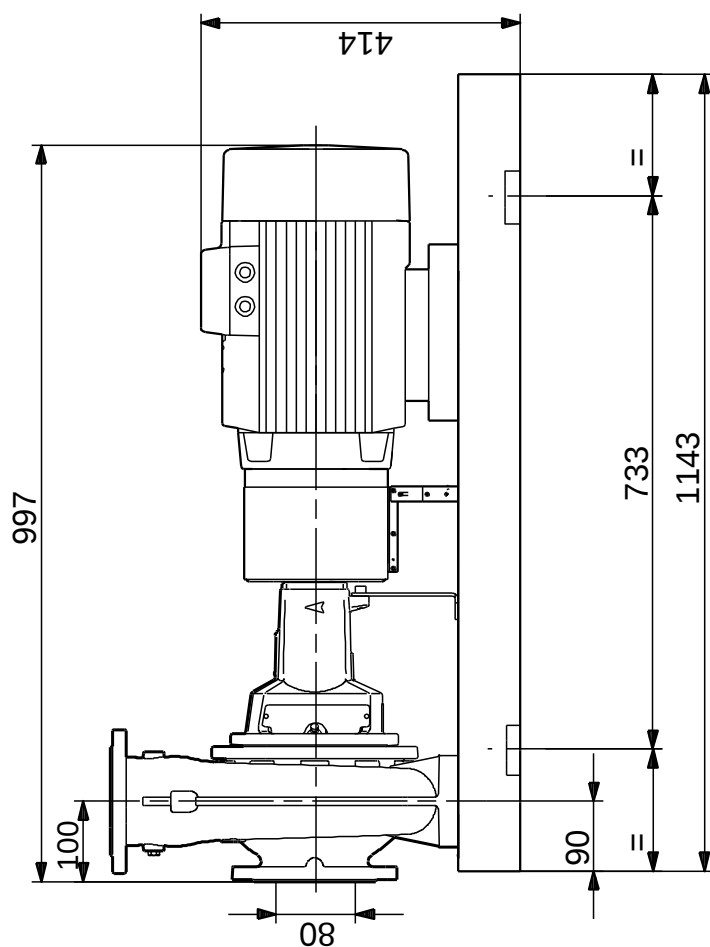
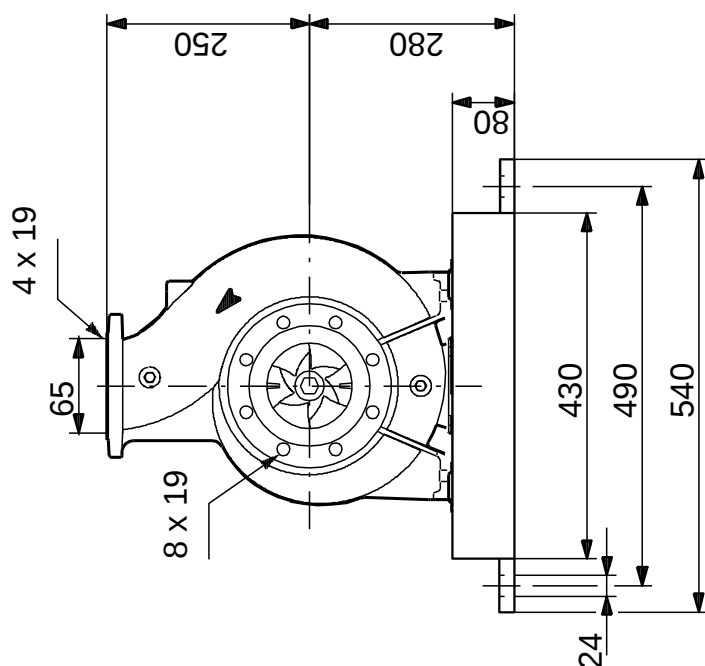


Description	Value
Minimum efficiency index, MEI ≥:	0.67
ErP status:	EuP Standalone/Prod.
Net weight:	224 kg
Gross weight:	239 kg
Shipping volume:	0.53 m ³

On request NK 65-250/232 A1-F-A-E-BAQE 50 Hz



On request NK 65-250/232 A1-F-A-E-BAQE 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Exploded view



Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

Exploded view (TM057026 for MGE model H/I)



Parts list NK 65-250/232, Product No. On request
Valid from 1.3.2011 (1109)

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
+	Motor				1	pcs
-	Coupling cpl.				1	pcs
-	Bolt				6	
-	Bolt				1	
89d	Bolt					
89e	Nut					
89f	Washer		Internal diameter: 14,5			
			Outer diameter: 25			
89g	Spring lock washer					
89q	Washer		Internal diameter: 16,5			
			Outer diameter: 25,0			
89	Rubber blocks for coupling				1	
89.o	Connector				1	
89.p	Coupling female				1	
89a	Socket set screw				2	
89b	Socket set screw				2	
-	Nut				1	pcs
66	Washer		Designation: DIN 125 A2		1	
			Internal diameter: 19			
			Outer diameter: 34			
			Thickness: 3			
66a	Spring lock washer				1	
67	Nut		Thread: M18		1	
-	Pump housing cpl.				1	pcs
6	Pump housing				1	
66a	Nut		Thread: M12		10	
- 7	Coupling guard cpl.				1	pcs
- 7	Coupling guard cpl.				1	
7	Guard				1	
7c	Spacer f/coupling guard				1	
7e	Hex socket head cap screw				3	
94	Lock nut		Thread: M6		2	
7b	Retainer for coupling guard				1	
7k	Hex socket head cap screw		Length (mm): 10		4	
			Thread: M6			
- 7.d	Foot for coupling guard				1	pcs
7d	Foot for coupling guard				1	
7h	Hex socket head cap screw				2	
7l	Support f/coupling guard foot				1	
49	Impeller				1	pcs
72.a	O-ring		Diameter: 278,99		1	pcs
			Material type: EPDM			
			Thickness: 3,53			
- 77	Cover				1	pcs
36	Nut		Thread: M10		8	
77	Cover f/mech. seal				1	
- 86	Bearing bracket				1	pcs
28a	Hex head screw		Length (mm): 25		1	
			Thread: M12			
53.b	Spacer ring				1	
54	Ball bearing				2	
54a	O-ring		Diameter: 89,5		2	
			Material type: EPDM			
			Thickness: 3			
77a	Pan head screw				4	
86	Bearing bracket				1	
153a	Retaining ring				2	
156a	Bearing cover				2	
159a	V-ring				2	

Pos	Description	Annotation	Données de classification	Référence	Quantité	Unité
- 90	Base plate				1	pcs
	Washer				16	
	Washer				4	
	Base plate				1	
	Support rail				2	
	Support block				2	
7h	Hex head screw		Length (mm): 16		2	
			Thread: M8			
28a	Hex head screw		Length (mm): 45		4	
			Thread: M16			
28a	Hex head screw		Length (mm): 25		2	
			Thread: M12			
36	Nut		Thread: M10		8	
66	Washer				2	
66	Washer				2	
211	Hex head screw				4	
105	Shaft seal		Material type: BAQE		1	pcs
105b	Spacer				1	pcs

Disclaimer: The information about the Grundfos pump in this document may be outdated.

Data may be subject to alterations without further notice.

Please contact us to verify the data above is still accurate/up-to-date.

All information is copyright Grundfos.



info@lenntech.com

<https://www.lenntech.com>

tel. +31 152 610 900

fax. +31 152 616 289