

## CM1-3 A-R-A-E-AQQE F-A-A-N

Grundfos Pump 97516559



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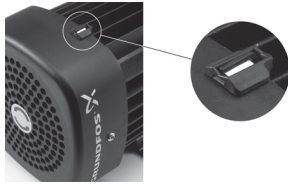
<https://www.lenntech.com/grundfos/CMBASIS/97516559/CM1-3-A-R-A-E-AQQE.html>

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| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
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|          | 1    | <p><b>CM1-3 A-R-A-E-AQQE</b></p>  <p>Product No.: <a href="#">97516559</a></p> <p>Compact, reliable, horizontal, multistage, end-suction centrifugal pump with axial suction port and radial discharge port. The shaft, impellers and chambers are made of stainless steel. The inlet and discharge parts are made of cast iron. The mechanical shaft seal is a special designed, unbalanced O-ring seal. Pipework connection is via internal Whitworth pipe threads, Rp (ISO 7/1).</p> <p>The pump is fitted with a 3-phase, foot-mounted, fan-cooled asynchronous motor.</p> <p><b>Further product details</b></p> <p>Pump and motor are integrated in a compact and user-friendly design. The pump is fitted to a low base plate, making it ideal for installation in systems where compactness is important.</p> <p>The state-of-the-art design and materials of the shaft seal ensure high wear resistance, improved sticking and dry-running capabilities and long operating life.</p> <p>Servicing the pump requires no special service tools. Service parts are in stock for quick delivery and are available as kits, single parts or bulk. Service videos are available on <a href="http://www.youtube.com">www.youtube.com</a>.</p> <p><b>Pump</b></p> <p>A combination of a stop ring and a Nord-lock® washer secures a tight and reliable fixation of the impeller spacing pipes to the splined pump shaft. It is possible to remove and fit the hydraulic parts from the pump side. The inlet part, chambers and discharge part are hold together by four staybolts.</p> <p>The pump is fitted with an unbalanced O-ring seal with a rigid torque transmission system. It has a fixed seal driver ensuring a reliable rotation of all parts. The dynamic secondary seal is an O-ring.</p> <p>Primary seal:</p> <ul style="list-style-type: none"> <li>- Rotating seal ring material: Silicon carbide (SiC)</li> <li>- Stationary seat material: Silicon carbide (SiC)</li> </ul> <p>This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p>Secondary seal material: EPDM (ethylene-propylene rubber)</p> <p>EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.</p>  <p>The pump shaft is connected to the motor shaft through a left thread and tight fit. The shaft cannot be dismantled.</p> <p><b>Motor</b></p> <p>The motor is a totally enclosed, fan-cooled motor with principal dimensions to EN 50347. Electrical tolerances comply with EN 60034.</p> <p>The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).</p> <p>An installation indicator is fitted to the motor fan cover. Based on the motor cooling air, it indicates the direction of rotation of the motor. The motor is fitted with a directional sticker.</p> |



## Technical data

### Liquid:

Pumped liquid: Water  
Liquid temperature range: -20 .. 90 °C  
Liquid temperature during operation: 20 °C  
Density: 998.2 kg/m<sup>3</sup>

### Technical:

Speed for pump data: 2900 rpm  
Rated flow: 1.7 m<sup>3</sup>/h  
Rated head: 17.7 m  
Primary shaft seal: AQQE  
Approvals on nameplate: CE,WRAS,ACS,TR,EAC  
Curve tolerance: ISO9906:2012 3B

### Materials:

Pump housing: Cast iron  
EN-JL1030  
ASTM 30 B  
Impeller: Stainless steel  
DIN W.-Nr. 1.4301  
AISI 304  
Rubber: EPDM

### Installation:

Maximum ambient temperature: 55 °C  
Maximum operating pressure: 10 bar  
Max pressure at stated temp: 10 bar / 90 °C  
Flange standard: WHITWORTH THREAD RP  
Pump inlet: Rp 1  
Pump outlet: Rp 1

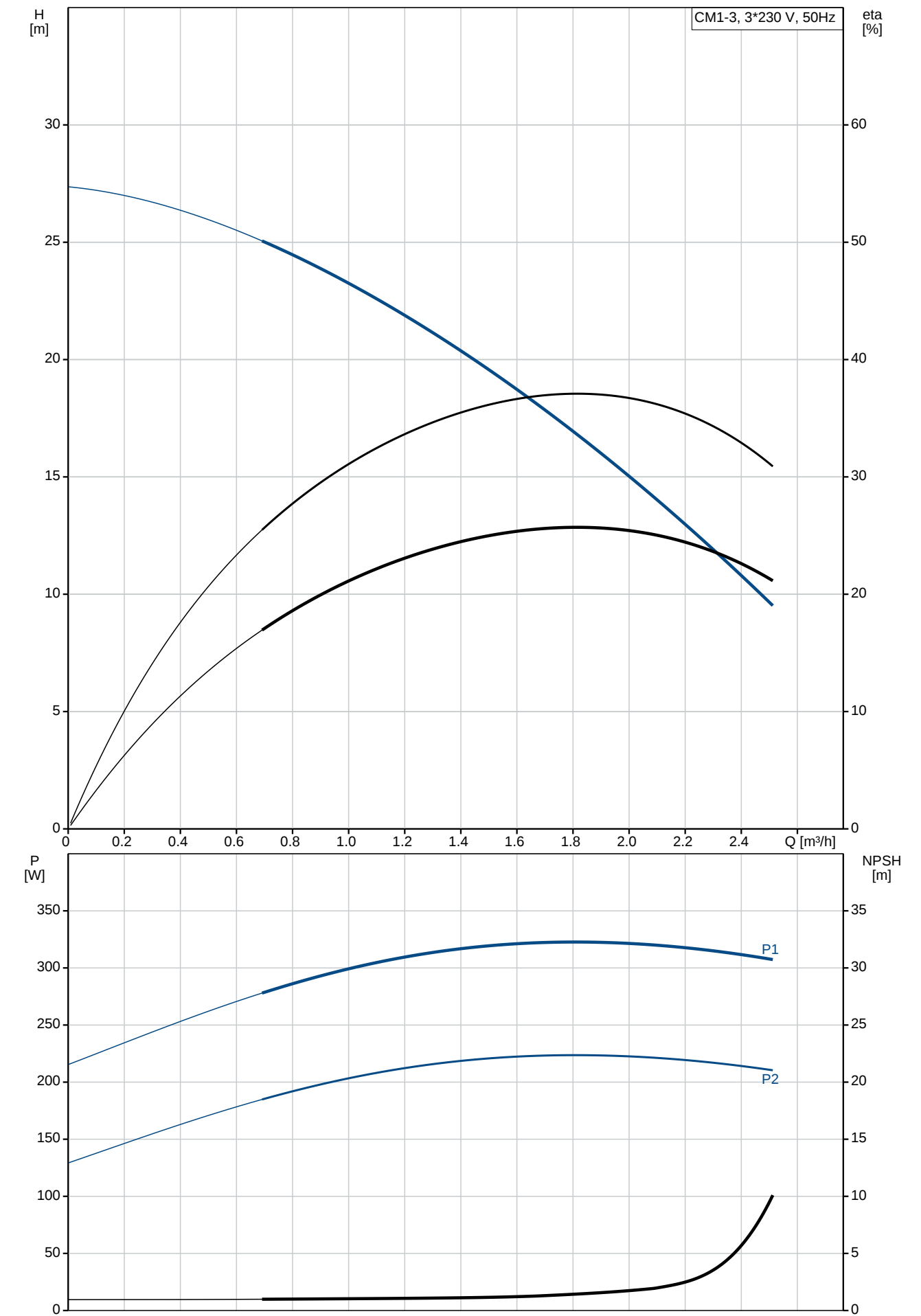
### Electrical data:

Motor type: 71A  
Rated power - P2: 0.46 kW  
Mains frequency: 50 Hz  
Rated voltage: 3 x 220-240D/380-415Y V  
Service factor: 1  
Rated current: 2,0-2,2/1,0-1,2 A  
Starting current: 490-530 %  
Rated speed: 2770-2820 rpm  
Enclosure class (IEC 34-5): IP55  
Insulation class (IEC 85): F

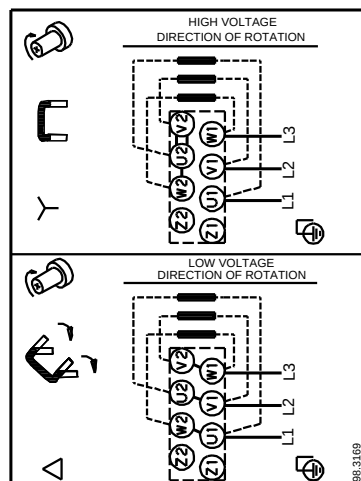
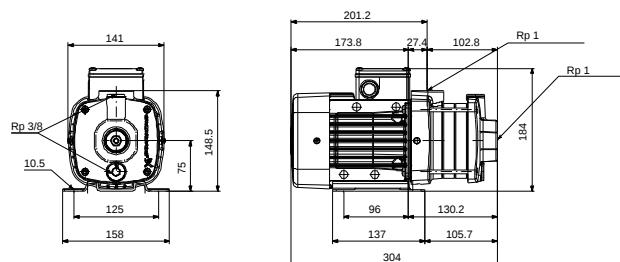
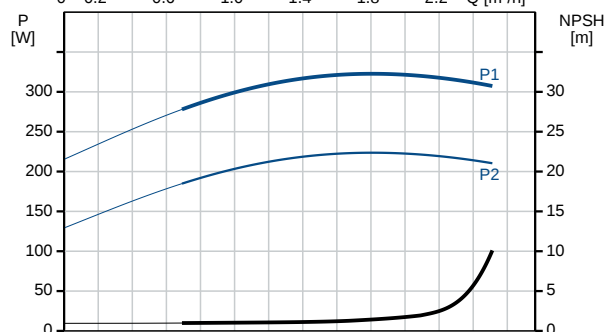
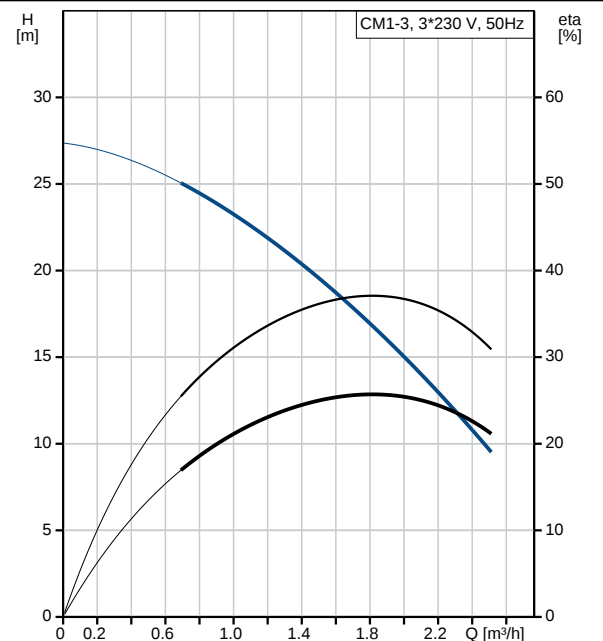
### Others:

Minimum efficiency index, MEI ≥: 0,7  
Net weight: 11.3 kg  
Gross weight: 13.8 kg

97516559 CM1-3 50 Hz

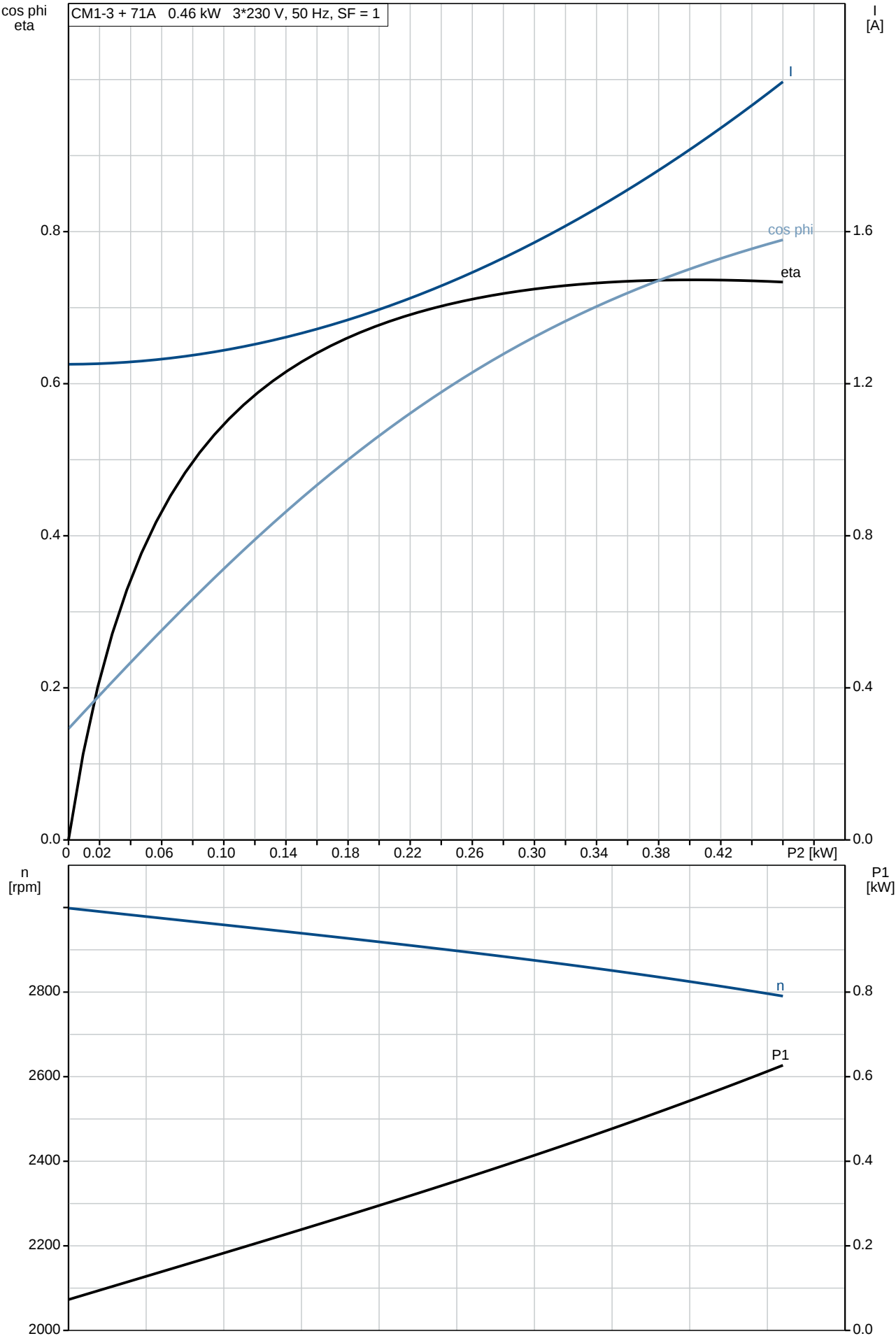


| Description                          | Value                   |
|--------------------------------------|-------------------------|
| <b>General information:</b>          |                         |
| Product name:                        | CM1-3 A-R-A-E-AQQE      |
| Product No:                          | 97516559                |
| EAN number:                          | 5700317301665           |
| <b>Technical:</b>                    |                         |
| Speed for pump data:                 | 2900 rpm                |
| Rated flow:                          | 1.7 m³/h                |
| Rated head:                          | 17.7 m                  |
| Impellers:                           | 3                       |
| Primary shaft seal:                  | AQQE                    |
| Approvals on nameplate:              | CE,WRAS,ACS,TR,EAC      |
| Curve tolerance:                     | ISO9906:2012 3B         |
| Pump version:                        | A                       |
| Model:                               | A                       |
| <b>Materials:</b>                    |                         |
| Pump housing:                        | Cast iron               |
|                                      | EN-JL1030               |
|                                      | ASTM 30 B               |
| Impeller:                            | Stainless steel         |
|                                      | DIN W.-Nr. 1.4301       |
|                                      | AISI 304                |
| Material code:                       | A                       |
| Rubber:                              | EPDM                    |
| Code for rubber:                     | E                       |
| <b>Installation:</b>                 |                         |
| Maximum ambient temperature:         | 55 °C                   |
| Maximum operating pressure:          | 10 bar                  |
| Max pressure at stated temp:         | 10 bar / 90 °C          |
| Flange standard:                     | WHITWORTH THREAD RP     |
| Connect code:                        | R                       |
| Pump inlet:                          | Rp 1                    |
| Pump outlet:                         | Rp 1                    |
| <b>Liquid:</b>                       |                         |
| Pumped liquid:                       | Water                   |
| Liquid temperature range:            | -20 .. 90 °C            |
| Liquid temperature during operation: | 20 °C                   |
| Density:                             | 998.2 kg/m³             |
| <b>Electrical data:</b>              |                         |
| Motor type:                          | 71A                     |
| Rated power - P2:                    | 0.46 kW                 |
| Mains frequency:                     | 50 Hz                   |
| Rated voltage:                       | 3 x 220-240D/380-415Y V |
| Service factor:                      | 1                       |
| Rated current:                       | 2,0-2,2/1,0-1,2 A       |
| Starting current:                    | 490-530 %               |
| Rated speed:                         | 2770-2820 rpm           |
| Enclosure class (IEC 34-5):          | IP55                    |
| Insulation class (IEC 85):           | F                       |
| Motor protec:                        | NO                      |
| <b>Others:</b>                       |                         |
| Minimum efficiency index, MEI ≥:     | 0,7                     |
| Net weight:                          | 11.3 kg                 |
| Gross weight:                        | 13.8 kg                 |

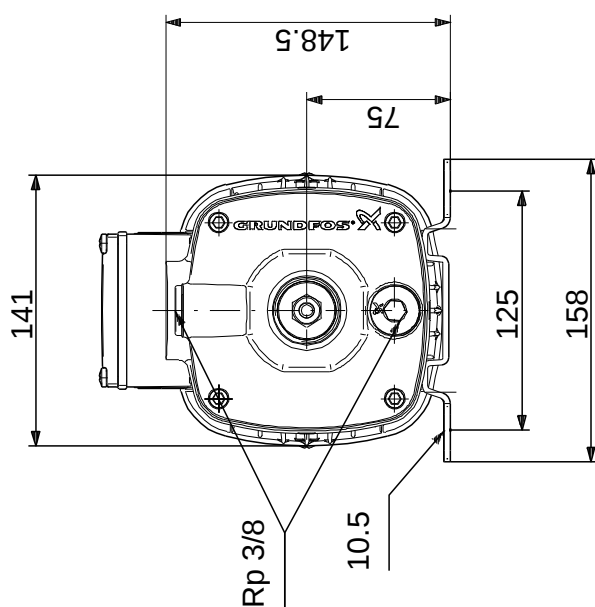
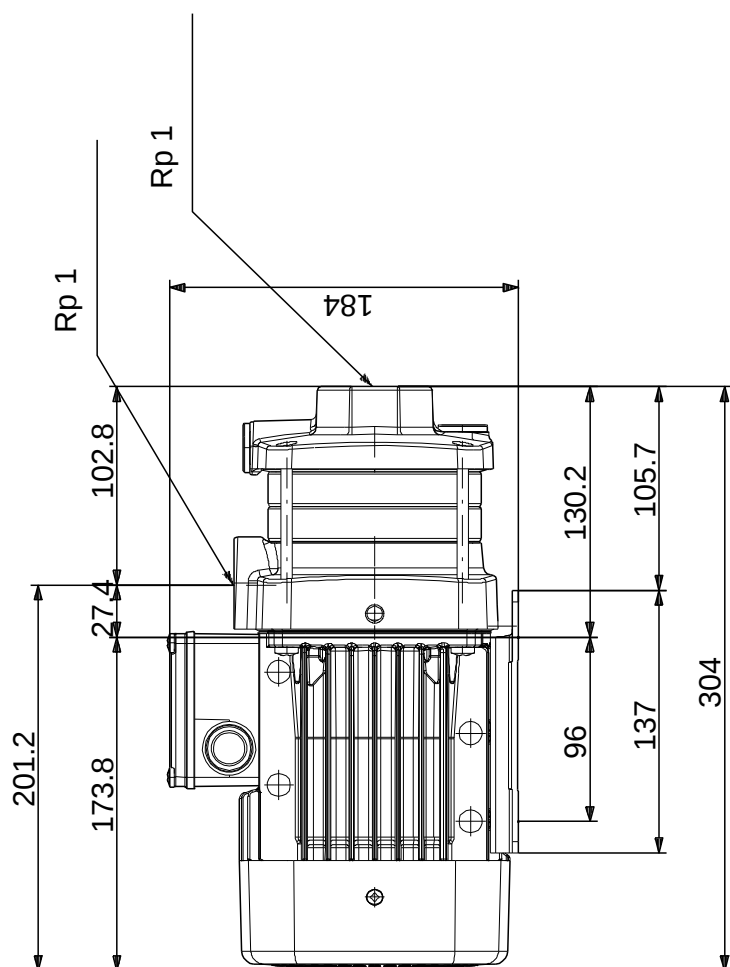


97516559 CM1-3 50 Hz

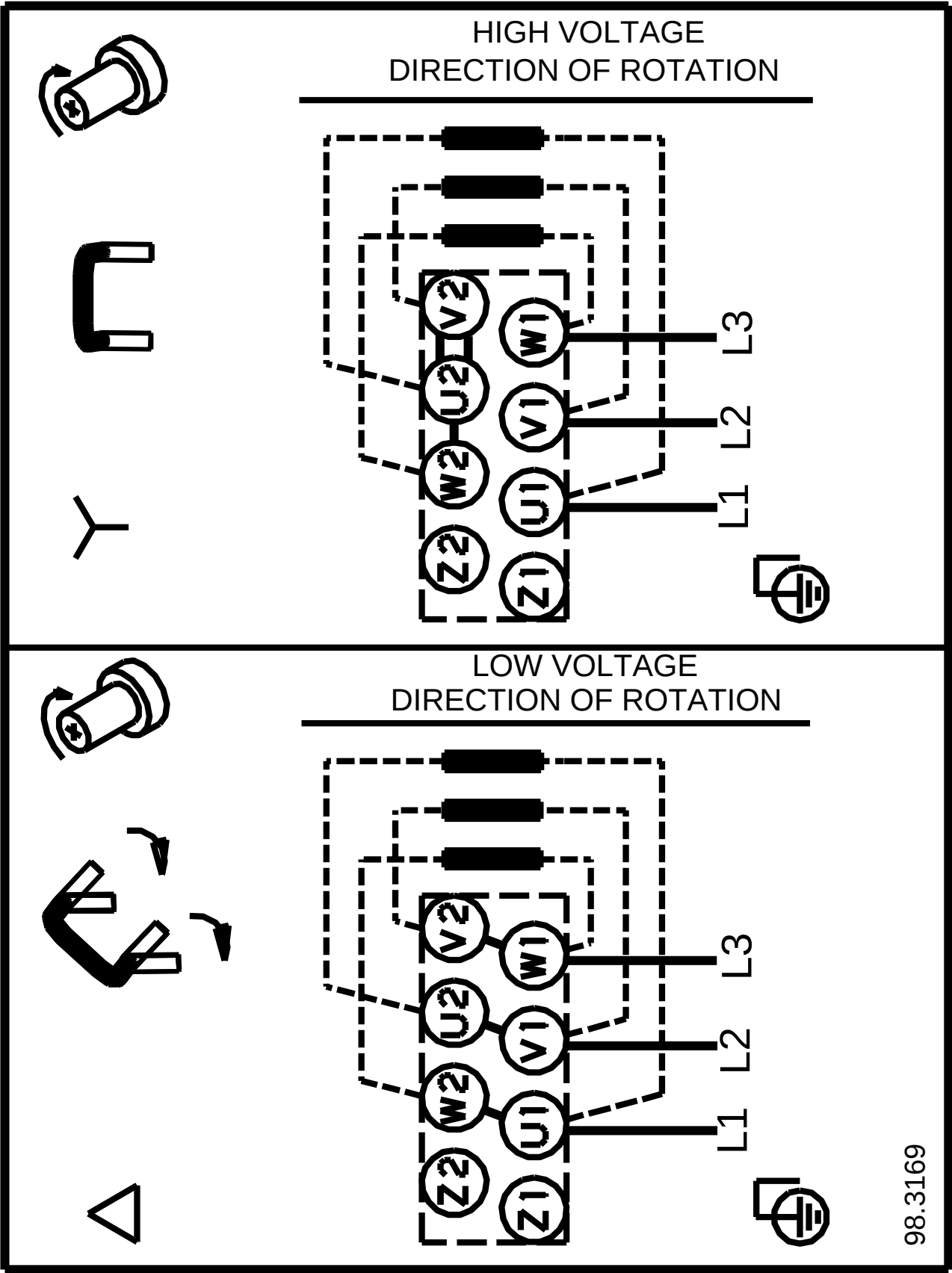
CM1-3 + 71A 0.46 kW 3\*230 V, 50 Hz, SF = 1



# 97516559 CM1-3 50 Hz



Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.



Note! All units are in [mm] unless others are stated.

*Disclaimer: The information about the Grundfos pump in this document may be outdated.  
Data may be subject to alterations without further notice.  
Please contact us to verify the data above is still accurate/up-to-date.*

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