

## CRI1S-4 A-P-I-E-HQQE 3x230/400 50HZ

Grundfos pump 96527640



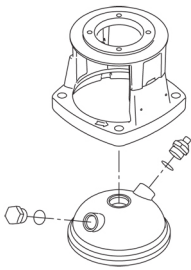
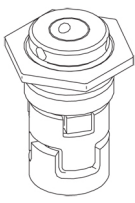
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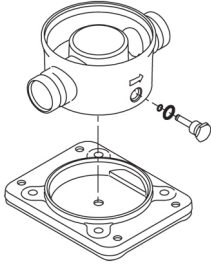
<https://www.lenntech.com/grundfos/CRI1S/96527640/CRI-1S-4-A-P-I-E-HQQE.html>

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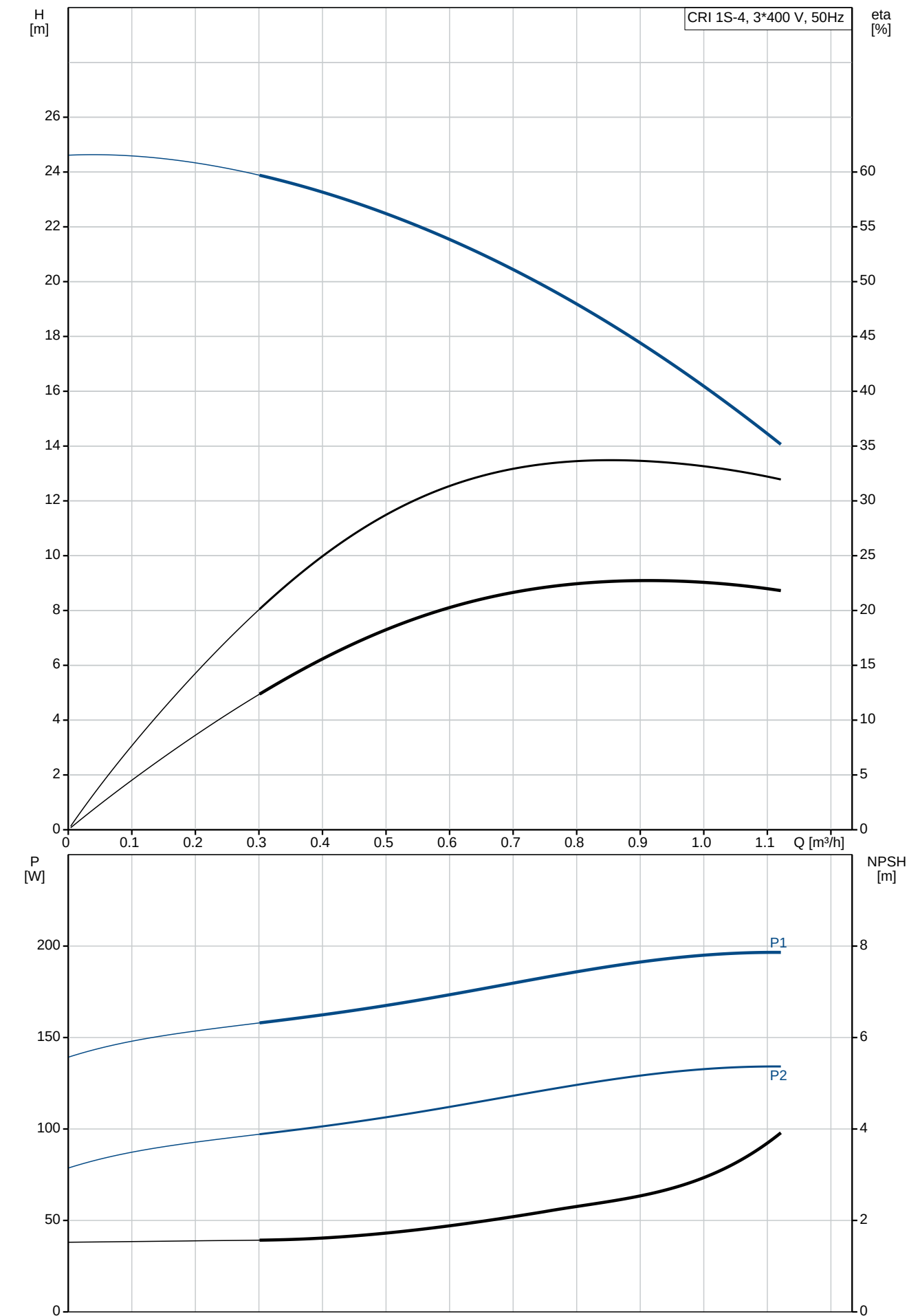
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| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
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|          | 1    | <p><b>CRI 1S-4 A-P-A-E-HQQE</b></p>  <p>Product No.: On request</p> <p>Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in stainless steel. Power transmission is via a rigid split coupling. Pipe connection is via PJE (Victaulic®) couplings.</p> <p>The pump is fitted with a 3-phase, fan-cooled asynchronous motor.</p> <p><b>Further product details</b></p> <p>Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:</p> <ol style="list-style-type: none"> <li>1) Alkaline-based cleaning.</li> <li>2) Zinc phosphating.</li> <li>3) Cathodic electro-deposition.</li> <li>4) Curing to a dry film thickness 18-22 my m.</li> </ol> <p>The colour code for the finished product is NCS 9000/RAL 9005.</p> <p><b>Pump</b></p> <p>The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.</p>  <p>The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.</p> <p>Primary seal:</p> <ul style="list-style-type: none"> <li>• Rotating seal ring material: silicon carbide (SiC)</li> <li>• Stationary seat material: silicon carbide (SiC)</li> </ul> <p>This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p>Secondary seal material: EPDM (ethylene-propylene rubber)</p> <p>EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.</p>  <p>The shaft seal is screwed into the pump head.</p> |

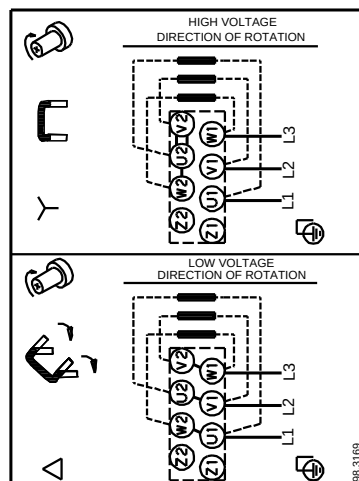
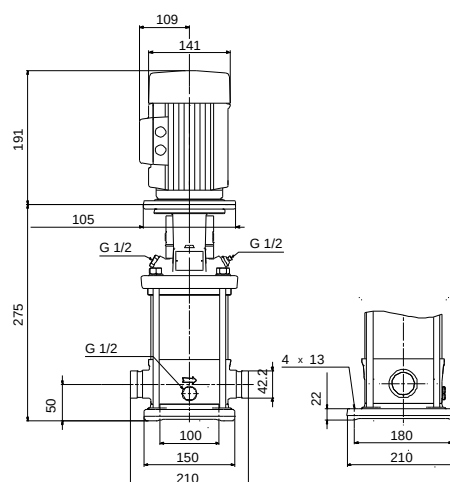
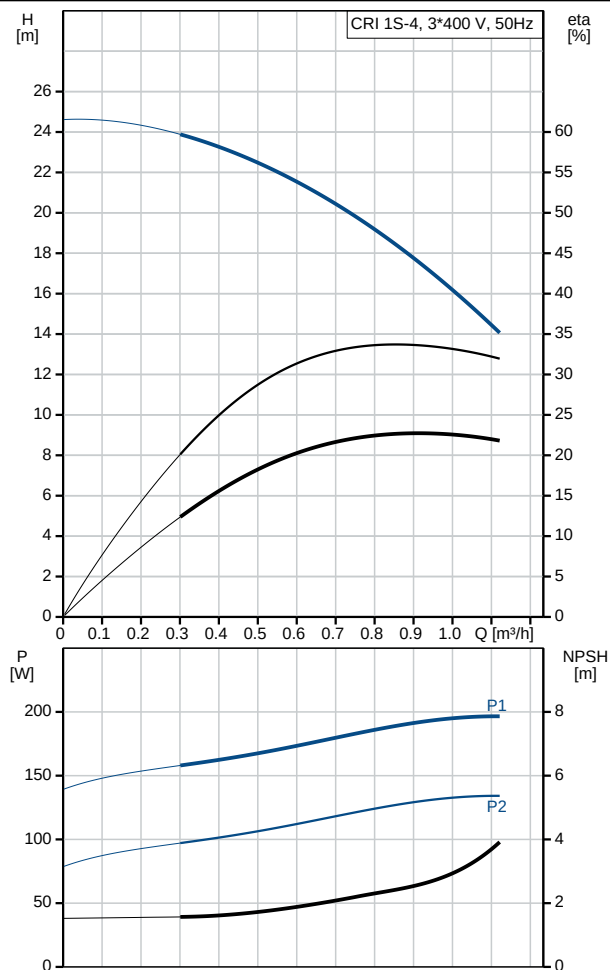
| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|----------|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p>The pump has a stainless-steel base mounted on a separate base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The base is prepared for connection by means of PJE (Victualic®) couplings.</p>  <p><b>Motor</b></p> <p>The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).</p> <p>Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).</p> <p>Electrical tolerances comply with IEC 60034.</p> <p>The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.</p> <p>The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).</p> <p><b>Technical data</b></p> <p><b>Controls:</b></p> <p>Frequency converter: NONE</p> <p><b>Liquid:</b></p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: -20 .. 120 °C</p> <p>Liquid temperature during operation: 20 °C</p> <p>Density: 998.2 kg/m<sup>3</sup></p> <p><b>Technical:</b></p> <p>Rated flow: 0.9 m<sup>3</sup>/h</p> <p>Rated head: 16.9 m</p> <p>Pump orientation: Vertical</p> <p>Shaft seal arrangement: Single</p> <p>Code for shaft seal: HQQE</p> <p>Approvals on nameplate: CE, EAC, ACS</p> <p>Curve tolerance: ISO9906:2012 3B</p> <p><b>Materials:</b></p> <p>Base: Stainless steel<br/>EN 1.4408<br/>AISI 316</p> <p>Impeller: Stainless steel<br/>EN 1.4301<br/>AISI 304</p> <p>Bearing: SIC</p> <p><b>Installation:</b></p> <p>Maximum ambient temperature: 40 °C</p> <p>Maximum operating pressure: 25 bar</p> <p>Max pressure at stated temp: 25 bar / 120 °C<br/>25 bar / -20 °C</p> <p>Type of connection: PJE</p> <p>Size of inlet connection: DN 32<br/>1 1/4 inch</p> <p>Size of outlet connection: DN 32<br/>1 1/4 inch</p> <p>Pressure rating for pipe connection: PN 50</p> |

| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|----------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p>Flange size for motor: FT85</p> <p><b>Electrical data:</b></p> <p>Motor standard: IEC</p> <p>Motor type: 71A</p> <p>IE Efficiency class: IE3</p> <p>Rated power - P2: 0.37 kW</p> <p>Power (P2) required by pump: 0.37 kW</p> <p>Mains frequency: 50 Hz</p> <p>Rated voltage: 3 x 220-240D/380-415Y V</p> <p>Rated current: 1.74/1.00 A</p> <p>Starting current: 490-530 %</p> <p>Cos phi - power factor: 0.80-0.70</p> <p>Rated speed: 2850-2880 rpm</p> <p>Efficiency: IE3 73,8%</p> <p>Motor efficiency at full load: 73.8 %</p> <p>Motor efficiency at 3/4 load: 79.0 %</p> <p>Motor efficiency at 1/2 load: 75.5 %</p> <p>Number of poles: 2</p> <p>Enclosure class (IEC 34-5): 55 Dust/Jetting</p> <p>Insulation class (IEC 85): F</p> <p><b>Others:</b></p> <p>Minimum efficiency index, MEI <math>\geq</math>: 0.54</p> <p>Net weight: 17 kg</p> <p>Gross weight: 19.7 kg</p> <p>Shipping volume: 0.054 m<sup>3</sup></p> |

On request CRI 1S-4 A-P-A-E-HQQE 50 Hz

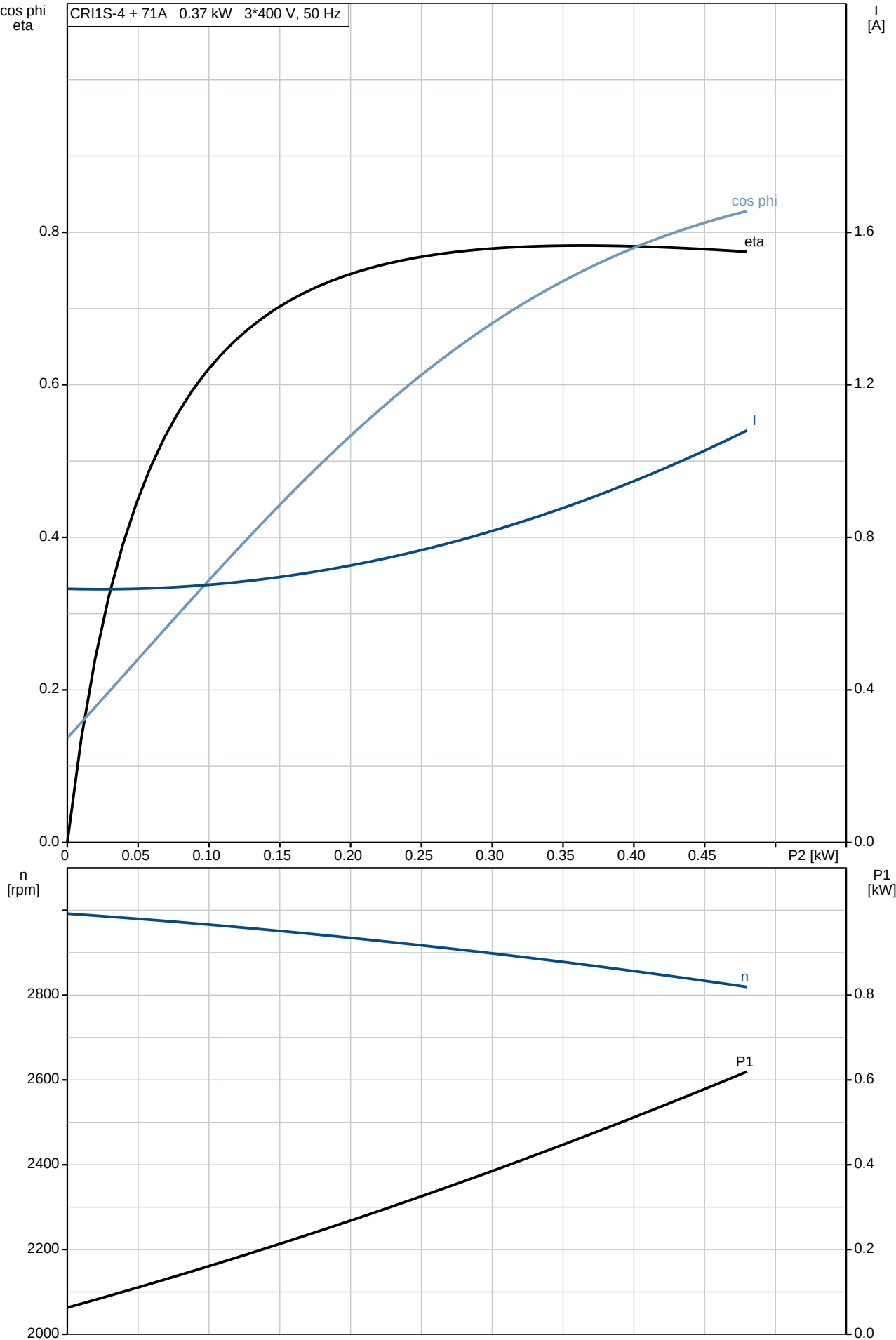


| Description                           | Value                   |
|---------------------------------------|-------------------------|
| <b>General information:</b>           |                         |
| Product name:                         | CRI 1S-4 A-P-A-E-HQQE   |
| Product No:                           | On request              |
| EAN number:                           | On request              |
| <b>Technical:</b>                     |                         |
| Rated flow:                           | 0.9 m³/h                |
| Rated head:                           | 16.9 m                  |
| Stages:                               | 4                       |
| Impellers:                            | 4                       |
| Number of reduced-diameter impellers: | 0                       |
| Low NPSH:                             | N                       |
| Pump orientation:                     | Vertical                |
| Shaft seal arrangement:               | Single                  |
| Code for shaft seal:                  | HQQE                    |
| Approvals on nameplate:               | CE, EAC, ACS            |
| Curve tolerance:                      | ISO9906:2012 3B         |
| Pump version:                         | A                       |
| Model:                                | A                       |
| <b>Materials:</b>                     |                         |
| Base:                                 | Stainless steel         |
|                                       | EN 1.4408               |
|                                       | AISI 316                |
| Impeller:                             | Stainless steel         |
|                                       | EN 1.4301               |
|                                       | AISI 304                |
| Material code:                        | A                       |
| Code for rubber:                      | E                       |
| Bearing:                              | SIC                     |
| <b>Installation:</b>                  |                         |
| Maximum ambient temperature:          | 40 °C                   |
| Maximum operating pressure:           | 25 bar                  |
| Max pressure at stated temp:          | 25 bar / 120 °C         |
|                                       | 25 bar / -20 °C         |
| Type of connection:                   | PJE                     |
| Size of inlet connection:             | DN 32                   |
|                                       | 1 1/4 inch              |
| Size of outlet connection:            | DN 32                   |
|                                       | 1 1/4 inch              |
| Pressure rating for pipe connection:  | PN 50                   |
| Flange size for motor:                | FT85                    |
| Connect code:                         | P                       |
| <b>Liquid:</b>                        |                         |
| Pumped liquid:                        | Water                   |
| Liquid temperature range:             | -20 .. 120 °C           |
| Liquid temperature during operation:  | 20 °C                   |
| Density:                              | 998.2 kg/m³             |
| <b>Electrical data:</b>               |                         |
| Motor standard:                       | IEC                     |
| Motor type:                           | 71A                     |
| IE Efficiency class:                  | IE3                     |
| Rated power - P2:                     | 0.37 kW                 |
| Power (P2) required by pump:          | 0.37 kW                 |
| Mains frequency:                      | 50 Hz                   |
| Rated voltage:                        | 3 x 220-240D/380-415Y V |
| Rated current:                        | 1.74/1.00 A             |
| Starting current:                     | 490-530 %               |
| Cos phi - power factor:               | 0.80-0.70               |
| Rated speed:                          | 2850-2880 rpm           |
| Efficiency:                           | IE3 73.8%               |
| Motor efficiency at full load:        | 73.8 %                  |
| Motor efficiency at 3/4 load:         | 79.0 %                  |
| Motor efficiency at 1/2 load:         | 75.5 %                  |
| Number of poles:                      | 2                       |



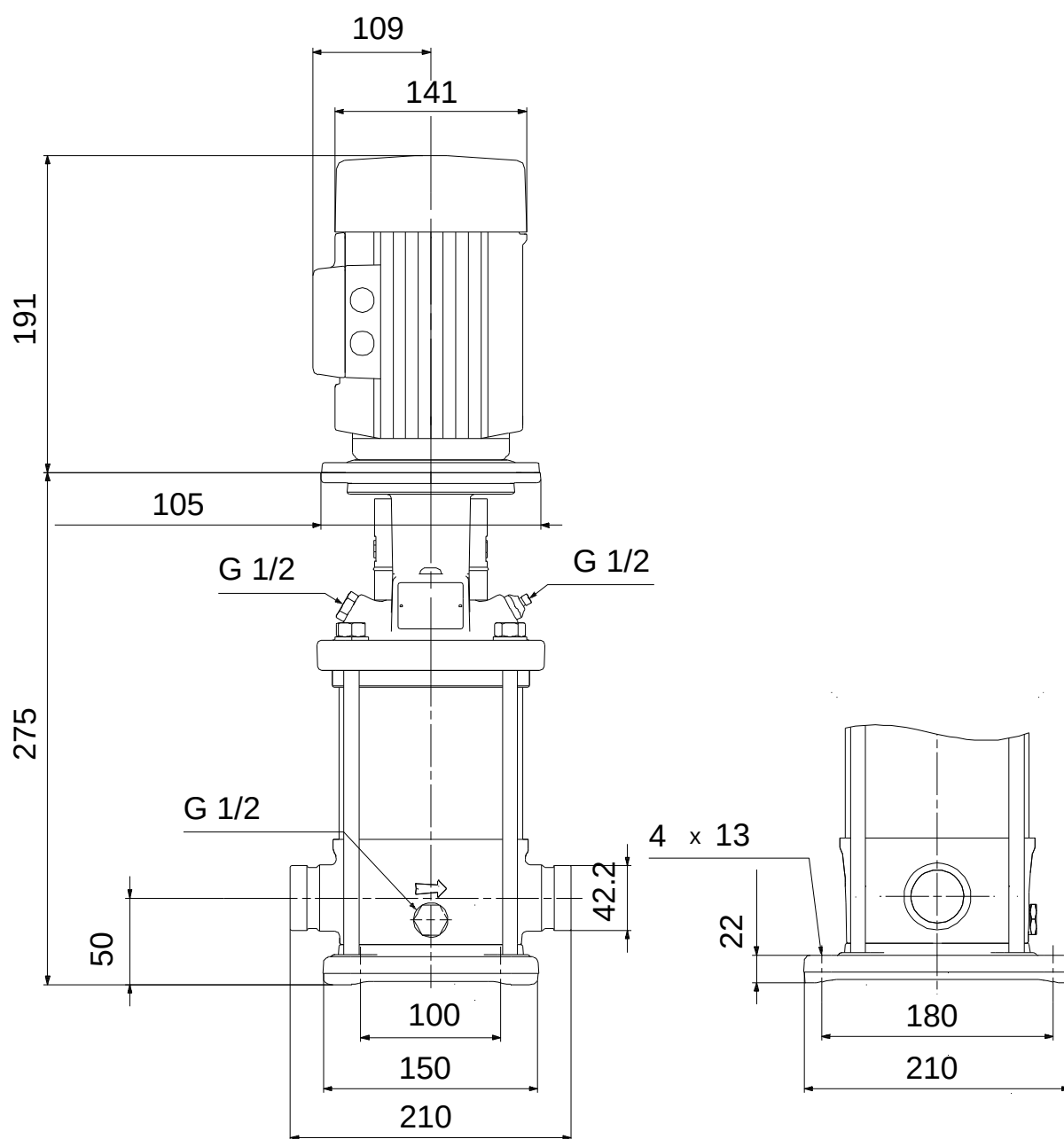
| Description                      | Value           |
|----------------------------------|-----------------|
| Enclosure class (IEC 34-5):      | 55 Dust/Jetting |
| Insulation class (IEC 85):       | F               |
| Motor protec:                    | NONE            |
| Motor No:                        | 85805102        |
| <b>Controls:</b>                 |                 |
| Frequency converter:             | NONE            |
| <b>Others:</b>                   |                 |
| Minimum efficiency index, MEI ≥: | 0.54            |
| Net weight:                      | 17 kg           |
| Gross weight:                    | 19.7 kg         |
| Shipping volume:                 | 0.054 m³        |

# On request CRI 1S-4 A-P-A-E-HQQE 50 Hz



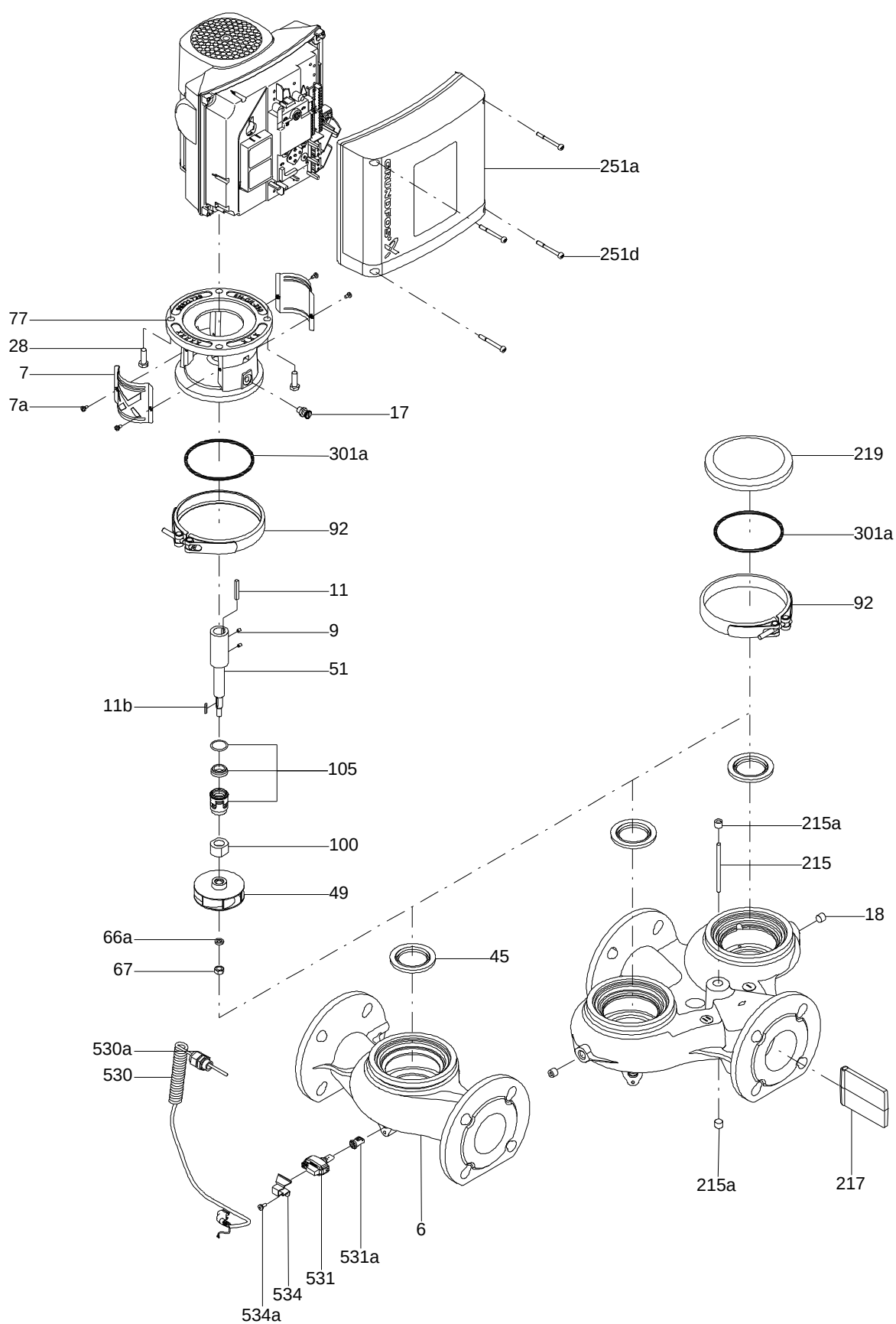


# On request CRI 1S-4 A-P-A-E-HQQE 50 Hz

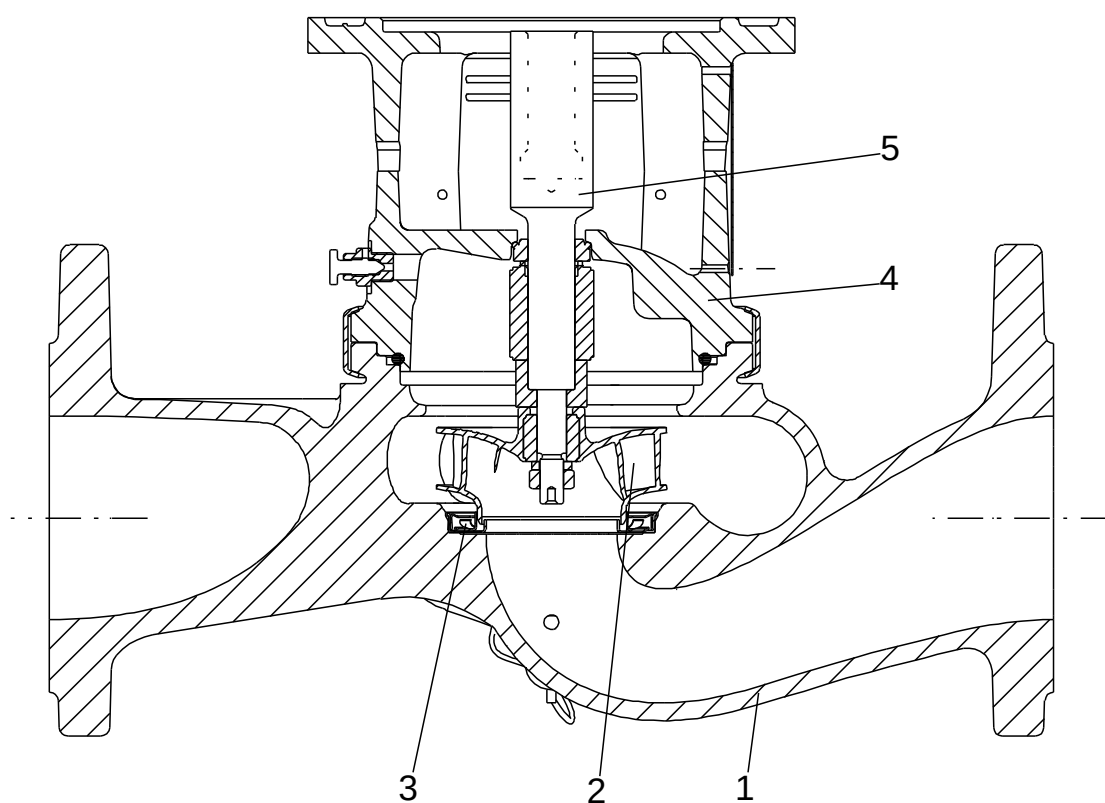


Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

# Exploded view

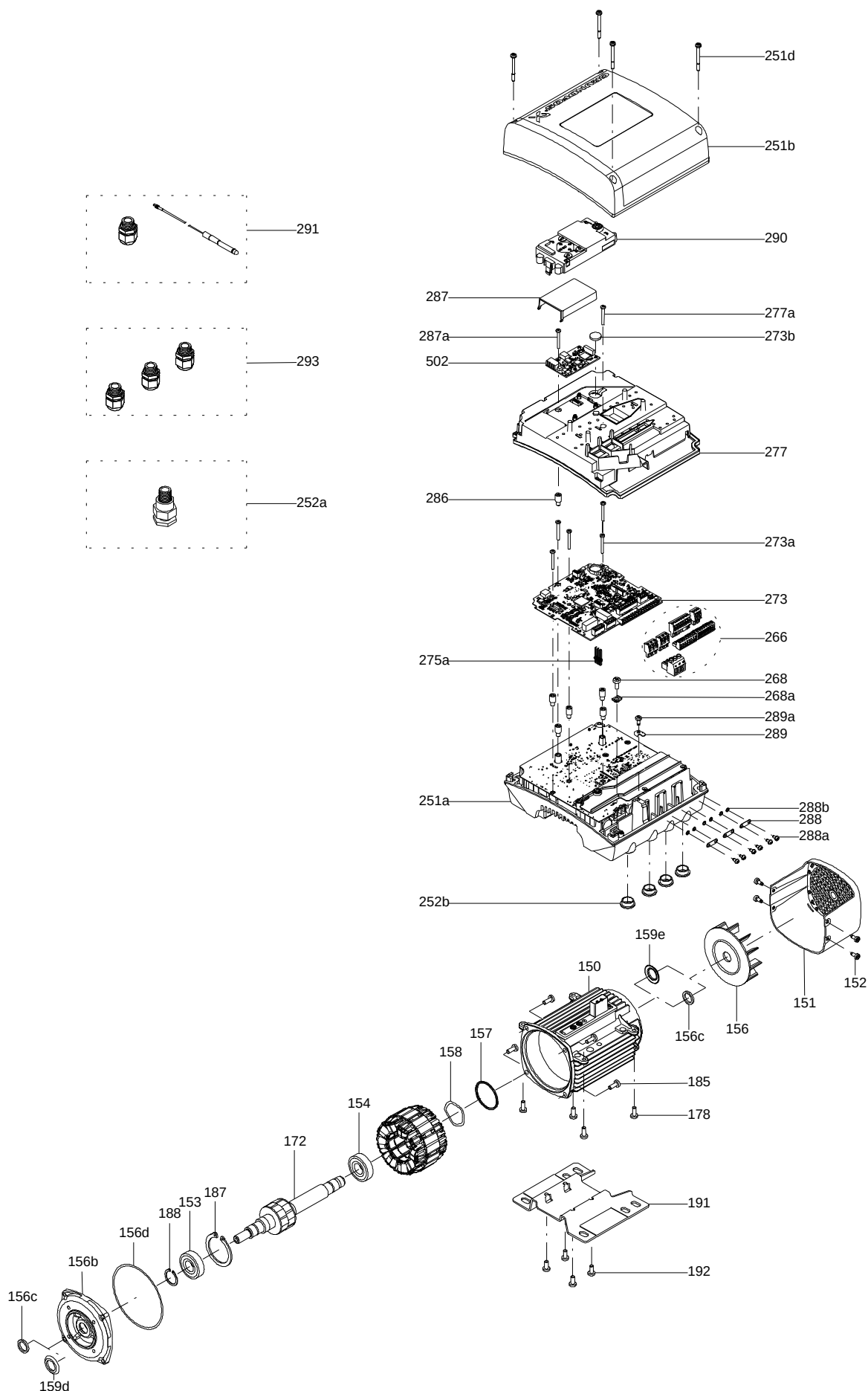


Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

# Exploded view ( TM057026 for MGE model H/I )



**Parts list CRI 1S-4, Product No. On request**  
**Valid from 1.1.2004 (0401)**

| Pos  | Description               | Annotation | Données de classification | Référence | Quantité | Unité |
|------|---------------------------|------------|---------------------------|-----------|----------|-------|
| +    | Motor                     |            |                           |           | 1        | pcs   |
| -    | Base cpl.                 |            |                           |           | 1        | pcs   |
| 6    | Base                      |            |                           |           | 1        |       |
| 25   | Plug                      |            |                           |           | 2        |       |
| 56   | Base plate                |            |                           |           | 1        |       |
| -    | Sealing parts             |            |                           |           | 1        | pcs   |
| - 25 | Drain plug w/bypass valve |            |                           |           | 1        |       |
| 38   | O-ring                    |            | Diameter: 16,3            |           | 1        |       |
|      |                           |            | Material type: EPDM       |           |          |       |
|      |                           |            | Thickness: 2,4            |           |          |       |
| 37   | O-ring                    |            |                           |           | 2        |       |
| 100  | O-ring                    |            | Diameter: 16,3            |           | 2        |       |
|      |                           |            | Material type: EPDM       |           |          |       |
|      |                           |            | Thickness: 2,4            |           |          |       |
| - 2  | Pump head cpl.            |            |                           |           | 1        | pcs   |
| 2    | Pump head                 |            |                           |           | 1        |       |
| 7    | Coupling guard            |            |                           |           | 2        |       |
| 7.a  | Combi Slot Torx screw     |            |                           |           | 4        |       |
| - 18 | Air vent screw            |            |                           |           | 1        |       |
|      | Plug                      |            |                           |           | 1        |       |
|      | Spindle                   |            |                           |           | 1        |       |
| 23a  | Plug                      |            |                           |           | 1        |       |
| 28   | Hex head screw            |            | Length (mm): 20           |           | 4        |       |
|      |                           |            | Thread: M6                |           |          |       |
| 60   | Formed wire spring        |            |                           |           | 1        |       |
| 77   | Pump cover                |            |                           |           | 1        |       |
| - 8  | Coupling                  |            |                           |           | 1        | pcs   |
| 9    | Hex socket head cap screw |            | Designation: DIN 912      |           | 4        |       |
|      |                           |            | Length (mm): 20           |           |          |       |
|      |                           |            | Thread: M6                |           |          |       |
| 10   | Shaft pin                 |            | Diameter: 5               |           | 1        |       |
|      |                           |            | Length (mm): 26           |           |          |       |
| 10a  | Coupling half             |            |                           |           | 2        |       |
| 26   | Staybolt                  |            | Length (mm): 169          |           | 4        | pcs   |
|      |                           |            | Thread: M12               |           |          |       |
| 36a  | Washer                    |            | Designation: DIN 125 A    |           | 4        | pcs   |
|      |                           |            | Internal diameter: 13     |           |          |       |
|      |                           |            | Outer diameter: 24        |           |          |       |
|      |                           |            | Thickness: 2,5            |           |          |       |
| 55   | Outer sleeve              |            |                           |           | 1        | pcs   |
| 66a  | Nut                       |            | Thread: M12               |           | 4        | pcs   |
| - 80 | Chamber stack             |            |                           |           | 1        | pcs   |
| - 4  | Chamber cpl.              |            |                           |           | 2        |       |
|      | Guide vane                |            |                           |           | 6        |       |
|      | Plate                     |            |                           |           | 1        |       |
|      | Retainer                  |            |                           |           | 1        |       |
|      | Intermediate chamber      |            |                           |           | 1        |       |
|      | Vane                      |            |                           |           | 1        |       |
| 45   | Neck ring                 |            |                           |           | 1        |       |
| 65   | Retainer                  |            |                           |           | 1        |       |
| - 4a | Chamber w. bearing cpl.   |            |                           |           | 1        |       |
|      | Guide vane                |            |                           |           | 6        |       |
|      | Retainer for bearing      |            |                           |           | 1        |       |
|      | Bearing bush              |            |                           |           | 1        |       |
|      | Retainer                  |            |                           |           | 1        |       |
|      | Intermediate chamber      |            |                           |           | 1        |       |
|      | Vane                      |            |                           |           | 1        |       |
| 45   | Neck ring                 |            |                           |           | 1        |       |
| 65   | Retainer                  |            |                           |           | 1        |       |

| Pos   | Description            | Annotation | Données de classification | Référence | Quantité | Unité |
|-------|------------------------|------------|---------------------------|-----------|----------|-------|
| - 5a  | Chamber cpl.           |            |                           |           | 1        |       |
|       | Retainer               |            |                           |           | 1        |       |
|       | Intermediate chamber   |            |                           |           | 1        |       |
|       | Vane                   |            |                           |           | 1        |       |
| 45    | Neck ring              |            |                           |           | 1        |       |
| 65    | Retainer               |            |                           |           | 1        |       |
| 36    | Lock nut               |            | Thread: M8                |           | 1        |       |
| 47a   | Bearing ring, rotating |            |                           |           | 1        |       |
| - 49  | Impeller cpl.          |            |                           |           | 4        |       |
| 49    | Impeller               |            |                           |           | 1        |       |
| - 50a | Guide vane cpl.        |            |                           |           | 1        |       |
|       | Plate                  |            |                           |           | 1        |       |
| 50a   | Guide vane             |            |                           |           | 6        |       |
| 50b   | Top plate              |            |                           |           | 1        |       |
| 51    | Shaft, spline, cpl.    |            |                           |           | 1        |       |
| 64a   | Spacing pipe           |            |                           |           | 2        |       |
| 64a   | Spacing pipe           |            | Internal diameter: 12,85  |           | 1        |       |
|       |                        |            | Outer diameter: 15,85     |           |          |       |
|       |                        |            | Length (mm): 4,50         |           |          |       |
| 64c   | Clamp, splined         |            | Internal diameter: 8,5    |           | 1        |       |
|       |                        |            | Outer diameter: 15        |           |          |       |
| 66    | Wedge lock washer      |            |                           |           | 1        |       |
| - 105 | Shaft seal             |            | Material type: HQQE       |           | 1        | pcs   |
|       | O-ring                 |            |                           |           | 1        |       |
|       | O-ring                 |            |                           |           | 1        |       |
|       | Seal driver, upper     |            |                           |           | 1        |       |
|       | Seal driver, lower     |            |                           |           | 1        |       |
|       | Spacer ring            |            |                           |           | 1        |       |
|       | Pipe                   |            |                           |           | 1        |       |
|       | Plug                   |            |                           |           | 1        |       |
|       | Plug                   |            |                           |           | 1        |       |
|       | Compression spring     |            |                           |           | 1        |       |
|       | Socket set screw       |            |                           |           | 1        |       |
| 102   | O-ring                 |            | Diameter: 22,00           |           | 1        |       |
|       |                        |            | Material type: EPDM       |           |          |       |
|       |                        |            | Thickness: 2,75           |           |          |       |
| 103   | Seal ring, stationary  |            |                           |           | 1        |       |
| 105   | Seal ring, rotating    |            |                           |           | 1        |       |
| 107   | O-ring                 |            |                           |           | 1        |       |
| 113   | Driver                 |            |                           |           | 1        |       |

*Disclaimer: The information about the Grundfos pump in this document may be outdated.*

*Data may be subject to alterations without further notice.*

*Please contact us to verify the data above is still accurate/up-to-date.*

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