

## CRNE32-6 A-F-G-V-HQQV 3x400 60 HZ

Grundfos pump 96122736



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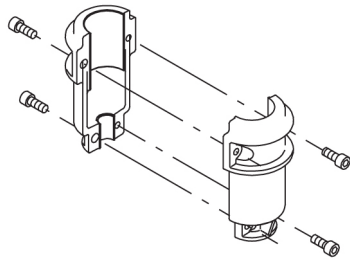
<https://www.lenntech.com/grundfos/CRNE32/96122736/CRNE-32-6-A-F-G-V-HQQV.html>

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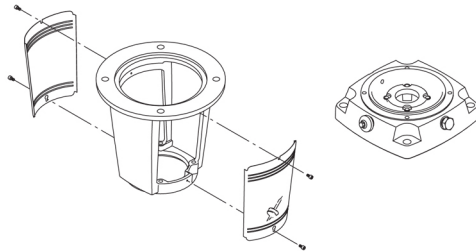
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| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|----------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          | 1    | <p><b>CRNE 32-6 A-F-A-V-HQQV</b></p>  <p>Product No.: On request</p> <p>Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.</p> <p>The pump is fitted with a 3-phase, fan-cooled asynchronous motor. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The operating panel has indicator lights for "Operation" and "Fault".</p> <p>Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".</p> <p>The terminal box holds terminals for these connections:</p> <ul style="list-style-type: none"> <li>• pump start/stop input (potential-free contact)</li> <li>• remote setpoint setting via analog signal, 0-10 V, 0(4)-20 mA</li> <li>• 10 V voltage supply for setpoint potentiometer, I<sub>max</sub> = 5 mA</li> <li>• three analog sensor inputs, 0-10 V, 0(4)-20 mA</li> <li>• 24 V voltage supply for sensor, I<sub>max</sub> = 40 mA</li> <li>• one analog output</li> <li>• three digital inputs</li> <li>• two Pt100 inputs</li> <li>• two potential-free fault signal relays with changeover contact, reporting "Fault", "Operation" or "Ready"</li> <li>• RS-485 GENIbus connection</li> <li>• interface for Grundfos CIM fieldbus module.</li> </ul> <p><b>Further product details</b></p> <p>An external sensor can be connected if controlled pump operation based on for example flow, differential pressure or temperature is required.</p> <p>An operating panel on the motor terminal box enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The operating panel has indicator lights for "Operation" and "Fault".</p> <p>Communication with the pump is possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".</p> <p>Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:</p> <ol style="list-style-type: none"> <li>1) Alkaline-based cleaning.</li> <li>2) Zinc phosphating.</li> <li>3) Cathodic electro-deposition.</li> <li>4) Curing to a dry film thickness 18-22 my m.</li> </ol> <p>The colour code for the finished product is NCS 9000/RAL 9005.</p> <p><b>Pump</b></p> <p>A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.</p> |



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

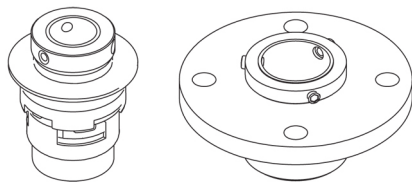
Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

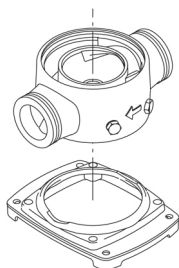
FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- pump start/stop input (potential-free contact)
- remote setpoint setting via analog signal, 0-10 V, 0(4)-20 mA
- 10 V voltage supply for setpoint potentiometer, I<sub>max</sub> = 5 mA
- three analog sensor inputs, 0-10 V, 0(4)-20 mA
- 24 V voltage supply for sensor, I<sub>max</sub> = 40 mA
- one analog output
- three digital inputs
- two Pt100 inputs
- two potential-free fault signal relays with changeover contact, reporting "Fault", "Operation" or "Ready"
- RS-485 GENIbus connection
- interface for Grundfos CIM fieldbus module.

## Technical data

### Controls:

|                      |          |
|----------------------|----------|
| Frequency converter: | Built-in |
| Pressure sensor:     | N        |

### Liquid:

|                                      |                         |
|--------------------------------------|-------------------------|
| Pumped liquid:                       | Water                   |
| Liquid temperature range:            | -20 .. 90 °C            |
| Liquid temperature during operation: | 20 °C                   |
| Density:                             | 998.2 kg/m <sup>3</sup> |

### Technical:

|                         |                      |
|-------------------------|----------------------|
| Rated flow:             | 36 m <sup>3</sup> /h |
| Rated head:             | 130.9 m              |
| Pump orientation:       | Vertical             |
| Shaft seal arrangement: | Single               |
| Code for shaft seal:    | HQQV                 |
| Approvals on nameplate: | CE, EAC              |
| Curve tolerance:        | ISO9906:2012 3B      |

### Materials:

|                  |                                          |
|------------------|------------------------------------------|
| Base:            | Stainless steel<br>EN 1.4408<br>AISI 316 |
| Impeller:        | Stainless steel<br>EN 1.4401<br>AISI 316 |
| Bearing:         | SIC                                      |
| Support bearing: | Graffon                                  |

### Installation:

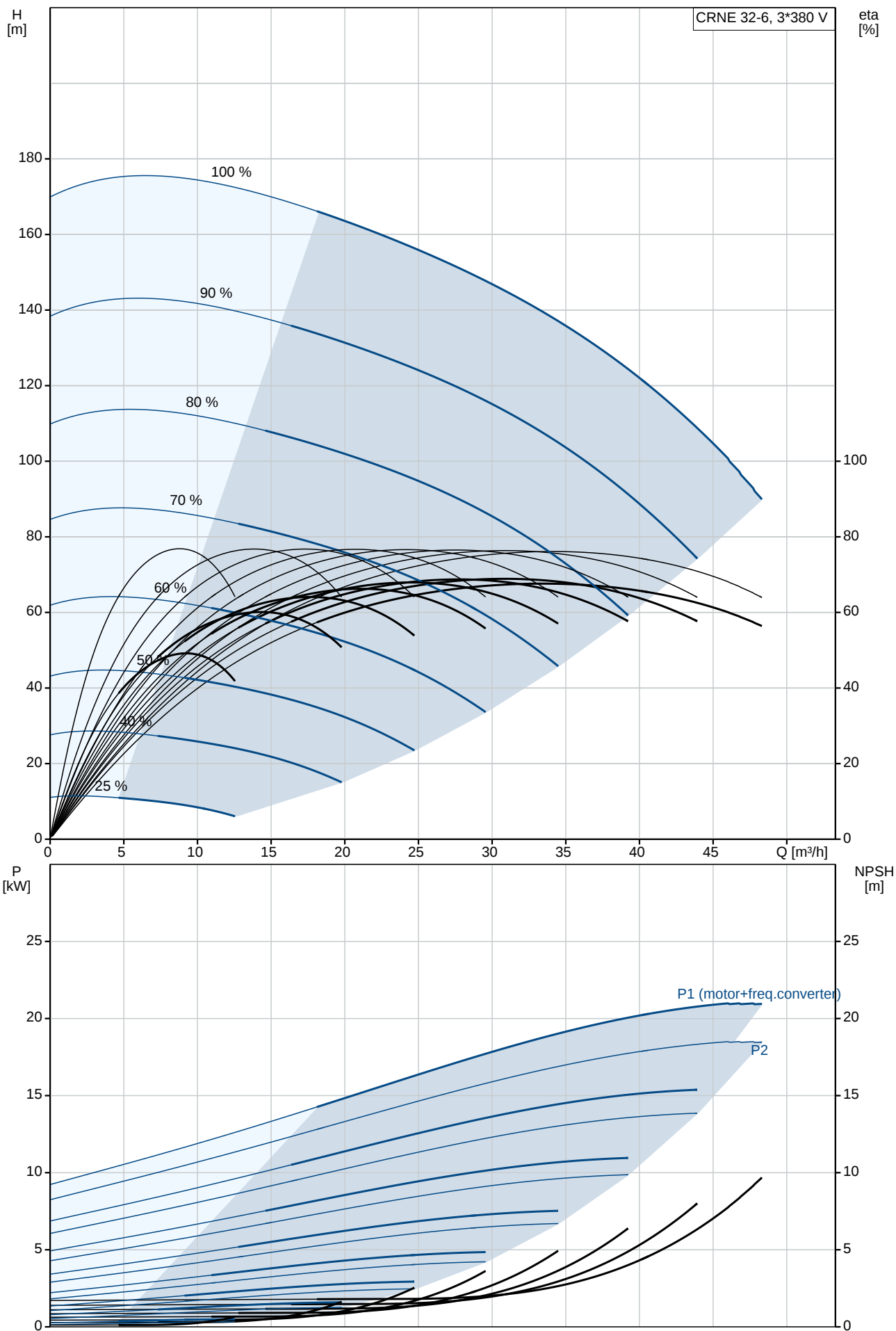
|                                      |                                   |
|--------------------------------------|-----------------------------------|
| Maximum ambient temperature:         | 40 °C                             |
| Maximum operating pressure:          | 30 bar                            |
| Max pressure at stated temp:         | 30 bar / 90 °C<br>30 bar / -20 °C |
| Type of connection:                  | DIN                               |
| Size of inlet connection:            | DN 65                             |
| Size of outlet connection:           | DN 65                             |
| Pressure rating for pipe connection: | PN 40                             |
| Flange size for motor:               | FF300                             |

### Electrical data:

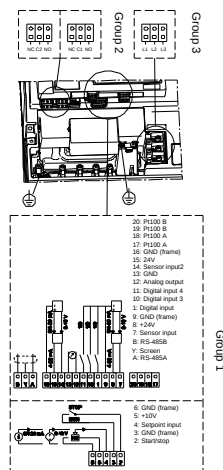
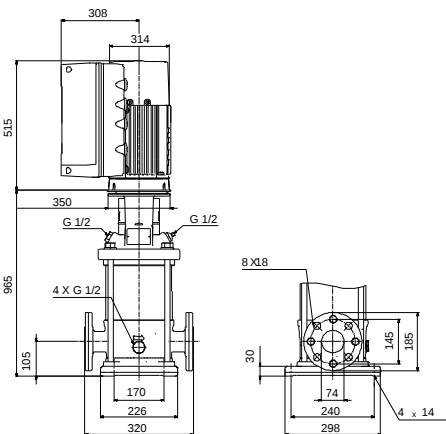
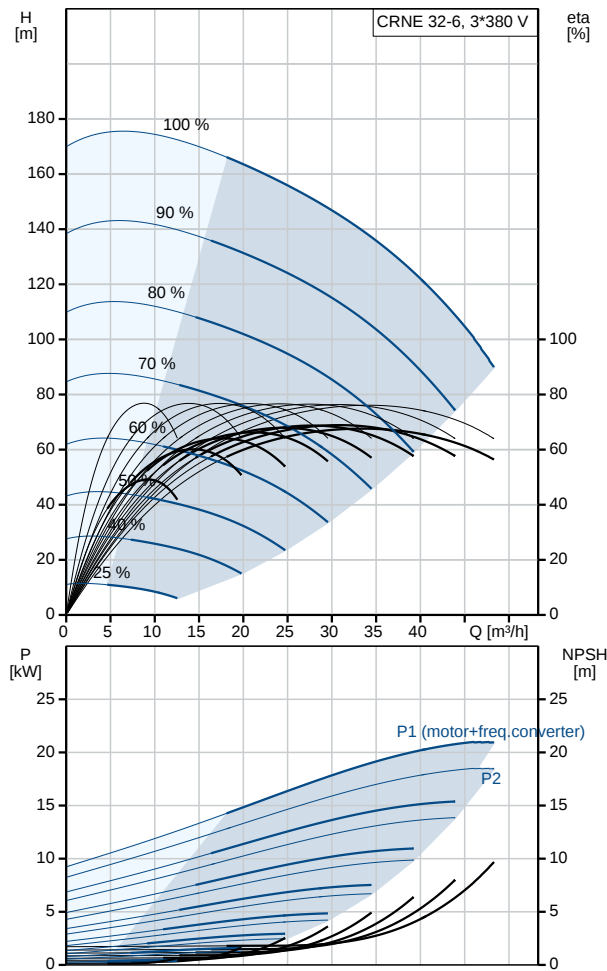
|                 |     |
|-----------------|-----|
| Motor standard: | IEC |
|-----------------|-----|

| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|----------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p> Motor type: 160LB<br/> IE Efficiency class: IE3<br/> Rated power - P2: 18.5 kW<br/> Power (P2) required by pump: 18.5 kW<br/> Mains frequency: 50 Hz<br/> Rated voltage: 3 x 380-480 V<br/> Rated current: 37.0-31.0 A<br/> Cos phi - power factor: 0.91-0.88<br/> Rated speed: 480-3540 rpm<br/> Efficiency: IE3 92,4%<br/> Motor efficiency at full load: 92.4 %<br/> Number of poles: 2<br/> Enclosure class (IEC 34-5): IP55<br/> Insulation class (IEC 85): F </p> <p><b>Others:</b></p> <p> Minimum efficiency index, MEI <math>\geq</math>: 0.7<br/> Net weight: 220 kg<br/> Gross weight: 271 kg<br/> Shipping volume: 0.82 m<sup>3</sup> </p> |

# On request CRNE 32-6 A-F-A-V-HQQV 50 Hz



| Description                           | Value                   |
|---------------------------------------|-------------------------|
| <b>General information:</b>           |                         |
| Product name:                         | CRNE 32-6 A-F-A-V-HQQV  |
| Product No:                           | On request              |
| EAN number:                           | On request              |
| <b>Technical:</b>                     |                         |
| Rated flow:                           | 36 m <sup>3</sup> /h    |
| Rated head:                           | 130.9 m                 |
| Stages:                               | 6                       |
| Impellers:                            | 6                       |
| Number of reduced-diameter impellers: | 0                       |
| Low NPSH:                             | N                       |
| Pump orientation:                     | Vertical                |
| Shaft seal arrangement:               | Single                  |
| Code for shaft seal:                  | HQQV                    |
| Approvals on nameplate:               | CE, EAC                 |
| Curve tolerance:                      | ISO9906:2012 3B         |
| Pump version:                         | A                       |
| Model:                                | B                       |
| <b>Materials:</b>                     |                         |
| Base:                                 | Stainless steel         |
|                                       | EN 1.4408               |
|                                       | AISI 316                |
| Impeller:                             | Stainless steel         |
|                                       | EN 1.4401               |
|                                       | AISI 316                |
| Material code:                        | A                       |
| Code for rubber:                      | V                       |
| Bearing:                              | SIC                     |
| Support bearing:                      | Graflon                 |
| <b>Installation:</b>                  |                         |
| Maximum ambient temperature:          | 40 °C                   |
| Maximum operating pressure:           | 30 bar                  |
| Max pressure at stated temp:          | 30 bar / 90 °C          |
|                                       | 30 bar / -20 °C         |
| Type of connection:                   | DIN                     |
| Size of inlet connection:             | DN 65                   |
| Size of outlet connection:            | DN 65                   |
| Pressure rating for pipe connection:  | PN 40                   |
| Flange size for motor:                | FF300                   |
| Connect code:                         | F                       |
| <b>Liquid:</b>                        |                         |
| Pumped liquid:                        | Water                   |
| Liquid temperature range:             | -20 .. 90 °C            |
| Liquid temperature during operation:  | 20 °C                   |
| Density:                              | 998.2 kg/m <sup>3</sup> |
| <b>Electrical data:</b>               |                         |
| Motor standard:                       | IEC                     |
| Motor type:                           | 160LB                   |
| IE Efficiency class:                  | IE3                     |
| Rated power - P2:                     | 18.5 kW                 |
| Power (P2) required by pump:          | 18.5 kW                 |
| Mains frequency:                      | 50 Hz                   |
| Rated voltage:                        | 3 x 380-480 V           |
| Rated current:                        | 37.0-31.0 A             |
| Cos phi - power factor:               | 0.91-0.88               |
| Rated speed:                          | 480-3540 rpm            |
| Efficiency:                           | IE3 92,4%               |
| Motor efficiency at full load:        | 92.4 %                  |
| Number of poles:                      | 2                       |
| Enclosure class (IEC 34-5):           | IP55                    |
| Insulation class (IEC 85):            | F                       |
| Motor protec:                         | YES                     |
| Motor No:                             | 85901026                |

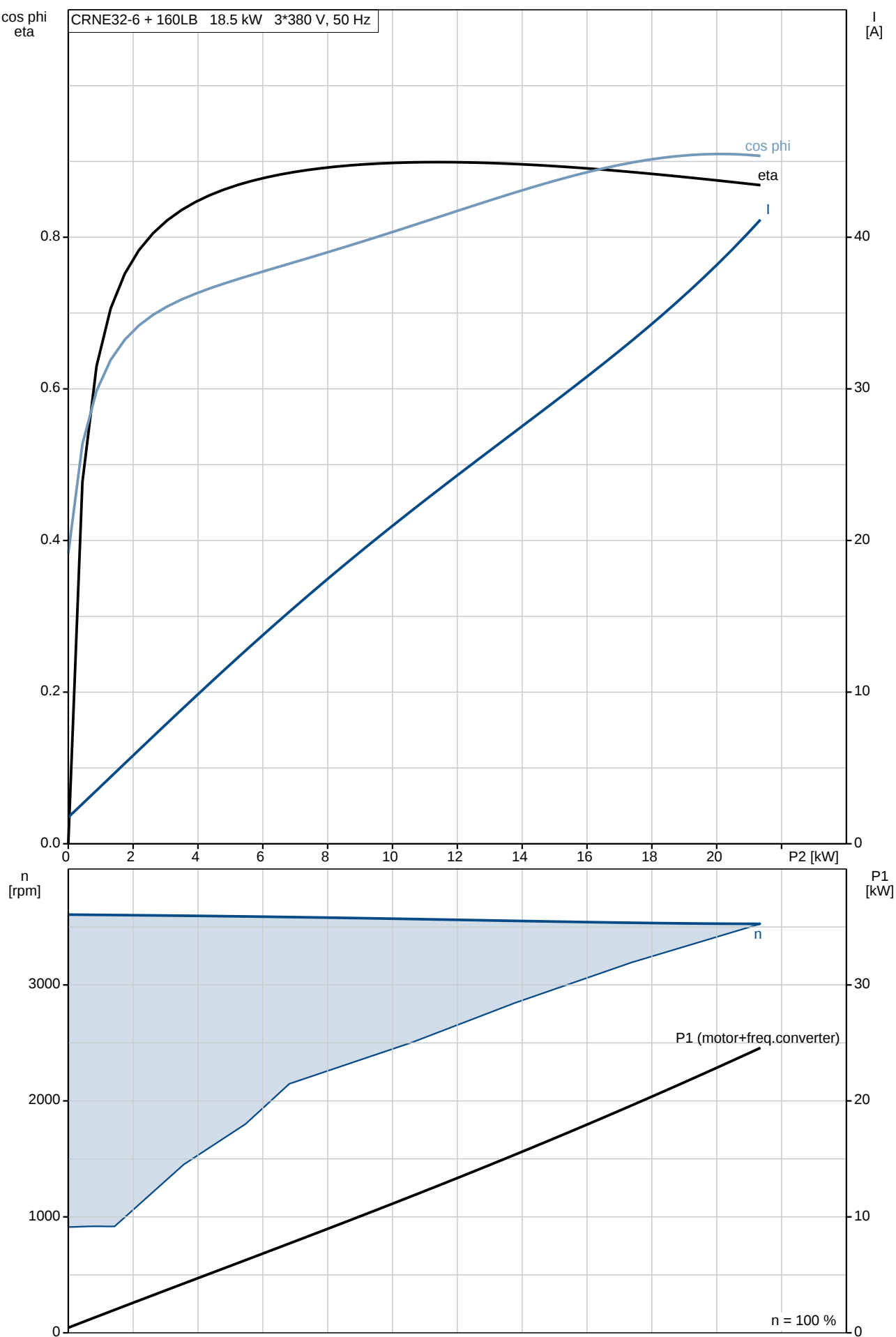


| Description                      | Value               |
|----------------------------------|---------------------|
| <b>Controls:</b>                 |                     |
| Function Module:                 | ADVANCED I/O        |
| Frequency converter:             | Built-in            |
| Pressure sensor:                 | N                   |
| <b>Others:</b>                   |                     |
| Minimum efficiency index, MEI ≥: | 0.7                 |
| Net weight:                      | 220 kg              |
| Gross weight:                    | 271 kg              |
| Shipping volume:                 | 0.82 m <sup>3</sup> |

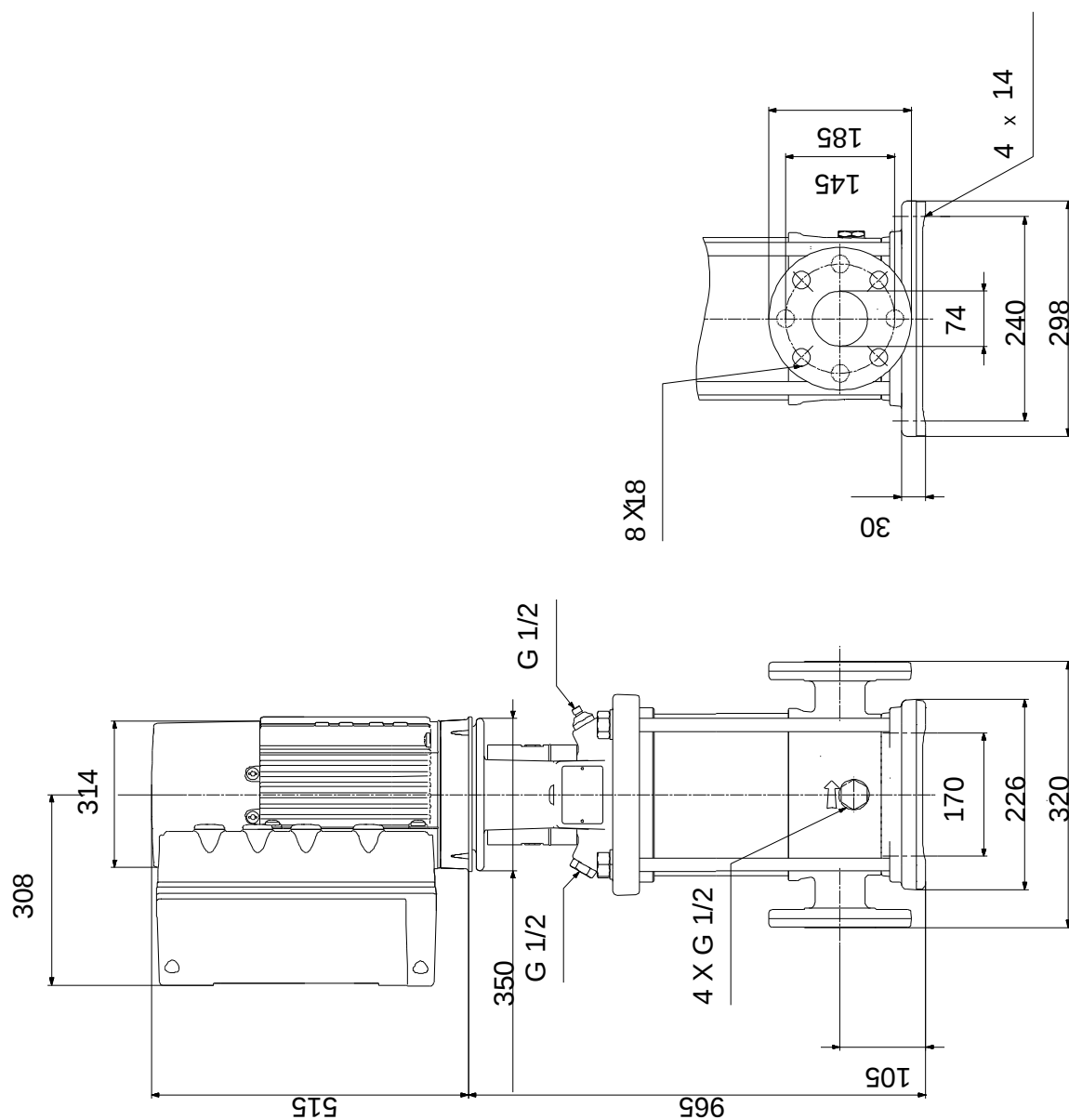
# On request CRNE 32-6 A-F-A-V-HQQV 50 Hz

cos phi  
eta

CRNE32-6 + 160LB 18.5 kW 3\*380 V, 50 Hz

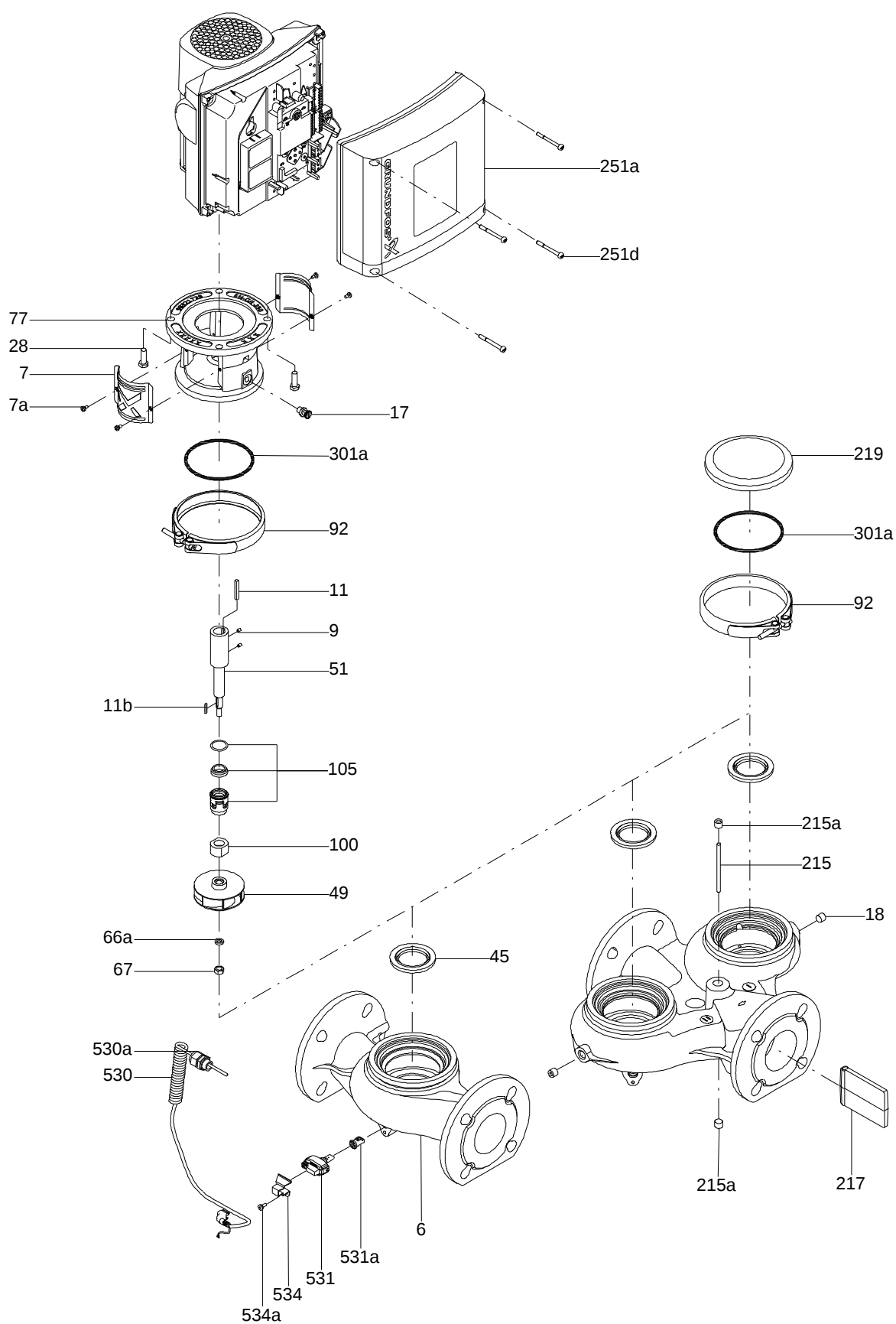


# On request CRNE 32-6 A-F-A-V-HQQV 50 Hz



Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

# Exploded view

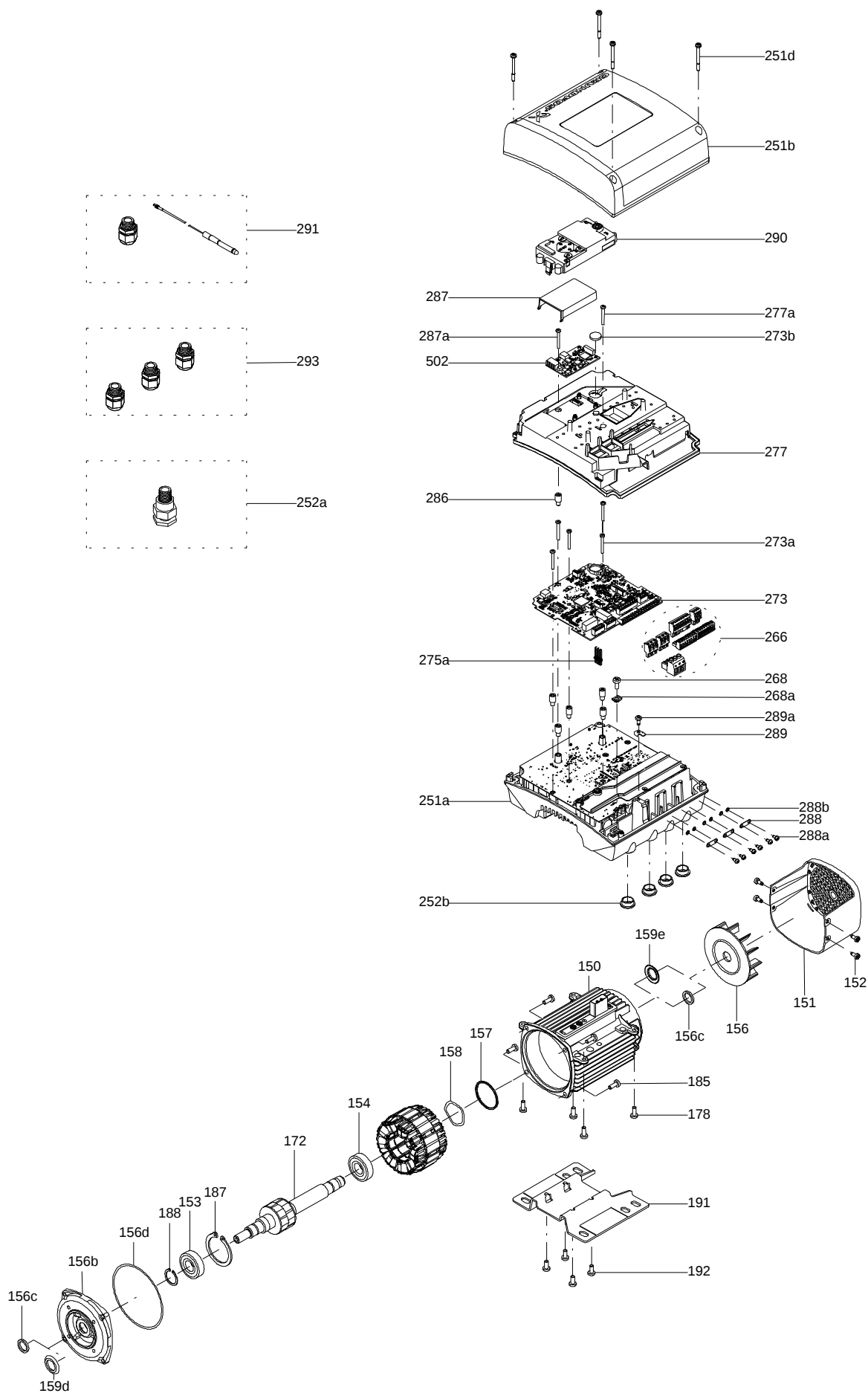


Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

# Exploded view ( TM057026 for MGE model H/I )



**Parts list CRNE 32-6, Product No. On request**  
**Valid from 1.5.2013 (1318)**

| Pos  | Description               | Annotation | Données de classification | Référence | Quantité | Unité |
|------|---------------------------|------------|---------------------------|-----------|----------|-------|
| +    | Motor                     |            |                           |           | 1        | pcs   |
|      | Configuration file        |            |                           |           | 1        | pcs   |
| - 1  | Basic unit                |            |                           |           | 1        | pcs   |
| - 2a | Pump head cpl.            |            |                           |           | 1        |       |
| 2    | Pump head                 |            |                           |           | 1        |       |
| 9    | Hex socket head cap screw |            | Designation: DIN 912      |           | 4        |       |
|      |                           |            | Length (mm): 25           |           |          |       |
|      |                           |            | Thread: M10               |           |          |       |
| - 18 | Air vent screw            |            |                           |           | 1        |       |
|      | Plug                      |            |                           |           |          |       |
|      | Spindle                   |            |                           |           |          |       |
| 23   | Plug                      |            |                           |           | 1        |       |
| 37   | O-ring                    |            | Diameter: 197             |           | 1        |       |
|      |                           |            | Material type: FKM        |           |          |       |
|      |                           |            | Thickness: 4              |           |          |       |
| 58   | Cover                     |            |                           |           | 1        |       |
| 60   | Spring                    |            |                           |           | 4        |       |
| 100  | O-ring                    |            | Diameter: 16,3            |           | 2        |       |
|      |                           |            | Material type: FKM        |           |          |       |
|      |                           |            | Thickness: 2,4            |           |          |       |
| - 6b | Base cpl.                 |            | Rubber type: FKM          |           | 1        |       |
|      | Bearing ring, stationary  |            |                           |           | 1        |       |
| 6    | Base                      |            |                           |           | 1        |       |
| 25   | Plug                      |            |                           |           | 4        |       |
| 31   | Hex socket head cap screw |            |                           |           | 1        |       |
| 32   | Washer                    |            | Designation: DIN 125A     |           | 1        |       |
|      |                           |            | Internal diameter: 6,4    |           |          |       |
|      |                           |            | Outer diameter: 12,0      |           |          |       |
|      |                           |            | Thickness: 1,6            |           |          |       |
| 37   | O-ring                    |            | Diameter: 197             |           | 1        |       |
|      |                           |            | Material type: FKM        |           |          |       |
|      |                           |            | Thickness: 4              |           |          |       |
| 38   | O-ring                    |            | Diameter: 16,3            |           | 4        |       |
|      |                           |            | Material type: FKM        |           |          |       |
|      |                           |            | Thickness: 2,4            |           |          |       |
| 56   | Base plate                |            |                           |           | 1        |       |
| 26   | Staybolt                  |            | Length (mm): 632          |           | 4        |       |
|      |                           |            | Thread: M16               |           |          |       |
| 36   | Nut                       |            | Thread: M16               |           | 4        |       |
| 55   | Outer sleeve              |            | Outer diameter: 197       |           | 1        |       |
|      |                           |            | Length (mm): 445,5        |           |          |       |
| 66a  | Washer                    |            | Designation: DIN 125 A2   |           | 4        |       |
|      |                           |            | Internal diameter: 17     |           |          |       |
|      |                           |            | Outer diameter: 30        |           |          |       |
|      |                           |            | Thickness: 3              |           |          |       |
| - 1a | Motor stool cpl.          |            |                           |           | 1        | pcs   |
| 1a   | Motor stool               |            |                           |           | 1        |       |
| 7    | Coupling guard            |            |                           |           | 2        |       |
| 7a   | Socket button head screw  |            |                           |           | 4        |       |
| - 8  | Coupling cpl.             |            | Dimension: 22/42          |           | 1        |       |
| 9    | Hex socket head cap screw |            | Designation: DIN 912      |           | 4        |       |
|      |                           |            | Length (mm): 25           |           |          |       |
|      |                           |            | Thread: M10               |           |          |       |
| 10a  | Coupling half             |            |                           |           | 2        |       |
| 28   | Hex socket head cap screw |            | Designation: DIN 912      |           | 4        |       |
|      |                           |            | Length (mm): 50           |           |          |       |
|      |                           |            | Thread: M10               |           |          |       |
| 28.a | Hex head screw            |            |                           |           | 4        |       |
| 32.a | Washer                    |            | Designation: DIN 125 A    |           | 8        |       |

| Pos   | Description    | Annotation | Données de classification | Référence | Quantité | Unité |
|-------|----------------|------------|---------------------------|-----------|----------|-------|
|       |                |            | Internal diameter: 17     |           |          |       |
|       |                |            | Outer diameter: 30        |           |          |       |
|       |                |            | Thickness: 3              |           |          |       |
| 36    | Hex nut        |            | Thread: M16               |           | 4        |       |
| - 76  | Nameplate set  |            |                           |           | 1        | pcs   |
| 76    | Plate          |            |                           |           | 1        |       |
| 76a   | Rivet          |            |                           |           | 2        |       |
| - 105 | Shaft seal     |            | Material type: HQQV       |           | 1        | pcs   |
|       | Adjusting fork |            |                           |           | 1        |       |
| 109   | O-ring         |            | Diameter: 44,45           |           | 1        |       |
|       |                |            | Material type: FKM        |           |          |       |
|       |                |            | Thickness: 3,53           |           |          |       |
| 110   | O-ring         |            | Diameter: 21,5            |           | 1        |       |
|       |                |            | Thickness: 4,25           |           |          |       |
| - 200 | Flange cpl.    |            |                           |           | 2        | pcs   |
| 201   | Flange         |            | Diameter: DN 65           |           | 1        |       |
|       |                |            | Pressure: PN 40           |           |          |       |
| 203   | Lock ring      |            |                           |           | 1        |       |

*Disclaimer: The information about the Grundfos pump in this document may be outdated.*

*Data may be subject to alterations without further notice.*

*Please contact us to verify the data above is still accurate/up-to-date.*

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