

## SLV.65.65.11.Ex.2.50B

Grundfos pump 96106578



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<https://www.lenntech.com/grundfos/SLV000/96106578/SLV-65-65-11-EX-2-50B.html>

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| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|----------|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          | 1    | <p><b>SLV.65.65.11.EX.2.50B</b></p>  <p>Product No.: On request</p> <p>Non-self-priming, single-stage, centrifugal pump designed for handling wastewater, process water and unscreened raw sewage.</p> <p>The pump is designed for intermittent and continuous operations in submerged installation. The efficient SuperVortex impeller provides passage of long fibres and solids up to 65 mm and is suitable for wastewater with a dry matter content of up to 5 %.</p> <p>A unique stainless-steel clamp assembling system enables quick and easy disassembly of the pump from the motor unit for service and inspection. No special tools are required. Pipework connection is via a DIN flange.</p> <p>The pump is explosion-proof.</p> <p><b>Further product details</b></p> <p>Typical application is transfer of liquid, such as:</p> <ul style="list-style-type: none"> <li>- large quantities of drainage and surface water</li> <li>- domestic wastewater with discharge from toilets</li> <li>- wastewater from commercial buildings without discharge from toilets</li> <li>- sludge-containing industrial wastewater.</li> </ul> <p>The pump is ideal for pumping of the above liquids from for instance:</p> <ul style="list-style-type: none"> <li>- municipal network pumping stations</li> <li>- public buildings</li> <li>- blocks of flats</li> <li>- factories/industry.</li> </ul> <p>The pump is suitable for both temporary and permanent installation either as free-standing on ring stand or on an auto-coupling system.</p> <p><b>Pump</b></p> <p>The pump housing, motor top and impeller are made of cast iron (EN-GJL-250).</p> <p>The SuperVortex impeller is a symmetrical multivane winglet impeller. The design ensures a flow entirely outside the impeller providing limited contact between the impeller and the pumped liquid. This ensures that long fibres, rags and more passes freely through the pump without getting caught and without causing clogging or jamming.</p>  <p>The shaft seal consists of two mechanical seals that ensure a reliable sealing between the pumped liquid and motor. The shaft seals are incorporated in a single-unit cartridge shaft seal system that is easy to replace in the field without use of special tools.</p> <p>The combination of the primary and secondary seals in a cartridge shaft seal system results in a shorter assembly length compared to conventional shaft seals.</p> <ul style="list-style-type: none"> <li>- Primary seal: Silicon carbide/silicon carbide (SiC/SiC)</li> <li>- Secondary seal: Carbon/Ceramics</li> </ul> <p>The shaft seal is bidirectional, meaning it operates correctly in case of backflow through the pump.</p> |



The pump is approved according to CE 0344-Ex-II26.

### Motor

The motor is a watertight, totally encapsulated motor supplied with a 10 m power cable. The stainless steel plug is fastened with a union nut. This nut and the O-rings provide sealing against ingress of the liquid.

The plug is polyurethane-embedded, ensuring a watertight and durable seal around the leads of the cable. This prevents the ingress of water into the motor through the cable in case of cable breakage or adverse handling in connection with installation or service.

A compact motor construction with a short shaft reduces vibrations, resulting in an increased efficiency and lifetime of the shaft seal and ball bearings.

The motor features built-in thermal protection to protect the motor against overheating and ensure the reliability.

The pump is designed for speed-controlled operation to keep the energy consumption at a minimum. To avoid the risk of sedimentation in the pipes, we recommend that you operate the speed-controlled pump within a speed range of 30 % to 100 % and at a flow rate above 1 m/s.

### Controls:

|                      |                             |
|----------------------|-----------------------------|
| Moisture sensor:     | without moisture sensors    |
| Water-in-oil sensor: | without water-in-oil sensor |

### Liquid:

|                             |                         |
|-----------------------------|-------------------------|
| Maximum liquid temperature: | 40 °C                   |
| Density:                    | 998.2 kg/m <sup>3</sup> |

### Technical:

|                         |                  |
|-------------------------|------------------|
| Type of impeller:       | SUPER VORTEX     |
| Maximum particle size:  | 65 mm            |
| Primary shaft seal:     | SIC/SIC          |
| Secondary shaft seal:   | LIPSEAL          |
| Approvals on nameplate: | CE 0344-Ex-II26  |
| Curve tolerance:        | ISO9906:2012 3B2 |

### Materials:

|               |                              |
|---------------|------------------------------|
| Pump housing: | EN-GJL-200<br>EN-GJL-200     |
| Impeller:     | EN-GJS-500-7<br>EN-GJS-500-7 |
| Motor:        | EN-GJL-200                   |

### Installation:

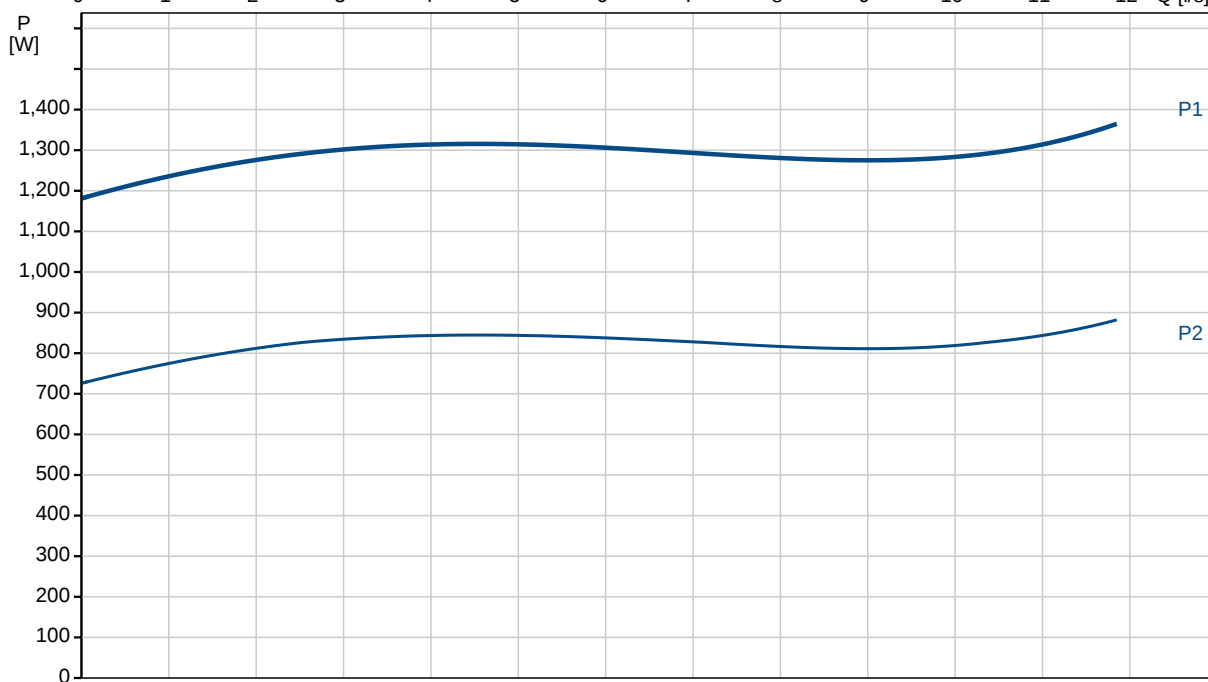
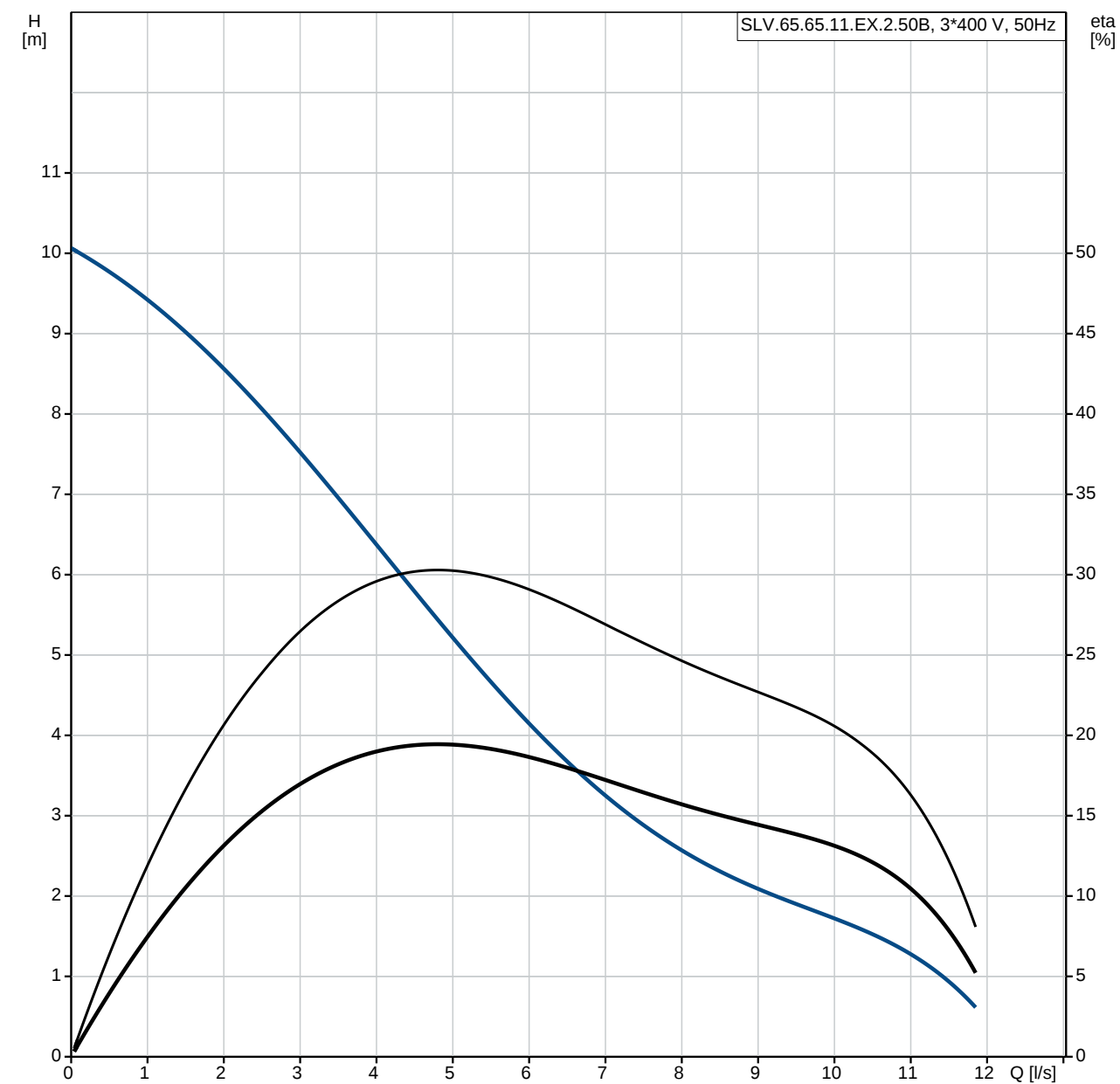
|                              |       |
|------------------------------|-------|
| Maximum ambient temperature: | 40 °C |
| Flange standard:             | DIN   |
| Pump outlet:                 | 65    |
| Pressure rating:             | PN10  |
| Maximum installation depth:  | 10 m  |

### Electrical data:

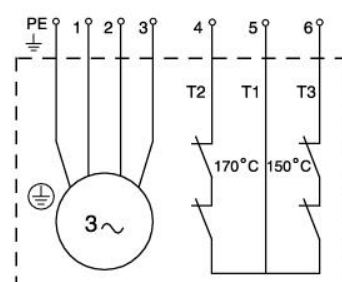
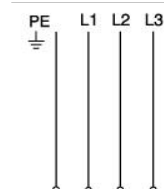
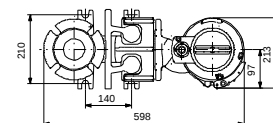
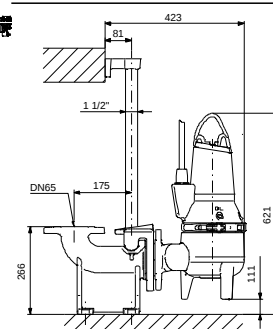
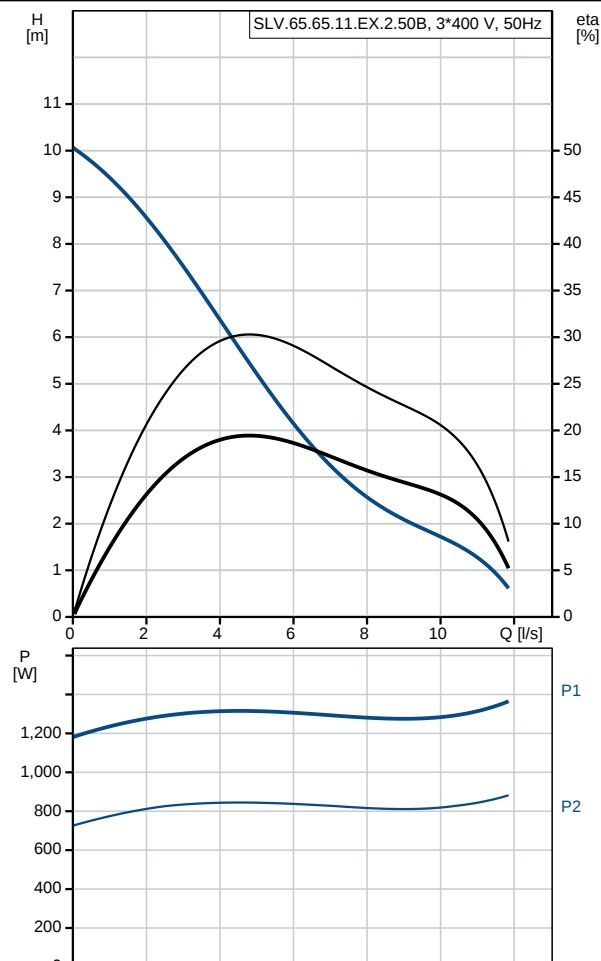
|                            |               |
|----------------------------|---------------|
| Power input - P1:          | 1.6 kW        |
| Rated power - P2:          | 1.1 kW        |
| Mains frequency:           | 50 Hz         |
| Rated voltage:             | 3 x 400-415 V |
| Voltage tolerance:         | +6/-10 %      |
| Max starts per. hour:      | 30            |
| Rated current:             | 3.1-3.1 A     |
| Rated current at 3/4 load: | 2.7 A         |
| Rated current at 1/2 load: | 2.2 A         |
| Starting current:          | 21 A          |
| Rated current at no load:  | 1.9 A         |

| Position | Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|----------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |      | <p> Cos phi - power factor: 0.81<br/> Cos phi - p.f. at 3/4 load: 0.74<br/> Cos phi - p.f. at 1/2 load: 0.63<br/> Rated speed: 2830 rpm<br/> Motor efficiency at full load: 67 %<br/> Motor efficiency at 3/4 load: 64 %<br/> Motor efficiency at 1/2 load: 57 %<br/> Start. method: direct-on-line<br/> Enclosure class (IEC 34-5): IP68<br/> Insulation class (IEC 85): F<br/> Explosion proof: yes<br/> Length of cable: 10 m<br/> Cable type: H07RN-F </p> <p> <b>Others:</b><br/> Net weight: 48.1 kg<br/> Danish VVS No.: 391297533 </p> |

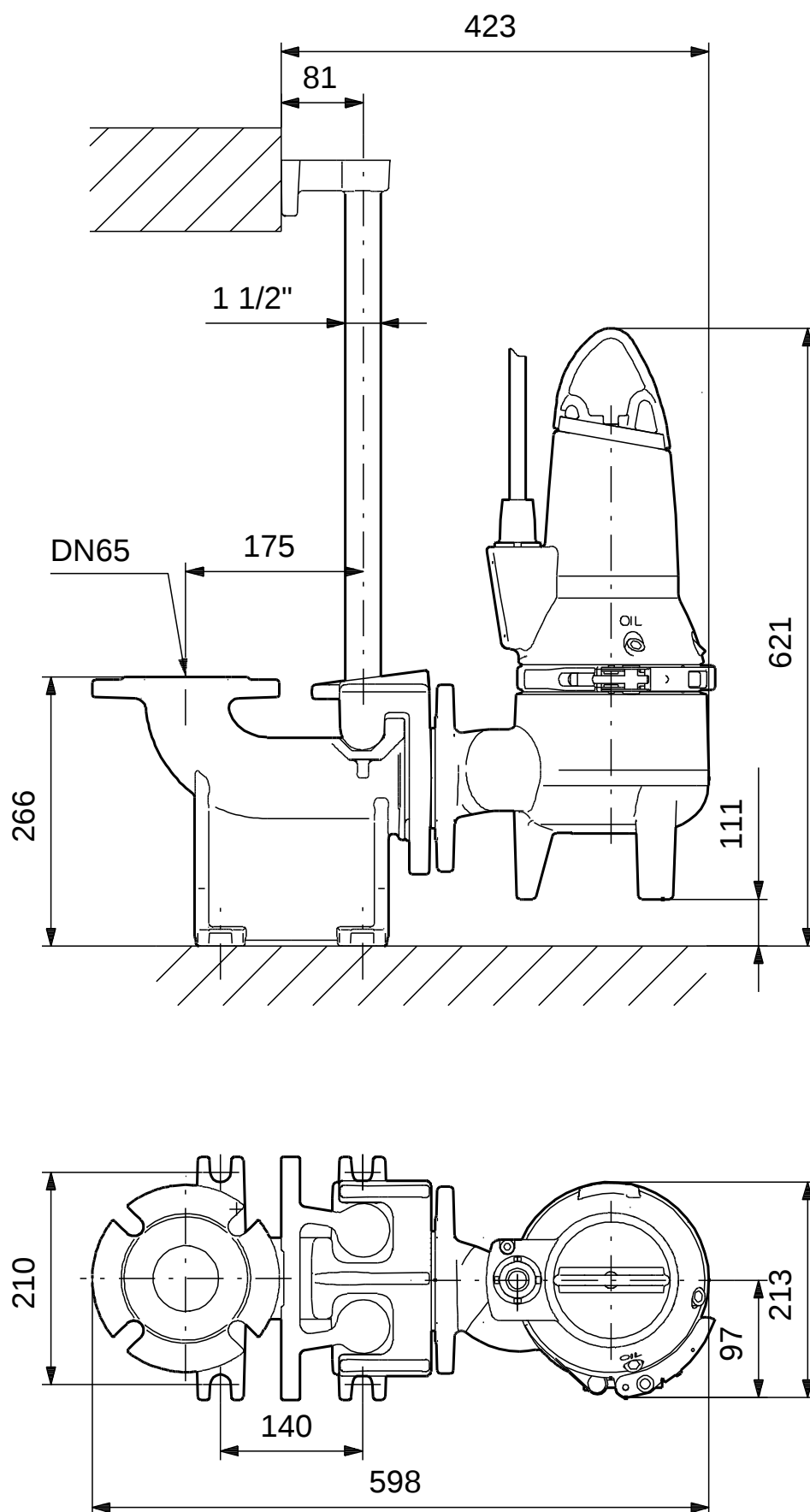
# On request SLV.65.65.11.EX.2.50B 50 Hz



| Description                    | Value                       |
|--------------------------------|-----------------------------|
| <b>General information:</b>    |                             |
| Product name:                  | SLV.65.65.11.EX.2.50B       |
| Product No:                    | On request                  |
| EAN number:                    | On request                  |
| <b>Technical:</b>              |                             |
| Max flow:                      | 11.9 l/s                    |
| Head max:                      | 9.5 m                       |
| Type of impeller:              | SUPER VORTEX                |
| Maximum particle size:         | 65 mm                       |
| Primary shaft seal:            | SIC/SIC                     |
| Secondary shaft seal:          | LIPSEAL                     |
| Approvals on nameplate:        | CE 0344-Ex-II26             |
| Curve tolerance:               | ISO9906:2012 3B2            |
| Cooling jacket:                | without cooling jacket      |
| <b>Materials:</b>              |                             |
| Pump housing:                  | EN-GJL-200                  |
|                                | EN-GJL-200                  |
| Impeller:                      | EN-GJS-500-7                |
|                                | EN-GJS-500-7                |
| Motor:                         | EN-GJL-200                  |
| <b>Installation:</b>           |                             |
| Maximum ambient temperature:   | 40 °C                       |
| Flange standard:               | DIN                         |
| Pump outlet:                   | 65                          |
| Pressure rating:               | PN10                        |
| Maximum installation depth:    | 10 m                        |
| Inst dry/wet:                  | SUBMERGED                   |
| Installation:                  | Vertical                    |
| <b>Liquid:</b>                 |                             |
| Maximum liquid temperature:    | 40 °C                       |
| Density:                       | 998.2 kg/m <sup>3</sup>     |
| <b>Electrical data:</b>        |                             |
| Power input - P1:              | 1.6 kW                      |
| Rated power - P2:              | 1.1 kW                      |
| Mains frequency:               | 50 Hz                       |
| Rated voltage:                 | 3 x 400-415 V               |
| Voltage tolerance:             | +6/-10 %                    |
| Max starts per. hour:          | 30                          |
| Rated current:                 | 3.1-3.1 A                   |
| Rated current at 3/4 load:     | 2.7 A                       |
| Rated current at 1/2 load:     | 2.2 A                       |
| Starting current:              | 21 A                        |
| Rated current at no load:      | 1.9 A                       |
| Cos phi - power factor:        | 0.81                        |
| Cos phi - p.f. at 3/4 load:    | 0.74                        |
| Cos phi - p.f. at 1/2 load:    | 0.63                        |
| Rated speed:                   | 2830 rpm                    |
| Motor efficiency at full load: | 67 %                        |
| Motor efficiency at 3/4 load:  | 64 %                        |
| Motor efficiency at 1/2 load:  | 57 %                        |
| Start. method:                 | direct-on-line              |
| Enclosure class (IEC 34-5):    | IP68                        |
| Insulation class (IEC 85):     | F                           |
| Explosion proof:               | yes                         |
| Motor protec:                  | THERMAL SWITCH              |
| Length of cable:               | 10 m                        |
| Cable type:                    | H07RN-F                     |
| <b>Controls:</b>               |                             |
| Control box:                   | not included                |
| Moisture sensor:               | without moisture sensors    |
| Water-in-oil sensor:           | without water-in-oil sensor |
| <b>Others:</b>                 |                             |
| Net weight:                    | 48.1 kg                     |
| Danish VVS No.:                | 391297533                   |

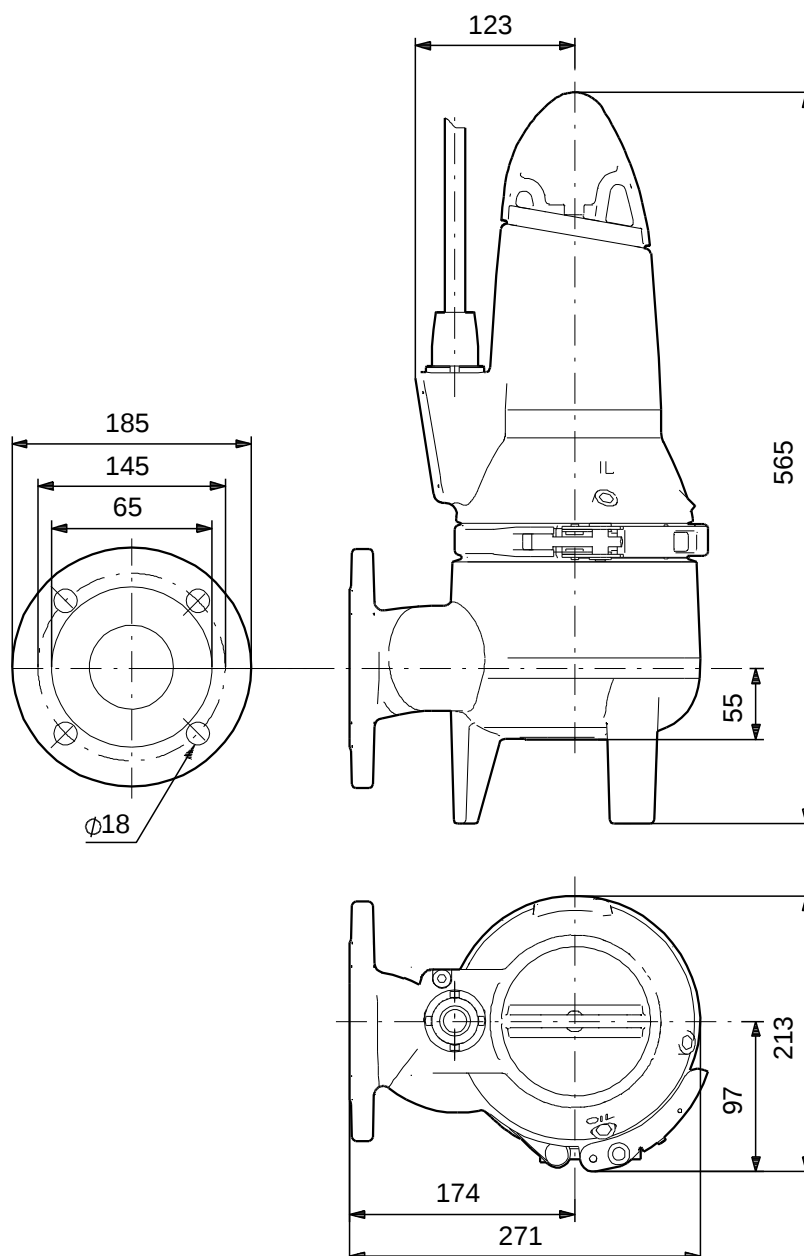


On request SLV.65.65.11.EX.2.50B 50 Hz



Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

# On request SLV.65.65.11.EX.2.50B 50 Hz



Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

### Exploded view



Sectional drawing (TM058200 for TPE2,TPE3)



TM058200

# Exploded view ( TM057026 for MGE model H/I )



**Parts list SLV.65.65.11.EX.2.50B, Product No. On request**  
**Valid from 1.11.2008 (0844)**

| Pos    | Description                 | Annotation | Données de classification     | Référence | Quantité | Unité |
|--------|-----------------------------|------------|-------------------------------|-----------|----------|-------|
| 7a     | Rivet                       |            |                               |           | 4        | pcs   |
| 9a     | Key                         |            | Dimension: 5X5X12             |           | 1        | pcs   |
| 26.a   | O-ring                      |            | Diameter: 32                  |           | 1        | pcs   |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 4                  |           |          |       |
| 37     | O-ring                      |            | Diameter: 164                 |           | 1        | pcs   |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 3                  |           |          |       |
| 37a    | O-ring                      |            | Diameter: 114                 |           | 2        | pcs   |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 3                  |           |          |       |
| 49     | Impeller                    |            |                               |           | 1        | pcs   |
| 50     | Pump housing                |            |                               |           | 1        | pcs   |
| 66     | Wedge lock washer           |            | Designation: M8 A4            |           | 1        | pcs   |
| 76     | Nameplate                   |            |                               |           | 1        | pcs   |
| 92     | Clamp                       |            |                               |           | 1        | pcs   |
| 102    | O-ring                      |            | Diameter: 19                  |           | 1        | pcs   |
|        |                             |            | Material type: 72NBR872       |           |          |       |
|        |                             |            | Thickness: 1.5                |           |          |       |
| 103    | Bush                        |            |                               |           | 1        | pcs   |
| - 105  | Shaft seal                  |            |                               |           | 1        | pcs   |
| 58     | Shaft seal retainer         |            |                               |           | 1        |       |
| 104    | Seal ring                   |            |                               |           | 1        |       |
| 105a   | Shaft seal                  |            |                               |           | 1        |       |
| 107    | O-ring                      |            | Diameter: 47                  |           | 1        |       |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 3                  |           |          |       |
| 107    | O-ring                      |            | Diameter: 50                  |           | 1        |       |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 3                  |           |          |       |
| - 150a | Stator w/housing cpl.       |            |                               |           | 1        | pcs   |
| 48     | Stator                      |            | Winding resistance: 4,55      |           | 1        |       |
| 48a    | Cover                       |            |                               |           | 1        |       |
| 55     | Stator housing              |            |                               |           | 1        |       |
| 66     | Wedge lock washer           |            | Designation: M8 A4            |           | 1        |       |
| 154    | Ball bearing                |            |                               |           | 1        |       |
| 158    | Waved washer                |            |                               |           | 1        |       |
| 159    | O-ring                      |            |                               |           | 1        |       |
| 173    | Cross recess Pan head screw |            | Designation: CROSS-HEAD SCREW |           | 1        |       |
| 173a   | Lock washer                 |            |                               |           | 1        |       |
| - 176  | Plug                        |            |                               |           | 1        |       |
|        | Pin                         |            |                               |           | 1        |       |
| 153b   | O-ring                      |            | Diameter: 28                  |           | 1        |       |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 2                  |           |          |       |
| 185    | O-ring                      |            | Diameter: 31                  |           | 1        |       |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 2                  |           |          |       |
| 188.a  | Hex socket head cap screw   |            | Length (mm): 25               |           | 1        |       |
|        |                             |            | Thread: M8                    |           |          |       |
| 153    | Ball bearing                |            | Designation: 6204 2CS C3 SYN  |           | 1        | pcs   |
| 154    | Ball bearing                |            |                               |           | 1        | pcs   |
| 155    | Oil chamber                 |            |                               |           | 1        | pcs   |
| 158    | Waved washer                |            |                               |           | 1        | pcs   |
| 172    | Shaft w/rotor               |            |                               |           | 1        | pcs   |
| - 181  | Cable Ex                    |            |                               |           | 1        | pcs   |
| 198    | O-ring                      |            | Diameter: 34.2                |           | 1        |       |
|        |                             |            | Material type: NBR            |           |          |       |
|        |                             |            | Thickness: 3                  |           |          |       |

| Pos   | Description               | Annotation | Données de classification                                       | Référence | Quantité | Unité |
|-------|---------------------------|------------|-----------------------------------------------------------------|-----------|----------|-------|
| 188.a | Hex socket head cap screw |            | Length (mm): 25<br>Thread: M8                                   |           | 8        | pcs   |
| 190   | Lifting bracket           |            |                                                                 |           | 1        | pcs   |
| 193   | Hex socket head cap screw |            | Designation: A2-70<br>Length (mm): 20<br>Thread: M12            |           | 2        | pcs   |
| 193a  | Oil                       |            | Type: SHELL ONDINA 919                                          |           | 0        | L     |
| 194   | Washer                    |            | Internal diameter: 19<br>Outer diameter: 12.2<br>Thickness: 4.4 |           | 2        | pcs   |
| 208   | Washer                    |            | Internal diameter: 20<br>Outer diameter: 28<br>Thickness: 2     |           | 1        | pcs   |

*Disclaimer: The information about the Grundfos pump in this document may be outdated.*

*Data may be subject to alterations without further notice.*

*Please contact us to verify the data above is still accurate/up-to-date.*

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