

TPE 65-720/2-A-F-A-BQQE 3X400 50HZ

Grundfos Pump 96096607



Thank you for your interest in our products

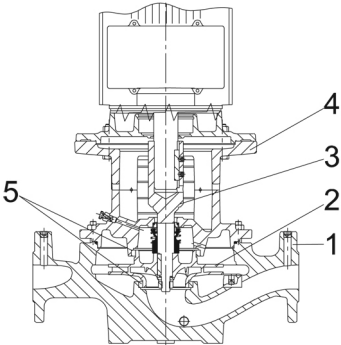
Please contact us for more information, or visit our website

<https://www.lenntech.com/grundfos/TPE00/96096607/TPE-65-720-2-A-F-A-BQQE.html>

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Position	Qty.	Description
	1	TPE 65-720/2 A-F-A-BQQE  Product No.: 96096607 Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework. The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2). The pump is fitted with a fan-cooled asynchronous motor. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. Further product details The pump is suitable for applications where the pressure, temperature, flow rate or another parameter is to be controlled on basis of signals from a sensor at some point in the system. A control panel enables setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The control panel has indicator lights for "Operation" and "Fault". Communication with the pump is possible by means of the Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013. Pump Pump housing and pump head are electrocoated to improve the corrosion resistance. Electrocoating includes: 1) Alkaline-based cleaning. 2) Pretreatment with zinc phosphate coating. 3) Cathodic electrocoating (epoxy). 4) Curing of paint film at 200-250 °C.  1: Pump housing 2: Impeller 3: Stub shaft 4: Pump head/motor stool 5: Wear rings

The pump housing is provided with a replaceable bronze neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: Silicon carbide (SiC)
- Stationary seat material: Silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

The flanges have tapings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump stub shaft is fastened directly on the motor shaft with key and set screws.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with free-hole flange (FF).

Motor mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code II).

The motor efficiency is classified as IE3 in accordance with IEC 60034-30.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- pump start/stop input (potential-free contact)
- remote setpoint setting via analog signal, 0-10 V, 0(4)-20 mA
- 10 V voltage supply for setpoint potentiometer, I_{max} = 5 mA
- one analog sensor input, 0-10 V, 0(4)-20 mA
- 24 V voltage supply for sensor, I_{max} = 40 mA
- one digital input
- two potential-free fault signal relays with changeover contact, reporting "Fault", "Operation" or "Ready"
- RS-485 GENIbus connection
- interface for Grundfos CIM fieldbus module.

Technical data

Liquid:

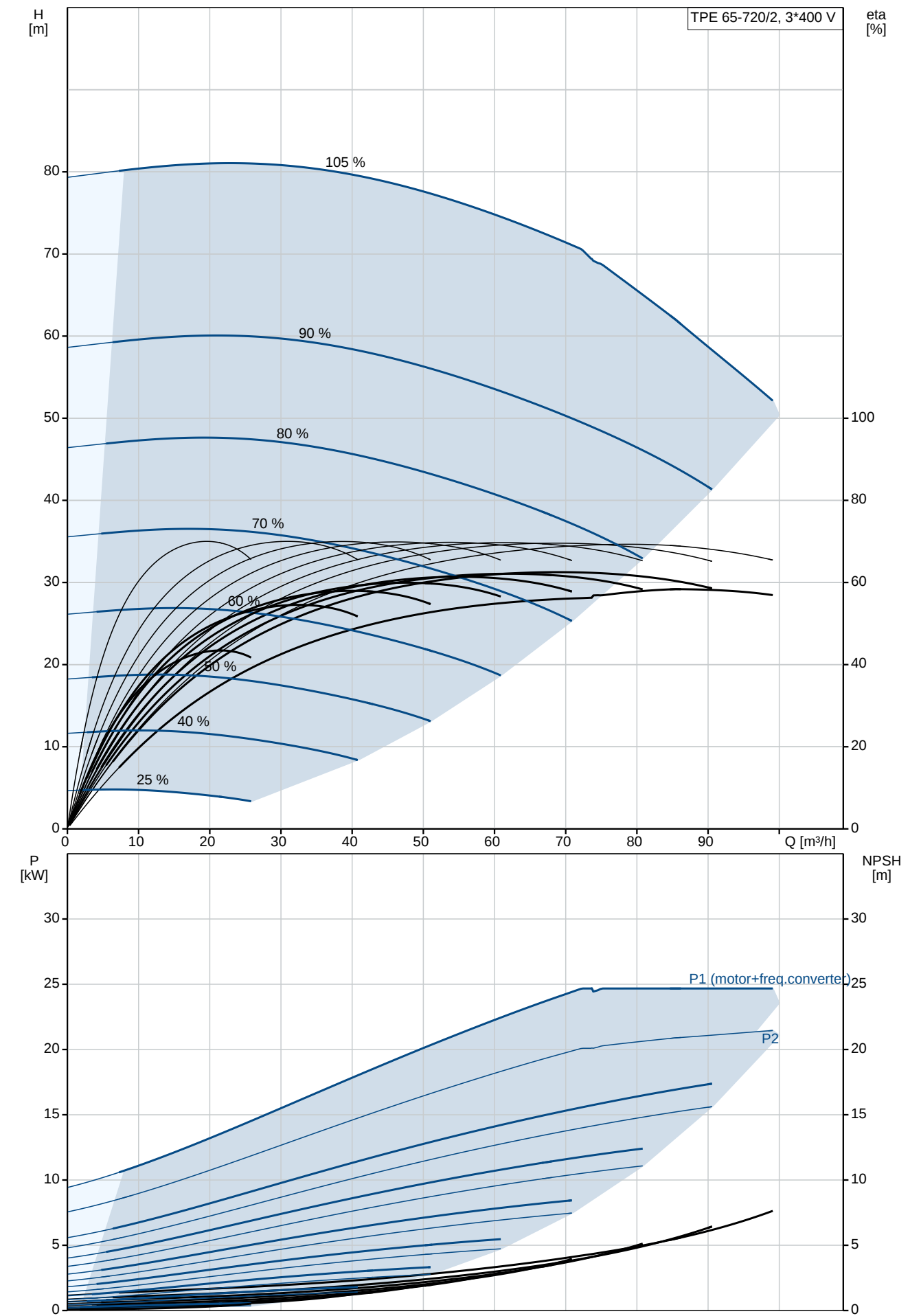
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m ³

Technical:

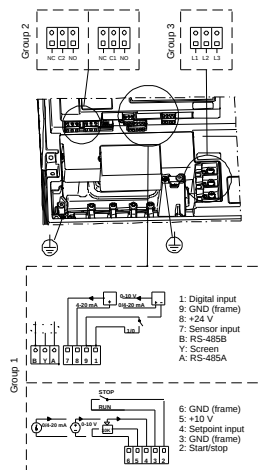
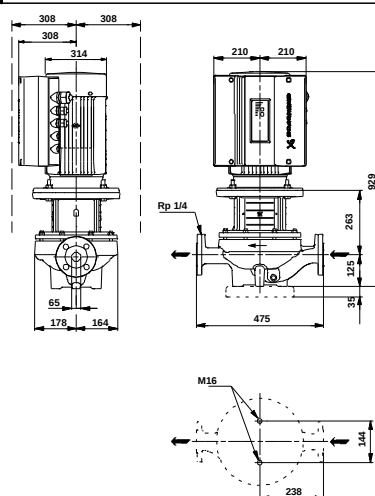
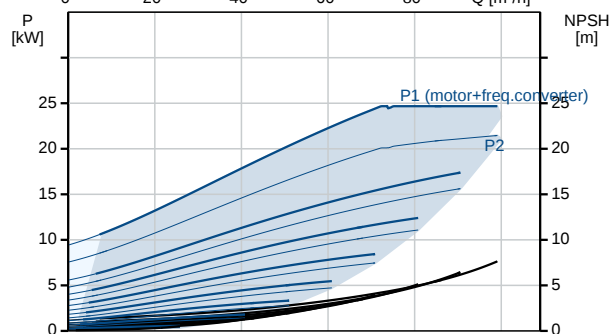
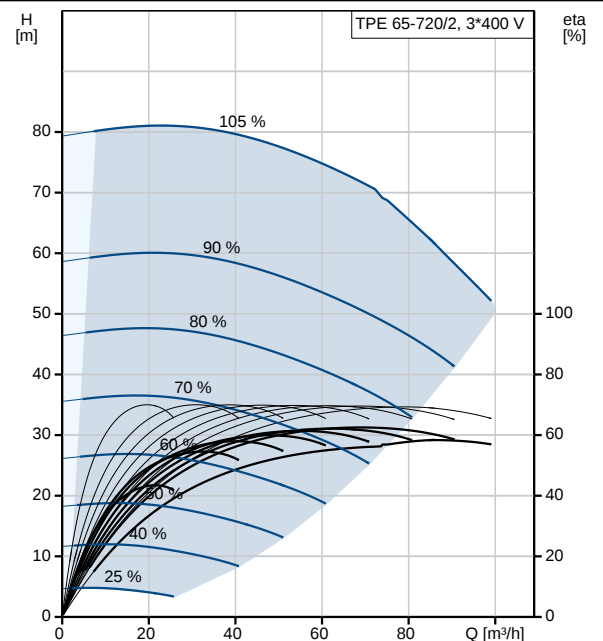
Speed for pump data:	2945 rpm
Rated flow:	77.2 m ³ /h
Rated head:	61.5 m
Actual impeller diameter:	230 mm
Primary shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B

Position	Qty.	Description
		Materials: Pump housing: Cast iron EN-JL1040 ASTM A48-40 B Impeller: Cast iron EN-JL1030 ASTM A48-30 B Installation: Range of ambient temperature: -20 .. 40 °C Maximum operating pressure: 16 bar Flange standard: DIN Pipe connection: DN 65 Pressure rating: PN 16 Port-to-port length: 475 mm Flange size for motor: FF300 Electrical data: Motor type: 180MB IE Efficiency class: IE3 Rated power - P2: 22 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-480 V Rated current: 43,5-35,0 A Cos phi - power factor: 0,91-0,90 Rated speed: 480-3540 rpm Efficiency: IE3 92,7% Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Others: Minimum efficiency index, MEI ≥: 0.70 ErP status: EuP Standalone/Prod. Net weight: 224 kg Gross weight: 253 kg Shipping volume: 1.12 m³ Danish VVS No.: 382014720

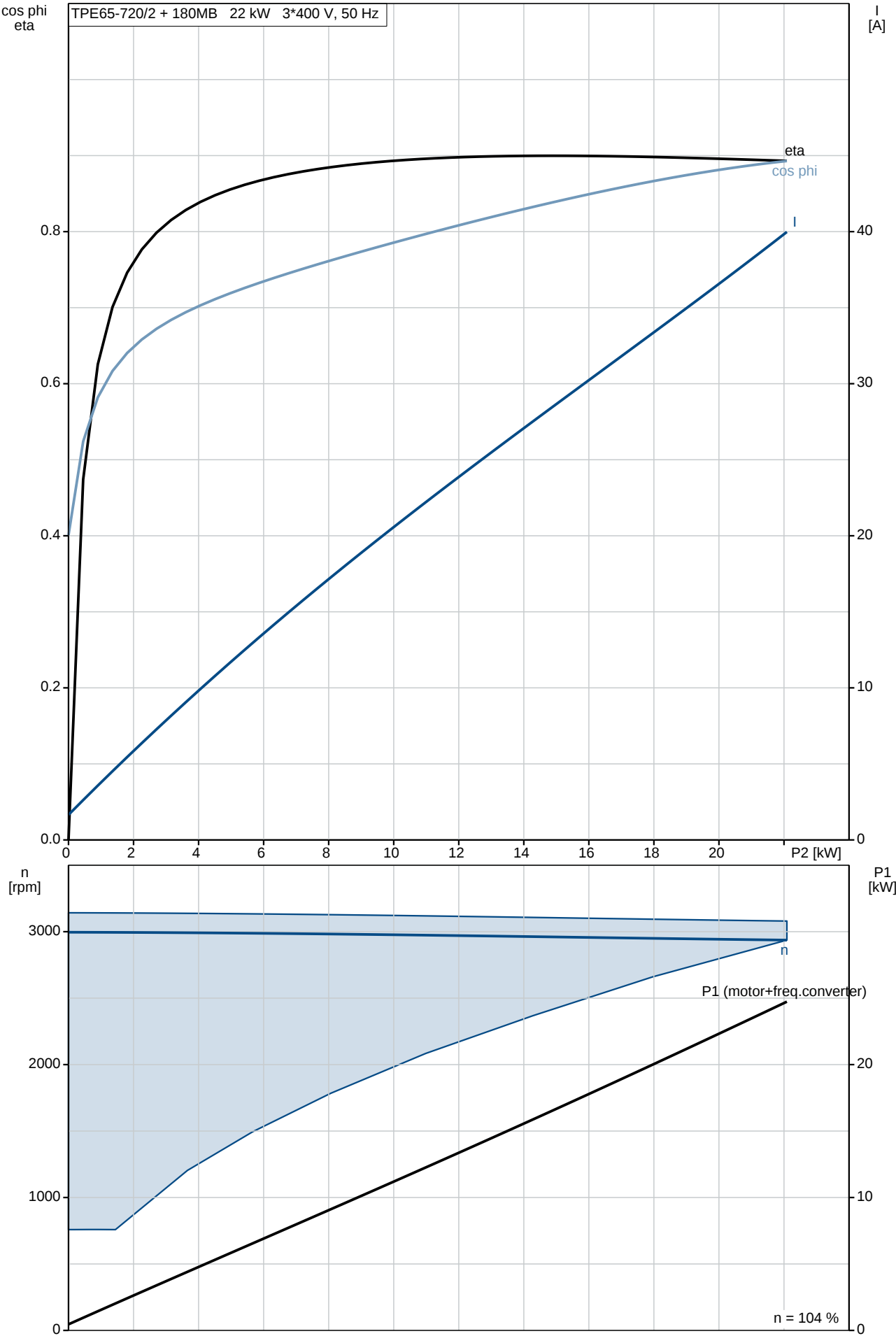
96096607 TPE 65-720/2 50 Hz



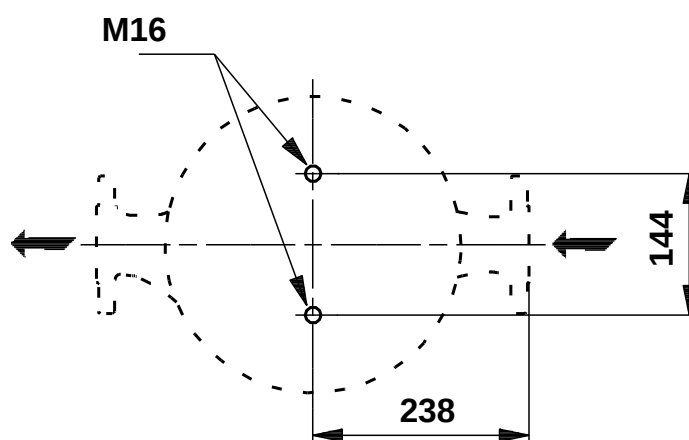
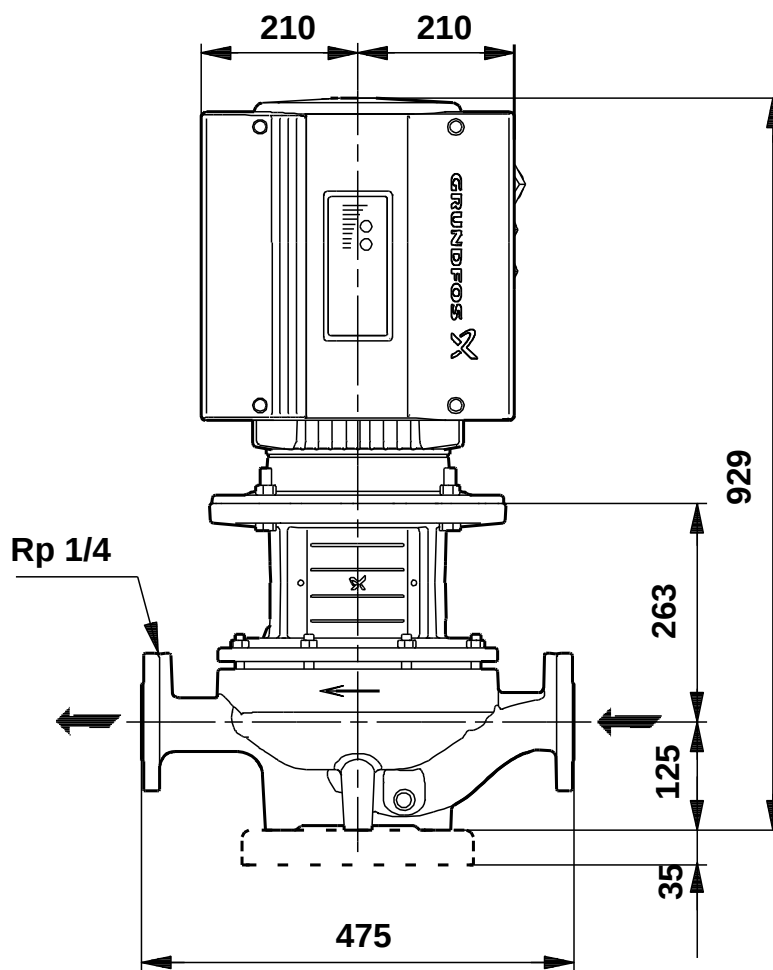
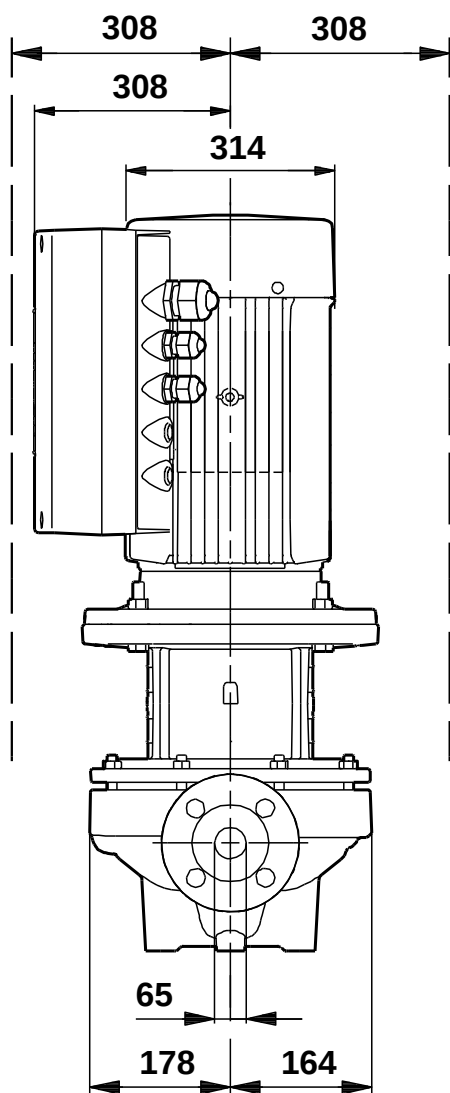
Description	Value
General information:	
Product name:	TPE 65-720/2 A-F-A-BQQE
Product No:	96096607
EAN number:	5700395799125
Technical:	
Speed for pump data:	2945 rpm
Rated flow:	77.2 m³/h
Rated head:	61.5 m
Head max:	720 dm
Actual impeller diameter:	230 mm
Primary shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Pump housing:	Cast iron EN-JL1040 ASTM A48-40 B
Impeller:	Cast iron EN-JL1030 ASTM A48-30 B
Material code:	A
Installation:	
Range of ambient temperature:	-20 .. 40 °C
Maximum operating pressure:	16 bar
Flange standard:	DIN
Connect code:	F
Pipe connection:	DN 65
Pressure rating:	PN 16
Port-to-port length:	475 mm
Flange size for motor:	FF300
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	180MB
IE Efficiency class:	IE3
Rated power - P2:	22 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-480 V
Rated current:	43,5-35,0 A
Cos phi - power factor:	0,91-0,90
Rated speed:	480-3540 rpm
Efficiency:	IE3 92,7%
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Motor protec:	YES
Motor No:	85901227
Controls:	
Control panel:	Standard
Function Module:	PUMP I/O
Others:	
Minimum efficiency index, MEI ≥:	0.70
ErP status:	EuP Standalone/Prod.
Net weight:	224 kg
Gross weight:	253 kg
Shipping volume:	1.12 m³
Config. file no:	95139406
Danish VVS No.:	382014720



96096607 TPE 65-720/2 50 Hz

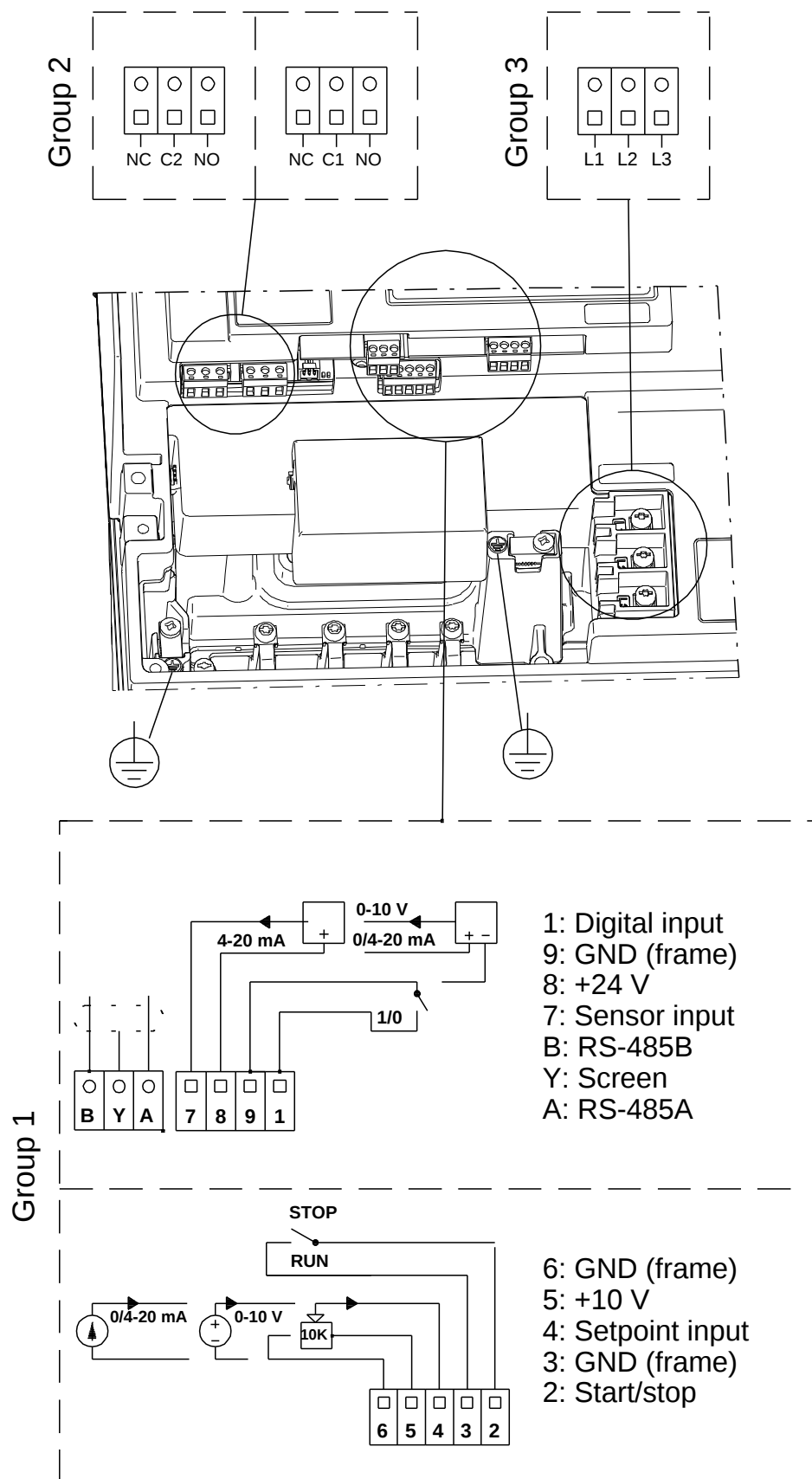


96096607 TPE 65-720/2 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

96096607 TPE 65-720/2 50 Hz



Note! All units are in [mm] unless others are stated.

*Disclaimer: The information about the Grundfos pump in this document may be outdated.
Data may be subject to alterations without further notice.
Please contact us to verify the data above is still accurate/up-to-date.*

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