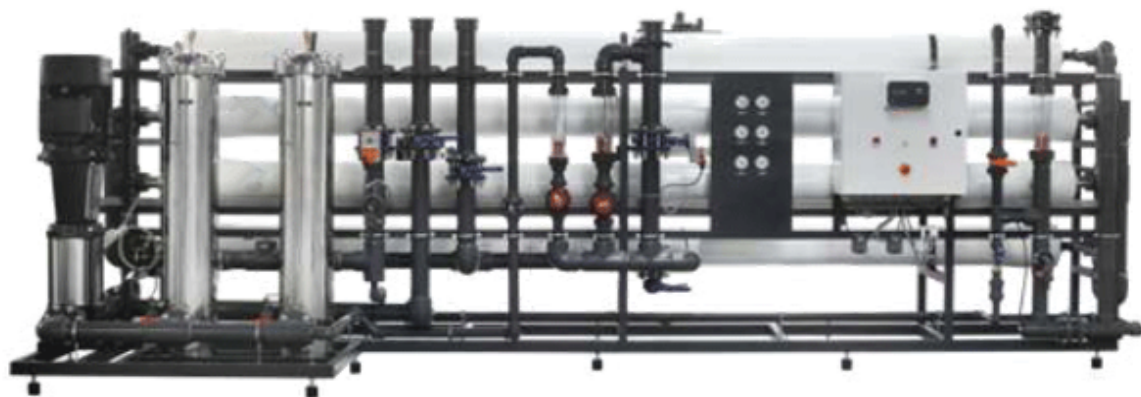


LENNTECH MO24 8" REVERSE OSMOSIS SYSTEM

APPLICATIONS

Process water, rinse water, steam boilers, heating and cooling circuits, agriculture, desalination, food and beverage, utility water treatment.



EQUIPMENT:

- Grundfos® CR 45-4 high pressure pump.....1 pcs
- 8040-4 membrane vessel.....6 pcs
- Stainless steel housing with 7 PP 2,5 × 40" filters..2 pcs
- Motorized butterfly valves.....2 pcs
(feed water in, flush out)
- Balancing valves.....2 pcs
(concentrate reject, concentrate recycle)
- Electrical cabinet with Ecosoft controller.....1 set
- Piping, instrumentation.....1 set
- Steel frame.....1 set

Lenntech reserves the right to amend the product's system architecture provided that its functionality and usability will not deteriorate

OPTIONS

- Filmtec™ XLE-440 / ECO PRO-440
- Dosing pump for antiscalant or other RO chemicals
- Permeate inlet for permeate membrane rinse
- Raw water mixing line

CONNECTION PORT SIZES:

Influent water.....DN80 (flange)
 Permeate.....DN65 (flange)
 Concentrate.....DN80 (flange)
 CIP inlet.....DN65 (flange)
 CIP return.....DN65 (flange)
 CIP permeate.....DN40 (G 1½")

PHYSICAL PARAMETERS:

Approximate dimensions (installed).....5.50 × 1.60 × 2.40 m
 (Width × Depth × Height, ±5%)
 Approximate weight (bare).....1100 kg
 Approximate weight (crated).....1500 kg

MO24 8" REVERSE OSMOSIS SYSTEM

Code	Product	Flow capacity, m³/h (GPH)	Membranes**
MO24TP5	MO24 RO System	24–28 (6 400–7 400)	24/80 x 40

* List prices are without VAT

** Membranes are not included

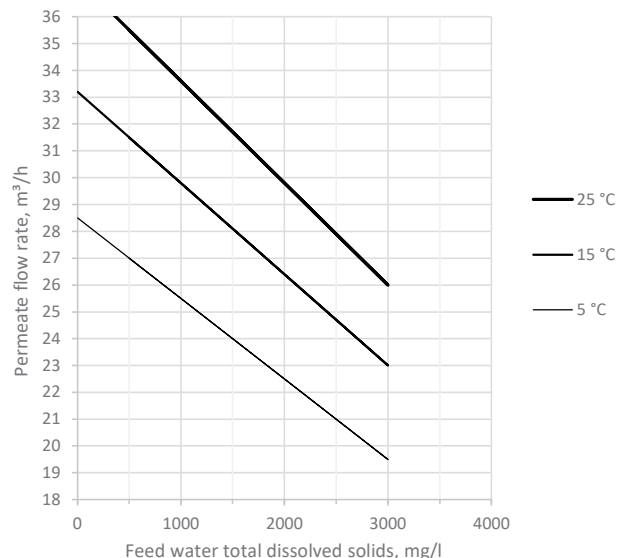
TECHNICAL SPECIFICATION

Permeate capacity ¹	24 m ³ /h
Permeate recovery ²	75%
Maximum TDS	3000 mg/L
Influent flow demand	30...40 m ³ /h
Operating pressure	8...12 bar
Maximum pressure	14 bar
Electrical requirements	380...400 V, 50 Hz (3 ph)
Electrical power	18,5 kW
Prefilter rating	5 µm

¹ depends on feed water TDS, temperature, and permeate recovery
— see graph on the right

² for low scaling/fouling water

MO24 RO FLOW CAPACITY GRAPH (WITH XLE-440 MEMBRANES)



Permeate flow rates are calculated under the following conditions:
 • 2 bar influent water pressure
 • 0 bar backpressure in the permeate line
 • fresh membranes
 • XLE-440 membrane

PIPES AND INSTRUMENTS DIAGRAM

