

Lewatit® S 2328 is a food grade, macroporous, strongly acidic cation exchange resin based on a styrene-divinylbenzene copolymer. It is bead-shaped and has a special bead size distribution for a use in the processes mentioned below:

- Lewatit® WS system (fluidised bed)
- Lewatit® VWS system (compound fluidised bed)
- Standard co current regenerated system

Lewatit® S 2328 contains sulphonic acid groups and is therefore highly suitable for heterogeneous proton catalysis of organic reactions. Optimum crosslinking, its porous structure and the large inner surface area of the polymer give larger molecules good access to the active centre of the resin beads. In the hydrogen form **Lewatit® S 2328** is therefore particularly suitable for:

- the inversion of sugar solutions, e.g. in the production of fructose and glucose
- the decationisation as part of the inversion of sugar solutions
- the decolorisation of sugar solutions containing hydrophilic high-molecular cationic organic substances, e.g. molasses and amino acid solutions

If using **Lewatit® S 2328** to treat potable water and the aqueous solutions listed above, special care should be given to the initial cycles of the new resin. Please refer to the recommended start-up conditions available on request.

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Liquid Purification Technologies.

Common Description

Delivery form	H ⁺
Functional group	Sulfonic acid
Matrix	Styrenic
Structure	Macroporous
Appearance	Beige-gray, opaque

Specified Data

Uniformity coefficient		max.	1.7
Range of size for >90 vol% of all beads		mm	0.315-1.25
Effective size	d10	mm	0.48-0.58
Total capacity (delivery form)		min. eq/L	1.0

Typical Physical and Chemical Properties

Bulk density for shipment	(+/- 5%)	g/L	730
Density		approx. g/mL	1.1
Water retention (delivery form)		approx. weight %	67-73
Volume change (Na ⁺ - H ⁺)		max. approx. %	12
Stability pH range			0-14
Stability temperature range		°C	1-120
Storage time (after delivery)		max. years	2
Storage temperature range		°C	-20 - +40

Operation

Operating temperature		max. °C	120
Operating pH range	during exhaustion		0-14
Bed depth for single column		min. mm	800
Back wash bed expansion per m/h (20°C)		%	7
Specific pressure loss kPa*h/m ² (15°C)		kPa*h/m ² (15°C)	1.1
Max. pressure loss during operation		kPa	250
Specific flow rate		max. BV/h	2
Freeboard	during backwash	min. vol. %	80-100

Regeneration

HCl regeneration	concentration	approx. wt. %	4-6
HCl regeneration	quantity co-current	min. g/L resin	100
HCl regeneration	quantity counter-current	min. g/L resin	55-65
H ₂ SO ₄ regeneration	concentration	approx. wt. %	1.5-3
H ₂ SO ₄ regeneration	quantity co-current	min. g/L resin	150
H ₂ SO ₄ regeneration	quantity counter-current	min. g/L resin	90
Regeneration contact time		min. minutes	20
Slow rinse at regeneration flow rate		min. BV	2
Fast rinse at service flow rate		min. BV	4

This document contains important information and must be read in its entirety.

PRODUCT INFORMATION

LEWATIT® S 2328

Additional Information & Regulations

Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

Toxicity

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

Disposal

In the European Community ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

Storage

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

Packaging

The experience has shown that the packaging stability for reliable resin containment is limited to 24 months under the storage conditions described above. It is therefore recommended to use the product within this time frame; otherwise the packaging condition should be checked regularly.

This information and our technical advice – whether verbal, in writing or by way of trials – are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to check its validity and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.

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