

MUNI RO LE Series

Membrane Elements for Municipal Drinking Water Plants

Engineered to treat municipal potable water at lower pressures, the MUNI RO LE series enables drinking water processes to achieve reduced operating costs. Low-pressure operations also reduce membrane compaction, which increases the efficiency of the RO system.

Description and Use

The MUNI RO LE series offers the unique solution-oriented option of a 400 sq. ft. Full-Fit* membrane element. The creative Full-Fit design forms a close fit within the pressure vessel walls, thus eliminating dead spaces prone to bacterial growth and adhesion, and allowing for quick and complete cleaning. In addition to this sanitizing feature, pressure drop across the elements using Full-Fit design is significantly less than standard FRP construction (Figure 1), which may lead to substantial energy savings.

The MUNI RO LE membrane elements are tested and certified by NSF international against NSF/ANSI Standard 61 for material requirements only.

The MUNI RO LE membrane is a low energy element following a 100% Wet Test Quality Assurance.

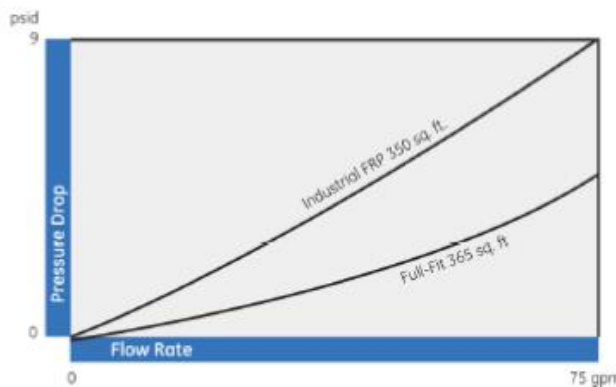


Figure 1: High Flow Rate at Low Pressure Drop

Table 1: Element Specification

Membrane	Thin-Film Membrane (TFM*)		
Model	Average permeate flow gpd (m3/day) ^{1,2}	Average NaCl rejection ^{1,2}	Minimum NaCl rejection ^{1,2}
MUNI-RO-400-LE-FF-WT	11,000 (41.6)	98.5 %	98.0%

¹ Average salt rejection after 24 hours of operation.

Individual flow rate may vary $\pm 20\%$.

² Testing conditions: 500ppm NaCl solution at 115psi (792.9kPa) operating pressure, 77°F (25°C), pH 7.5 and 15% recovery.

Model	Active area ft ² (m ²)	Outer wrap	Part number
MUNI-RO-400-LE-FF-WT	400 (37.2)	Full-Fit	3044144

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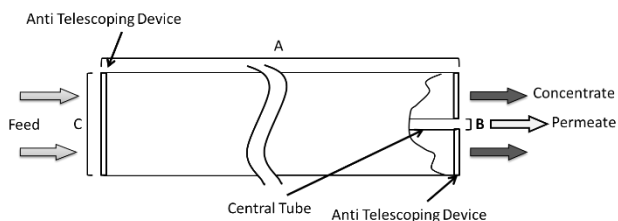


Figure 2: Element Dimensions Diagram – Female

Table 2: Dimensions and Weight

Model	Type	Dimensions, inches (cm)			Boxed Weight lbs (kg)
		A	B	C	
MUNI-RO-400-LE	Female	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	35 (16)

Table 3: Operating and CIP parameters

Typical Operating Pressure	110psi (758kPa)
Typical Operating Flux	10-20GFD (15-35LMH)
Maximum Operating Pressure	400psi (2,758kPa)
Maximum Temperature	Continuous operation: 112°F (50°C) Clean-In-Place (CIP): 112°F (50°C)
Minimum Crossflow	30gpm (6.8m ³ /h)
pH Range	Continuous operation: 4.0-11.0, Clean-In-Place (CIP): 1.0-13.0 ¹
Maximum Pressure Drop	Over an element: 12psi (83kPa) Per housing: 50psi (345kPa)
Chlorine Tolerance	1,000+ ppm-hours, dechlorination recommended,
Feedwater²	NTU < 1 SDI < 5
Recommended single element recovery	< 15 %

¹ Please refer to Cleaning Guidelines Technical Bulletin TB1194

² SDI is measured on a non-linear scale using a 0.45-micron filter paper. Additionally, finer colloids, particulates and microorganisms that pass through the filter paper and not measured in the SDI test, will potentially foul the RO element. For performance consistency and project warranty, please use Winflows projection software and consult your GE representative.

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