



Technical Information

Liquiphant FTL41

Vibronic



Point level switch for liquids

Application

- Limit switch for minimum or maximum detection in tanks, containers and piping with all types of liquids, even in hazardous areas
- Process temperature range: -40 to $+150$ °C (-40 to $+302$ °F)
- Pressures up to 40 bar (580 psi)
- Viscosities up to 10 000 mPa·s
- Ideal substitute for float switches, as reliable function is not affected by flow, turbulence, air bubbles, foam, vibration, solids content or buildup.

Advantages

- No calibration needed: Quick, low-cost commissioning
- No mechanically moving parts: No maintenance, no wear, long operating life
- Functional safety: Monitoring of vibration frequency of the tuning fork

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About this document

Symbols

Safety symbols



This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.



This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.

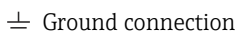


This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.



This symbol contains information on procedures and other facts which do not result in personal injury.

Electrical symbols



Grounded clamp, which is grounded via a grounding system.

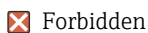


Ground terminals, which must be grounded prior to establishing any other connections. The ground terminals are located on the inside and outside of the device.

Symbols for certain types of information



Procedures, processes or actions that are permitted.



Procedures, processes or actions that are forbidden.



Indicates additional information



Reference to documentation



Reference to another section



1., 2., 3. Series of steps

Symbols in graphics

A, B, C ... View

1, 2, 3 ... Item numbers



Hazardous area

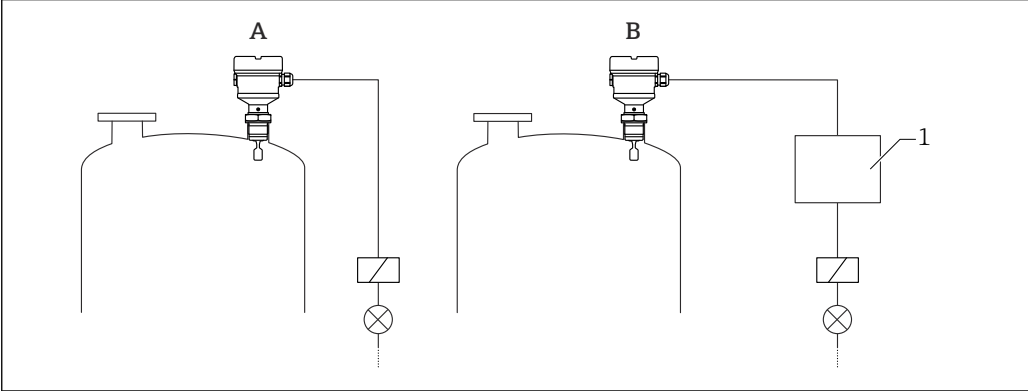


Safe area (non-hazardous area)

Function and system design

point level detection	Maximum or minimum detection for liquids in tanks or pipes in all industries. Suitable for leakage monitoring, pump dry-running protection or overflow prevention, for example . Specific versions are suitable for use in hazardous areas. The point level switch differentiates between the "covered" and "not covered" conditions. Depending on the MIN (minimum detection) or MAX (maximum detection) modes, there are two possibilities in each case: OK status and demand mode. OK status ■ In MIN mode, the fork is covered, e.g. Pump dry running protection ■ In MAX mode, the fork is not covered e.g. overflow prevention Demand mode ■ In MIN mode, the fork is not covered e.g. pump dry running protection ■ In MAX mode, the fork is covered e.g. overflow prevention
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Measuring principle	The sensor's tuning fork vibrates at its intrinsic frequency. As soon as the liquid covers the tuning fork, the vibration frequency decreases. The change in frequency causes the point level switch to switch.
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Measuring system	 1 Example of a measuring system A Device for direct connection of a load B Device for connection to a separate switching unit or PLC 1 Switching unit, PLC etc.
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Input

Measured variable	Level (point level), MAX or MIN safety
Measuring range	Depends on the installation location and the pipe extension ordered

Output

Output and input variants	Electronic inserts 3-wire DC-PNP (FEL42) ■ Three-wire direct current version ■ Switches the load via the transistor (PNP) and separate connection, e.g. in conjunction with programmable logic controllers (PLC) Universal current connection, relay output (FEL44) Switches the loads via 2 potential-free changeover contacts
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2-wire NAMUR > 2.2 mA / < 1.0 mA (FEL48)

- For separate switching unit
- Signal transmission H-L edge 2.2 to 3.8 mA / 0.4 to 1.0 mA as per IEC 60947-5-6 (NAMUR) on two-wire cabling

Output signal**Switch output**

Preset switching delay times for the point level switches can be ordered for the following areas:

- 0.5 s when the tuning fork is covered and 1.0 s when it is uncovered (factory setting)
- 0.25 s when the tuning fork is covered and 0.25 s when it is uncovered (fastest configuration)
- 1.5 s when the tuning fork is covered and 1.5 s when it is uncovered
- 5.0 s when the tuning fork is covered and 5.0 s when it is uncovered

Ex connection data

See safety instructions (XA): All data relating to explosion protection are provided in separate Ex documentation and are available from the Downloads Area of the Endress+Hauser-website. The Ex documentation is supplied as standard with all Ex devices.

3-wire DC-PNP (electronic insert FEL42)

- Three-wire DC version
- Switches the load via the transistor (PNP) and separate connection, e.g. in conjunction with programmable logic controllers (PLC), DI modules according to EN 61131-2

Supply voltage**Failure to use the prescribed power unit.**

Risk of potentially life-threatening electric shock!

- The FEL42 may only be powered by power supply units with secure galvanic isolation in accordance with IEC 61010-1.

$U = 10 \text{ to } 55 \text{ V}_{\text{DC}}$



Comply with the following according to IEC/EN61010-1: provide a suitable circuit breaker for the device and limit the current to 500 mA, e.g. by installing a 0.5 A fuse (slow-blow) in the power supply circuit.

Power consumption

$P < 0.5 \text{ W}$

Current consumption

$I \leq 10 \text{ mA}$ (without load)

The red LED flashes in the event of an overload or short-circuit. Check for an overload or short-circuit every 5 s.

Load current

$I \leq 350 \text{ mA}$ with overload and short-circuit protection

Residual current

$I < 100 \text{ }\mu\text{A}$ (for blocked transistor)

Residual voltage

$U < 3 \text{ V}$ (for switched through transistor)

Behavior of output signal

- OK status: switched through
- Demand mode: blocked
- Alarm: blocked

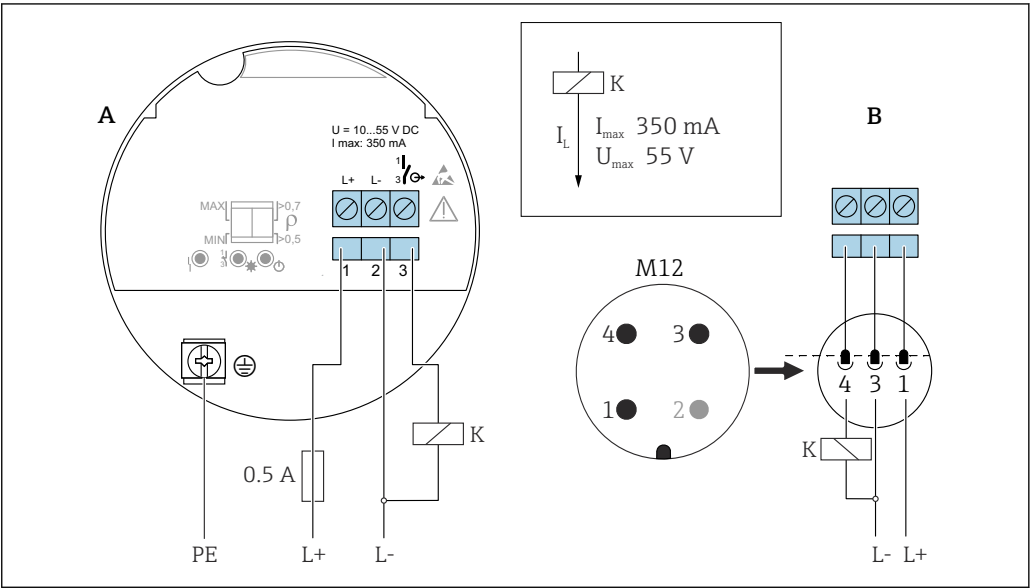
Terminals

Terminals for cable cross-section up to 2.5 mm^2 (14 AWG). Use ferrules for the wires.

Overvoltage protection

Overvoltage category II

Terminal assignment



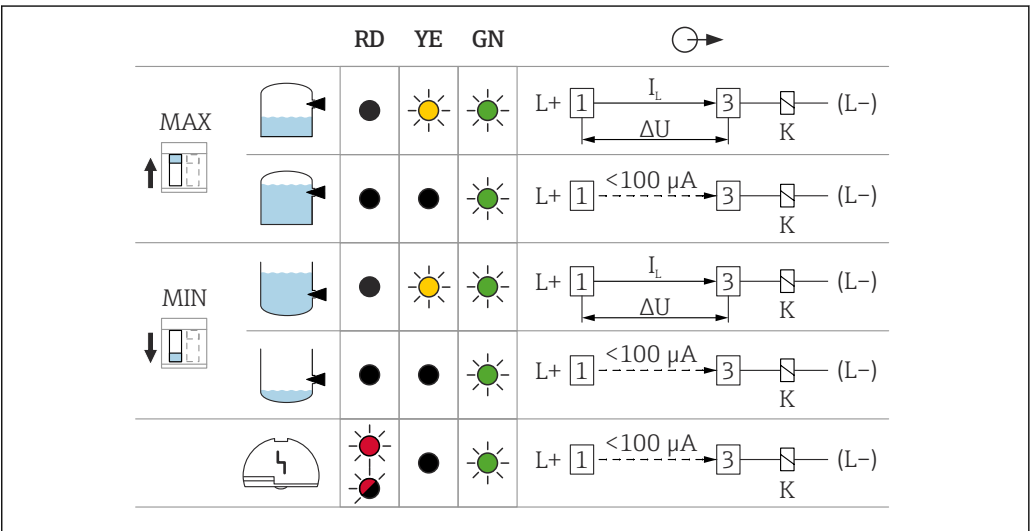
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2 Terminal assignment FEL42

A Terminal assignment at electronic insert

B Terminal assignment at M12 plug according to EN61131-2 standard

Behavior of the switch output and signaling



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3 FEL42 switching behavior, signaling LED

MAXDIP switch for setting the MAX safety

MIN DIP switch for setting the MIN safety

RD LED red for warning or alarm

YE LED yellow, switch status

GN LED green, operational status, device on

I_L Load current switched through

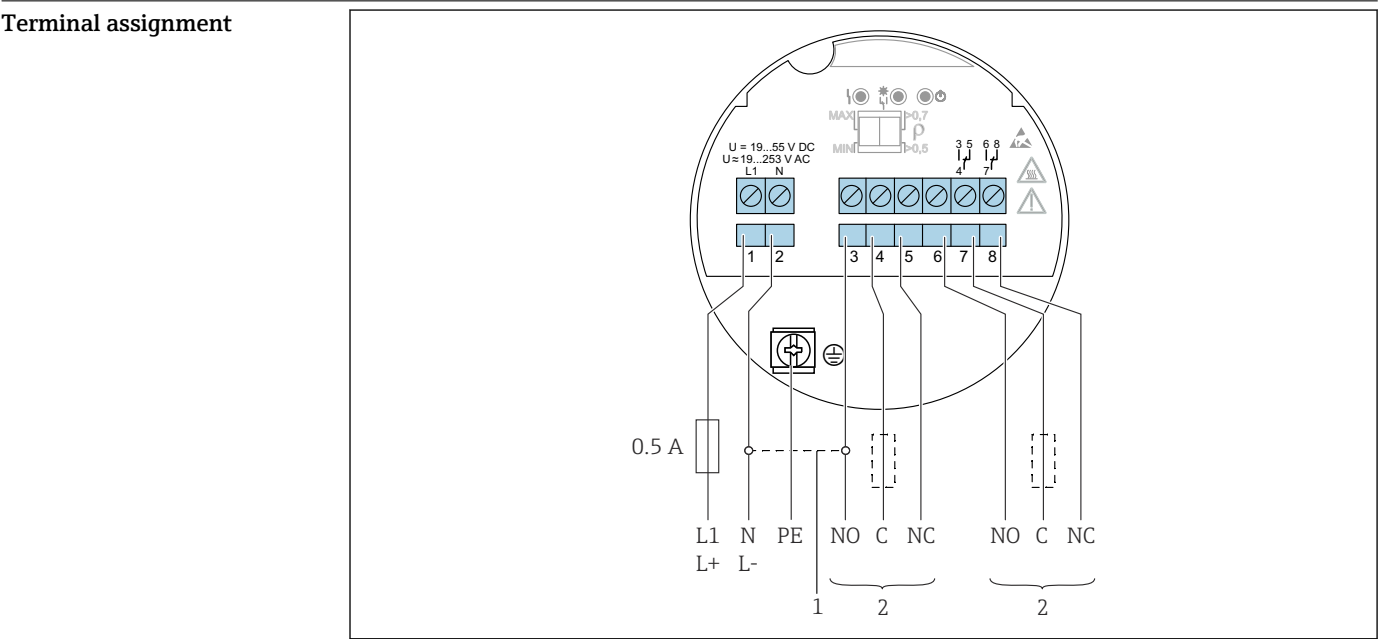
Universal current connection with relay output (electronic insert FEL44)

- Switches the loads via 2 potential-free change-over contacts
- 2 separate change-over contacts (DPDT)

⚠ WARNING

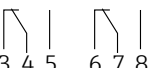
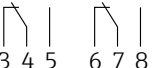
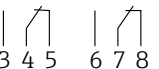
An error at the electronic insert can cause the permitted temperature for touch-safe surfaces to be exceeded. This presents a risk of burns.
► Do not touch the electronics in the event of an error!

Supply voltage	U= 19 to 253 V _{AC} / 19 to 55 V _{DC} i Comply with the following according to IEC/EN61010-1: provide a suitable circuit breaker for the device and limit the current to 500 mA, e.g. by installing a 0.5 A fuse (slow-blow) in the power supply circuit.
Power consumption	S < 25 VA, P < 1.3 W
Connectable load	Loads switched via 2 potential-free changeover contacts (DPDT) ■ I _{AC} ≤ 6 A (Ex de 4 A), U~ ≤ AC 253 V; P~ ≤ 1 500 VA, cos φ = 1, P~ ≤ 750 VA, cos φ > 0.7 ■ I _{DC} ≤ 6 A (Ex de 4 A) to DC 30 V, I _{DC} ≤ 0.2 A to 125 V According to IEC 61010, the following applies: Total voltage from relay outputs and power supply ≤ 300 V. Use electronic insert FEL42 DC PNP for small DC load currents, e.g. for connection to a PLC. Relay contact material: silver/nickel AgNi 90/10 When connecting a device with high inductance, provide a spark suppressor to protect the relay contact. A fine-wire fuse (depending on the connected load) protects the relay contact in the event of a short-circuit. Both relay contacts switch simultaneously.
Behavior of output signal	■ OK status: relay energized ■ Demand mode: relay de-energized ■ Alarm: relay de-energized
Terminals	Terminals for cable cross-section up to 2.5 mm ² (14 AWG). Use ferrules for the wires.
Overvoltage protection	Overvoltage category II



4 Universal current connection with relay output, electronic insert FEL44
1 When bridged, the relay output works with NPN logic
2 Connectable load

Behavior of the switch
output and signaling

		RD	YE	GN	
MAX 					
					
MIN 					
					
					

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 5 FEL44 switching behavior, signaling LED

MAXDIP switch for setting the MAX safety

MIN DIP switch for setting the MIN safety

RD LED red for alarm

YE LED yellow, switch status

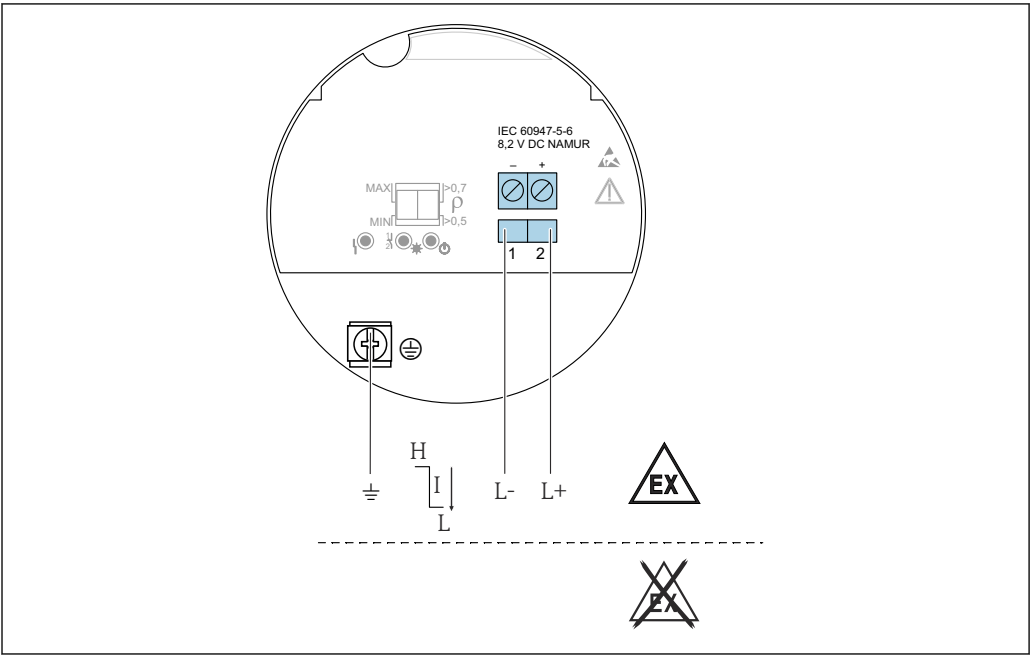
GN LED green, operational status, device on

2-wire NAMUR > 2.2 mA/< 1.0 mA (electronic insert FEL48)

- To connect to isolating amplifiers according to NAMUR (IEC 60947-5-6), e.g. Nivotester FTL325N from Endress+Hauser
- To connect to isolating amplifiers of third-party suppliers according to NAMUR (IEC 60947-5-6), a permanent power supply for the electronic insert FEL48 must be ensured
- Signal transmission H-L edge 2.2 to 3.8 mA/0.4 to 1.0 mA according to NAMUR (IEC 60947-5-6) on two-wire cabling

Supply voltage	U = 8.2 V _{DC}  Comply with the following according to IEC/EN61010-1: provide a suitable circuit breaker for the device.
Power consumption	P < 50 mW
Behavior output signal	■ OK state: Current 2.2 to 3.8 mA ■ Demand mode: Current 0.4 to 1.0 mA ■ Alarm: Current 0.4 to 1.0 mA
Terminals	Terminals for cable cross-section up to 2.5 mm ² (14 AWG). Use ferrules for the wires.
Overvoltage protection	Overvoltage category II

Terminal assignment



6 2-wire NAMUR $\geq 2.2 \text{ mA} / \leq 1.0 \text{ mA}$, electronic insert FEL48

Behavior of the switch output and signaling

		RD	YE	GN	
MAX					L+ 2 $\xrightarrow{2.2 \dots 3.8 \text{ mA}}$ 1 L-
					L+ 2 $\xrightarrow{0.4 \dots 1.0 \text{ mA}}$ 1 L-
MIN					L+ 2 $\xrightarrow{2.2 \dots 3.8 \text{ mA}}$ 1 L-
					L+ 2 $\xrightarrow{0.4 \dots 1.0 \text{ mA}}$ 1 L-
					L+ 2 $\xrightarrow{< 1.0 \text{ mA}}$ 1 L-

7 FEL48 switching behavior and signaling

MAX DIP switch for setting the MAX safety
MIN DIP switch for setting the MIN safety
RD LED red for alarm
YE LED yellow, switch status
GN LED green, operational status, device on

Performance characteristics

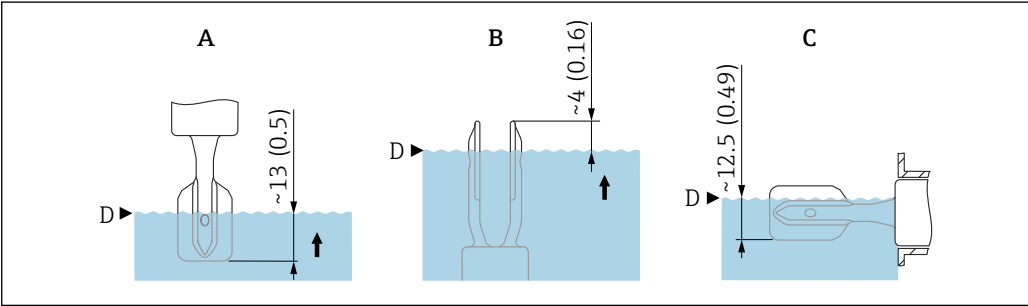
Reference operating conditions

- Ambient temperature: +23 °C (+73 °F)
- Process temperature: +23 °C (+73 °F)
- Medium density (water): 1 g/cm³
- Medium viscosity: 1 mPa·s
- Process pressure: atmospheric pressure/unpressurized
- Sensor installation: vertically from above
- Density selection switch: > 0.7 g/cm³ (SGU)
- Switch direction of sensor: uncovered to covered

Take switch point into consideration

The following are typical switch points, depending on the orientation of the point level switch.
Water +23 °C (+73 °F)

 Minimum distance between the fork tip and the tank wall or pipe wall: 10 mm (0.39 in)

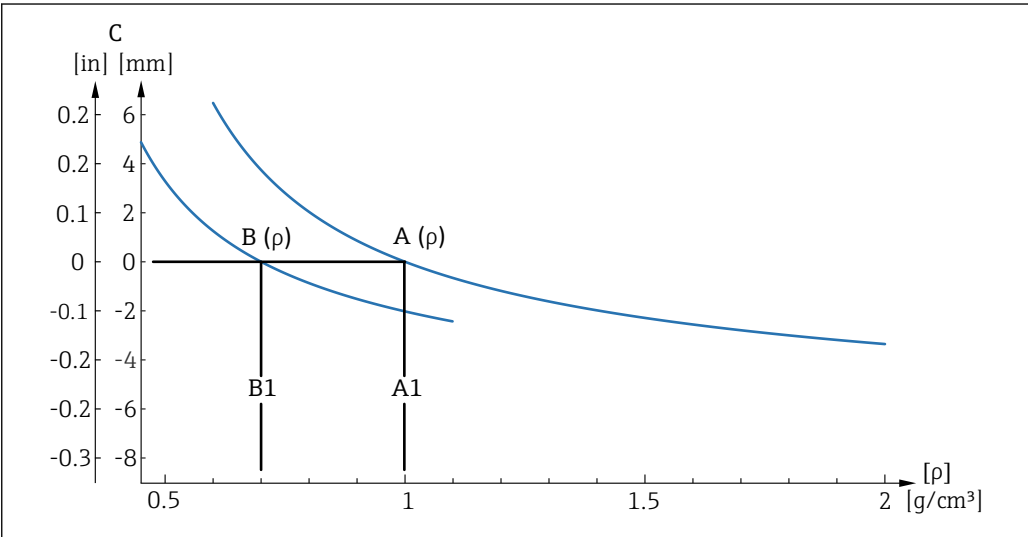


 8 Typical switch points. Unit of measurement mm (in)

- A Installation from above
- B Installation from below
- C Installation from the side
- D Switch point

Maximum measured error	At reference operating conditions: max. ± 1 mm (0.04 in) at switch point
Hysteresis	Typically 2.5 mm (0.1 in)
Non-repeatability	0.5 mm (0.02 in)
Influence of the process temperature	The switch point moves between +1.4 to -2.6 mm (+0.06 to -0.1 in) in the temperature range from -50 to +150 °C (-58 to +302 °F)
Influence of the process pressure	The switch point moves between 0 to 2.6 mm (0 to 0.1 in) in the pressure range from -1 to +64 bar (14.5 to 928 psi)

Influence of the density of the process medium (at room temperature and normal pressure)



 9 Switch point deviation over density, 316L

- A Density switch setting (ρ) > 0.7
- A1 Reference condition $\rho = 1$ g/cm³
- B Density switch setting (ρ) > 0.5
- B1 Reference condition $\rho = 0.7$ g/cm³
- C Switch point deviation

Density setting

- $TC_{typ.}$ [mm/10 k]
 - $\rho > 0.7$: -0.2
 - $\rho > 0.5$: -0.2
- $Pressure_{typ.}$ [mm/10 bar]
 - $\rho > 0.7$: -0.3
 - $\rho > 0.5$: -0.4

Mounting

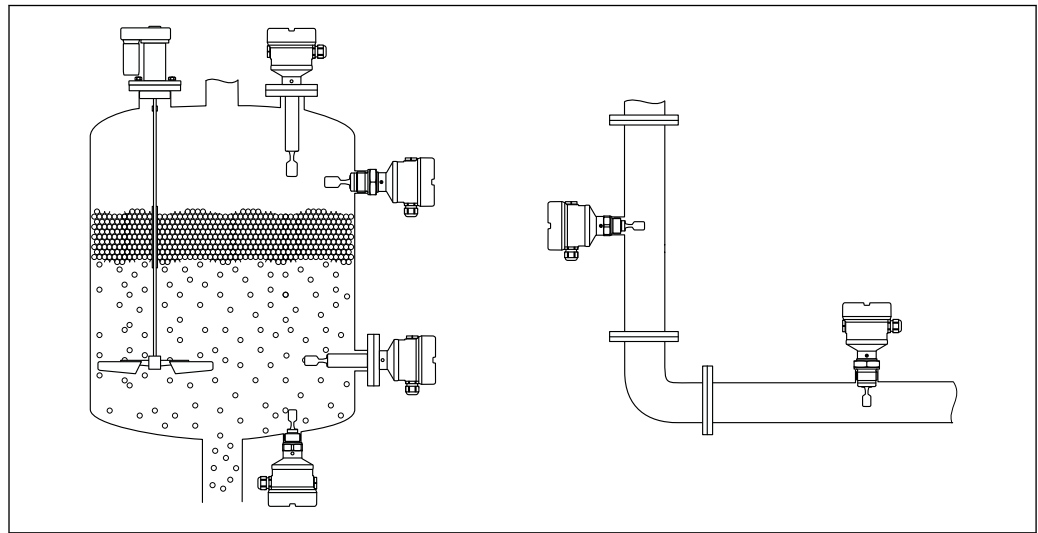


Open the device only in a dry environment!

Mounting location, orientation

Mounting instructions

- Any orientation for device with short pipe up to approx. 500 mm (19.7 in)
- Vertical orientation from above for device with long pipe
- Minimum distance between the fork tip and the tank wall or pipe wall: 10 mm (0.39 in)



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10 Installation examples for a vessel, tank or pipe

Installation instructions

Take viscosity into consideration



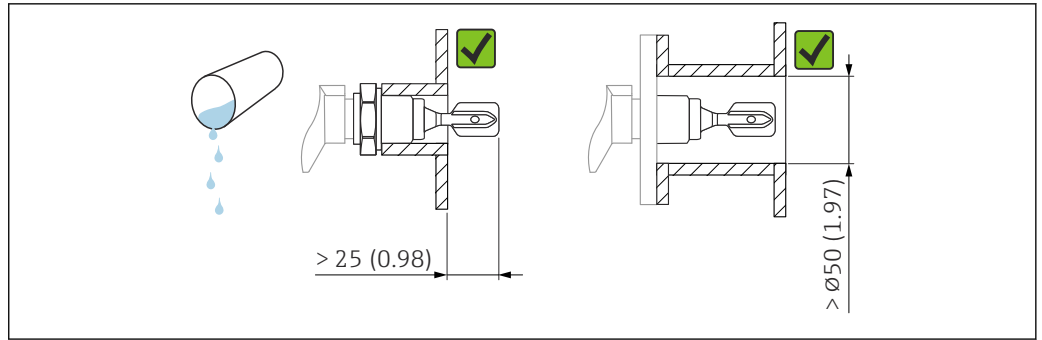
- Viscosity values
- Low viscosity: < 2 000 mPa·s
 - High viscosity: > 2 000 to 10 000 mPa·s

Low viscosity



- Low viscosity, e.g. water: < 2 000 mPa·s

It is permitted to position the tuning fork within the installation socket.



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11 Installation example for low-viscosity liquids. Unit of measurement mm (in)

High viscosity

NOTICE

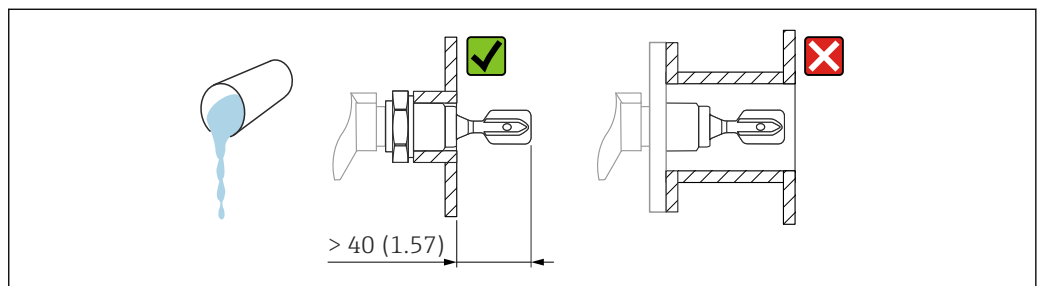
Highly viscous liquids may cause switching delays.

- Make sure that the liquid can run off the tuning fork easily.
- Deburr the socket surface.



High viscosity, e.g. viscous oils: $\leq 10\,000$ mPa·s

The tuning fork must be located outside the installation socket!

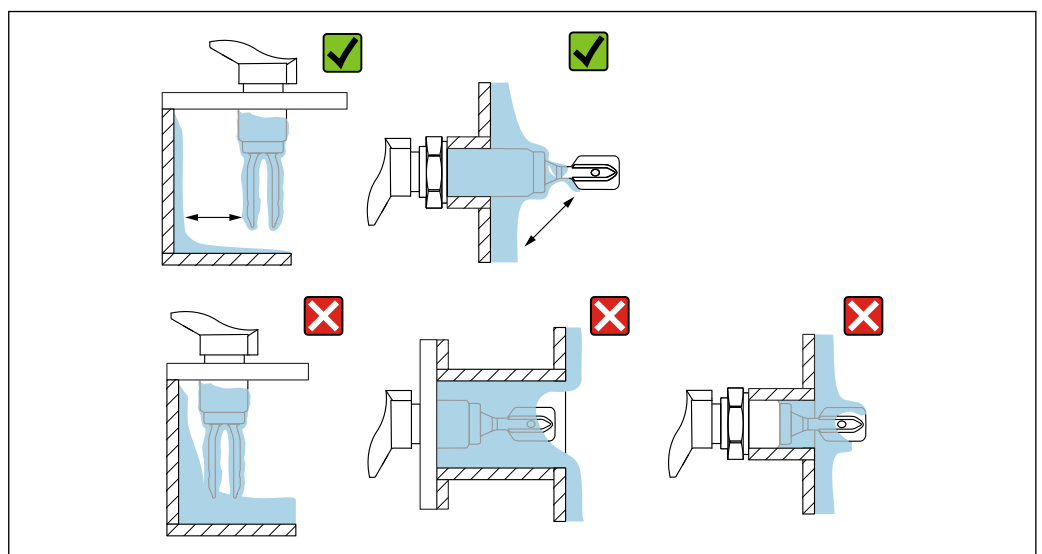


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12 Installation example for a highly viscous liquid. Unit of measurement mm (in)

Avoid buildup

- Use short installation sockets to ensure that the tuning fork projects freely into the vessel
- Leave sufficient distance between the buildup expected on the tank wall and the tuning fork

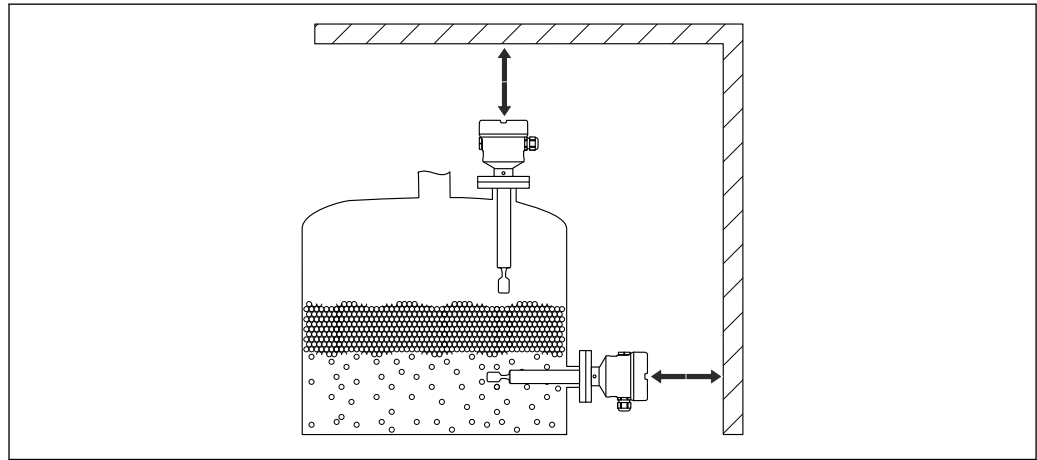


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13 Installation examples for a highly viscous process medium

Take clearance into consideration

Allow sufficient space outside the tank for mounting, connection and settings involving the electronic insert.



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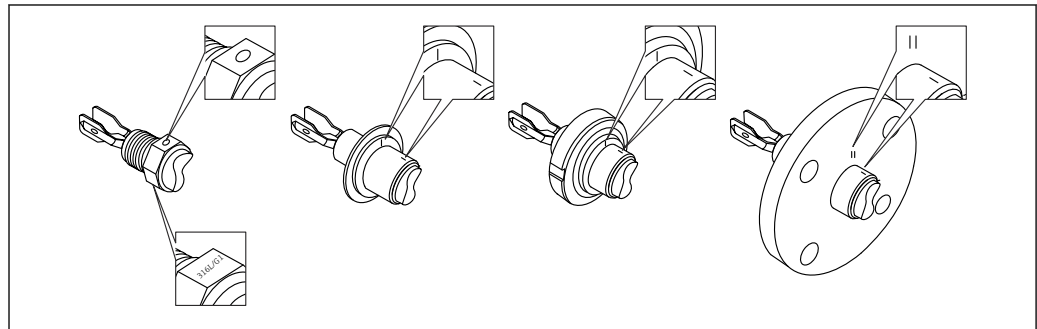
14 Take clearance into consideration

Align the tuning fork using the marking

The tuning fork can be aligned using the marking. Medium can thus run off easily and buildup is avoided.

Markings may include the following:

- Material information, thread name or circle on the hexagonal nut or on the weld-in adapter
- II symbol on the back of the flange or Tri-Clamp

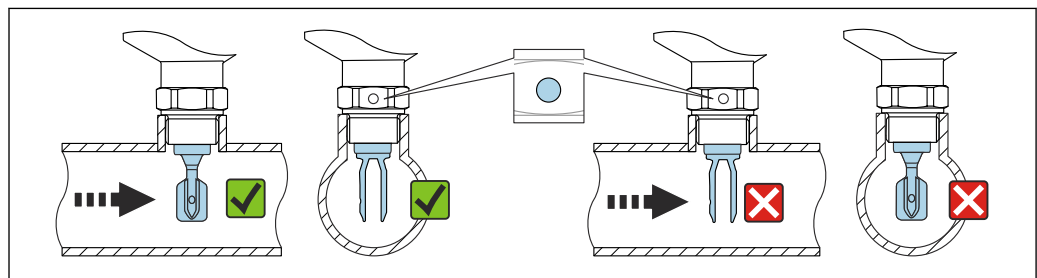


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15 Markings to align the tuning fork

Installation in pipes

- Flow velocity up to 5 m/s with a viscosity of 1 mPa·s and density of 1 g/cm³ (SGU). Check for correct functioning in the event of other process medium conditions.
- The flow will not be significantly impeded if the tuning fork is correctly aligned and the marking is pointing in the direction of flow.
- The marking is visible when installed.

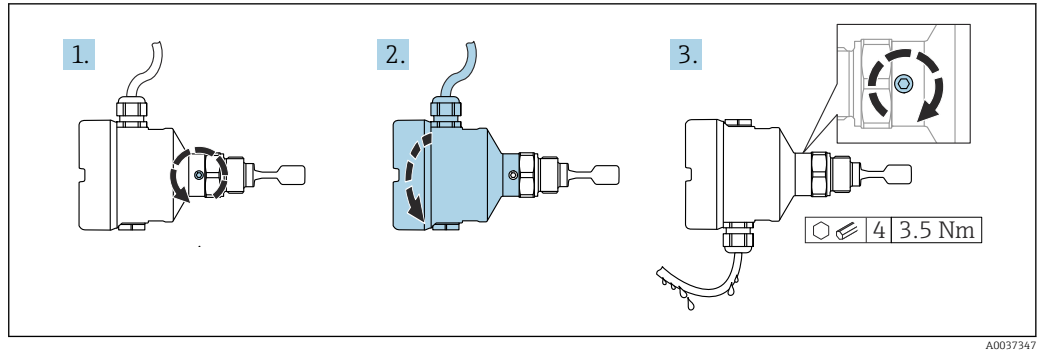


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16 Installation in pipes (take fork position and marking into consideration)

Align the cable entry

The housing can be turned and the cable aligned by turning the locking screw.

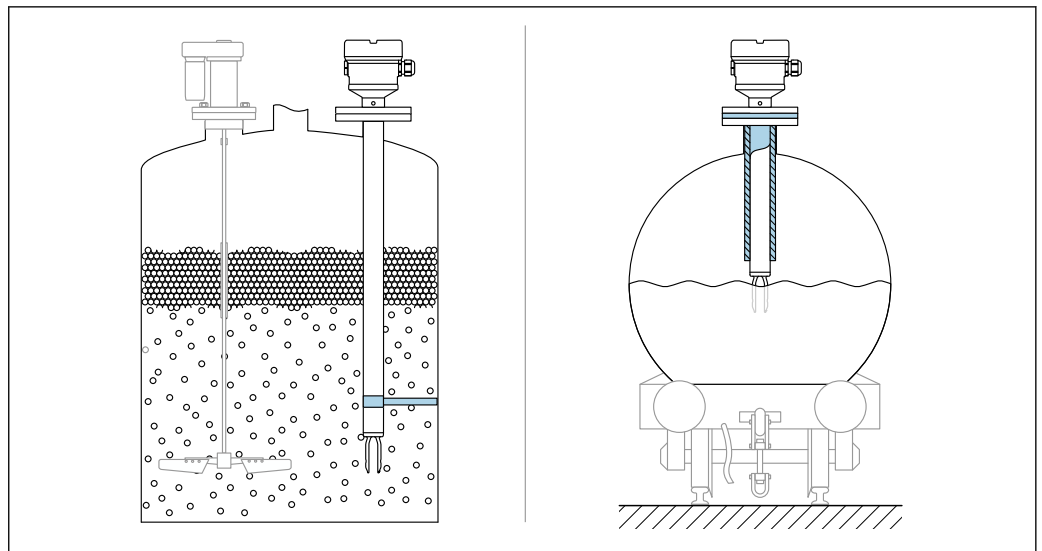


17 Housing with external locking screw and drip loop

Special mounting instructions

Support the device

Support the device in the event of severe dynamic load. Maximum lateral loading capacity of the pipe extensions and sensors: 75 Nm (55 lbf ft).

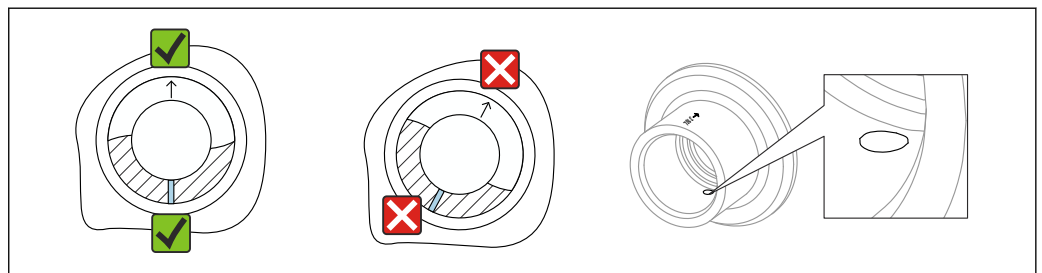


18 Examples of support in the event of dynamic load

i Marine approval: In the case of pipe extensions or sensors longer than 1 600 mm, a support is needed at least every 1 600 mm.

Weld-in adapter with leakage hole

Weld in the weld-in adapter in such a way that the leakage hole is pointing downwards. This enables any leaks to be detected quickly.



19 Weld-in adapter with leakage hole

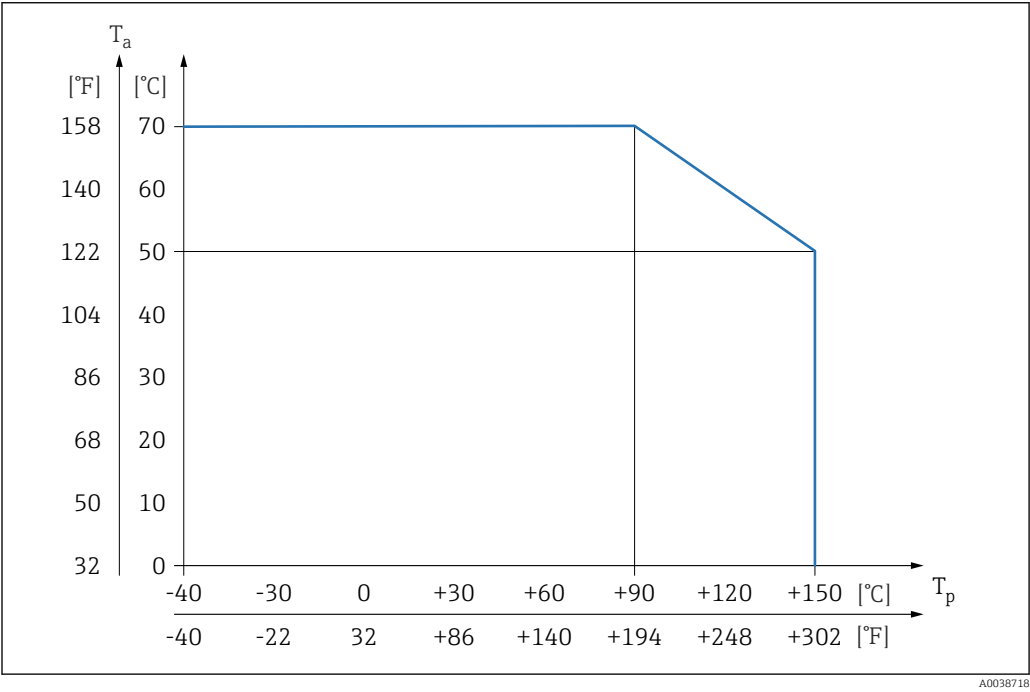
Sliding sleeves

For more details, see the "Accessories" section.

Environment

Ambient temperature range -40 to +70 °C (-40 to +158 °F)

The minimum permitted ambient temperature of the plastic housing is limited to -20 °C (-4 °F); 'indoor use' applies for North America.



20 At process temperature and FEL44 $T_p > 90\text{ °C}$ max. load current 4 A

- If operating outdoors in strong sunlight:
- Mount the device in a shaded location
 - Avoid direct sunlight, particularly in warmer climatic regions
 - Use a weather protection cover, can be ordered as an accessory

Hazardous area

In the hazardous area, the permitted ambient temperature can be limited depending on the zones and gas groups. Pay attention to the information in the Ex documentation (XA).

Storage temperature	-40 to +80 °C (-40 to +176 °F)
Humidity	Operation up to 100 %. Do not open in a condensing atmosphere.
Operating altitude	As per IEC 61010-1 Ed.3: ■ Up to 2 000 m (6 600 ft) above sea level ■ Can be extended to 3 000 m (9 800 ft) above sea level if overvoltage protection is used
Climate class	As per IEC 60068-2-38 test Z/AD
Degree of protection	In accordance with DIN EN 60529, NEMA 250

IP66/IP68 NEMA 4X/6P

Types of housing:

- Single compartment; plastic
- Single compartment; aluminum, coated
- Single compartment; aluminum, coated; Ex d/XP

 If the "M12 plug" option is selected as the electrical connection, **IP66/67 NEMA TYPE 4X** applies for all housing types.

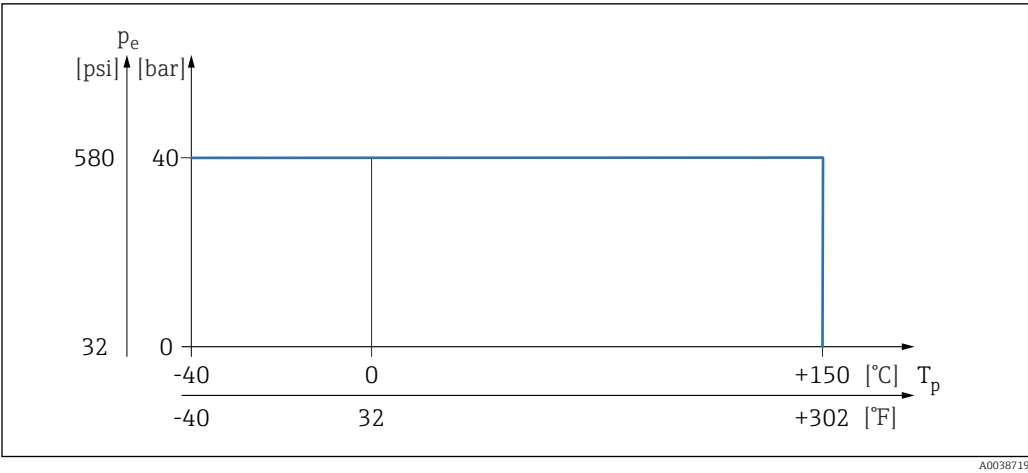
 Ordering information: Select the required option in the order code for "Electrical connection". Exclusion criteria are taken into account automatically.

Vibration resistance	As per IEC60068-2-64-2008 $a(\text{RMS}) = 50 \text{ m/s}^2$, $f = 5 \text{ to } 2\,000 \text{ Hz}$, $t = 3 \text{ axes} \times 2 \text{ h}$
Shock resistance	In accordance with IEC60068-2-27-2008: $300 \text{ m/s}^2 [= 30 g_n] + 18 \text{ ms}$ g_n : standard acceleration of gravity
Mechanical load	Support the device in the event of severe dynamic load. Maximum lateral loading capacity of the pipe extensions and sensors: 75 Nm (55 lbf ft).  For more details, see the "Supporting the device" section.
Electromagnetic compatibility	■ Electromagnetic compatibility as per EN 61326 series and NAMUR recommendation EMC (NE21). ■ The requirements of EN 61326-3-1 are fulfilled.

Process

Process temperature range	−40 to +150 °C (−40 to +302 °F) Observe pressure and temperature dependency,  see the "Process pressure range of the sensors" section.
Thermal shock	≤ 120 K/s
Process pressure range	 WARNING The maximum pressure for the device depends on the lowest-rated element, with regard to pressure, of the selected component. This means that it is necessary to pay attention to the process connection as well as the sensor. ▶ For pressure specifications, see the "Mechanical construction" section. ▶ Only operate the device within the specified limits! ▶ The Pressure Equipment Directive (2014/68/EU) uses the abbreviation "PS". The abbreviation "PS" corresponds to the MWP (maximum working pressure) of the device. Refer to the following standards for the permitted pressure values of the flanges at higher temperatures: ■ pR EN 1092-1: With regard to its stability-temperature property, the material 1.4435 is identical to 1.4404, which is classed as 13E0 in EN 1092-1 Tab. 18. The chemical composition of the two materials can be identical. ■ ASME B 16.5 ■ JIS B 2220 In each case, the lowest value from the derating curves of the device and the selected flange applies.  Canadian CRN approval: more details about the maximum pressure values are available in the download area of the product page under: www.endress.com → Downloads.

Process pressure range of the sensors



21 Process temperature FTL41

PN: 40 bar (580 psi)

Test pressure	PN = 40 bar (580 psi): test pressure = 1.5 · PN maximum 60 bar (870 psi) depending on the selected process connection The device function is limited during the pressure test. Mechanical integrity is guaranteed up to 1.5 times the process nominal pressure PN.
Density	Liquids with density > 0.7 g/cm³ Switch position > 0.7 g/cm³ (as-delivered state) Liquids with density 0.5 g/cm³ Switch position > 0.5 g/cm³ (can be set via DIP switch) Optionally available: liquids with density > 0.4 g/cm³ ▪ Optionally available, not suitable for SIL applications ▪ Fixed value that cannot be edited. The function of the DIP switch is interrupted.
Viscosity	≤ 10 000 mPa·s
Pressure tightness	Up to vacuum i In vacuum evaporation plants, select the 0.4 g/cm³ density setting.
Solids contents	Ø ≤ 5 mm (0.2 in)

Mechanical construction

i For the dimensions, see the Product Configurator: www.endress.com

Search for product → click "Configuration" to the right of the product image → after configuration click "CAD"

The following dimensions are rounded values. For this reason, they may deviate slightly from the dimensions given on www.endress.com.

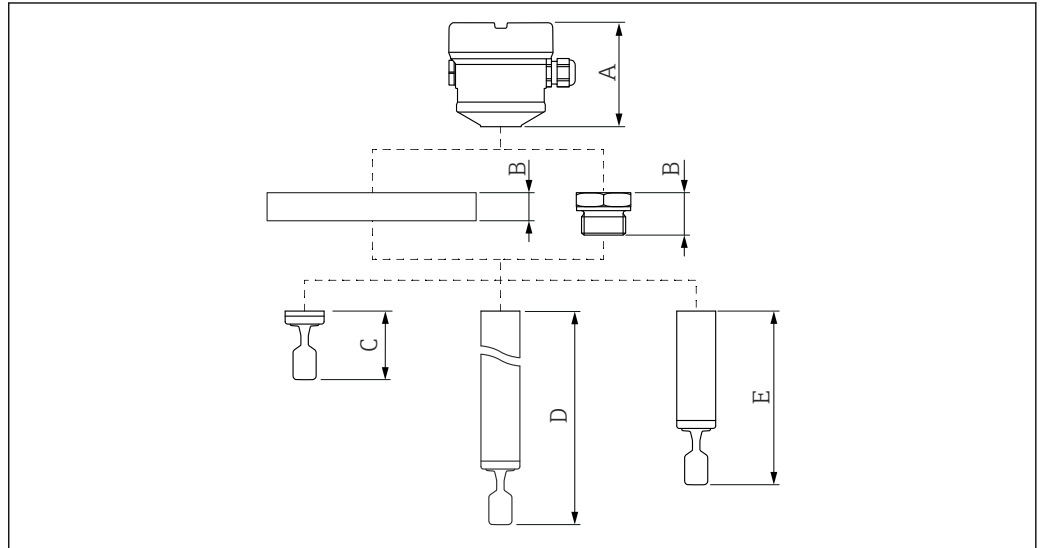
Design, dimensions**Device height**

The device height consists of the following components:

- Housing including cover
- Pipe extension, short pipe or compact version
- Process connection

The individual heights of the components can be found in the following sections:

- Determine device height and add individual heights
- Take the installation clearance into consideration (space that is needed to install the device)



A0036789

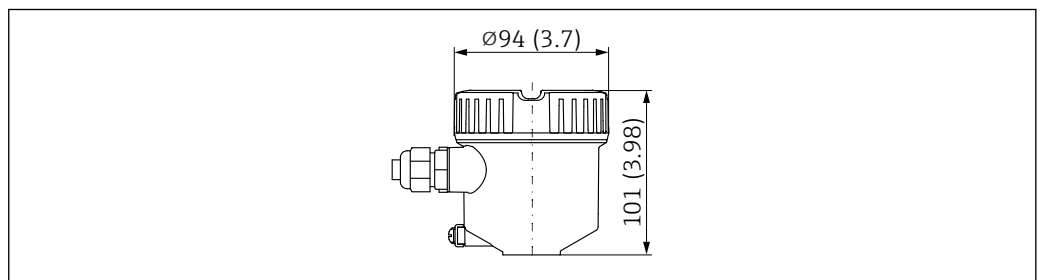
22 Components to determine the device height

- A Housing
- B Process connections, flange or thread
- C Compact probe with tuning fork
- D Pipe extension probe with tuning fork
- E Short pipe probe with tuning fork

Dimensions**Housing**

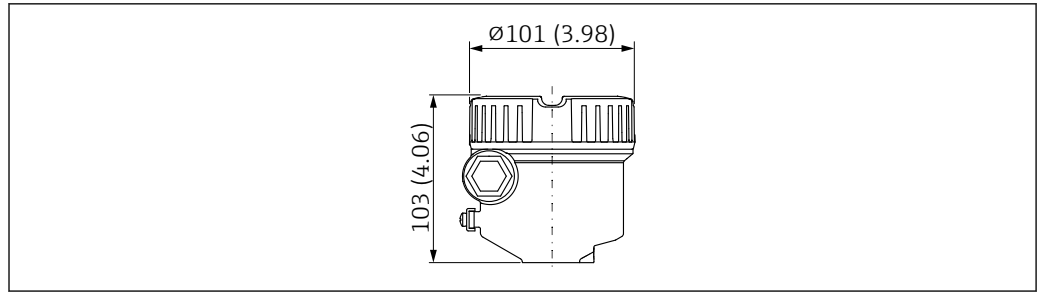
All housings can be aligned. In the case of metal housings, the housing alignment can also be fixed with the locking screw.

Single compartment housing; material

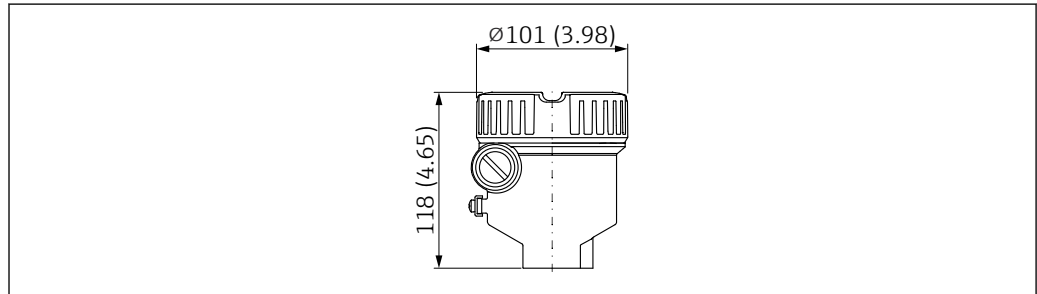


A0038712

23 Single compartment; plastic housing



24 Single compartment; aluminum, coated



25 Single compartment; aluminum, coated; suitable for Ex d/XP area

Ground terminal

- Ground terminal inside the housing, max. conductor cross-section 2.5 mm² (14 AWG)
- Ground terminal outside the housing, max. conductor cross-section 4 mm² (12 AWG)
- If safety extra-low voltage is used to supply power to electronic inserts, do not connect protective ground

Cable glands

Cable diameter

- Nickel-plated brass: Ø7 to 10.5 mm (0.28 to 0.41 in)
- Plastic: Ø5 to 10 mm (0.2 to 0.38 in)

The scope of delivery comprises:

- 1 cable gland installed
- 1 cable gland sealed with dummy plug

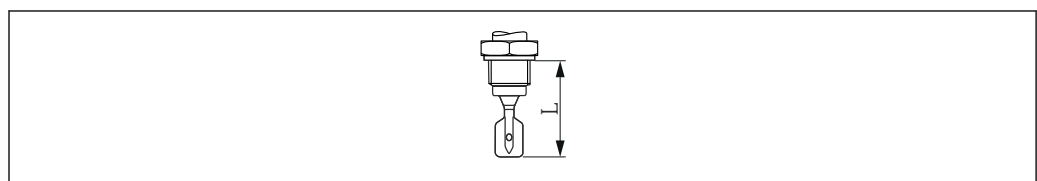
i A second cable gland (not mounted) is also included in the scope of delivery of the relay electronics.

Exceptions: with Ex d/XP, only threaded entries are permitted.

Probe design

Compact

- Material: 316L
- Sensor length L: depends on process connection
See section on process connections: thread G, ASME B1.20.3 MNPT, EN10226 R, Tri-Clamp



26 Probe design: compact, sensor length L

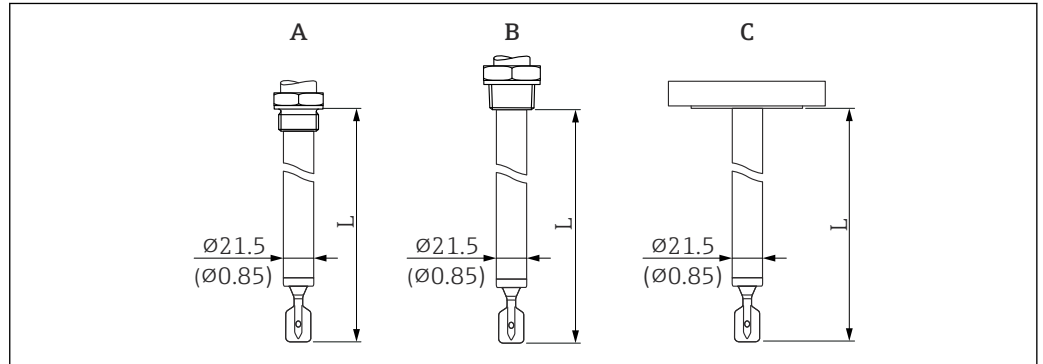
Short pipe

Material: 316L, sensor length L: depends on process connection

- Flange = 115 mm (4.53 in)
- Thread G $\frac{3}{4}$ = 115 mm (4.53 in)
- Thread G 1 = 118 mm (4.65 in)
- Thread NPT, R = 99 mm (3.9 in)
- Tri-Clamp = 115 mm (4.53 in)

Pipe extension

- Material: 316L, sensor lengths L: 117 to 2 000 mm or 4.6 to 78.7 in
- Length tolerances L: < 1 m (3.3 ft) = -5 mm (-0.2 in), 1 to 3 m (3.3 to 9.8 ft) = (-10 mm (-0.39 in))

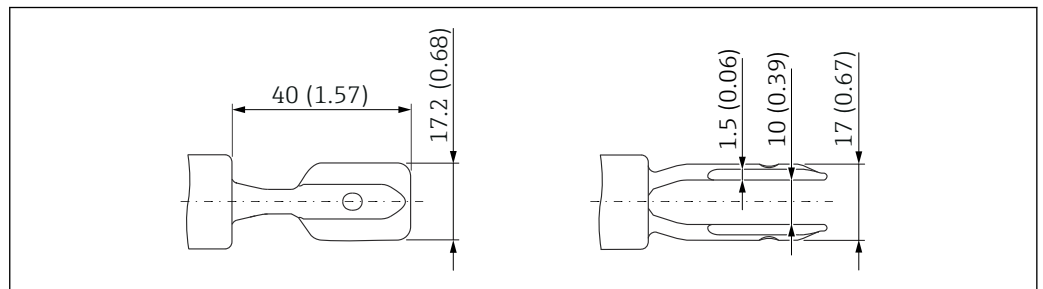


A0036860

27 Probe designs: pipe extension, short pipe, sensor length L

- A G $\frac{3}{4}$, G 1
 B NPT $\frac{3}{4}$, NPT 1, R $\frac{3}{4}$, R 1
 C Flange, Tri-Clamp

Tuning fork

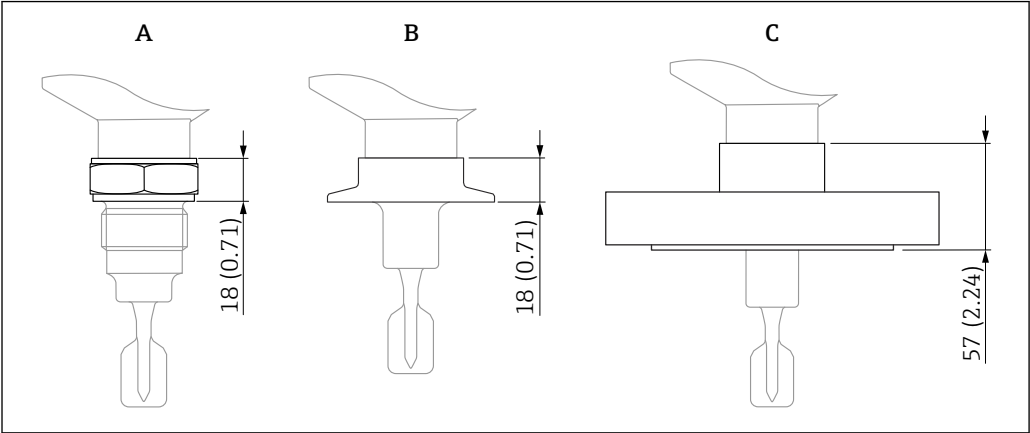


A0038269

28 Tuning fork. Unit of measurement mm (in)

Process connections

Height of process connection



A0046284

Unit of measurement mm (in)

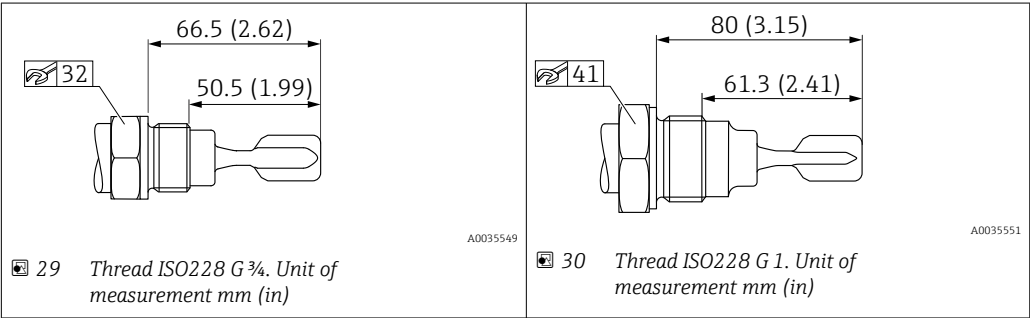
- A Process connection with threaded connection
- B Process connection with Clamp
- C Process connection with flange

Thread ISO228 G for installing in weld-in adapter

G 3/4, G 1 suitable for installing in weld-in adapter

- Material: 316L
- Pressure rating, temperature: ≤ 40 bar (580 psi), ≤ 100 °C (212 °F)
- Pressure rating, temperature: ≤ 25 bar (363 psi), ≤ 150 °C (302 °F)
- Weight: 0.2 kg (0.44 lb)
- Accessory: weld-in adapter

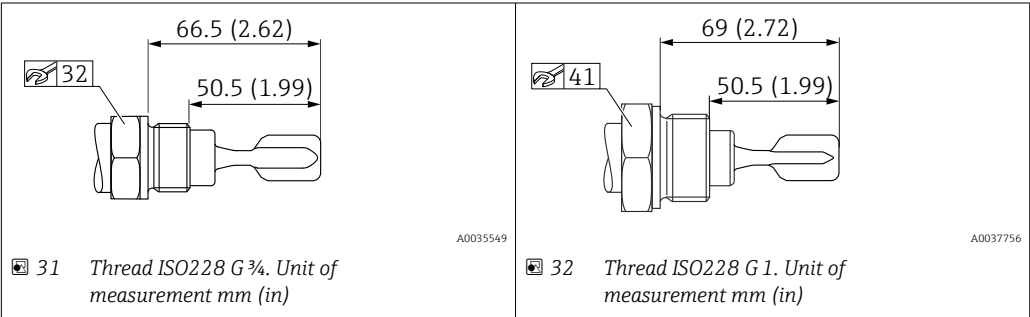
 The weld-in adapter is not included in the scope of delivery.



A0035549

A0035551

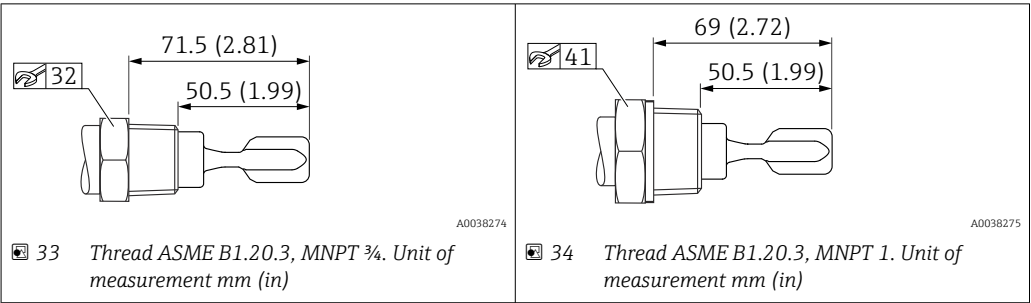
Thread ISO228 G with flat seal



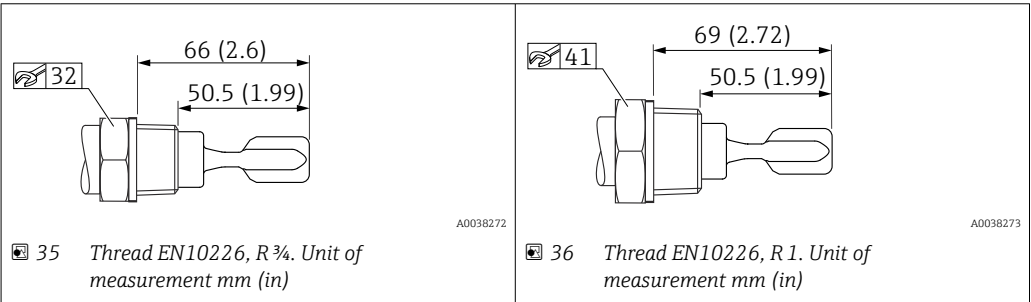
A0035549

A0037756

Thread ASME B1.20.3, MNPT



Thread EN10226, R



Tri-Clamp

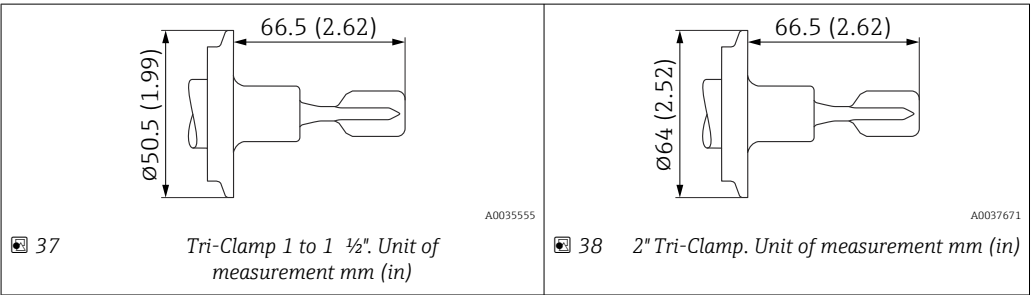
ISO2852 DN25-38 (1 to 1 1/2"), DIN32676 DN25-40

- Material: 316L
- Pressure rating: ≤ 25 bar (363 psi)
- Temperature: ≤ 150 °C (302 °F)
- Weight: 0.22 kg (0.49 lb)

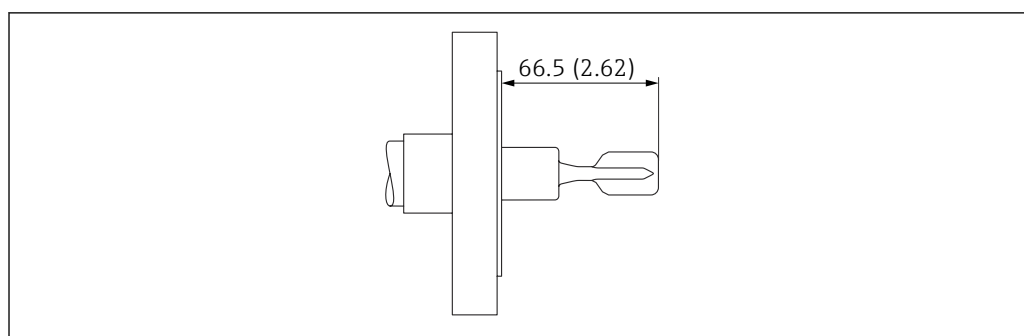
ISO2852 DN40-51 (2"), DIN32676 DN50

- Material: 316L
- Pressure rating: ≤ 25 bar (363 psi)
- Temperature: ≤ 150 °C (302 °F)
- Weight: 0.3 kg (0.66 lb)

 The maximum temperature and the maximum pressure are dependent on the clamping ring and the seal used. The lowest value applies in each case.



Sensor dimensions in the case of flanges



39 Example with flange. Unit of measurement mm (in)

ASME B16.5 flanges, RJF

Pressure rating	Type	Material	Weight
Cl.300	NPS 2"	316/316L	3.2 kg (7.06 lb)
Cl.300	NPS 4"	316/316L	11.5 kg (25.6 lb)

EN flanges EN 1092-1, A

Pressure rating	Type	Material	Weight
PN6	DN32	316L (1.4404)	1.2 kg (2.65 lb)
PN6	DN40	316L (1.4404)	1.4 kg (3.09 lb)
PN6	DN50	316L (1.4404)	1.6 kg (3.53 lb)
PN10/16	DN80	316L (1.4404)	4.8 kg (10.58 lb)
PN10/16	DN100	316L (1.4404)	5.6 kg (12.35 lb)
PN25/40	DN25	316L (1.4404)	1.3 kg (2.87 lb)
PN25/40	DN32	316L (1.4404)	2.0 kg (4.41 lb)
PN25/40	DN40	316L (1.4404)	2.4 kg (5.29 lb)
PN25/40	DN50	316L (1.4404)	3.2 kg (7.06 lb)
PN25/40	DN65	316L (1.4404)	4.3 kg (9.48 lb)
PN25/40	DN80	316L (1.4404)	5.9 kg (13.01 lb)
PN25/40	DN100	316L (1.4404)	7.5 kg (16.54 lb)
PN40	DN50	316L (1.4404)	3.2 kg (7.06 lb)

EN flanges EN 1092-1, B1

Pressure rating	Type	Material	Weight
PN6	DN32	316L (1.4404)	1.2 kg (2.65 lb)
PN6	DN50	316L (1.4404)	1.6 kg (3.53 lb)
PN10/16	DN100	316L (1.4404)	5.6 kg (12.35 lb)
PN25/40	DN25	316L (1.4404)	1.4 kg (3.09 lb)
PN25/40	DN50	316L (1.4404)	3.2 kg (7.06 lb)
PN25/40	DN80	316L (1.4404)	5.9 kg (13.01 lb)

JIS flanges B2220

Pressure rating	Type	Material	Weight
10K	10K 25A	316L (1.4404)	1.3 kg (2.87 lb)
10K	10K 40A	316L (1.4404)	1.5 kg (3.31 lb)
10K	10K 50A	316L (1.4404)	1.7 kg (3.75 lb)

Process connection, sealing surface

- Thread ISO228, G
- Thread ASME, MNPT
- Thread EN10226, R
- Tri-Clamp ISO2852
- Flange ASME B16.5, RF (Raised Face)
- Flange EN1092-1, Form A
- Flange EN1092-1, Form B1
- Flange JIS B2220, RF (Raised Face)
- Flange HG/T20592, RF (Raised Face)
- Flange HG/T20615, RF (Raised Face)

Weight

Basic weight: 0.65 kg (1.43 lb)

The basic weight comprises:

- Sensor (compact)
- Electronic insert
- Housing: single compartment, plastic, cover
- Thread, G 3/4"



Depending on the housing, cover and module, the total weight is different from the basic weight.

Housing

Single compartment, aluminum, coated: 0.8 kg (1.76 lb)

Pipe extension

- 1 000 mm: 0.9 kg (1.98 lb)
- 100 in: 2.3 kg (5.07 lb)

Process connection

See "Process connections" section

Weather protection cover, plastic

0.2 kg (0.44 lb)

Materials

Materials in contact with process

Process connection and pipe extension

316L (1.4404 or 1.4435)

Tuning fork

316L (1.4435)

Flanges

Flanges, mechanical construction

Seals

Flat seal for process connection G ¾ or G 1: fiber-reinforced elastomer seal, asbestos-free according to DIN 7603



Scope of delivery with flat seal according to DIN7603

- Metric thread G ¾, G 1 standard
- Metric thread G ¾, G 1 for installation in weld-in adapter



Scope of delivery without seal

- Tri-Clamp
- Flanges
- R and NPT thread

Materials not in contact with process

Plastic housing

- Housing: PBT/PC
- Dummy cover: PBT/PC
- Cover seal: EPDM
- Potential equalization: 316L
- Seal under potential equalization: EPDM
- Plug: PBT-GF30-FR
- M20 cable gland: PA
- Seal on plug and cable gland: EPDM
- Adapter as replacement for cable glands: 316L
- Nameplate: plastic foil
- TAG plate: plastic foil, metal or provided by customer

Aluminum housing, coated

- Housing: aluminum EN AC 44300
- Dummy cover: aluminum EN AC 44300
- Cover seal materials: HNBR
- Nameplate: plastic foil
- TAG plate: plastic foil, stainless steel or provided by customer
- M20 cable glands: select material (stainless steel, nickel-plated brass, polyamide)

Process connections

- Process connection: 316L (1.4404), optional 2.4602 (AlloyC22)
- Flanges:
 - According to EN/DIN: 316L (1.4404)
 - According to ASME: 316/316L
 - According to JIS : 316L (1.4404)
- Flange plating: AlloyC22 (2.4602)
- Flat seal for G ¾ or G 1 process connection: elastomer fiber, asbestos-free

Surface roughness

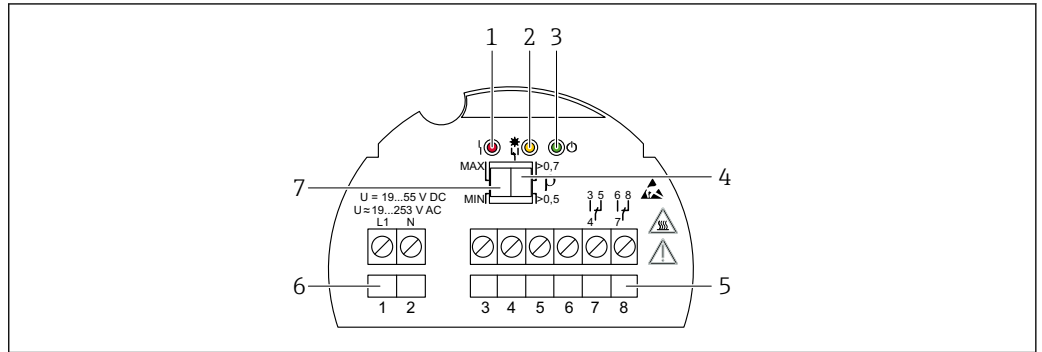
The surface roughness of the surface in contact with the process is Ra <3.2 µm (126 µin).

Operability

Operation concept

Operation with DIP switches on the electronic insert

Elements on the electronic insert



A0039317

40 Example of electronic insert FEL44

- 1 LED red, for warning or alarm
- 2 LED yellow, switch status
- 3 LED green, operational status (LED green lights up = device on)
- 4 DIP switch to set the density to 0.7 or 0.5
- 5 Relay contact terminals
- 6 Power supply terminals
- 7 DIP switch for setting MAX/MIN safety

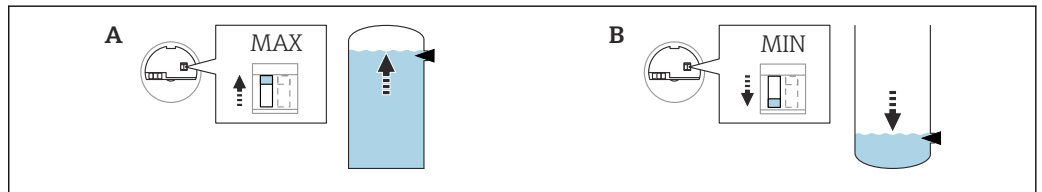
Terminals

Terminals for cable cross-section up to 2.5 mm² (14 AWG). Use ferrules for the wires.

Local operation

Operation at electronic insert

MAX/MIN safety mode



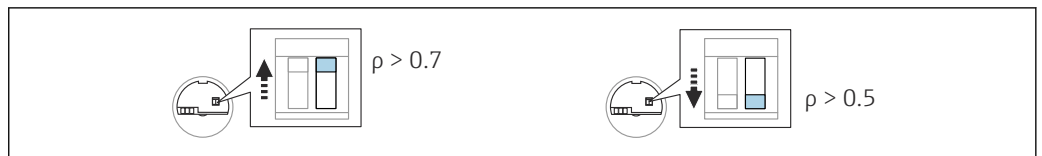
A0033470

41 Switch position on the electronic insert for MAX/MIN safety mode

- A MAX (maximum safety mode)
- B MIN (minimum safety mode)

- Minimum/maximum quiescent current safety can be switched at the electronic insert
- MAX = maximum safety: when the tuning fork is covered the output switches to demand mode, use for overflow protection, for example
- MIN = minimum safety: when the tuning fork is uncovered, the output switches to demand mode, use to prevent pumps from running dry, for example

Density switchover



A0033471

42 Switch position on the electronic insert for density

Liquids with density > 0.7 g/cm³

Switch position > 0.7 g/cm³ (as-delivered state)

Liquids with density 0.5 to 0.8 g/cm³

Switch position > 0.5 g/cm³ (can be set via DIP switch)

Optionally available: liquids with density > 0.4 g/cm³

- Optionally available, not suitable for SIL applications
 - Fixed value that cannot be edited.
- The function of the DIP switch is interrupted.

Certificates and approvals

Current certificates and approvals that are available for the product can be selected via the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Configuration**.

CE mark	The measuring system meets the legal requirements of the applicable EU Directives. These are listed in the corresponding EU Declaration of Conformity together with the standards applied. Endress+Hauser confirms successful testing of the device by affixing to it the CE mark.
RCM marking	The supplied product or measuring system meets the ACMA (Australian Communications and Media Authority) requirements for network integrity, interoperability, performance characteristics as well as health and safety regulations. Here, especially the regulatory arrangements for electromagnetic compatibility are met. The products bear the RCM marking on the nameplate.  A0029561
Ex approval	All explosion protection data is listed in separate documentation which is available from the download area. The Ex documentation is supplied as standard with all Ex-systems.
Overfill protection	Before mounting the device, observe the documentation from the WHG approvals (German Federal Water Act). Approved for overfill protection and leakage detection.  Product Configurator, feature "Additional approval"
Marine approvals	 Product Configurator: feature "Additional approval"
CRN approval	Versions with a CRN approval (Canadian Registration Number) are listed in the corresponding registration documents. CRN-approved devices are marked with a registration number. Any restrictions regarding the maximum process pressure values are listed on the CRN certificate.  Product Configurator: feature "Additional approval"
Service	▪ Cleaned of oil+grease (wetted) ▪ PWIS-free (paint-wetting impairment substances) ▪ Switching delay setting to be spec. ▪ Setting for MIN safety mode ▪ Default setting density > 0.4 g/cm³ ▪ Default setting density > 0.5 g/cm³

Test reports**Test, certificate, declaration**

Product Configurator, feature "Test, certificate, declaration" optionally available:

- Inspection certificate 3.1, EN10204 (material certificate, wetted parts)
- ASME B31.3 process piping, declaration
- Pressure test, internal procedure, test report
- Helium leak test, internal procedure, test report
- PMI test, internal procedure (wetted parts), test report

Pressure Equipment Directive**Pressure equipment with allowable pressure ≤ 200 bar (2 900 psi)**

Pressure instruments with a flange and threaded boss that do not have a pressurized housing do not fall within the scope of the Pressure Equipment Directive, irrespective of the maximum allowable pressure.

Reasons:

According to Article 2, point 5 of EU Directive 2014/68/EU, pressure accessories are defined as "devices with an operational function and having pressure-bearing housings".

If a pressure instrument does not have a pressure-bearing housing (no identifiable pressure chamber of its own), there is no pressure accessory present within the meaning of the Directive.

Process seal as per ANSI/ISA 12.27.01

North American practice for the installation of process seals. In accordance with ANSI/ISA 12.27.01, Endress+Hauser devices are designed as either single seal or dual seal devices with a warning message. This allows the user to waive the use of – and save the cost of installing – an external secondary process seal in the protective conduit as required in ANSI/NFPA 70 (NEC) and CSA 22.1 (CEC). These devices comply with the North-American installation practice and provide a very safe and cost-effective installation for pressurized applications with hazardous process media. More information is provided in the Safety Instructions (XA) for the relevant device.



Aluminum and plastic housings are approved as single-seal devices.

China RoHS symbol

China RoHS 1, law SJ/T 11363-2006: The measuring system complies with the substance restrictions of the Restriction on Hazardous Substances Directive (RoHS).

RoHS

The measuring system meets the substance restrictions of the Directive on the Restriction of the Use of Certain Hazardous Substances 2011/65/EU (RoHS 2) and the Delegated Directive (EU) 2015/863 (RoHS 3).

Additional certification**EAC conformity**

The measuring system meets the legal requirements of the applicable EAC guidelines. These are listed in the corresponding EAC Declaration of Conformity together with the standards applied.

The manufacturer confirms successful testing of the device by affixing to it the EAC mark.

ASME B 31.3

Design and materials in accordance with ASME B31.3. The welds are through-penetration welded and meet the requirements of the ASME Boiler and Pressure Vessel Code, Section IX and EN ISO 15614-1.

Ordering information

Detailed ordering information is available from your nearest sales organization www.addresses.endress.com or in the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.

3. Select **Configuration**.



Product Configurator - the tool for individual product configuration

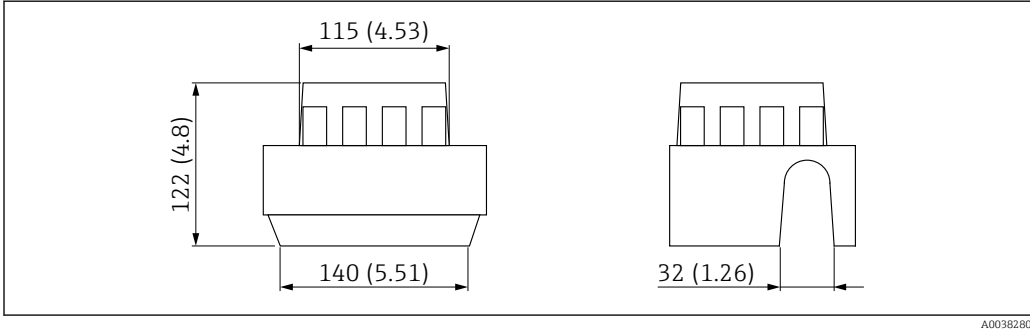
- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

TAG	Measuring point (TAG) The device can be ordered with a tag name. Location of the tag name Select in the additional specification: ■ Stainless steel wired-on tag plate ■ Plastic film ■ Plate provided ■ RFID TAG ■ RFID TAG + stainless steel wired-on tag plate ■ RFID TAG + plastic film ■ RFID TAG + plate provided Definition of tag name Specify in the additional specification: 3 lines with a maximum of 18 characters per line The specified tag name appears on the selected plate and/or on the RFID TAG. Visualization in SmartBlue app The first 32 characters of the tag name The tag name can always be changed specifically for the measuring point via Bluetooth.
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Test reports, declarations and inspection certificates	All test reports, declarations and inspection certificates are provided electronically in the <i>W@M Device Viewer</i>: Enter the serial number from the nameplate (www.endress.com/deviceviewer) i Product documentation on paper Test reports, declarations and inspection certificates in hard copy can optionally be ordered with feature 570 "Service", Version I7 "Product documentation on paper". The documents are then provided with the device upon delivery.
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Accessories

Device-specific accessories	Protective cover for single compartment housing, aluminum or 316L ■ Material: plastic ■ Order number: 71438291
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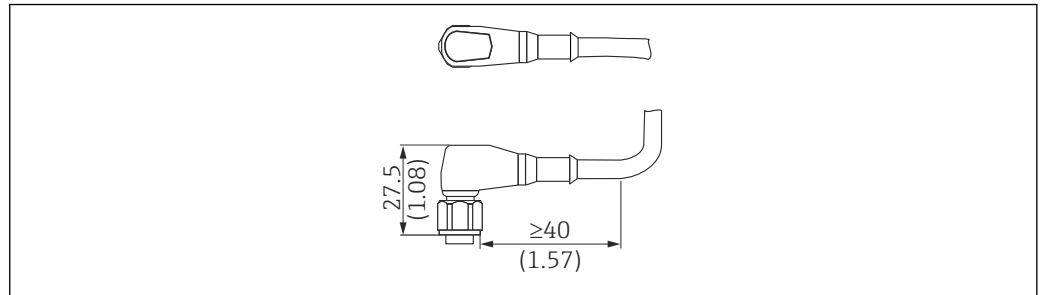
43 Protective cover for single compartment housing, aluminum or 316L. Unit of measurement mm (in)

Plug-in jack

i The plug-in jacks listed are suitable for use in the temperature range -25 to $+70$ °C (-13 to $+158$ °F).

Plug-in jack M12 IP69

- Terminated at one end
- Elbowed 90°
- 5 m (16 ft) PVC cable (orange)
- Slotted nut 316L (1.4435)
- Body: PVC (orange)
- Order number: 52024216

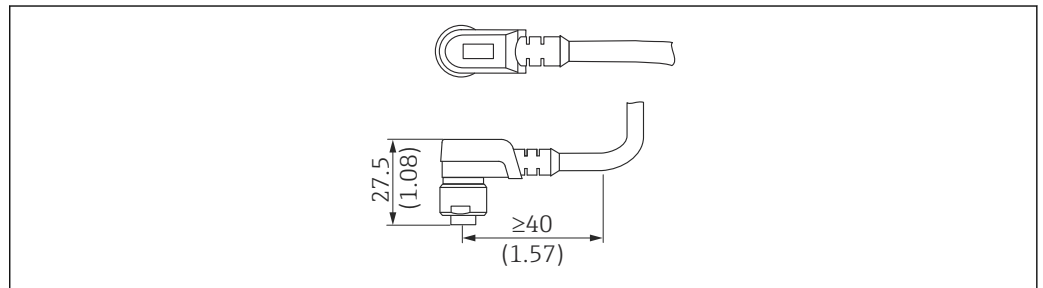


A0023713

44 Plug-in jack M12 IP69. Unit of measurement mm (in)

Plug-in jack M12 IP67

- Elbowed 90°
- 5 m (16 ft) PVC cable (gray)
- Slotted nut Cu Sn/Ni
- Body: PUR (black)
- Order number: 52010285



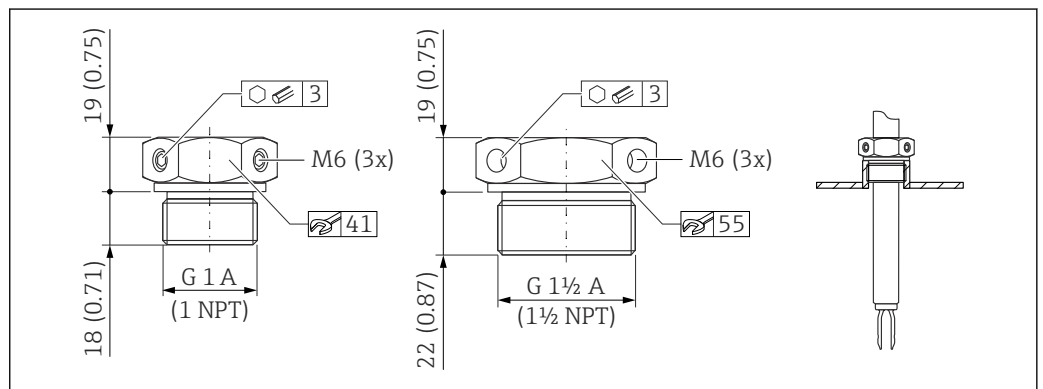
A0022292

45 Plug-in jack M12 IP67. Unit of measurement mm (in)

Sliding sleeves for unpressurized operation

i Not suitable for use in explosive atmospheres.

Switch point, infinitely adjustable.



A0037666

46 Sliding sleeves for unpressurized operation $p_e = 0$ bar (0 psi). Unit of measurement mm (in)

G 1, DIN ISO 228/I

- Material: 1.4435 (AISI 316L)
- Weight: 0.21 kg (0.46 lb)
- Order number: 52003978
- Order number: 52011888, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1, ASME B 1.20.1

- Material: 1.4435 (AISI 316L)
- Weight: 0.21 kg (0.46 lb)
- Order number: 52003979
- Order number: 52011889, approval: with inspection certificate EN 10204 - 3.1 material

G 1½, DIN ISO 228/I

- Material: 1.4435 (AISI 316L)
- Weight: 0.54 kg (1.19 lb)
- Order number: 52003980
- Order number: 52011890, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1½, ASME B 1.20.1

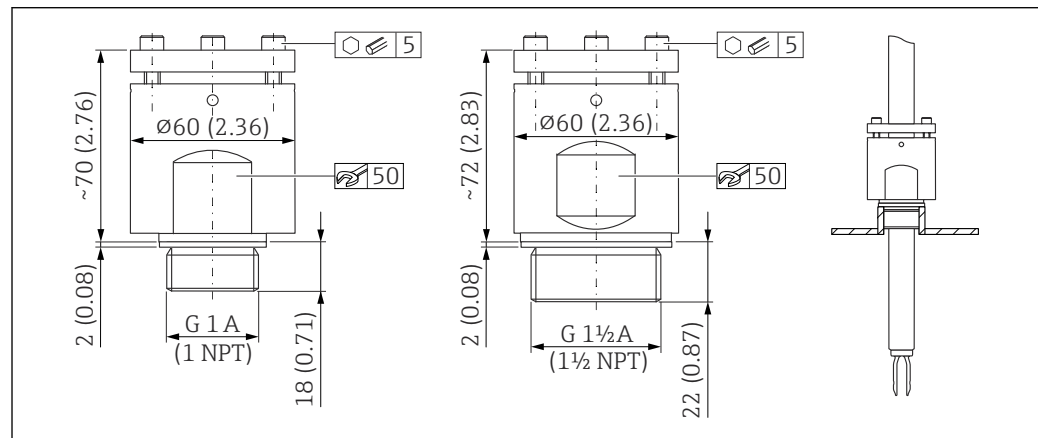
- Material: 1.4435 (AISI 316L)
- Weight: 0.54 kg (1.19 lb)
- Order number: 52003981
- Order number: 52011891, approval: with inspection certificate EN 10204 - 3.1 material

More detailed information and documentation are available:

- Product Configurator on the Endress+Hauser website www.endress.com
- Endress+Hauser sales organization www.addresses.endress.com

High pressure sliding sleeves

- Switch point, infinitely adjustable
- Use in explosive atmospheres
- Seal package made of graphite
- Graphite seal available as spare part 71078875
- For G 1, G 1½: seal is included in the delivery



47 High pressure sliding sleeves. Unit of measurement mm (in)

G 1, DIN ISO 228/I

- Material: 1.4435 (AISI 316L)
- Weight: 1.13 kg (2.49 lb)
- Order number: 52003663
- Order number: 52011880, approval: with inspection certificate EN 10204 - 3.1 material

G 1, DIN ISO 228/I

- Material: AlloyC22
- Weight: 1.13 kg (2.49 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118691

NPT 1, ASME B 1.20.1

- Material: 1.4435 (AISI 316L)
- Weight: 1.13 kg (2.49 lb)
- Order number: 52003667
- Order number: 52011881, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1, ASME B 1.20.1

- Material: AlloyC22
- Weight: 1.13 kg (2.49 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118694

G 1½, DIN ISO 228/1

- Material: 1.4435 (AISI 316L)
- Weight: 1.32 kg (2.91 lb)
- Order number: 52003665
- Order number: 52011882, approval: with inspection certificate EN 10204 - 3.1 material

G 1½, DIN ISO 228/1

- Material: AlloyC22
- Weight: 1.32 kg (2.91 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118693

NPT 1½, ASME B 1.20.1

- Material: 1.4435 (AISI 316L)
- Weight: 1.32 kg (2.91 lb)
- Order number: 52003669
- Order number: 52011883, approval: with inspection certificate EN 10204 - 3.1 material

NPT 1½, ASME B 1.20.1

- Material: AlloyC22
- Weight: 1.32 kg (2.91 lb)
- Approval: with inspection certificate EN 10204 - 3.1 material
- Order number: 71118695

 More detailed information and documentation are available:

- Product Configurator on the Endress+Hauser website www.endress.com
- Endress+Hauser sales organization www.addresses.endress.com

Supplementary documentation



The certificates, approvals and other documentation currently available can be accessed as follows:

Endress+Hauser website: www.endress.com → Downloads.

Standard documentation

Document type: Operating Instructions (BA)

Installation and initial commissioning – contains all functions in the operating menu that are required for a typical measuring task. Functions beyond this scope are not included.
BA01893F

Document type: Brief Operating Instructions (KA)

Quick guide to the first measured value – includes all essential information from the incoming acceptance to the electrical connection.
KA01411F

Document type: Safety Instructions, certificates

Depending on the approval, Safety Instructions are also supplied with the device, e. g. XA. This documentation is an integral part of the Operating Instructions.
The nameplate indicates the Safety Instructions (XA) that are relevant to the device.

Supplementary device-dependent documentation

Special Documentation

- SD02398F: Sliding sleeve for Liquiphant (installation instructions)
- SD01622P: Weld-in adapter (installation instructions)
- TI00426F: Adapter and flanges (overview)



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