

RE 2521-B E

High productivity RO element for brackish water

CSM®

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SPECIFICATIONS :

General Features

Permeate flow rate: 300 GPD (1.1 m³/day)
Stabilized salt rejection: 99.7%
Effective membrane area: 12 ft² (1.1 m²)

1. The stated product performance is based on data taken after 30 minutes of operation at the following test conditions:

- 2,000 mg/L NaCl solution at 225 psig (1.5 MPa) applied pressure
- 15% recovery
- 77 °F (25 °C)
- pH 6.5 –7.0

2. Minimum salt rejection is 99.4%.

3. Permeate flow rate for each element may vary but will be no more than 15%.

4. All elements are vacuum sealed in a polyethylene bag containing 1.0% SBS (sodium bisulfite) solution and individually packaged in a cardboard box.

Membrane type: Thin-Film Composite
Membrane material: Polyamide (PA)
Element configuration: Spiral-Wound, FRP W rapping

Dimensions

Model Name	A	B	C	D	E	Part Number	
						Inter - connector	Brine Seal
RE 2521 -BE	21.0 inch (534 mm)	2.5 inch (64 mm)	0.75 inch (19.1 mm)	1.1 inch (28 mm)	1.1 inch (28 mm)	40000305	40000223



1. Each membrane element comes with one brine seal, one interconnector (coupler) and four o-rings.
2. All RE2521 elements fit nominal 2.5 inch (64 mm) I.D. pressure vessels.

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APPLICATION DATA :

Operating Limits	· Max. Pressure Drop / Element · Max. Operating Pressure · Max. Feed Flow Rate · Min. Concentrate Flow Rate · Max. Operating Temperature · Operating pH Range · CIP pH Range · Max. Turbidity · Max. SDI (15 min) · Max. Chlorine Concentration	15 psi (0.1 MPa) 600 psi (4.14 MPa) 6 gpm (1.36 m³/hr) 1 gpm (0.23 m³/hr) 113 °F (45 °C) 2.0–11.0 1.0–13.0 1.0 NTU 5.0 < 0.1 mg/L
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Design Guidelines for Various Water Sources	· Wastewater Conventional (SDI < 5) · Wastewater Pretreated by UF/MF (SDI < 3) · Seawater, Open Intake (SDI < 5) · Seawater, Beach Well (SDI < 3) · Surface Water (SDI < 5) · Surface Water (SDI < 3) · Well water (SDI < 3) · RO permeate (SDI < 1)	8–12 gfd 10–14 gfd 7–10 gfd 8–12 gfd 12–16 gfd 13–17 gfd 13–17 gfd 21–30 gfd
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Saturation Limits (Using Antiscalants) †	· Langlier Saturation Index (LSI) · Stiff and Davis Saturation Index (SDSI) · CaSO₄ · SrSO₄ · BaSO₄ · SiO₂	< +1.5 < +0.5 230% saturation 800% saturation 6,000% saturation 100% saturation
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†The above saturation limits are typically accepted by proprietary antiscalant manufacturers. It is the user's responsibility to ensure proper chemical(s) and concentration are dosed ahead of the membrane system to prevent scale formation anywhere within the membrane system. Membrane elements fouled or damaged due to scale formation are not covered by the limited warranty.

GENERAL HANDLING PROCEDURES

Elements contained in the boxes must be kept dry at room temperature (7–32°C; 40–95°F) and should not be stored in direct sunlight. If the polyethylene bag is damaged, a new preservative solution (sodium bisulfite) must be added and airtight sealed to prevent drying and biological growth.

Permeate from the first hour of operation should be discarded to flush out the preservative solution.

Elements should be immersed in a preservative solution during storage, shipping and system shutdowns to prevent biological growth and freezing. The standard storage solution contains 1% by weight sodium bisulfite or sodium metabisulfite (food grade). For short term storage (i.e. one week or less) 1% by weight sodium metabisulfite solution is adequate for preventing biological growth.

Keep elements moist at all times after initial wetting.

Avoid excessive pressure and flow spikes.

Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.

Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.

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