



REMINERALIZATION UNIT

Bahrain, 188 m³/h

Aim of the Project

Remineralization is relevant for several cases such as consumption of drinking water, irrigation water or certain process from the industry sector. It is often placed after a source of demineralized water, usually a reverse osmosis permeate.

Lenntech has engineered and built a remineralization system as part as a desalinization plant in Bahrain. The water is to be used for process purposes in the power plant.

The remineralization system presented here takes up to 188 m³/h, divided in two equal streams. A system of CO₂ injection is installed upfront, in order to increase the CO₂ concentration and enhance the reaction with the calcite bed, loaded in the blue columns. The media is then consumed, and the water is charged in calcium ions.

Scope of Work

- ✓ Engineering, manufacturing and assembly
- ✓ CO₂ injector
- ✓ Calcite loaded columns for remineralization
- ✓ Manual backwash and rinse

Plant specs

☐ Feed water quality

TDS: 10 ppm

Calcium: 0 ppm

☐ Product water quality

Total Hardness as CaCO₃: 80 ppm